



Status of the CR stochastic cooling system (1-2 GHz)

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on behalf of the CR SC team

*Stochastic Cooling Workshop
GSI 2019*

Stochastic Cooling System for the Collector Ring @ FAIR



Main task of the CR = efficient collection & fast stochastic cooling of hot secondary beams (antiprotons, rare isotopes) coming from production targets

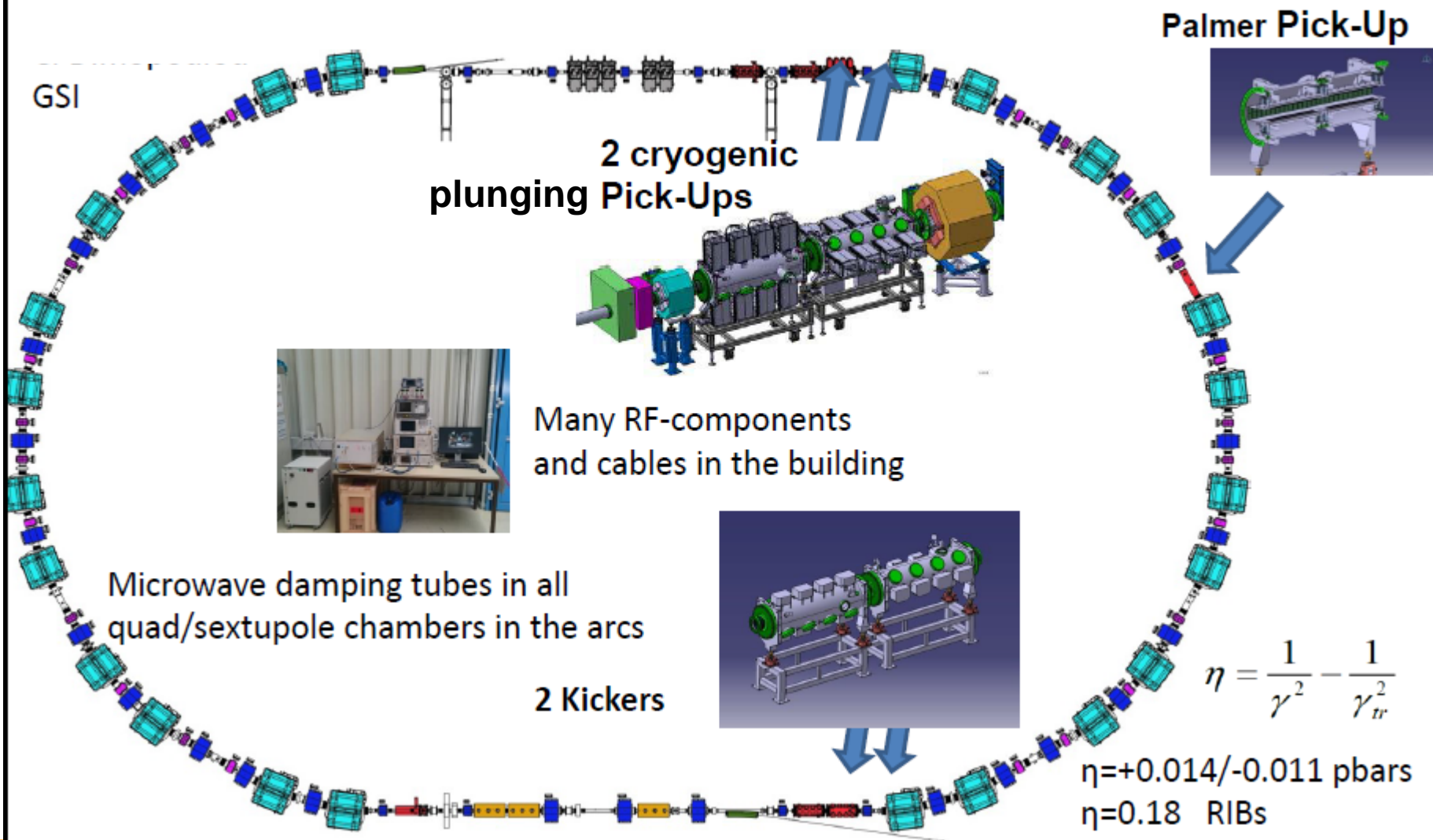
3D stochastic cooling of coasting secondary beams, max. 10^8 ions (antiprotons @ $v = 0.97c$, rare isotopes @ $v = 0.83c$)

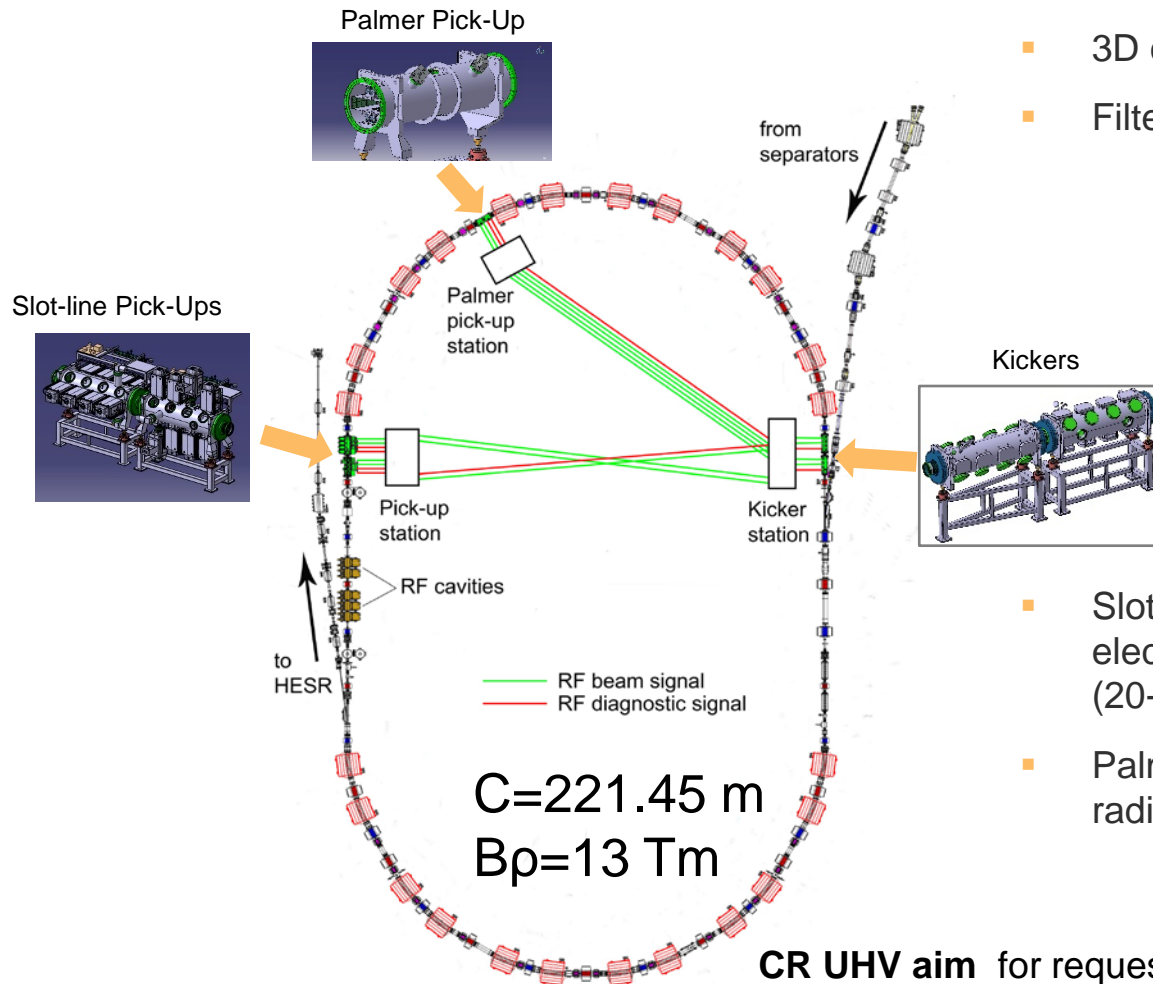
*In-kind responsibility
of GSI
Beam Cooling
Department*

beam 

System band = 1-2 GHz

- Overview CR SC System
- Cryogenic plunging pick-ups
- Palmer pick-up
- RF signal processing 1-2 GHz
- Power amplifiers
- Microwave damping for SC purposes
- CR SC –Building integration
- Required CR SC performance for HESR users downstream





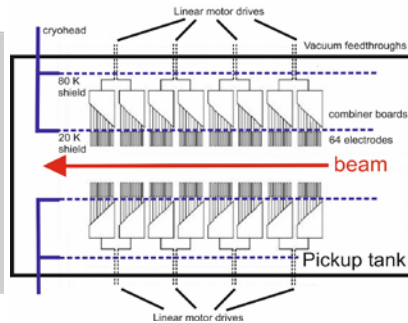
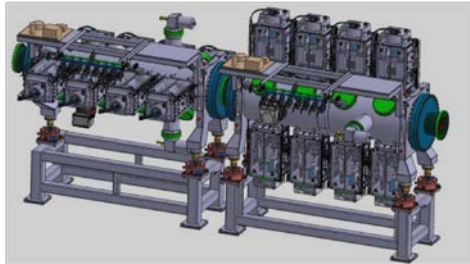
- System bandwidth 1-2 GHz (MSV).
- 3D cooling
- Filter, Palmer or TOF long. cooling methods.

- Slot-line pick-ups with movable (plunging) electrode modules at cryogenic temperature (20-30 K).
- Palmer pick-up for pre-cooling of hot radioactive ion beams.

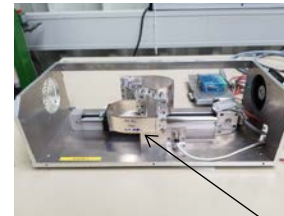
CR UHV aim for requested beam lifetimes of 100 s:
basic static pressure $P \leq 3 \cdot 10^{-9} \text{ mbar}$ (N_2 equivalent)
at room temperature, **without in situ bakeout**

Cryogenic Plunging Pick-Up

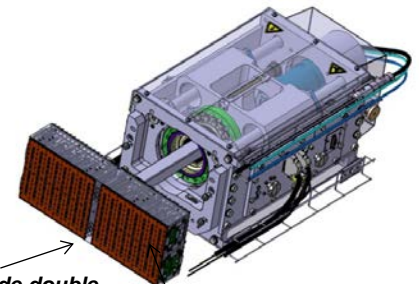
Cryogenic slot-line double pick-up.



Test-bench for testing of the plunging Ag/BeCu foils.

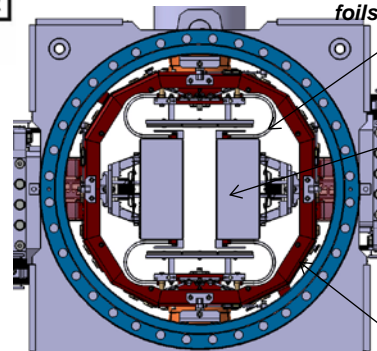


Assembly of the electrode double-module mounted to the linear motor drive unit.

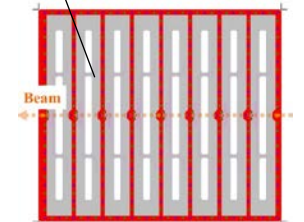


Flexible Ag/BeCu foils at 30 K

Electrode double-module



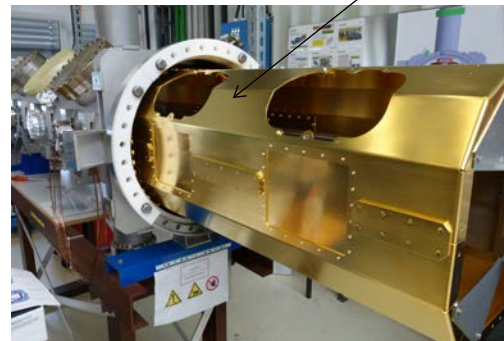
Au/Cu cryoshield at 80 K



Slot-line electrode module on Al₂O₃ ceramic substrate.

- Towards fixing remaining design issues.
- Testing of the full cryo-plunging concept in the GSI prototype tank ongoing.
- Engineering/mechanics/assembly activities ongoing.
- Long-time mechanical durability tests of the plunging foils ongoing.
- Vacuum-compatibility tests of materials.
- Electrode module re-design, contacts with providers.

see visit GSI SC test bench

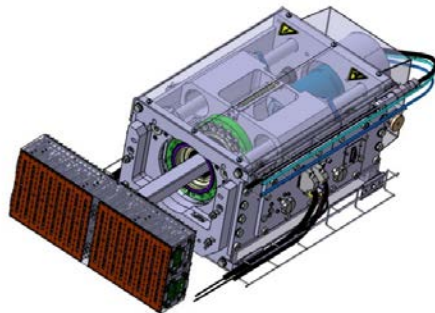


Milled module body with pick-up board & combiner board

Plunging Pick-up – Motor Drive Unit



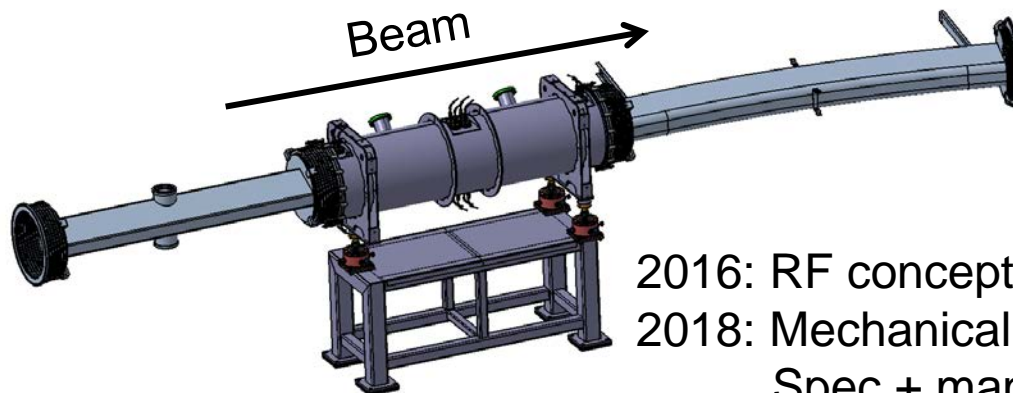
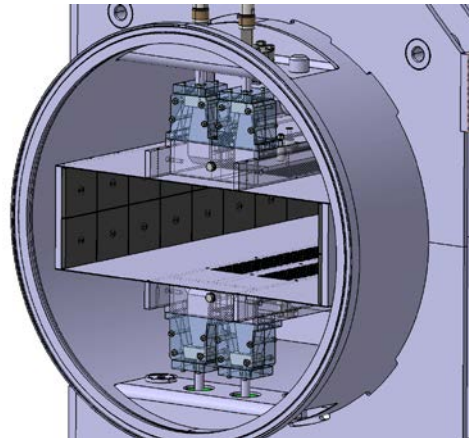
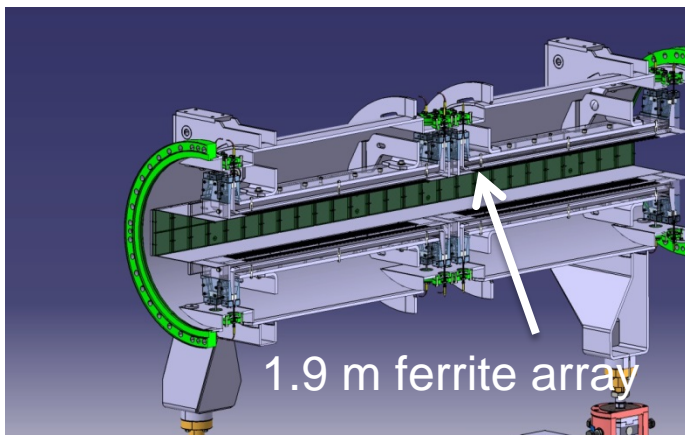
see visit GSI SC test bench



- Linear motor drives designed to synchronously move the electrode modules from ± 80 mm to ± 10 mm towards beam axis.
- Concept successfully tested at GSI test bench for all required plunging directions (horiz., vert.).
- Purchased the series of motors
- Absolute positioning packages successfully tested with industry
- Manufacture series of drive units

Palmer Pick-up

Palmer pick-up (rail electrodes) for precooling of RIBs



2016: RF concept + engineering ready
 2018: Mechanical integration with BINP flanges/bellows
 Spec + manufacturing drawings ready
 for tendering the vacuum tank

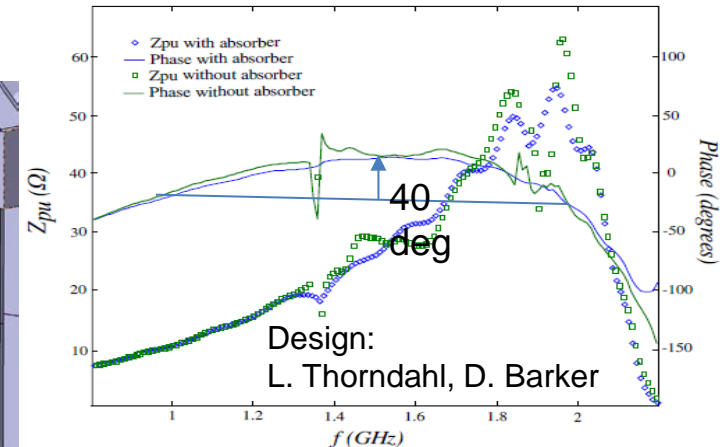


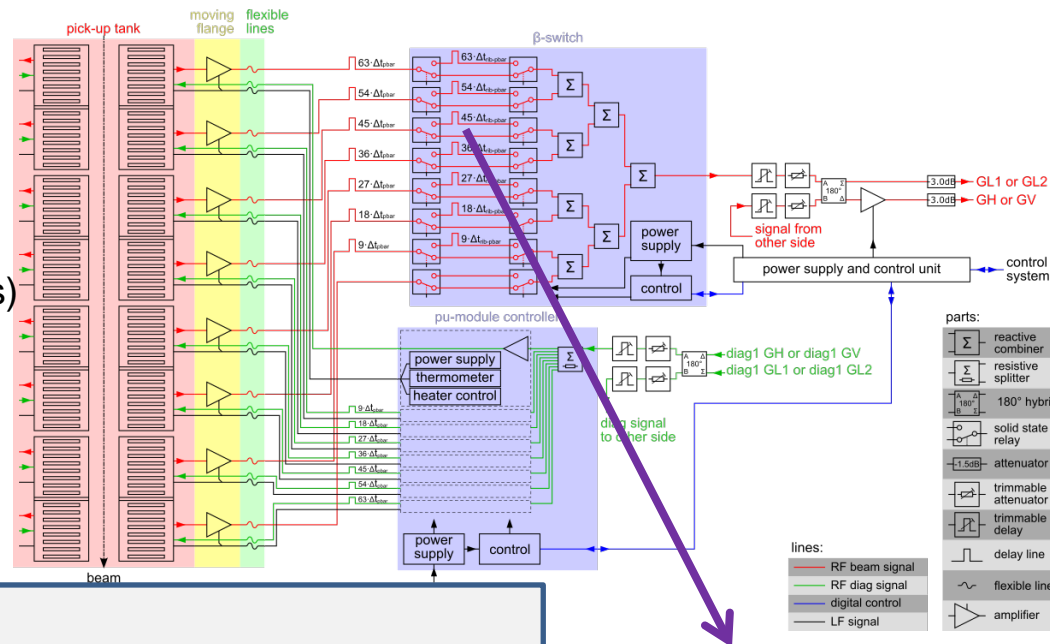
Figure 6: Pickup impedance and nonlinear phase deviation for Faltn rail structure B consisting of two rails of 49 slots each whose signals have been combined. The performance both with and without the presence of ferrite damping material is shown. Simulations are done with a beam centred vertically and with horizontal offset of 40 mm.

RF Signal Processing (1-2 GHz)

Pick-Up Tank RF (One Side Shown)

- typically, small series of RF components with stringent requirements for amplitude flatness & phase linearity in the band 1-2 GHz
- Striving for short electrical lengths (components & paths of the suspended RF cables) because signal transit time critically close to particle flight time from PU-Kicker

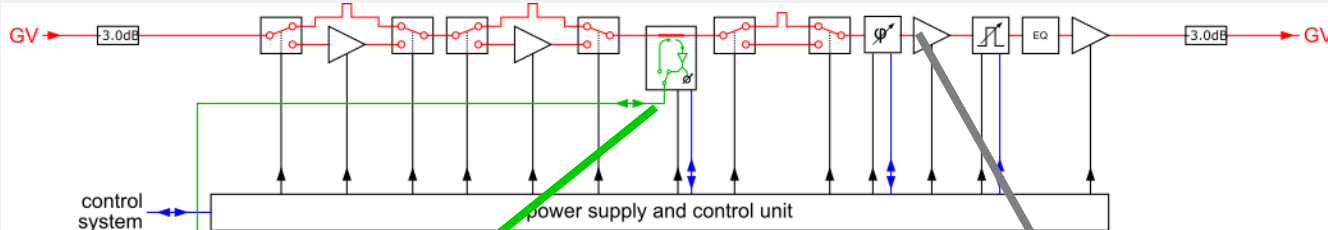
Low-noise ($NF \leq 0.5$ dB, $T_N \leq 35$ K) preamplifiers at 290 K: procurement



Beta switch;
variable attenuator:
ready

see talk by C. Peschke/
S. Wunderlich

PU signal processing vertical



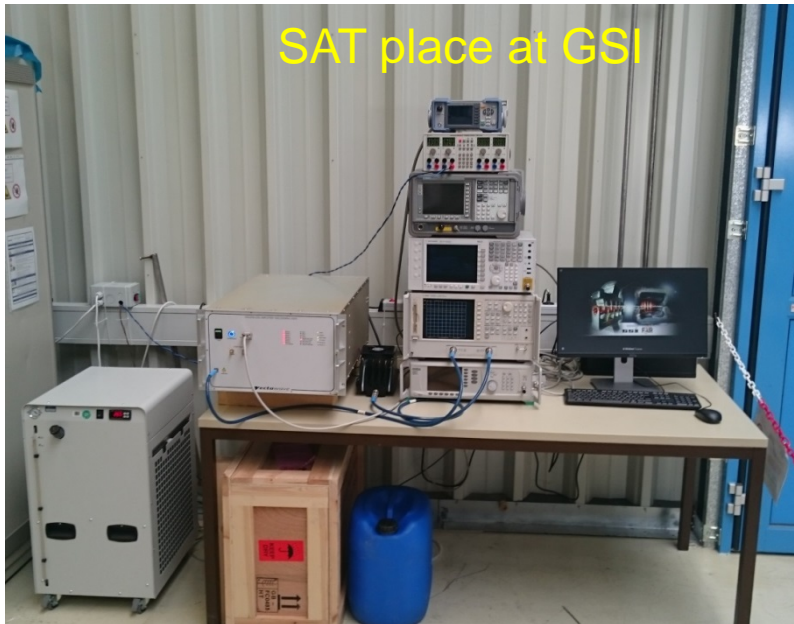
embedded power meter
ready

variable phase shifters
in-house design ready

Power Amplifiers

8 kW installed microwave CW power at the kickers for cooling
34 Power amplifiers (250 W each) is a large cost factor.
Procurement contract in 2014.

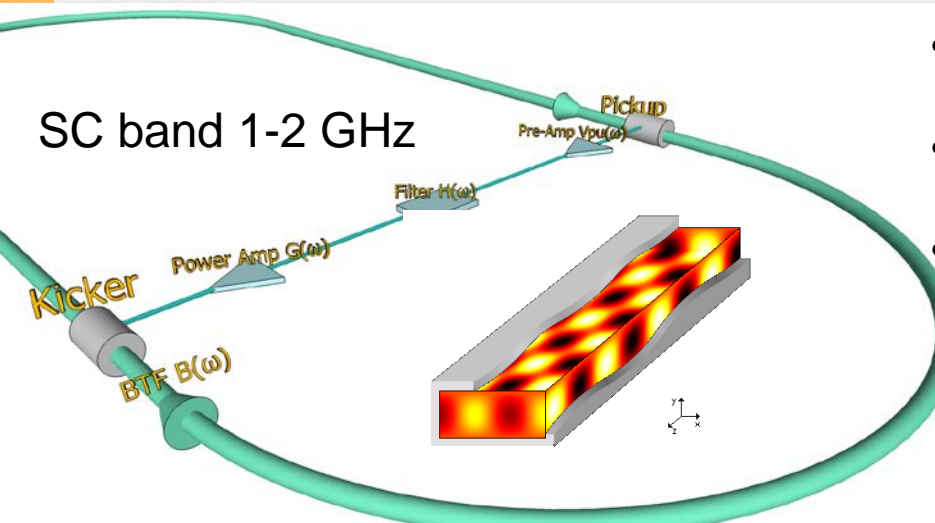
SAT place at GSI



- Improved FoS with re-designed RF-module fulfills specifications at SAT (Q4/2017).
- But, reliability issue: RF-Combiner re-designed, FAT (Q2/2018)
- successful long-time SAT of FoS (Q3/2018)
- launched the series production

see talk by C. Peschke/
S. Wunderlich

Microwave (mw) Damping for SC



SC band 1-2 GHz

- Large aperture machine
many propagating RF modes; low cut-off freq.
- High gain (>130 dB) in signal paths for fast SC;
short beam path Palmer PU-KI
- NO in situ bakeout in the CR

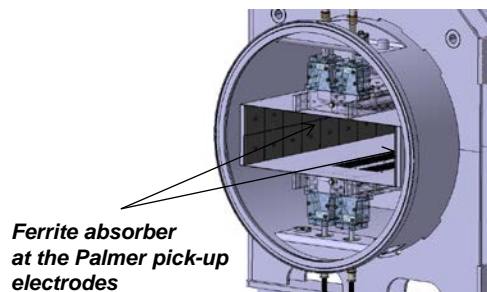
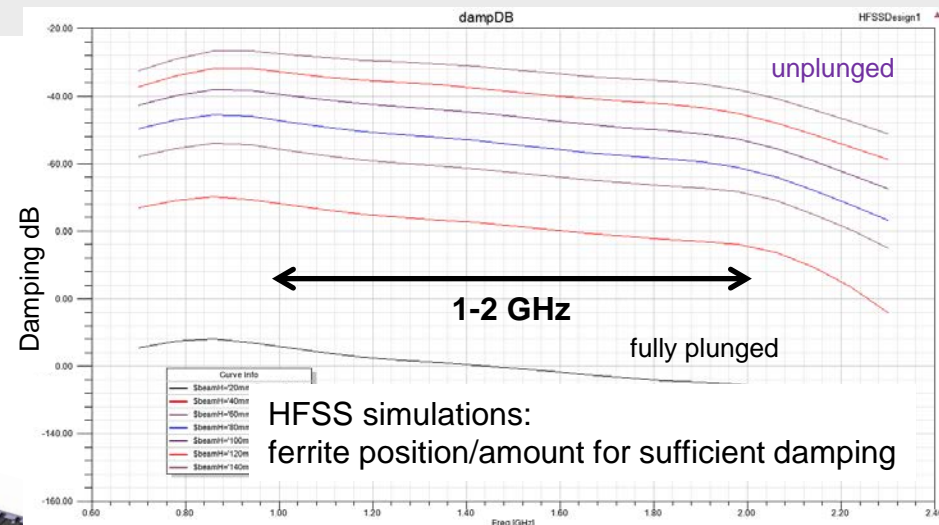
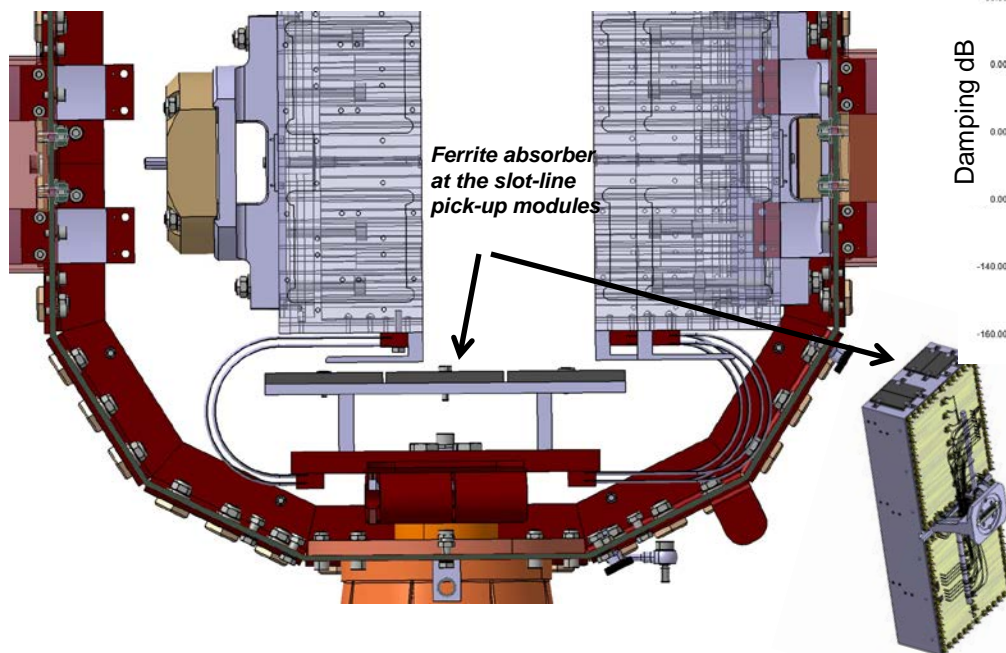
Passive, UHV-compatible, RF-absorbing (@1-2 GHz mw range) materials

E-fields applied at SC kickers excite RF modes:
SC = wanted closed loop (feedback) system
beam vacuum chambers are waveguides =
unwanted closed loop system

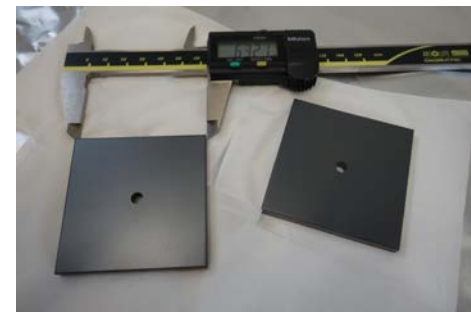
→ must suppress possible amplitude oscillations
& phase ripples from unwanted modes

- **Concept ready** using:
 - ferrite absorbers inside SC pickups & kickers (magnet free regions)
 - resistively coated ceramic tubes inside quad/sext. magnets
- Close monitoring with industry and CERN pioneers (Fritz Caspers) to optimize cost, time and effort.

Ferrite absorbers inside SC pick-ups & kickers ($\leq 2 \text{ m}^2$ per tank)



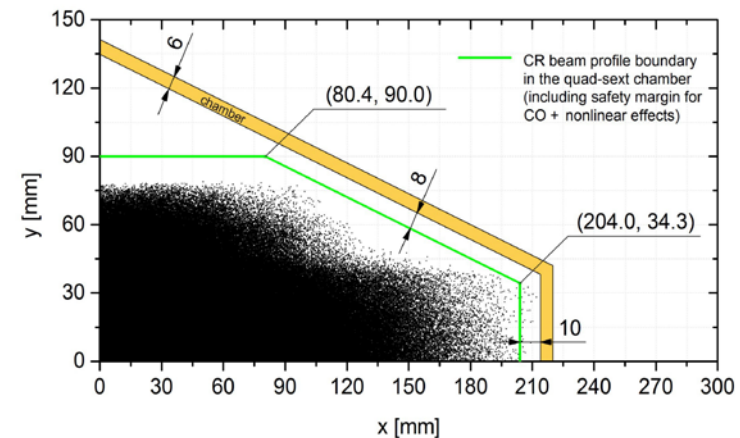
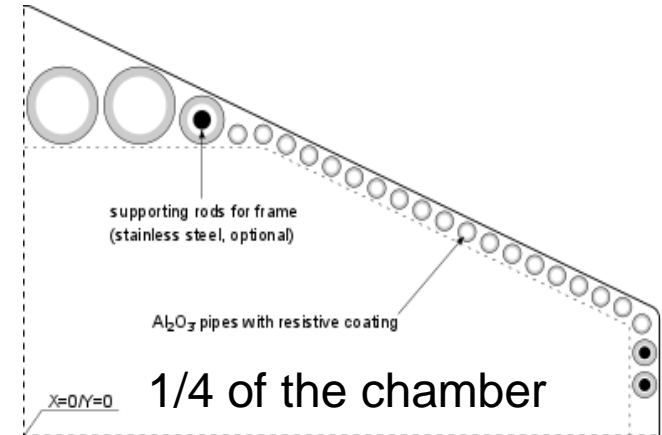
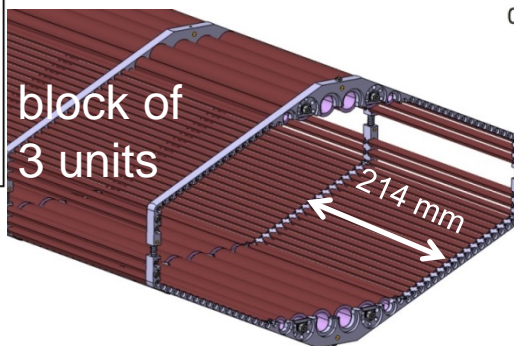
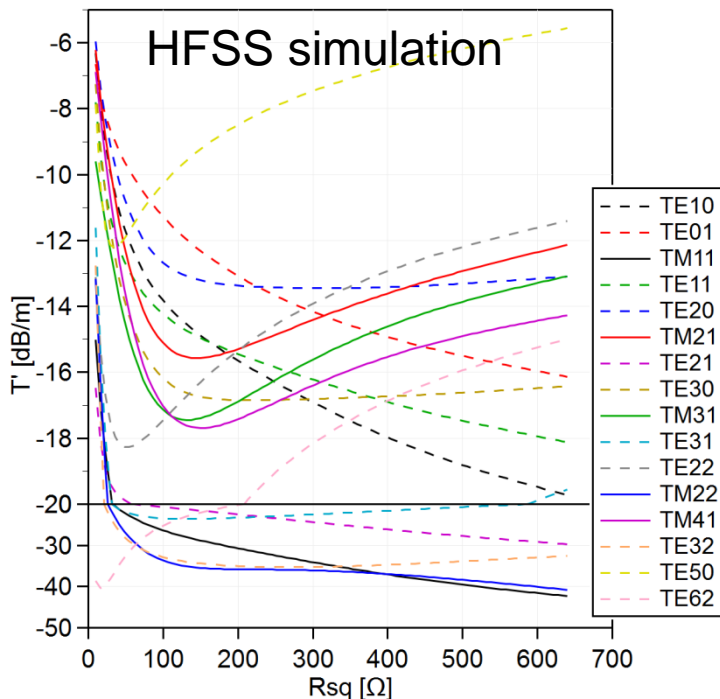
- Ferrite design ready.
- UHV test done (outgassing rate acceptable).
- Ferrite tiles purchased for all pick-ups.



Microwave Damping- Coated Ceramic Absorbers

Resistively coated ceramic tube modules inside all hexagonal quadrupole/sextupole vacuum chambers in the CR arcs

- Al_2O_3 tubes (4 standard diameters $\varnothing 6...24$ mm), with resistive outside coating $R_{sq} = 150 \Omega/\square \pm 30\%$
- total module surface $< 60 \text{ m}^2 / \text{arc}$.

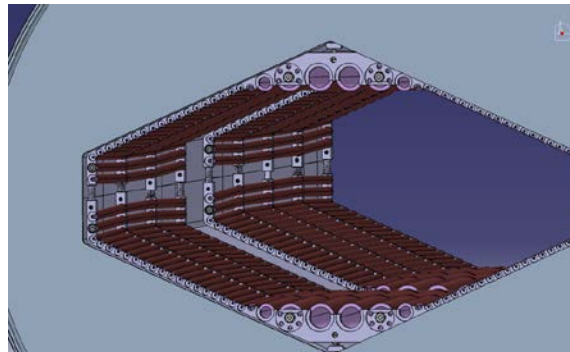
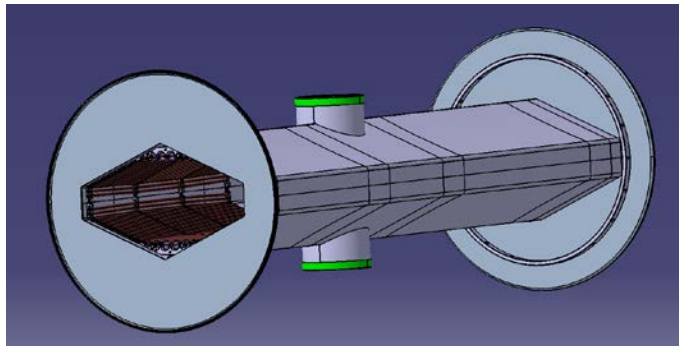


140 units (incl. 5% spares)

Microwave Damping-Coated Ceramic Absorbers

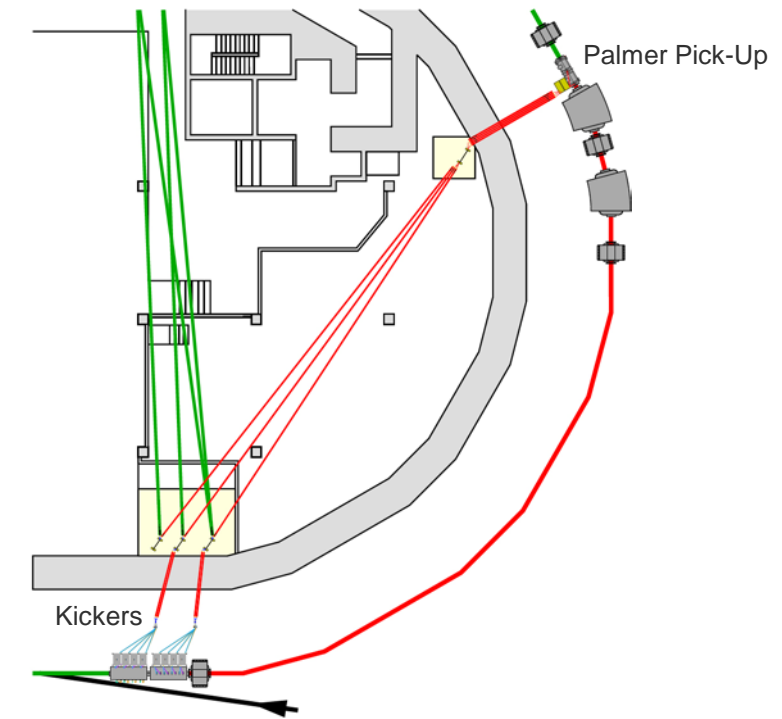


- Draft engineering concept ready.
- First batch of Al_2O_3 tubes for prototyping coated (by NiCr-sputtering at ISE Freiburg).
- UHV test done (outgassing rate acceptable). RF test planned.
- 2019: Procure and store series of tubes.
- Q2/2019: assembly and full damping tube concept test after delivery of a prototype chamber by BINP.
- Procurement of the series of holders if tested successfully.



CR SC – Building Integration

- No reserve for signal path time with respect to the ion beam flight time from Palmer pick-up to kickers.
- Optimization of the signal path is ongoing.
- Current solution by changing the position/angle of the holes for the signal path in the inner building wall.
- Corresponding change request will be submitted to FAIR S&B until end of 2018.



- Short bunch of hot secondary beam (pbars/RIBs) from production target into the CR
- After bunch rotation & adiabatic debunching, the $\delta p/p$ of the coasting beam is low enough to cool all particles
- Fast 3D stochastic cooling necessary for maximum production rate of secondary beams
- The CR delivers to the HESR (i) pre-cooled pbars for accumulation and PANDA experiment and (ii) (pre-cooled) stable ions/ pre-cooled RIBs for in-ring experiments

For HESR downstream: **no safety margin**, **larger values can be accepted**

CR TDR 2016 (Stoch. Cooling part)	Antiprotons 3 GeV, 10^8 antiprotons		Rare isotopes/stable heavy ions 740 MeV/u, cooling of 10^8 ions (max. 10^9 ions in ring)	
	$\delta p/p$ (rms)	$\epsilon_{h,v}$ (rms) [π mm mrad]	$\delta p/p$ (rms)	$\epsilon_{h,v}$ (rms) [π mm mrad]
Before/after cooling	0.35 % / 0.05 %	40 / 1.25	0.2 % / 0.025 %	35 / 0.125
Phase space reduction	7×10^3		6×10^5	
Cooling down/cycle time	≤ 9.7 s / 10 s		≤ 1.4 s / 1.5 s	

From the CERN/Fermilab experience → Cooling of pbars is very demanding!

From the ESR experience → Very fast cooling of hot RIBs is challenging!

Stable ions come from the synchrotrons with better beam quality than RIBs → relaxed

Cooled pbars from CR to HESR



see talk by T. Katayama

CR
cooled coasting beam
if possible
 $\delta p/p \text{ (rms)} \leq 1.7 \cdot 10^{-4}$
to avoid beam loss
during transfer

CR
rebunching for transfer
 $\delta p/p$ increases by x 3.5 (*)

HESR
adiabatic debunching option:
reduce $\delta p/p$ to match acceptance
before notch filter cooling

**Simulations of pbar cooling:
most critical case**

HESR acceptances
 $\delta p/p = 6 \cdot 10^{-4}$ (rms); $\pm 1.8 \cdot 10^{-3}$ ($\pm 3 \sigma$)
(notch filter stoch. cool system)
transverse $x, y = 2.6 \pi$ mm mrad (rms)

*T. Katayama, Bunch length, bunch rotation and stochastic cooling of 3 GeV pbar beam in the CR, internal report, February 2016.

Thank you for your attention!

