

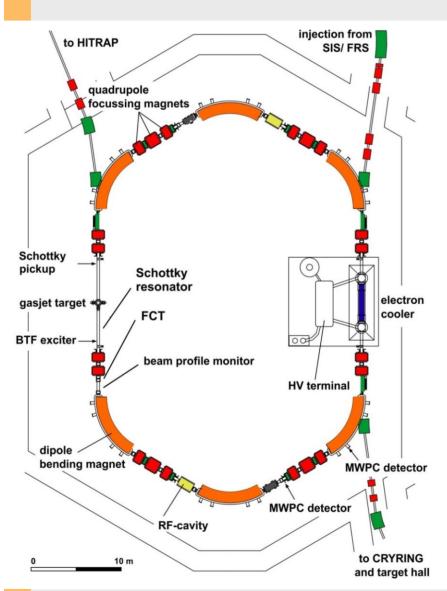




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The Heavy Ion Storage Ring ESR





Fast injection (stable ions / RIBs)

Stochastic cooling (≥ 400 MeV/u)

Electron cooling (3 - 430 MeV/u)

Laser cooling (C³⁺ 120 MeV/u)

Internal gas jet target

Deceleration (down to 3 MeV/u)

Fast extraction (HITRAP/CRYRING)

Slow (resonant) extraction

Ultraslow extraction (charge change)

Beam accumulation

Multi charge state operation

Schottky mass spectrometry of RIBs

Isochronous mode (TOF detector)

⇒ no standard cycle

ESR Operation in 2016



very reliable and well established hardware downtime during 2016 beamtime (36 days) was less than 2 hours additional support by technical departments was on the order of a few hours

control system was obsolete, but matched by operational staff flexibility was sufficient for the requested operation efficiency of operation might be increased with new control system in the long run

beam was delivered according to schedule and requirements

faithful cooperation between accelerator staff and experimentalists

ESR Shutdown Activities 2016-2018



repair of vacuum chamber in one dipole magnet (bellow) installation of barrier bucket rf system in May 2018 possibility of installation of second Schottky resonator (UHV compatibility?) modification of laser diagnostics chamber in target section plans for modification of internal target gas inlet repair of electron cooler drift tubes was postponed due to the presence of hazardous material, doubts about time schedule for the repair modernization of main control room, console for experiments disappeared modernization of beam diagnostics and stochastic cooling system modernization of control system hardware (SCUs for SEs) preparation of new software and timing system (relevant for experiments)

ESR Shutdown Activities 2016-2018



Main Control Room has changed

ESR experiment console disappeared



ESR measurement equipment rearranged (half of old consoles houses measurement equipment)

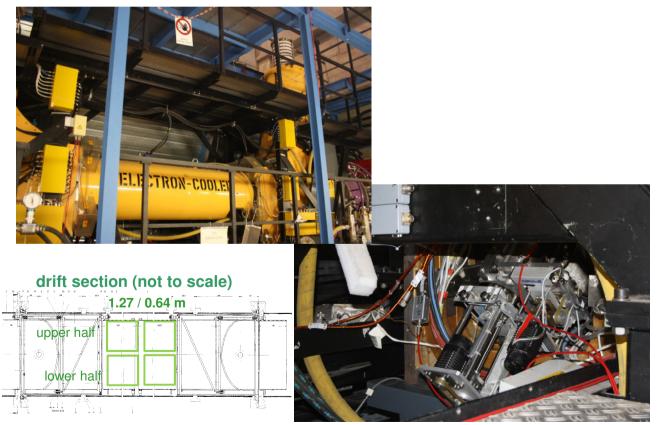


Repair of Electron Cooler Drift Tubes



drift tubes are needed for experiments which need a fast variation of the electron energy, mainly dielectronic recombination

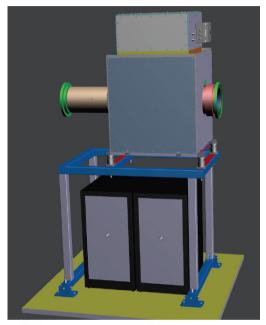
the performance of cooling is not compromised

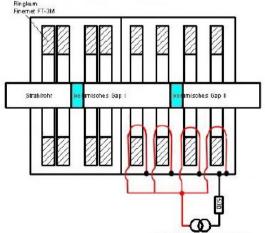




New ESR Barrier Bucket Cavity









tasks: 1) accumulation in combination with cooling

2) bunching of the beam for fast extraction at low energy

Technical Parameters

frequency 0.25 - 5 MHz maximum voltage 1 kV rf power (at 5 MHz) 850 W air cooling two gaps eight magnetic alloy rings

installation in the ESR in May 2018

Recommissioning Steps



electron beam generation

tuning of magnets
tuning of high voltage devices
tuning of global parameters
electron current switch control
interlock control
cathode heating, vacuum reading
drift tube high voltage stepping

ramping of magnets

local orbit change global orbit change change of tune and chromaiticity

ramping of electron cooler

ramping of magnets ramping of hv devices

ion beam storage

estimated number of shifts to establish old performance ≈ 120

(assuming reasonably experienced operators)

ooler

conclusion:

priorities for recommissioning depend on scheduled experiments

kick matrix measurement
matrix response measurement
dispersion function measurement
tuning of dispersion in target and cooler section
tuning of isochronous mode
control of particle detecor pockets

control of beam line magnets and diagnostics

fast beam extraction

kicker timing kicker control

orbit control for extraction (CRYRING + HITRAP)

timing controlled beam line operation bunching and rf synchronization

recommissioning stochastic cooling

commissioning beam profile monitor (low energy operation)

ramping of rf

rf stacking (frquency and amplitude variation) varation of beam energy/orbit changing of harmonic number matching rf and electron cooling

Commissioning for E121



electron beam generation

tuning of magnets

tuning of high voltage devices

tuning of global parameters

electron current switch control

interlock control

cathode heating, vacuum reading

drift tube high voltage stepping

ramped operation

ramping of magnets

local orbit change global orbit change

change of tune and chromatticity

ramping of electron cooler

timing control of devices

acceleration/deceleration

ramping of magnets

ramping of hv devices

timing controlled electron current operation

ion beam storage

ring magnet commissioning and tuning

synchronization of kickers (SIS, ESR)

synchronization of pulsed injection septum

bunching

measurement of closed orbit

tuning of electron cooler magnets

tuning of electron cooling

control of Schottky/BTF devices

measurement of tune, chromaticity, dispersion

commissioning of diagnostics; DCT, FCT, profile monitor

variation of beam momentum for optics measurements

local orbit bumps implemetation and check

kick matrix measurement

matrix response measurement

dispersion function measurement

tuning of dispersion in target and cooler section

tuning of isochronous mode

control of particle detecor pockets

timing triggered motion of actuators

timing for beam diagnostics measurements

synchronized ramping of magnets, rf, electon cooler

beam parameter measurements during ramping

tuning of parameters for beam deceleration

 Σ = 40 shifts

slow beam extraction

UHV septum

septum position

electrostatic septum control

control of beam line magnets and diagnostics

fast beam extraction

kicker timing

kicker control

orbit control for extraction (CRYRING + HITRAP)

timing controlled beam line operation

bunching and rf synchronization

recommissioning stochastic cooling

commissioning beam profile monitor (low energy operation)

ramping of rf

rf stacking (frquency and amplitude variation)

varation of beam energy/orbit changing of harmonic number matching rf and electron cooling

Commissioning for CRYRING



electron beam generation

tuning of magnets

tuning of high voltage devices

tuning of global parameters electron current switch control

interlock control

cathode heating, vacuum reading

drift tube high voltage stepping

ramped operation

ramping of magnets

local orbit change

global orbit change

change of tune and chromatticity

ramping of electron cooler

timing control of devices

ramping of magnets

ramping of hv devices

timing controlled electron current operation

synchronized ramping of magnets, rf, electon cooler

beam parameter measurements during ramping

tuning of parameters for beam deceleration

ion beam storage

ring magnet commissioning and tuning

synchronization of kickers (SIS, ESR)

synchronization of pulsed injection septum

bunching

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tuning of electron cooler magnets

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matrix response measurement

dispersion function measurement

tuning of dispersion in target and cooler section

tuning of isochronous mode

control of particle detecor pockets

timing triggered motion of actuators timing for beam diagnostics measurements

acceleration/deceleration

 Σ = 85 shifts

slow beam extraction

fast beam extraction

kicker timing

UHV septum

septum position

electrostatic septum control

kicker control

orbit control for extraction (CRYRING + HITRAP)

control of beam line magnets and diagnostics

timing controlled beam line operation

bunching and rf synchronization

recommissioning stochastic cooling

commissioning beam profile monitor (low energy operation)

ramping of rf

rf stacking (frquency and amplitude variation)

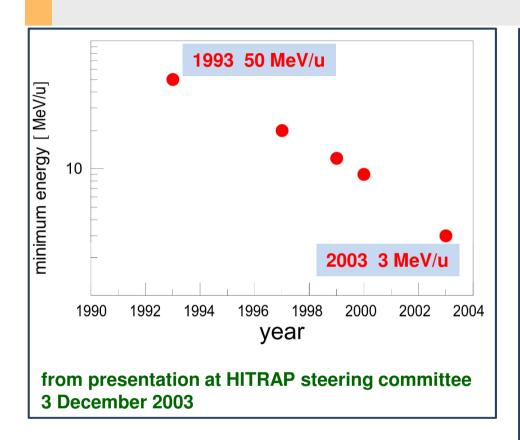
varation of beam energy/orbit

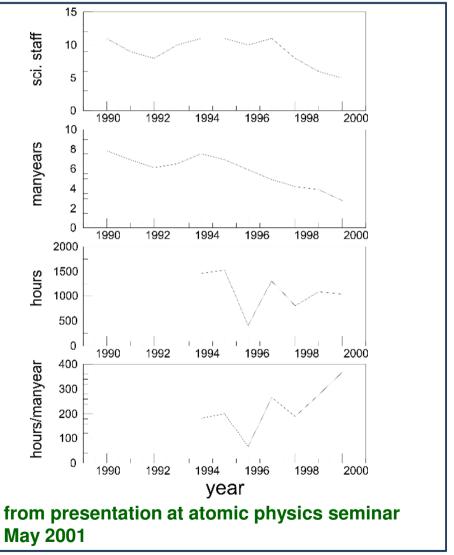
changing of harmonic number

matching rf and electron cooling

History of Deceleration in the ESR

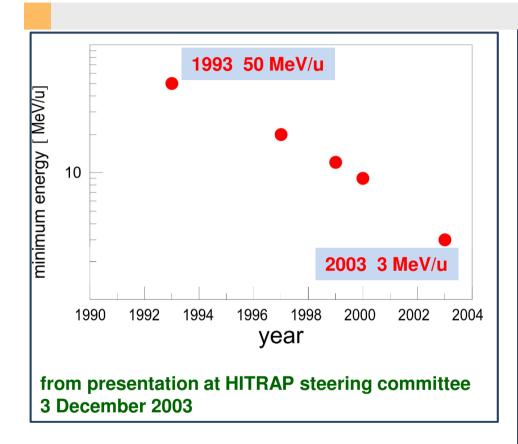


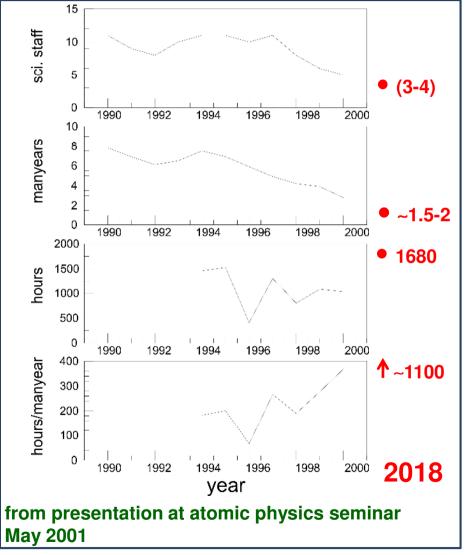




Future of Deceleration in the ESR







Issues for Beam Transfer to CRYRING = == I

ultrahigh vacuum is crucial, low 10⁻¹¹ mbar required, little compromises possible ⇒ consequences for the installation of experimental set-ups

no FAIR solution for synchronization is presently available, SIS-ESR synchronization uses 30 years old gear, ESR-CRYRING transfer is an open issue

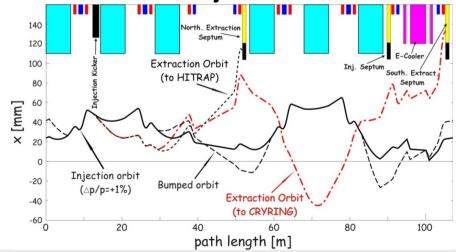
shorter ESR deceleration cycles require extensive machine development, maybe also hardware modification

a fast extraction scheme from ESR has been demonstrated

It still has to be demonstrated that it is suitable for injection into CRYRING

no cooling right before extraction

no immediate fall back position in case of failure



ESR Operation in 2018



- hardware should be disposable with the established performance
- quality of global alignment is uncertain (ESR ring should be ok)
- all software must be new, no fall back to old VMS system based software
- this also affects all experiments, no previously used software is available
- new timing system, old triggers for experiments will be affected
- staffing of operating team is an open issue
- the beam recommissioning will require significant support by technical departments, particularly controls and beam diagnostics, to achieve good performance of the installed new equipment for the control of devices
- migration to new control system and to fresh staff will require devoted efforts and a lot of patience

ESR Operation beyond 2018



recommissioning and development of control system will continue first goal: establish old performance second goal: improvement of performance, e.g. beam transfer to CRYRING, shorter deceleration cycle high intensity operation

integrate new barrier bucket cavity into operation for: accumulation of exotic beams single bunch generation for CRYRING and HITRAP

establish a team of experts for ESR operation during FAIR phase 0 which will be able to continue the faithful cooperation with experiments

requirements for ESR modifications for new experiments beyond the existing set-up need to be discussed in due time