

Vibration control and beam stabilization techniques in the sub-nanometer scale range

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SYMME

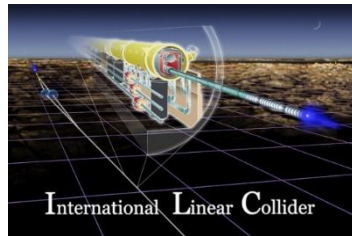


- **LAPP**: Laboratory of Annecy in Physics Particles – IN2P3 CNRS University Savoie Mont-Blanc
- **SYMME**: laboratory of SYstem and Matériaux for the mecatronics - University Savoie Mont-Blanc

■ **Sub-nanometer beam stabilization:**



CLIC: the most stringent specifications



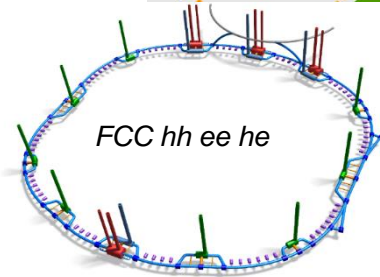
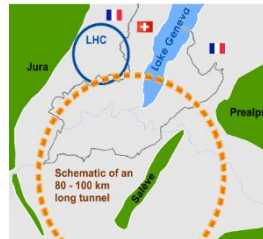
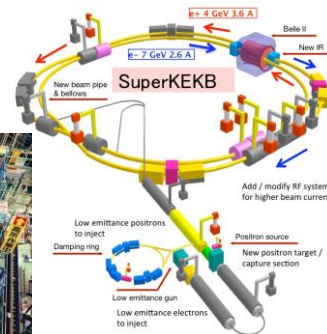
Projet collisionneur ILC au Japon



*ATF2 à KEK au Japon
Démonstrateur ILC*



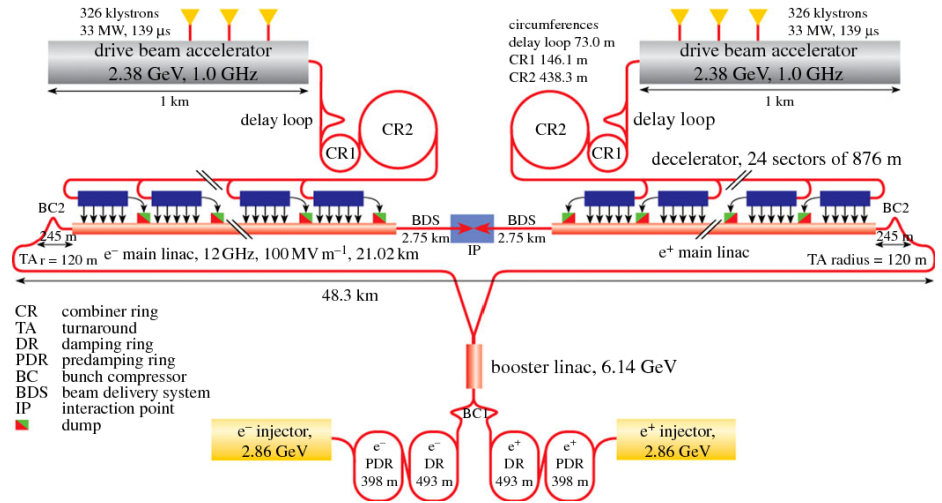
BELLE II SuperKEKB au Japon



Projet collisionneur FCC au CERN

- CLIC beam stabilization

- Beam trajectory control IPFB
 - Active control stabilization

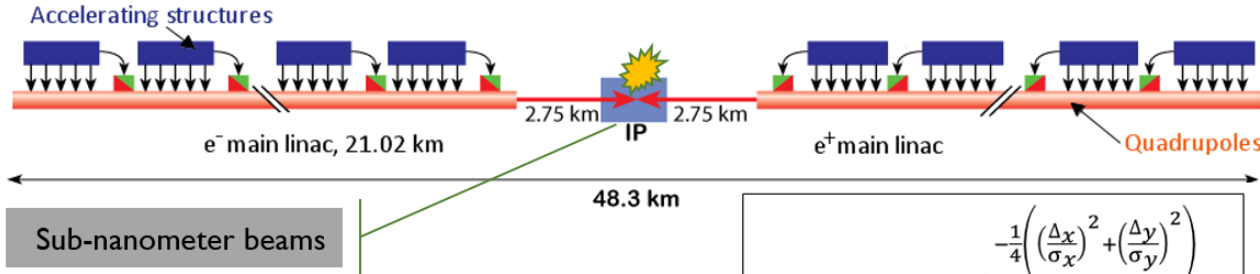


- ATF2 : test of others strategies

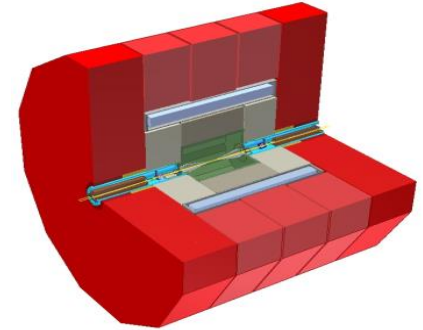
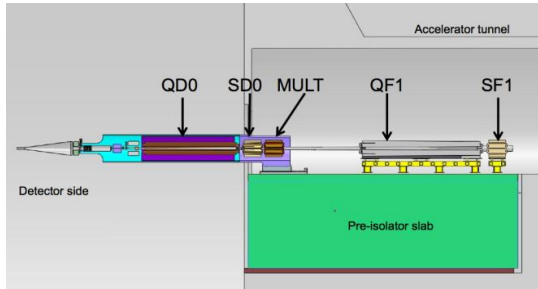
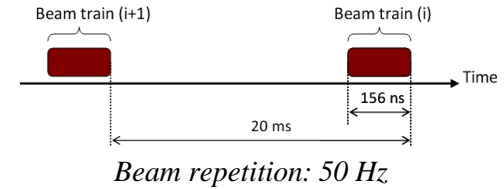
- Coherence optimization
 - Feedforward beam control implementation



- CLIC Final focus R&D:**



$$L(\sigma_{x,y}, \Delta_{x,y}) \sim \frac{e^{-\frac{1}{4}\left(\left(\frac{\Delta_x}{\sigma_x}\right)^2 + \left(\frac{\Delta_y}{\sigma_y}\right)^2\right)}}{\sigma_x \sigma_y}$$



➤ Many controls will be performed all along the collider whose these two critical challenges:

Main Linac – active control

- Keep ultra low emittance by minimizing beam size all along the collider

Interaction point – active control

- Maximize the cross section by minimizing the beam-beam offset

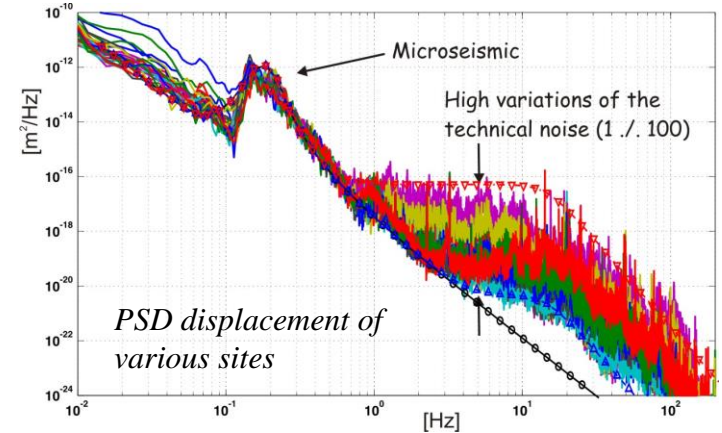
Spec. : Beam offset $\leq 0,2$ nm RMS @ 0,1Hz



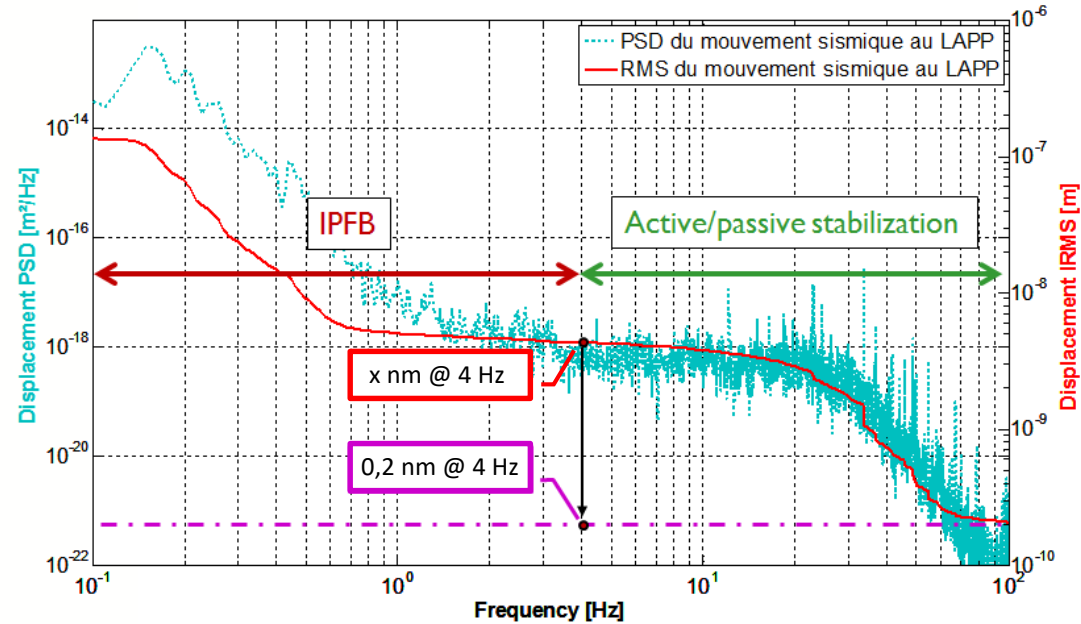
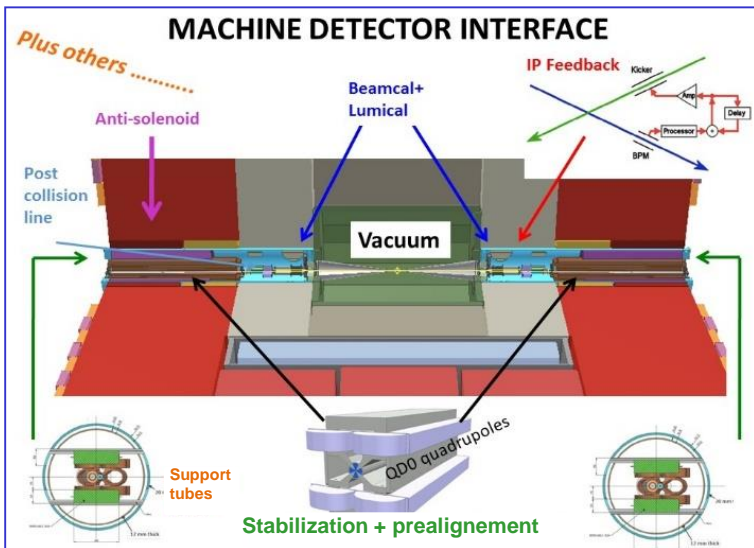
Ground motion mitigation is needed

- **Seismic motion:**

- Seismic activities (starting in low frequencies)
- Technical noise (human activities, cooling...)

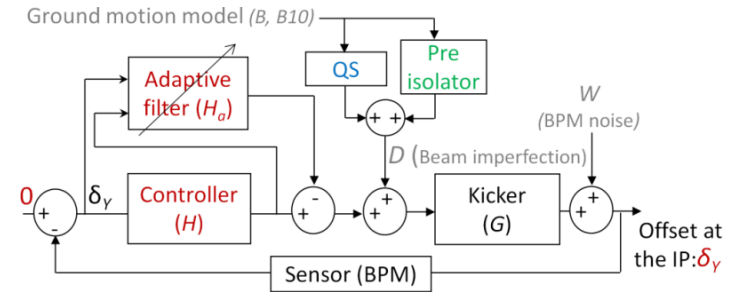
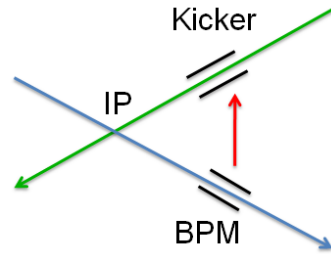


- **Beam trajectory control & mechanical stabilization:**

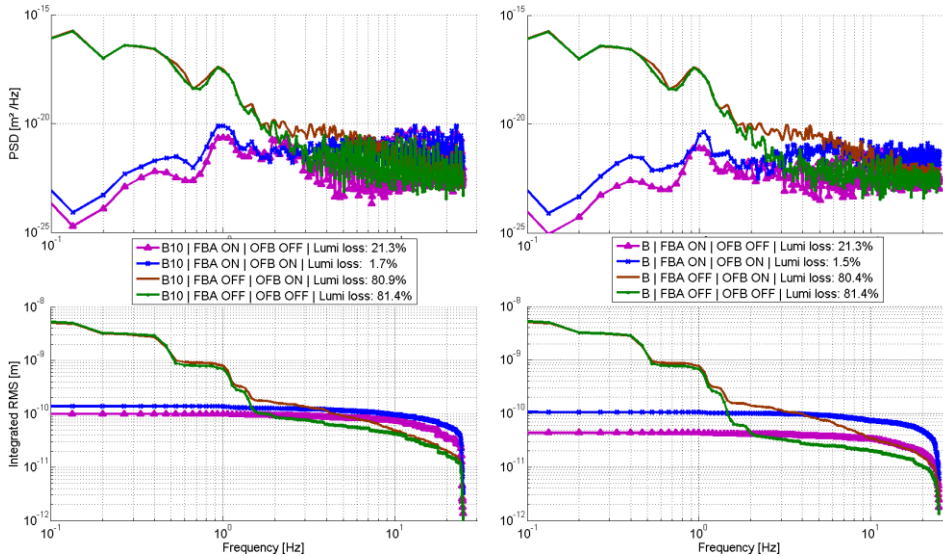


- At the Interaction Point (beam feedback: IPFB + mechanical stabilization),
- We aim at **0,2 nm RMS at 0,1 Hz**

- Beam trajectory control : simulation under Placet**



Feedback and adaptive control scheme



Luminosity vs control ON or OFF and vs model of seismic motion (deal under Placet)

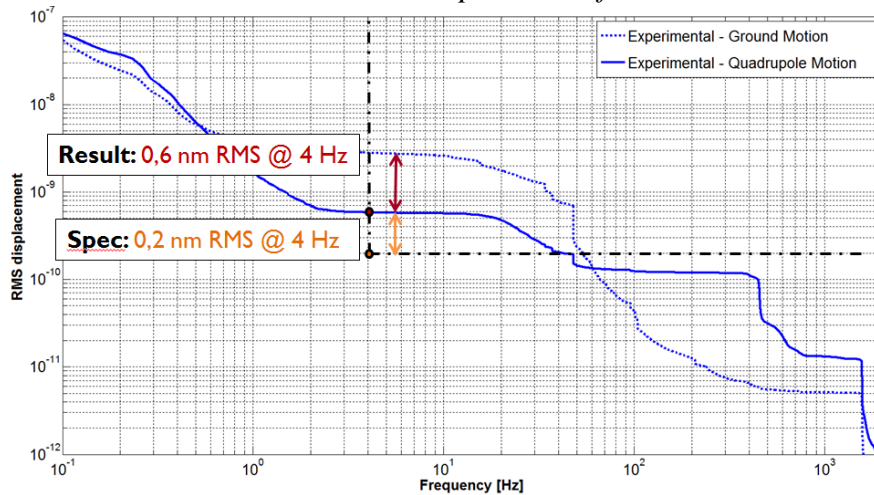
➤ **Has to be tested on a realistic environment...**

- Caron B et al, 2012, "Vibration control of the beam of the future linear collider", *Control Engineering Practice*.
- G. Balik et al, 2012, "Integrated simulation of ground motion mitigation, techniques for the future compact linear collider (CLIC) ", *Nuclear Instruments and Methods in Physics Research*

- *Prototype of active control system :*



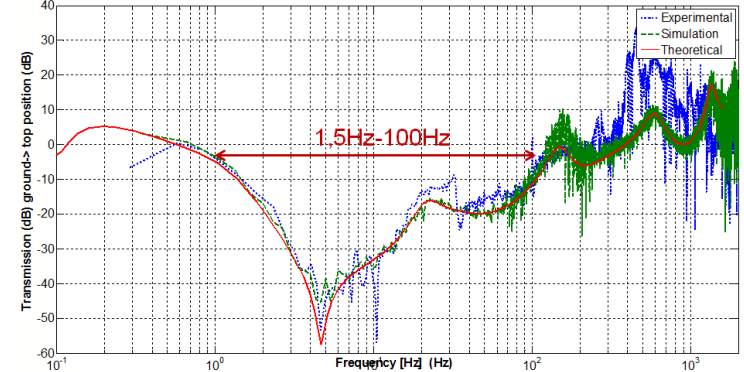
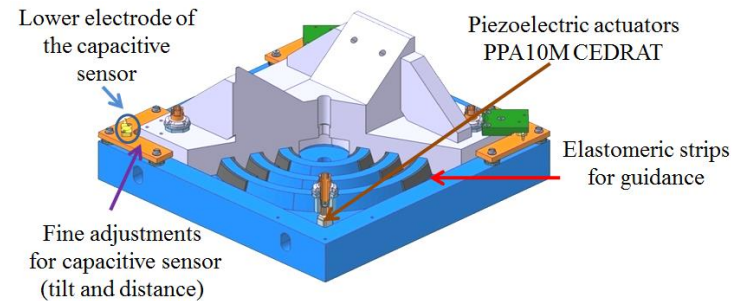
Commercial sensors and a developed active foot



- **Results with commercial sensors : 0,6 nm RMS@4Hz.**

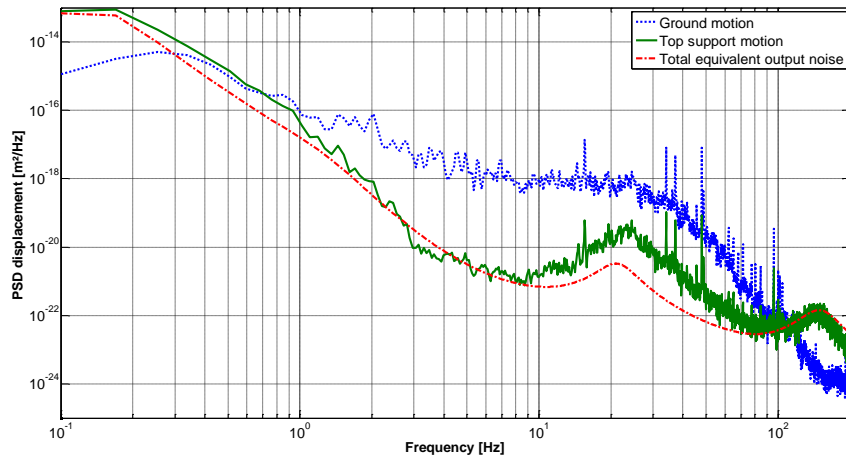
- Balik et al, "Active control of a subnanometer isolator", JIMMSS, 2013.
 - R. Le Breton et al, Nanometer scale active ground motion isolator, Sensors and Actuators A: Physical, 2013.

➤ **Main limitation : SENSORS (Experimental and theoretical demonstration).**

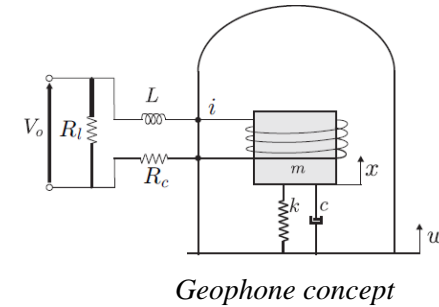


- *Sensors dedicated to measurement but not to control*
- *Two needed technologies for the selected bandwidth (geophones for low frequencies and accelerometers for high frequencies)*
 - *complexity of the control*

- **Main limits: the use of seismic sensors (geophone, seismometers, accelerometers...) in control**



- ✓ Sensors noise
- ✓ Sensors transfer function



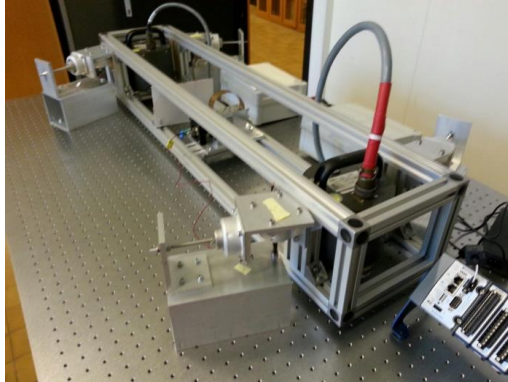
- Commercial investigations
- Internal development

➤ **Main limitation : SENSORS (Experimental and theoretical demonstration).**

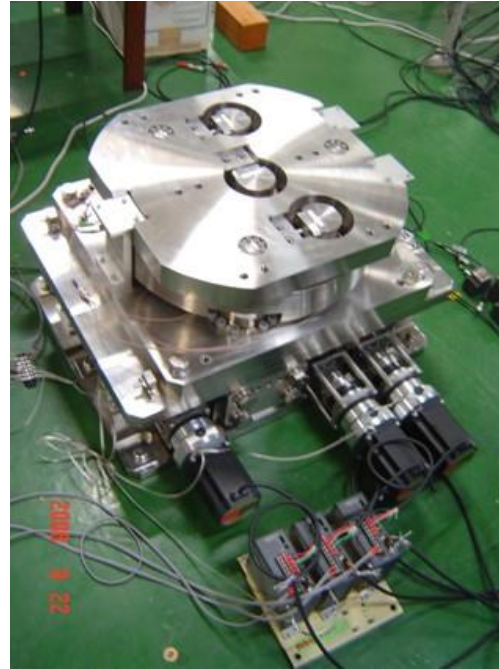
- **Examples of commercial seismometers and accelerometers to measure nm:**

Streckeisen STS2	Guralp CMG 3T	Guralp CMG 40T	Guralp CMG 6T	Eentec SP500	PCB 393B31	Wilcoxon 731A	PI D0-015
x,y,z	x,y,z	x,y,z	x,y,z	z	z	z	Δd
2*750Vs/m	2*750Vs/m	2*800Vs/m	2*1000Vs/m	2000Vs/m	1 Vs ² /m	1 Vs ² /m	0.67 V/ μm
120 s -50 Hz	360s -50 Hz	30 s -50 Hz	30s-80Hz	60 s -70 Hz	10 s -300 Hz	10 s -300 Hz	10 s -300 Hz
13 kg	13.5 kg	7.5 kg	2,6 kg	0.750 kg	0.77 kg	0.55 kg	0.635 kg

- *Few examples:*



*Active control
ULB*



*ILC stabilization
KEK*



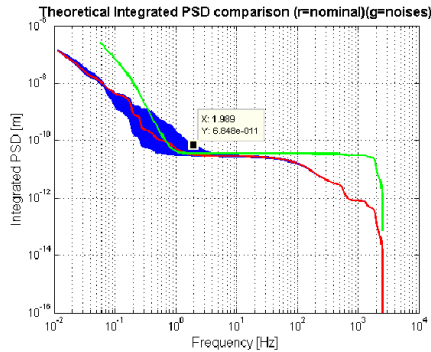
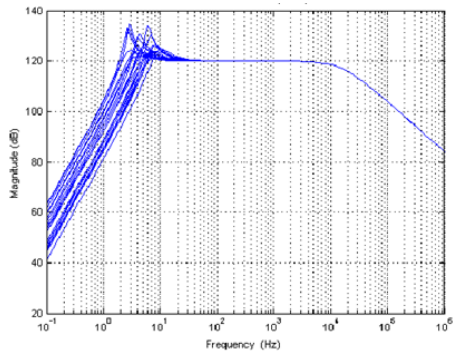
*CLIC Main Linac stabilization
CERN*



*Xband linear collider
SLAC*

➤ *And a lot of others experiments like Virgo, ELT, DESY...*

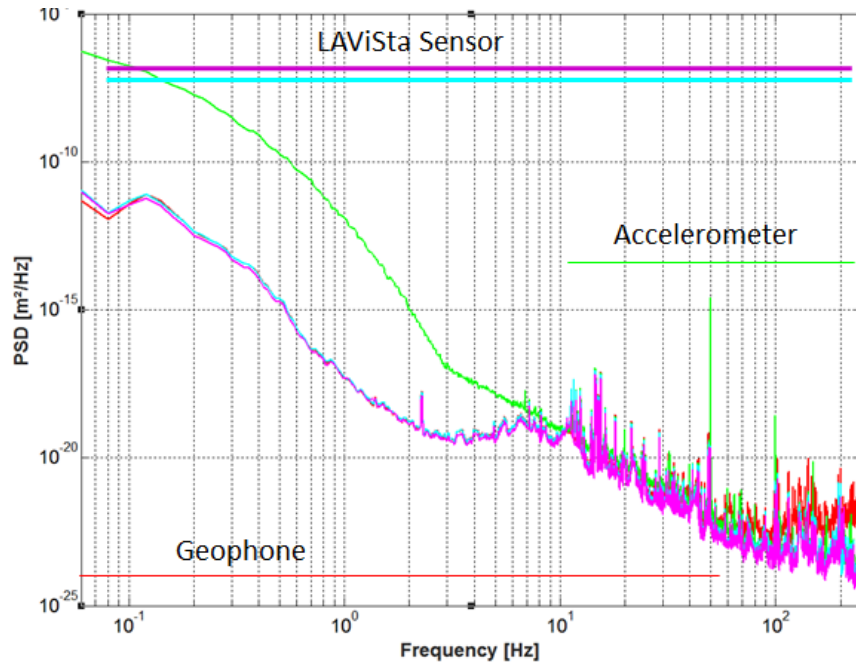
- Development of a new vibrations sensor dedicated to control:



Prototypes developed since 2011

➤ Approach validated → Patent n° FR 13 59336.

- Comparison with Güralp and Wilcoxon sensors at CERN (ISR):



Geophone
(Güralp 3-ESP)
Low frequencies



Accelerometer
(Wilcoxon 731A)
Mid-High frequencies



LAViSta sensor
(x2)
Large bandwidth

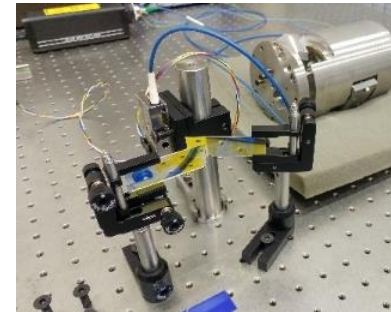
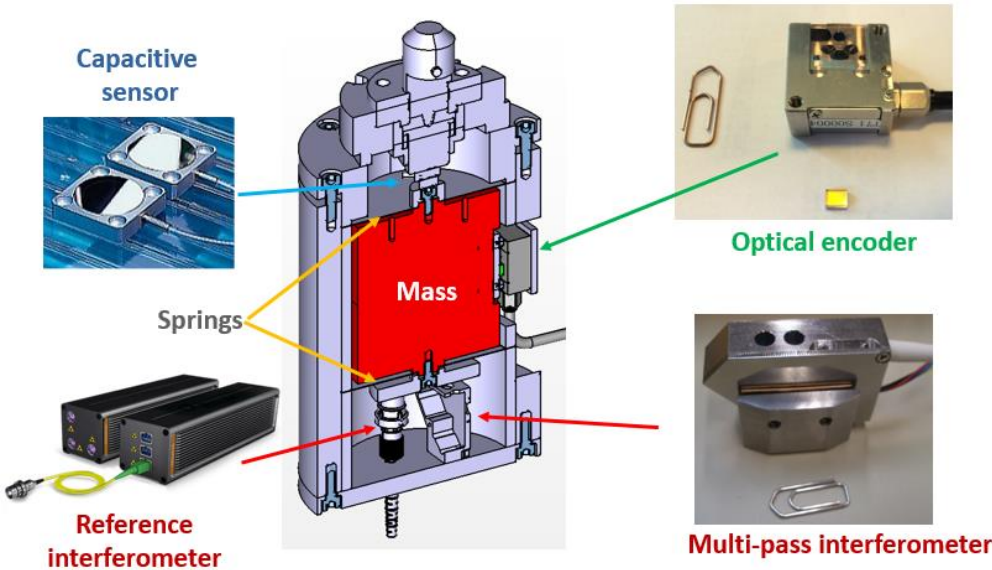


- *Comparison of different technologies for the embedded sensitive part*

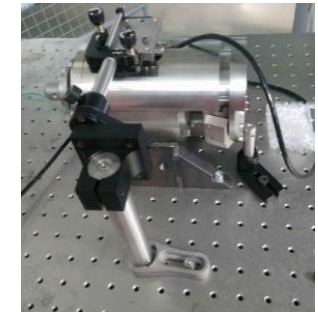


- PACMAN (-> 2017) : Particle Accelerator Components' Metrology and Alignment to the Nanometre scale (Marie Curie program at CERN)
- Use of the LAPP sensor with dedicated instrumentations

- Capacitive sensors : PI & Lion Precision
- Optical encoder : Magnescale
- Interferometer : Attocube & a developed one (INRiM (It) and ISI Brno (Cz))



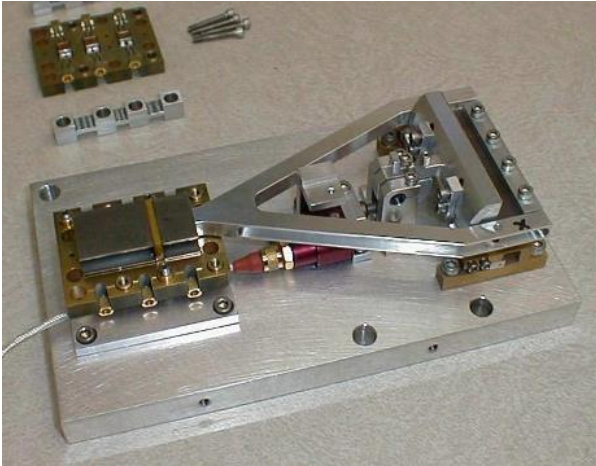
Interféromètre multi-pass



Encodeur optique

- *P. Novotny et al, "What is the best displacement transducer for a seismic sensor?", IEEE Inertial Sensors and Systems 2017, Hawaii, USA.*

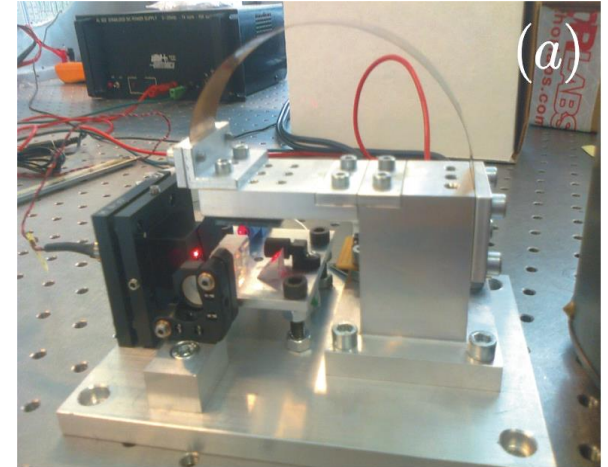
- *Some examples of vibrations sensors developments:*



Non-magnetic compact vibration sensor developed at SLAC



Vibrations sensors with interferometric measurement at CERN



Vibrations sensors with optical differential measurement at ULB

Objective:

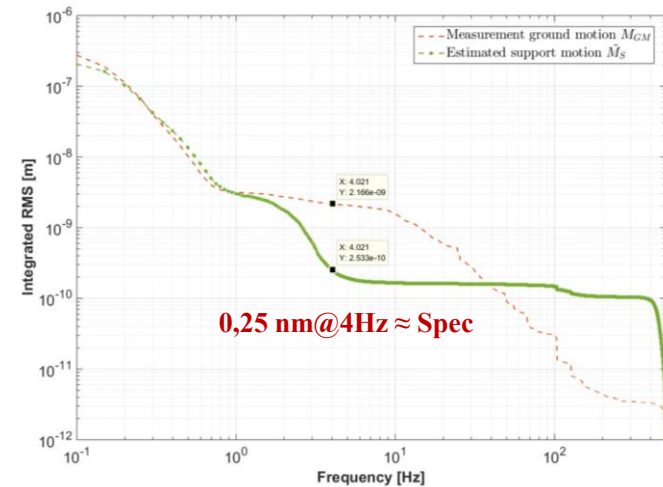
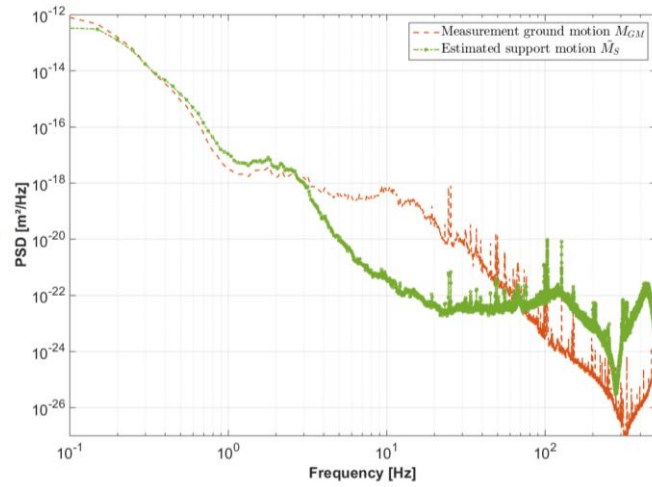
Better signal to noise ratio needed in the bandwidth of interest (1 – 100 Hz)

- *CLIC Demonstration of faisability at reduced scale*

- CLIC specification (displacement of the QD0 final focus) : 0,20 nm RMS@4Hz
- Previous results with LAPP active foot + 4 commercial sensors : 0,60 nm RMS@4Hz
- **Results of control (autumn 2016) with LAPP active foot + 1 LAPP vibrations sensor : 0,25 nm RMS@4Hz**
- *Only 1 sensor in feedback -> control less complex and more efficient*
- *Journal article submitted in beginning of 2017*



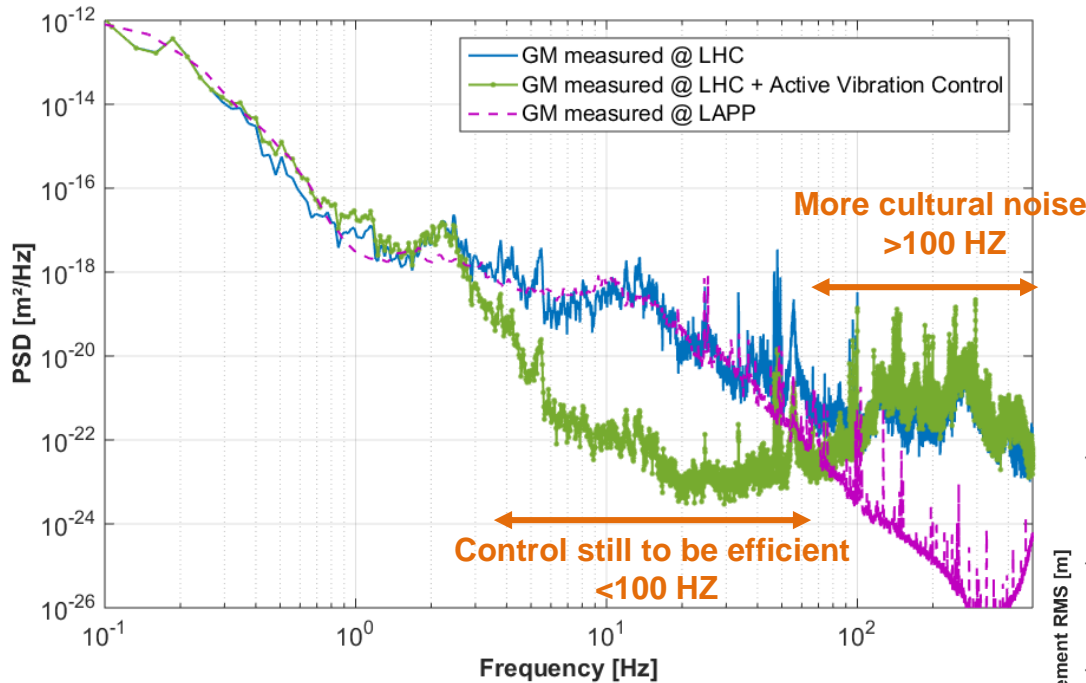
- LAPP active foot + LAPP sensors (one on ground used to monitor ground motion and 1 on top used in feedback) -



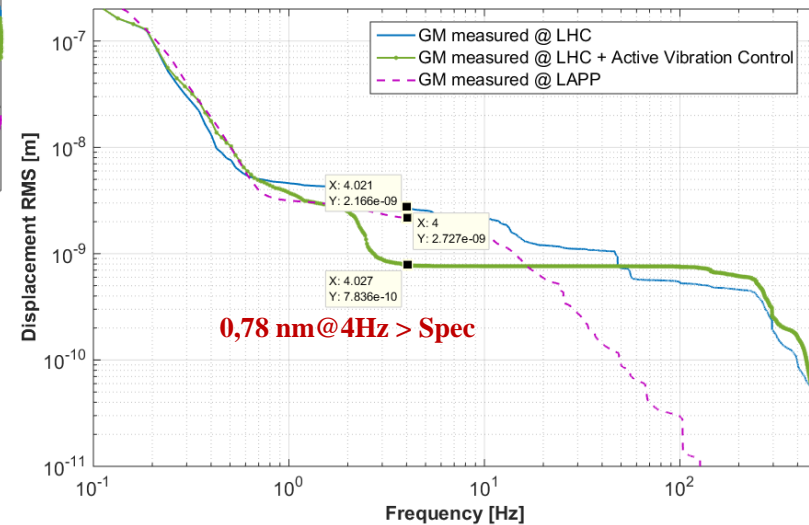
- Displacement *without control* / *with control* at LAPP -

- *Collider environment*
- *Large scale*

- *CMS detector motion is taken into account (high level of cultural noise - pessimistic)*
- **Simulation** of the system (foot + sensors) with these disturbances

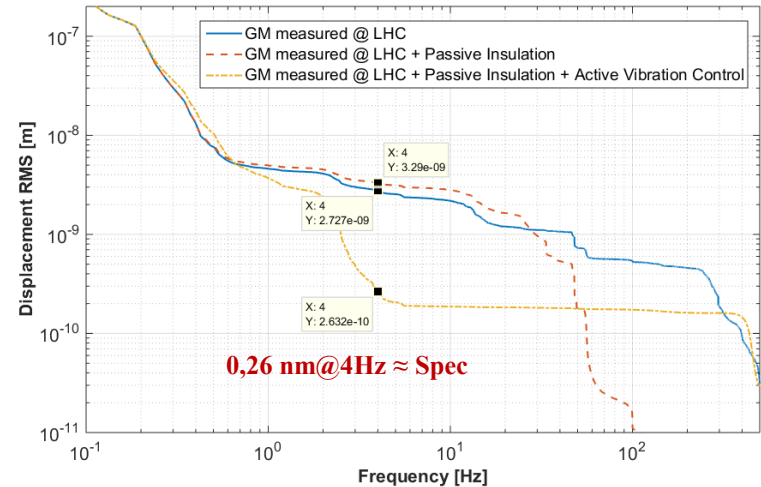
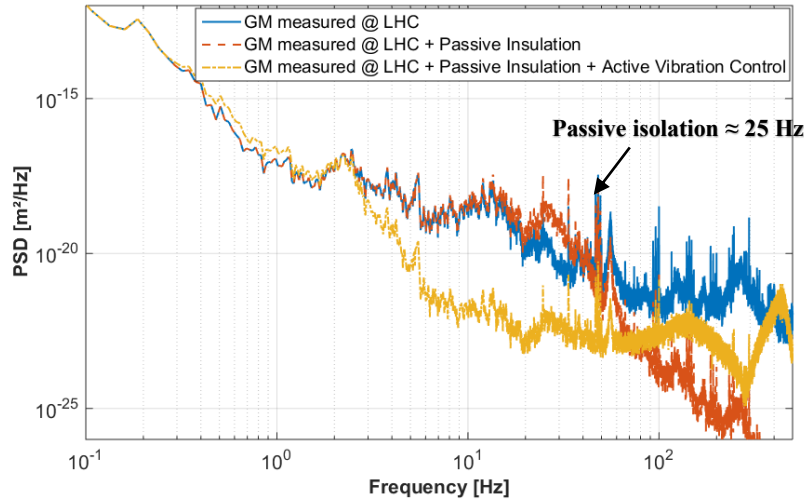


- *Disturbances don't reveal the same distribution (more cultural noise)*

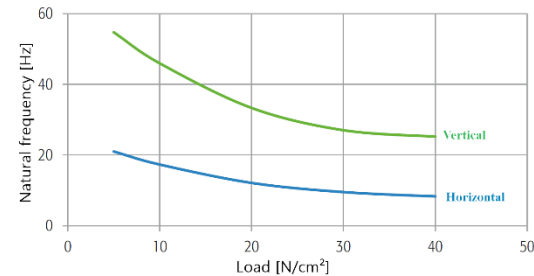
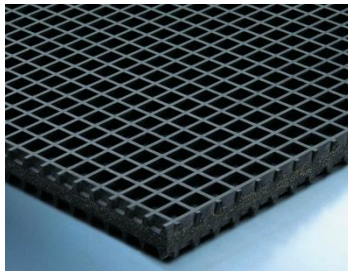


- *Control is not efficient enough in this case (above 100 Hz)*

- **Necessity to have a passive insulation under the concrete or under the last elements**

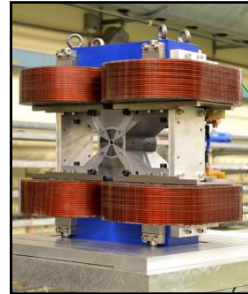


- **A passive insulation at about 25 Hz is common to the standard industrial solutions**

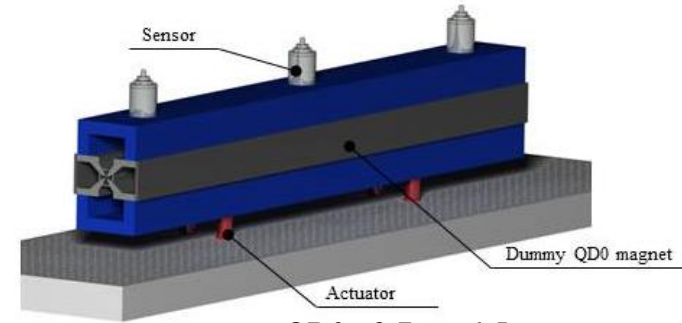


Example of usable PI (Biltz® B13W- vibration isolation rubber pad).

- **Poster session at IPAC17:** G. Balik et al, “Proof of concept of CLIC final focus quadrupoles stabilization”, in Proceedings of International Particle Accelerator Conference (IPAC 2017), Copenhagen, Denmark.

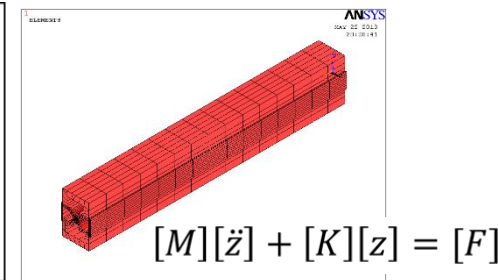
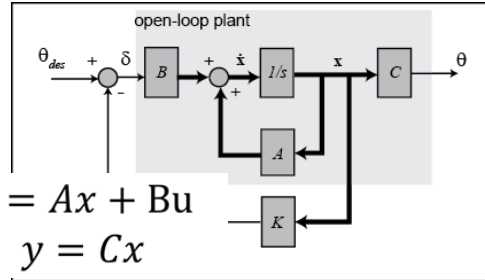
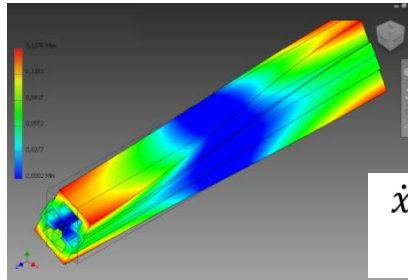
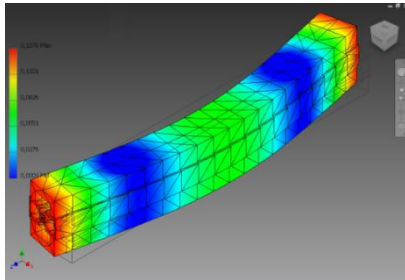


Slide of QD0



QD0 : 2,7m – 1,5 tons

- **Simulation**



- FEM : Modal analysis using finite elements - Determination of the most significant modes (frequency response characteristics)
- Expression in the form of a state space model and study of the control strategy
- Integration in a control loop (using Simulink for example) with the whole simulation (sensor, actuator, ADC, DAC, Data processing.... And seismic motion model and its coherence)
- Control in simulation (location and number of active feet, type of active feet, degrees of freedom, type of control (SISO, MIMO))

- *Actuator specifications (results of global simulation)*

Dynamic	Signal / noise	Bandwidth of freq.	stiffness
6 microns	95 dB	0,3 : 300 Hz	$\geq 10 \text{ kN}/\mu\text{m}$

➤ **No commercial actuator matches with the needs in terms of resolution, dynamic, stiffness...**

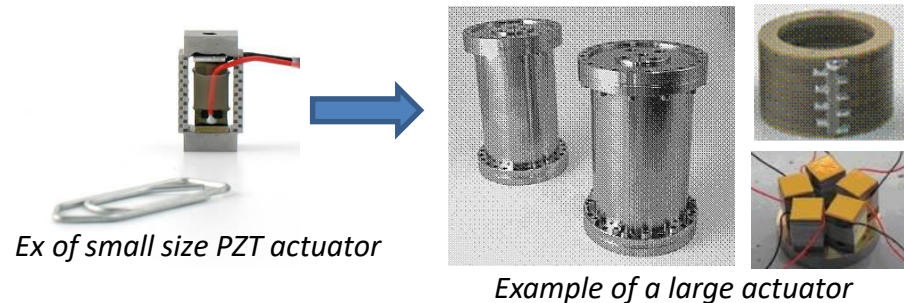
- *Mechatronics challenge*

- *Structure : QDO Magnet*

- *Sensors*

- *Actuators*

- *Integration: control, data processing, real time, layout, interfaces...*



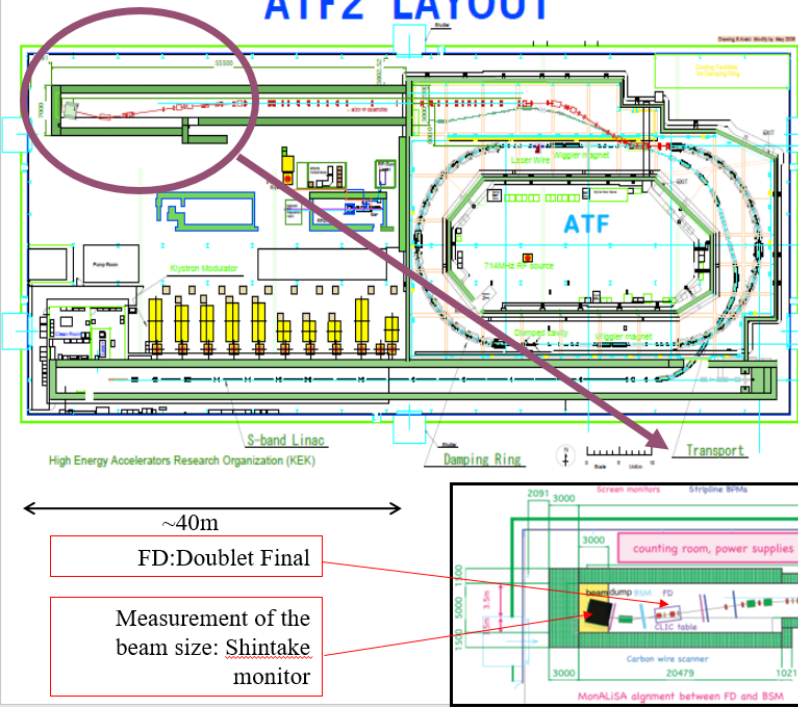
- Actuators have to be developed -

- The project of this prototype development in collaboration with manufacturers is already evaluated (still to be expensive)
- Close to some machining issues

- Optimization of the coherence

- ATF2 Objectives : Steady and repetitive beam with a radius of 37 nm at the focus point.

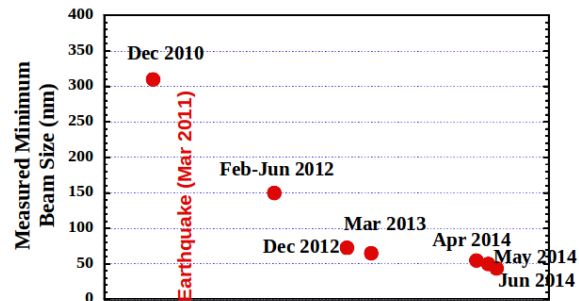
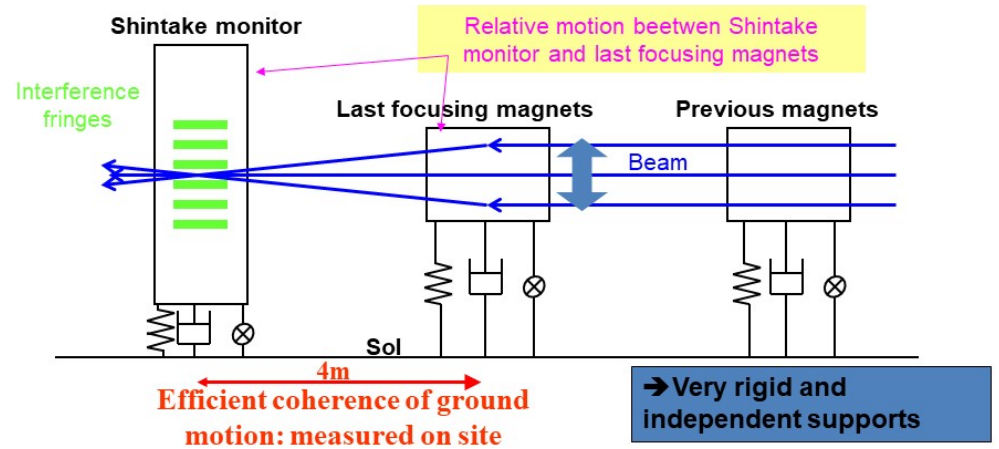
ATF2 LAYOUT



- It requires to have a relative motion between the Shintake Monitor and the final focus magnets: **10 nm above 0.1Hz** in the vertical direction

- Solution 1 : Active isolation of the elements (i.e. CLIC)

- **Solution 2 : optimization of the motion coherence between the elements**

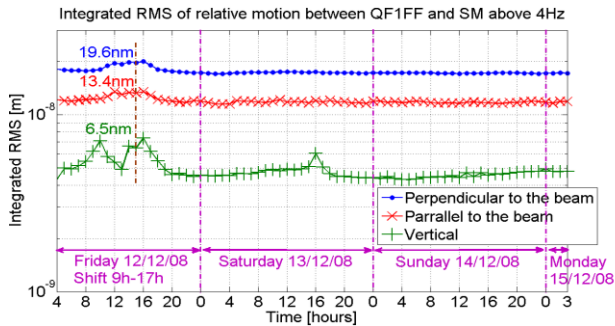
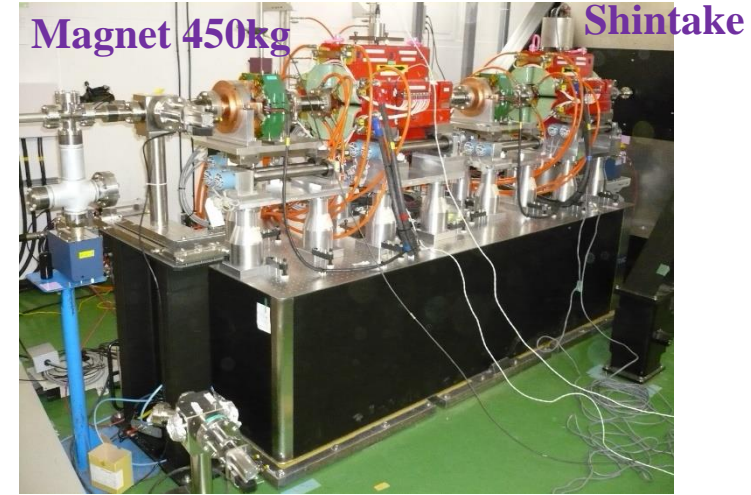
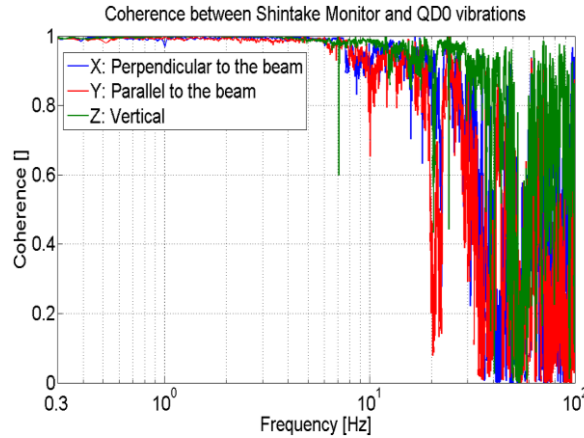
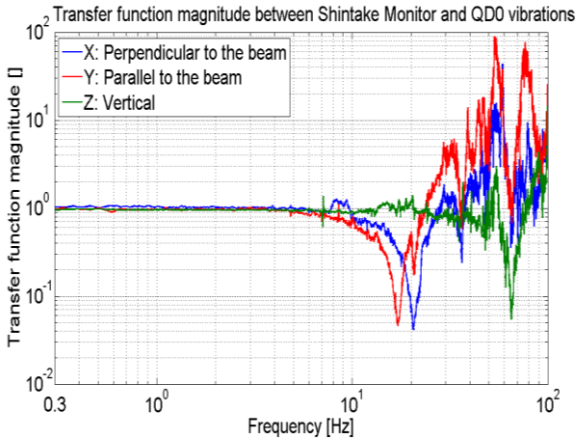


- Transfer function between ground and final focus and shintake monitor has to be as close as possible to 1



Demonstration of linear colliders - ILC

- Final setup of the final focus:**

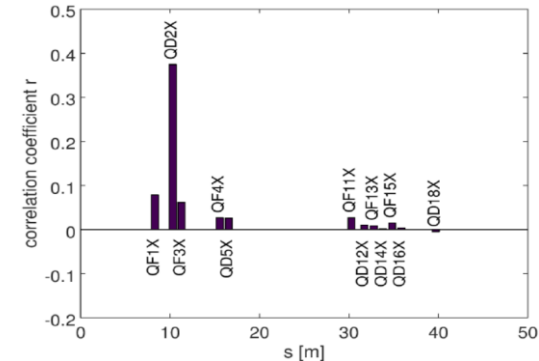
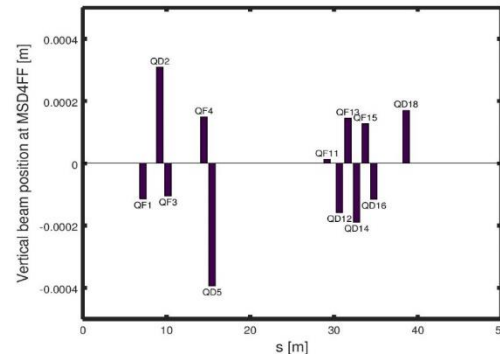
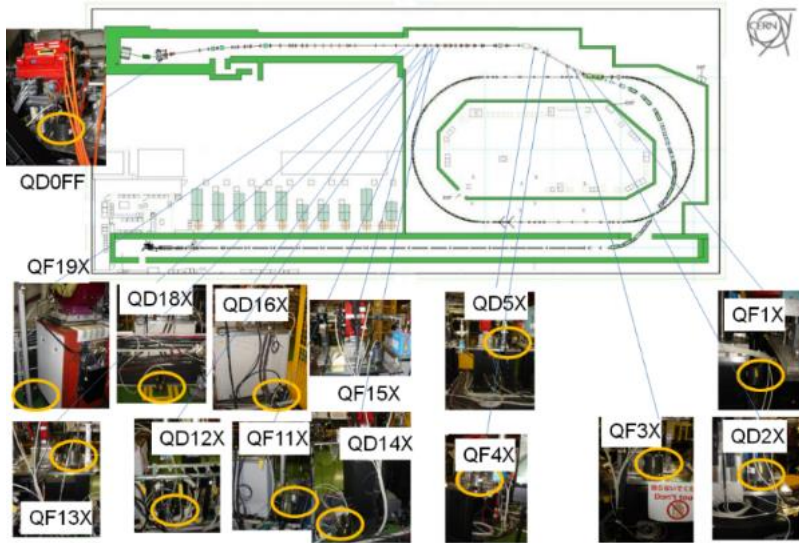


➤ Very stiff in z direction (first eigenfrequency at 70Hz induced by the final doublets supports) - beeswax

➤ **Relative motion between shintake monitor and final doublets of [4 – 6] nm RMS @ 0,1 Hz (vertical axis):**

	Tolerance	Measurement [SM-QD0]	Measurement [SM-QF1]
Vertical	7 nm (for QD0) 20 nm (for QF1)	4.8 nm	6.3 nm
Perpendicular to the beam	~ 500 nm	30.7 nm	30.6 nm
Parallel to the beam	~ 10,000 nm	36.5 nm	27.1 nm

- Original approach: test a feedforward control in function of the magnet motions



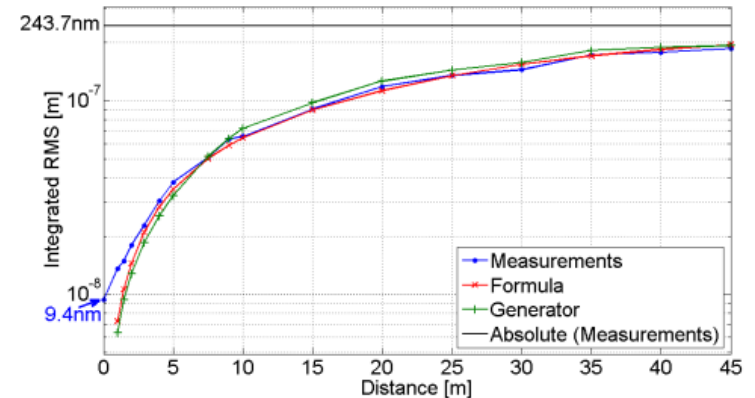
Comparison of the estimated and the correlated perturbations created by the magnets motions at the end of the extraction line

14 capteurs Geophones (Guralp 6T) - Collaboration CERN, LAL, Oxford, KEK and LAPP

- Feedforward issues

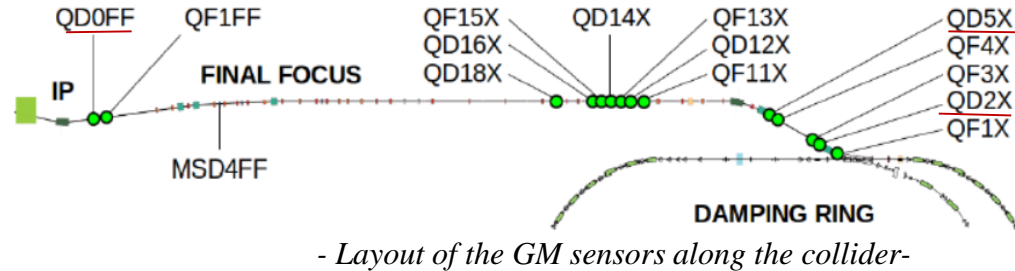
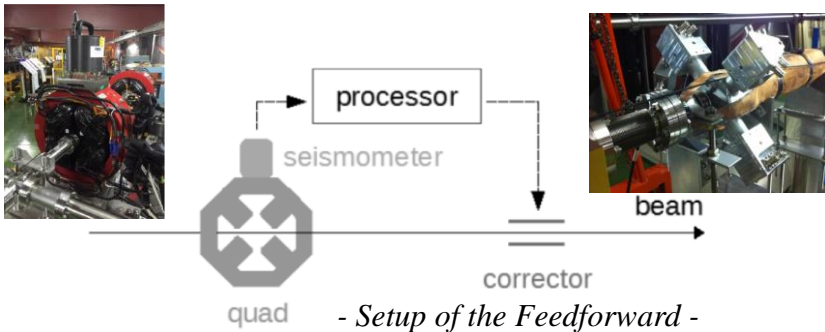
- To extract very accurately the disturbances (coherent vs incoherent motion)
 - Only the incoherent disturbances / motions along the collider have an influence on the beam (Low frequencies are quite coherent)
- To know very well the system (the effects of the vibrations and of the magnets on the beam)

Integrated RMS of absolute and relative ATF2 ground motion from 0.14Hz to 50Hz



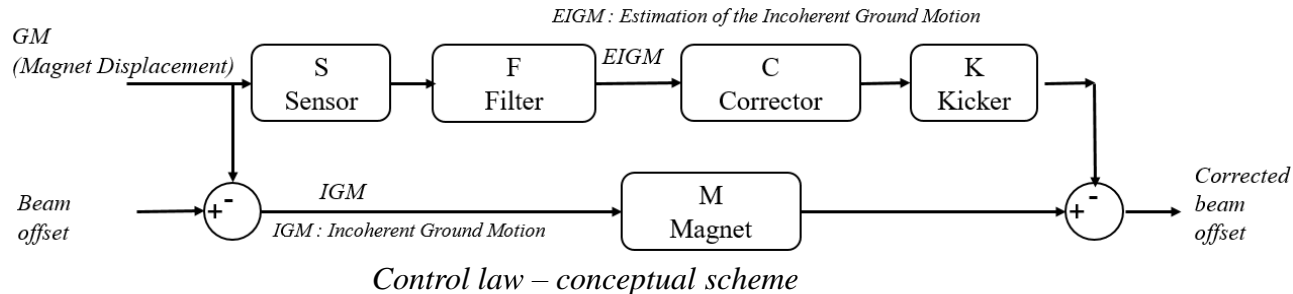
- Feedforward setup of the demonstration**

□ D. Bett et al, "Compensation of orbit distortion due to quadrupole motion using feed-forward control at KEK ATF", *Nuclear Inst. and Methods in Physics Research, A* 895 (2018) 10–18



- Feedforward concept**

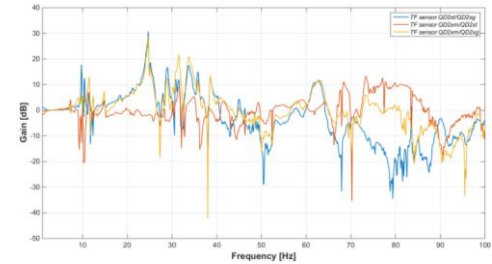
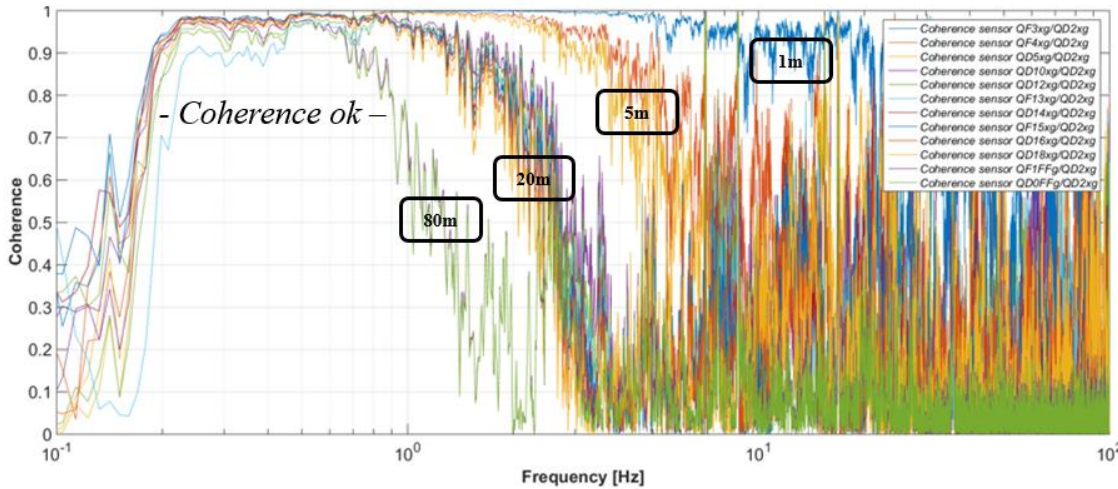
- The principle is quite elementary but to implement efficiently this control law, it requires :



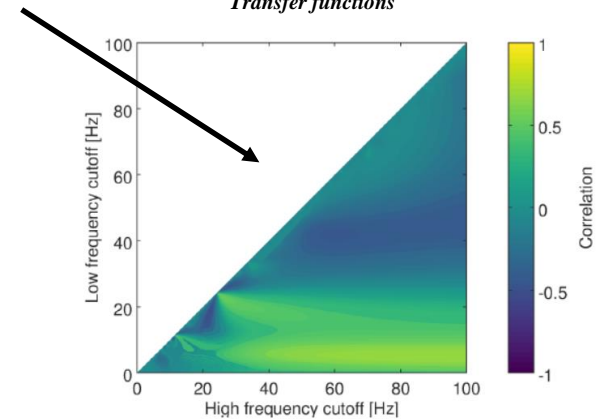
$M = S.F.C.K$ As consequence, the corrector has to satisfy the following condition: $C = \frac{M}{S.F.K}$

Then C is the constant gain in the bandwidth of interest.

- Filtering of the coherent motion**

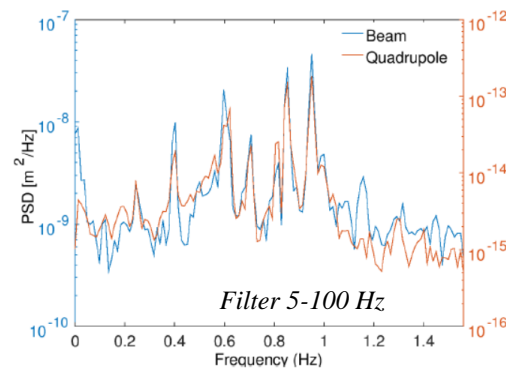
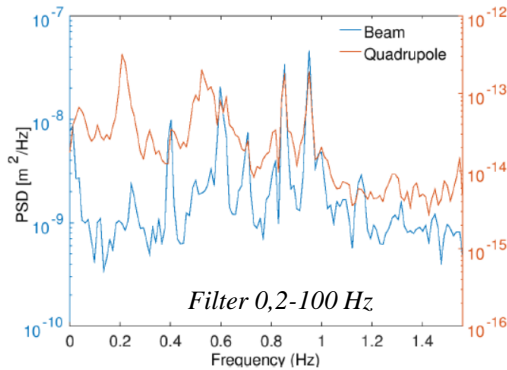


Transfer functions

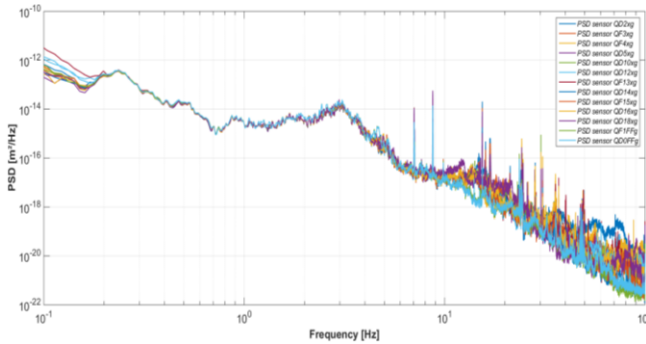


➤ *The coherence plot could define the pattern of the filters which have to be used as function of the magnet positions (all the data with a coherence of 1 have to be filtered out)*

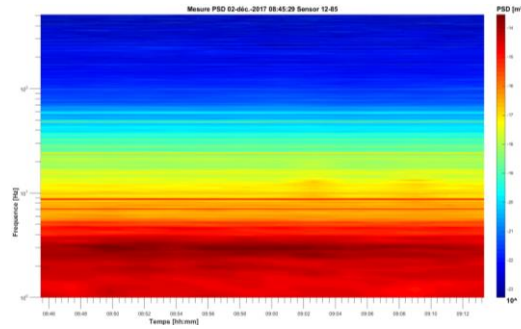
- Correlation BPM – Magnet measurements**



- Gain adjustment**



PSD of the magnets displacements

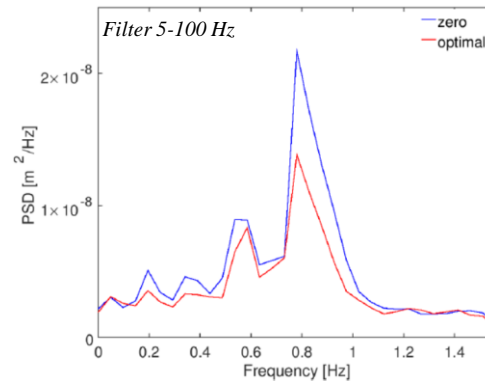


Stability study in time



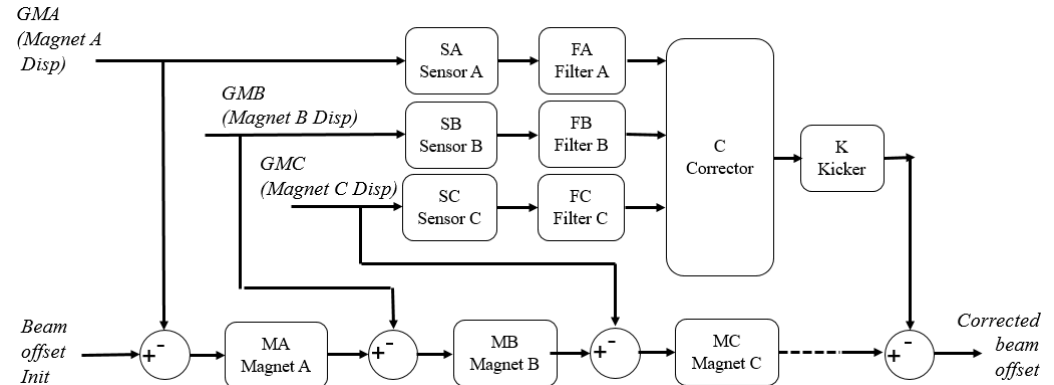
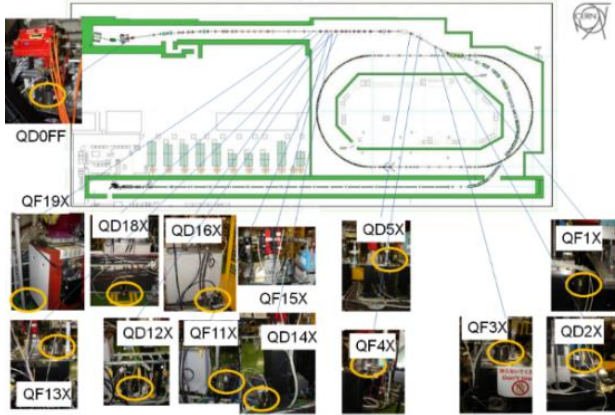
- Optics simulation under MADx -

- Control the perturbations with the optimized gain & filter at the extraction line**

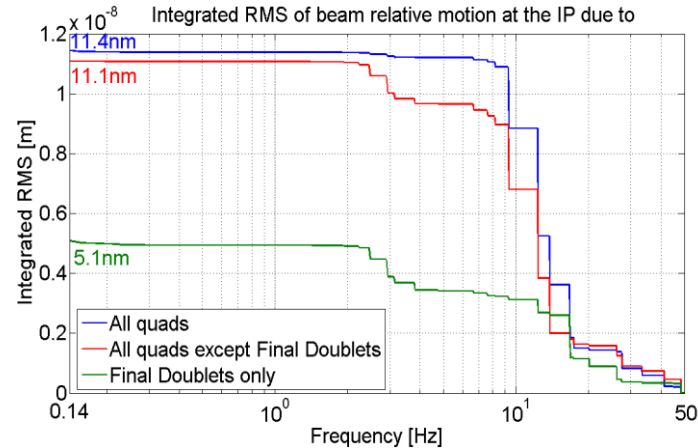
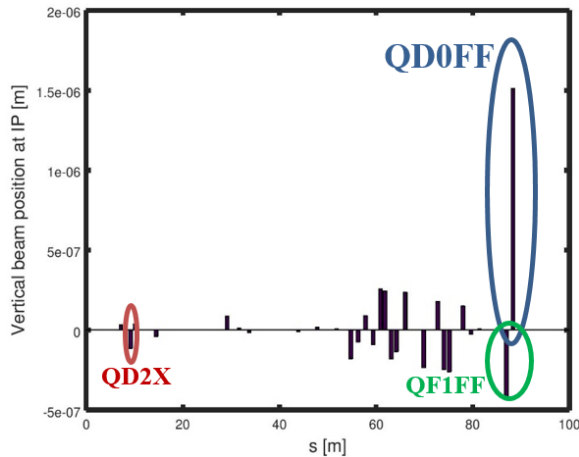


- The obtained experimental results with 1 geophone and 1 kicker -

- MIMO control and final focus:**



- Foreseen multi-sensors control with 3 geophones and 1 kicker -



- 3 dedicated runs last November, analysis in progress
- Main issue is to evaluate the benefits vs the resolution of the BPMs

- ***Sub-nanometer beam (CLIC):***
 - A lot of developments are in progress
 - Great results have been already obtained
 - The main issues still to be the instrumentation

- ***Nanometer beam (ATF2):***
 - An efficient stabilized beam has been achieved
 - An alternative method of beam control has been demonstrated and still to be in progress