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## Counterintuitive temperature dependence of ion beam shaping of Si nanopillars

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Silicon nanopillars down to a diameter of ~20 nm and up to an aspect ratio 3 have been exposed to high-fluence irradiation of 50 keV  $\text{Si}^+$  ions. When the pillars are kept at room temperature (RT) they change their shape drastically under  $10^{16} \text{ Si}^+ \text{ cm}^{-2}$  irradiation: They become bell-shaped, i.e. their heights decreases and their diameters increases strongly. To understand this shaping we performed 3D simulations using the program TRI3DYN [1] which show clearly that this shaping cannot be explained by sputtering effects. The shape change originates probably from ion-induced viscous flow [2, 3]. During irradiation at RT the Si becomes amorphous which allows a plastic deformation.

Surprisingly, under irradiation at 400°C the bell-like shaping disappears completely. The nanopillars become thinner without a substantial reduction of their height. This agrees nicely with predictions of our 3D TRI3DYN simulations, i.e. sputtering is at 400°C the dominating mechanism. At high-T irradiation viscous flow is blocked as the Si pillars remain crystalline.

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[3] T. van Dillen et al., Appl. Phys. Letters 83 (2003) 4315, ibid. 84 (2004) 3591.

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