

Forward Endcap EMC Status

Thomas Held

Ruhr-Universität Bochum
Institut für Experimentalphysik I

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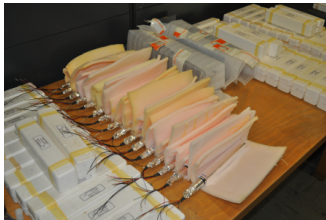
RUB



- VPTT subunit production started
- Aluminum back cover and electronics frame finished
- Coolant feeding/draining pipes (through magnet) finished
- Insertion of forward endcap into Panda magnet
- Light pulser (paper)
- Summary/Outlook

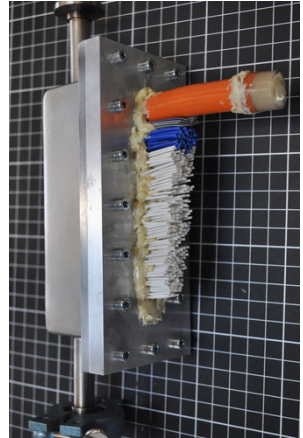
Subunit Production

- VPTT subunit production started
- Crystal-detector units for 5 subunits finished
- Production rate currently about 1 subunit per week
- Rate will be increased to about 2 1/2 units per week
- 5 (out of 80) glueings redone, no electrical rejects so far



Aluminum Back Lid and Electronics Frame

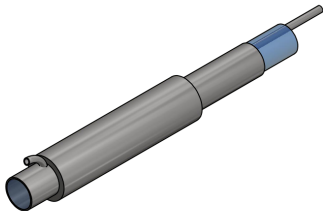
- Back lid flattened by welding company
- Still some distortion but expected to be manageable



- All parts of “electronics frame” finished

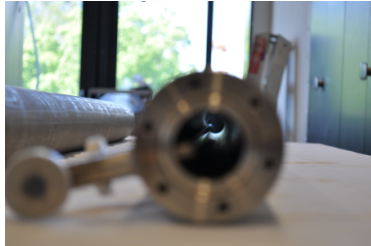
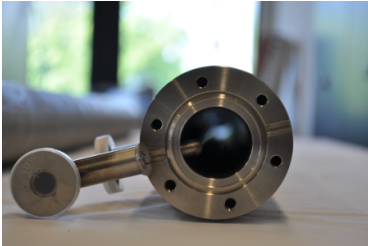
Coolant Feeding/Draining Pipes

- All coolant supply lines of magnet feed throughs delivered
- Vacuum isolation with Oerlikon Leybold KF gas lock valve
- Three types of pipes: front/side cooling, backplate cooling w/ and w/o dry air pipe inside



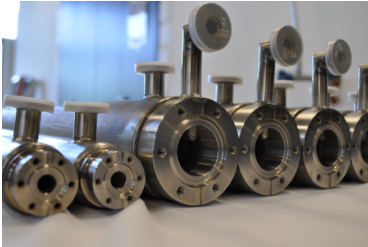
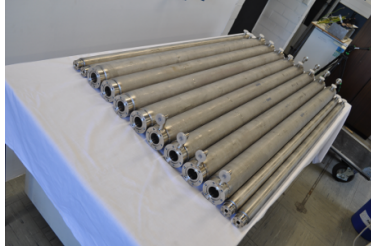
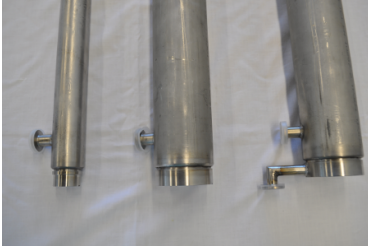
Coolant Feeding/Draining Pipes

- Dry air supply line running inside coolant supply line in order to cool down/keep cool

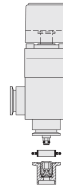


Coolant Feeding/Draining Pipes

- All pipe types with evacuation valve

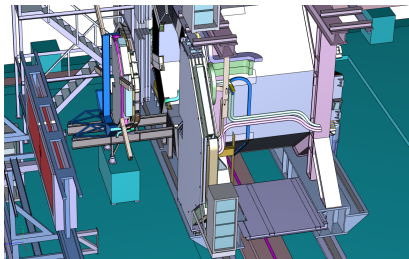


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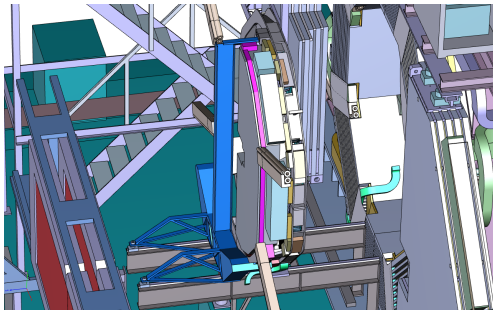
Insertion of Forward Endcap into Panda Magnet

- There has been a meeting in May at Jülich intended to discuss the forward endcap insertion into the Panda magnet
- All involved parties attending (Bochum, GSI, Jülich)
- Agreed on insertion procedure suggested by Jost



- Roll in of endcap on rails ending in front of magnet
- Clamp rolls on roll-in frame prevent fall over of endcap
- Suspension of forward endcap frame at most stable points (suggested by KVI engineers)

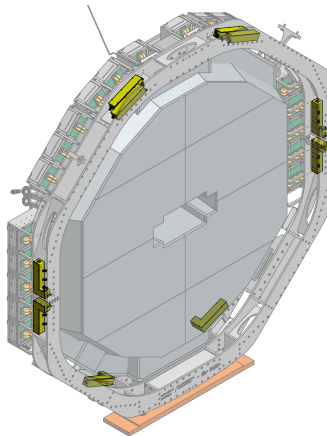
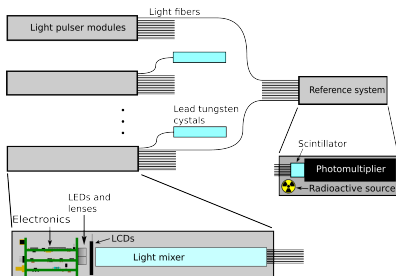
Insertion of Forward Endcap into Panda Magnet



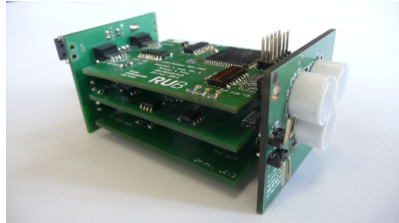
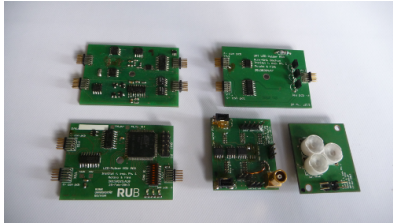
- Lowering of forward endcap into feed holes in magnet by very slight tilting (lowering at position of front bearings only)
- Additional securing by use of 8 securing screws on backplate (coupling also backplate to roll-in frame as during transport)
- Receiving endcap from transport frame in the same way as putting it into magnet
- Open: How to crane roll-in frame w/ endcap to rails?

EMC Light Pulser: Intention

- System modeling PbWO_4 scintillation light
- Injection into every single crystal by light fibre bundle
- Several compact light sources (forward endcap: 10 units)

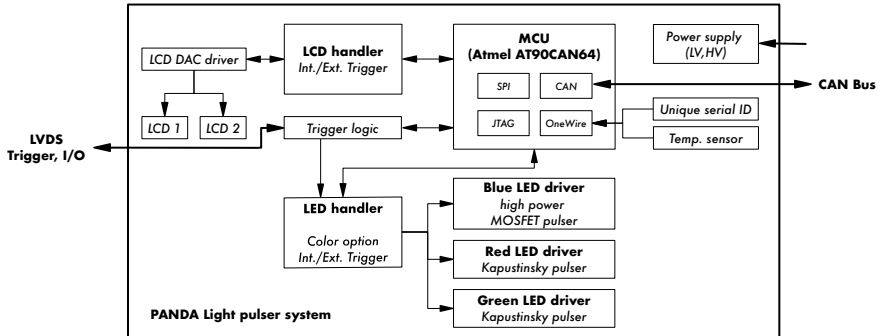


EMC Light Pulser: Light Source

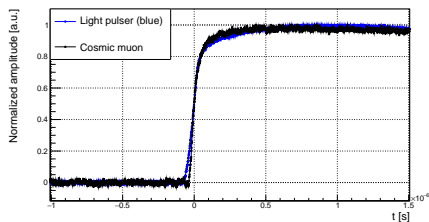
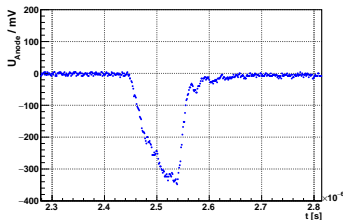


- Compact pack of interconnected PCBs:
 - Microcontroller
 - LED-drivers (blue and red/green)
 - LCD-drivers
 - Connector-PCB
 - LED-PCB

EMC Light Pulser: Light Source

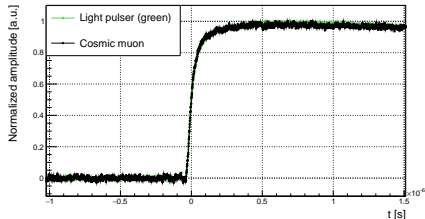
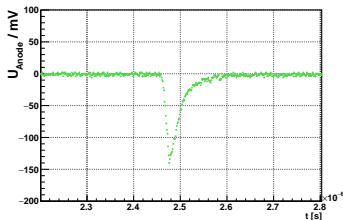


EMC Light Pulser: Light Source



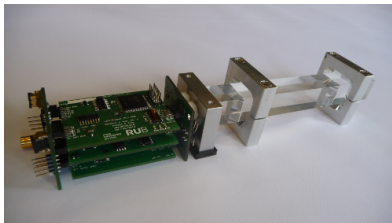
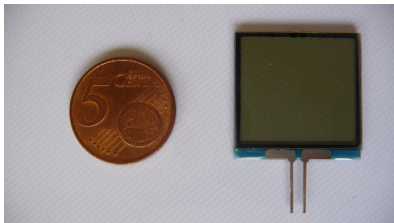
- Light pulse shape modeled to result in equal response of light pulser and (cosmics) scintillation at preamp output
- Testing the whole readout chain (photo detectors \rightarrow preamps \rightarrow ADCs...)
- High intensity blue LED pulse shaping challenging (full energy range)

EMC Light Pulser: Light Source



- Red and green low intensity LED pulses even closer to scintillation peamp response
- Covers only a fraction of whole range
- Allows distinction of radiation damage induced light losses (not occurring at red light wavelengths) from other sources of deterioration

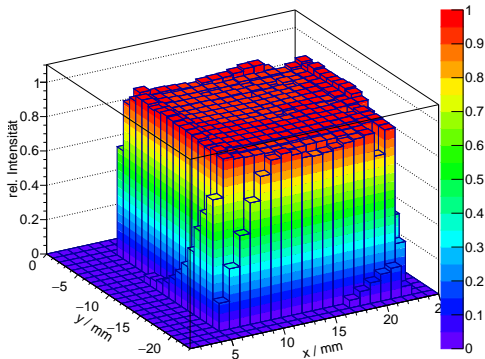
EMC Light Pulser: Light Source



- Variable light intensity (LCDs) up to 12 GeV (forward endcap single crystal maximum)
- Compact overall design (LCD attenuator)
- No maintenance (no attenuation mechanics)
- Plexi glass light mixing bar

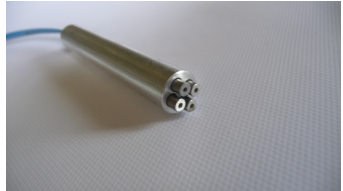
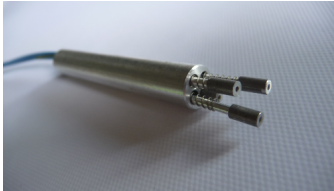
EMC Light Pulser: Light Source

Intensitätsverteilung, 15cm LM, neuer Pulser, Mosfet



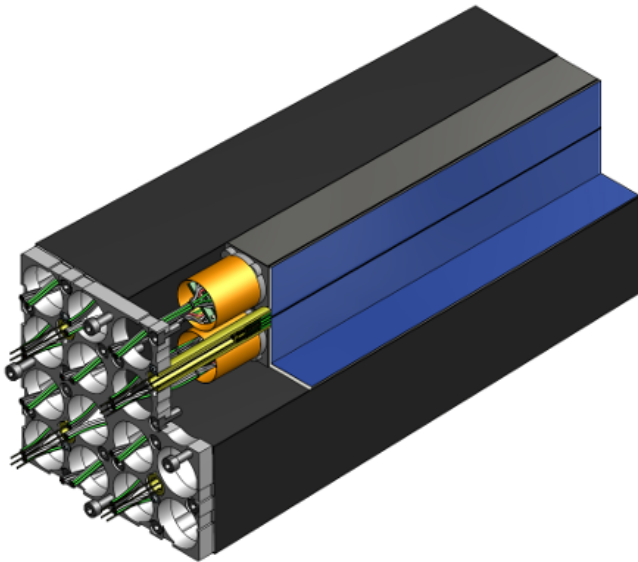
- Typical intensity profile at light mixer and face
- Intensity variation in the order of 5% for a given intensity setting

EMC Light Pulser: Light Distribution

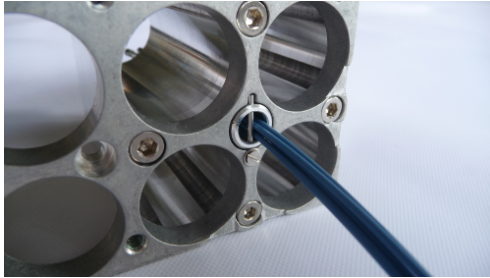


- Light fed to every single crystal by $4 \times \mu\text{m}$ fibres (bending radius!) each, glued into one aluminum capsule
- Four capsules sitting spring loaded in one 4-crystal fibre plug
- Plugs sitting in mountplates of the subunits, light fed in from crystal read out side

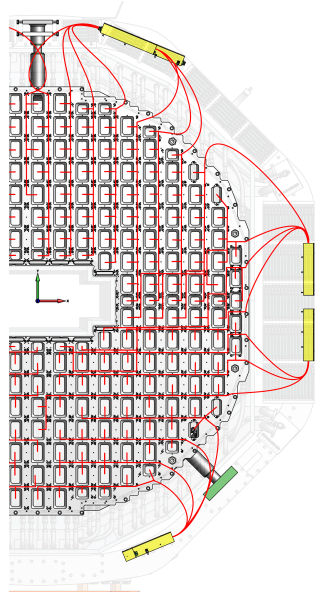
EMC Light Pulser: Light Distribution



EMC Light Pulser: Light Distribution



- 4-crystal fibre plugs secured in mountplate
- Detailed routing schema for light fibre bundles
- Maximum fibre length about 2 m



Summary/Outlook

- VPTT subunit series mass production started
- APD subunit production to start around November, need to solve annealing LED cabling
- Finishing of mechanics of forward endcap progresses, to be done:
 - Front cooling piping
 - Finishing all tubing fittings on all coolant 'distributor bones'
 - Coolant flow tests and adjustment of flow
- Light pulser paper in good shape, to be done:
 - Stability of reference system (long term drifts)
 - Hadronic radiation hardness of LED driver (MOSFET) and microcontroller: n (GI), p (KVI)
- Modification of light pulser units for barrel use?
 - 10 times more light easily achievable
 - Increasing intensity at cost of dynamic range? (1 LCD attenuator only?)