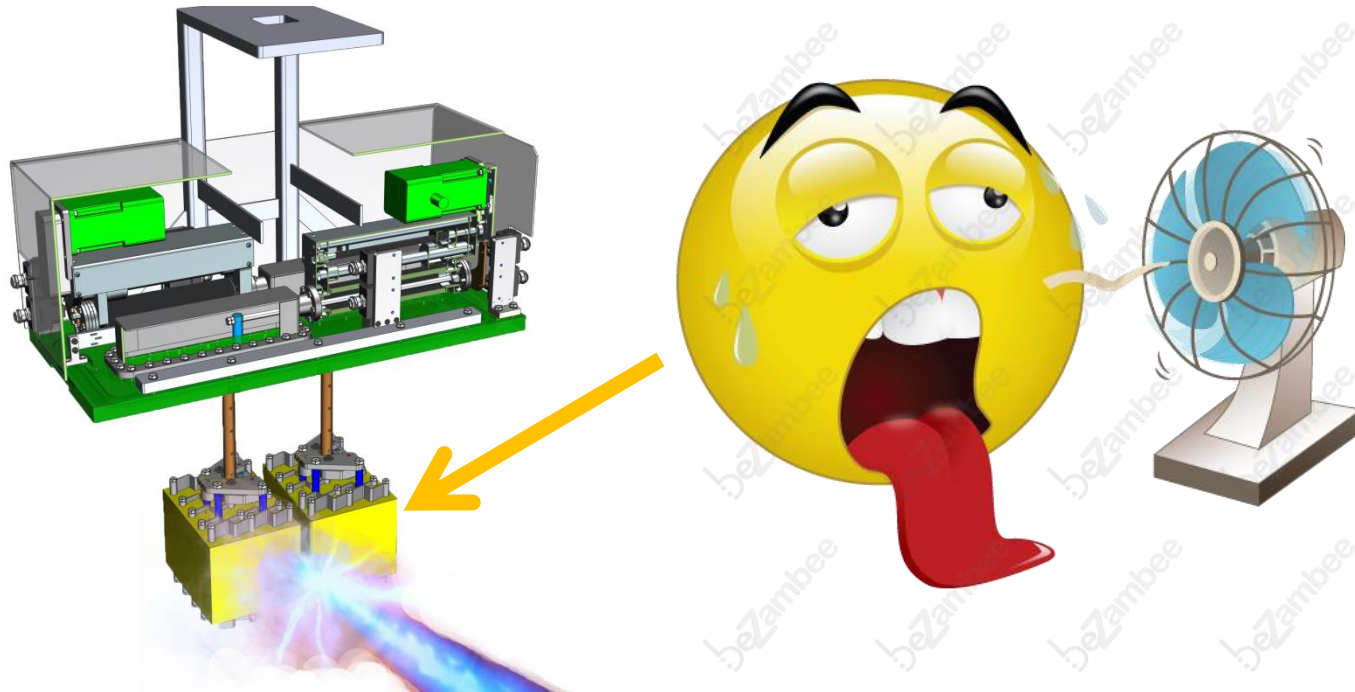


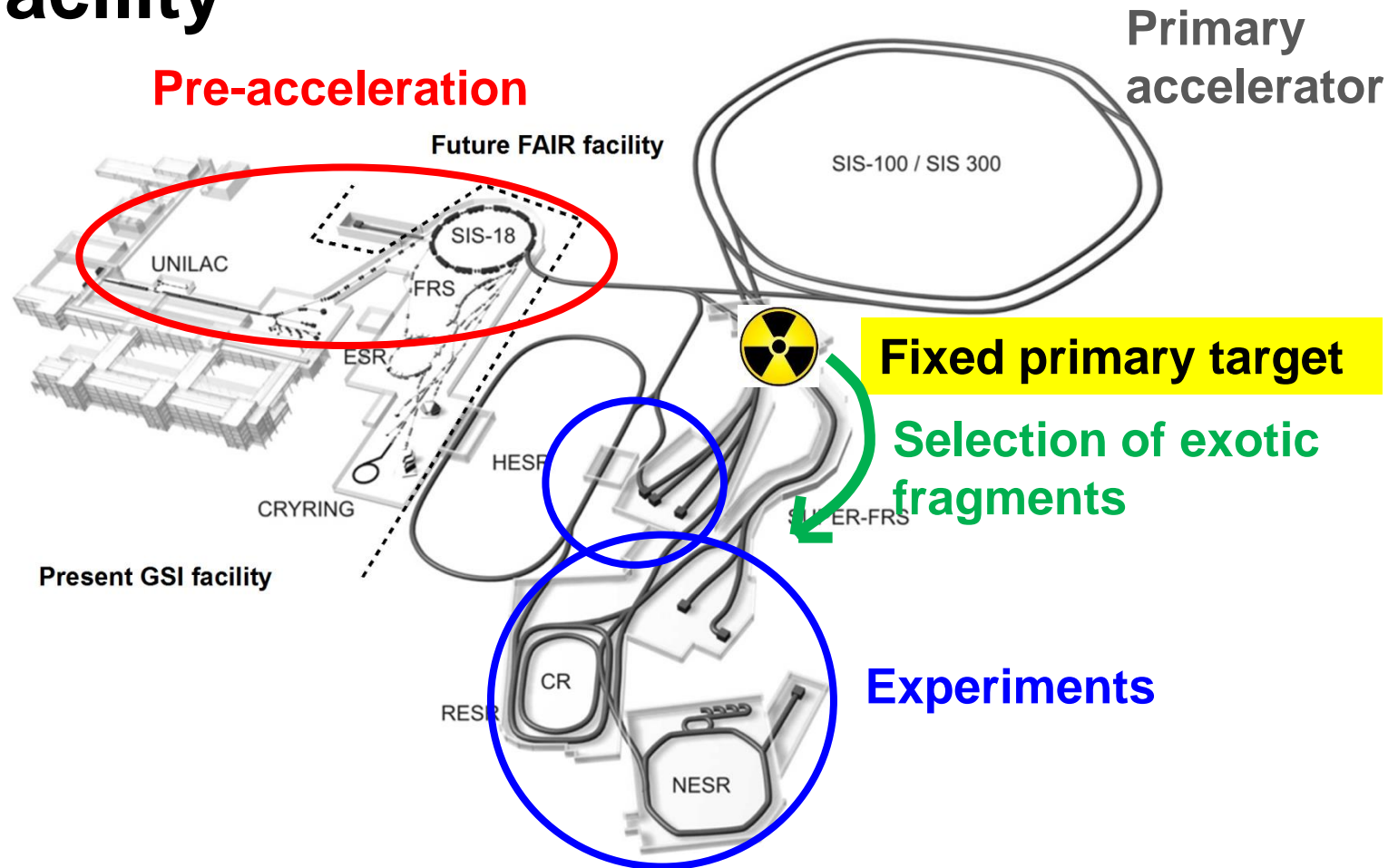


# Verification of passive cooling techniques in the Super-FRS beam collimators





# FAIR facility







# Collimator

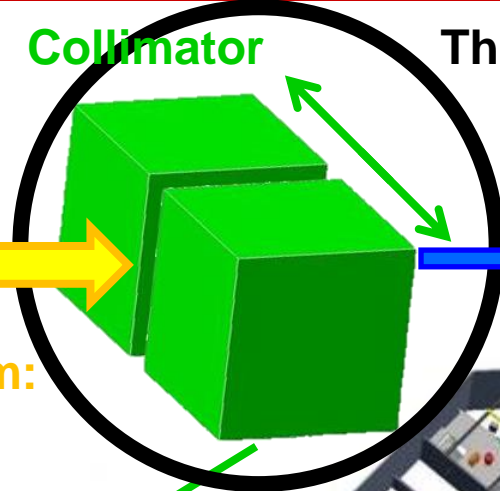


Primary  $^{238}\text{U}^{92+}$   
 SIS-beam: 12 kW



Secondary  
 exotic beam:  
 500 W

Collimator



This talk

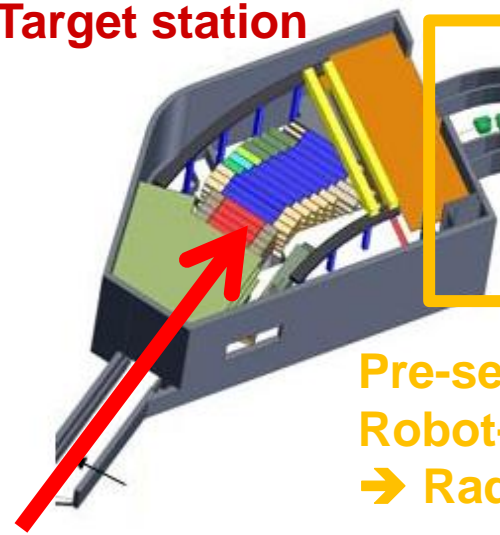
→ 500 W thermal stress!!

Pre-separated beam: 50 W



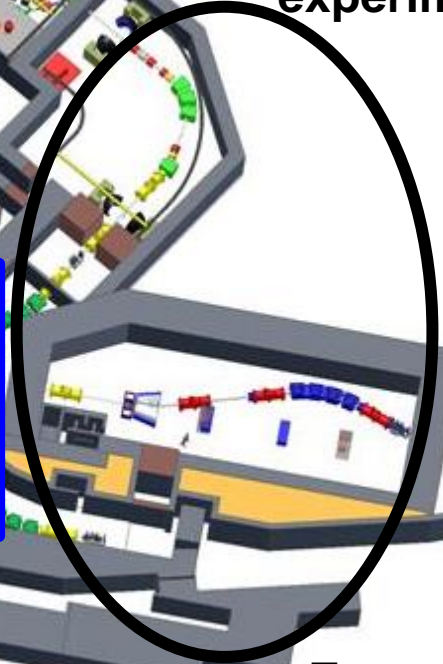
High-quality  
 exotic beam to  
 experiments

Target station



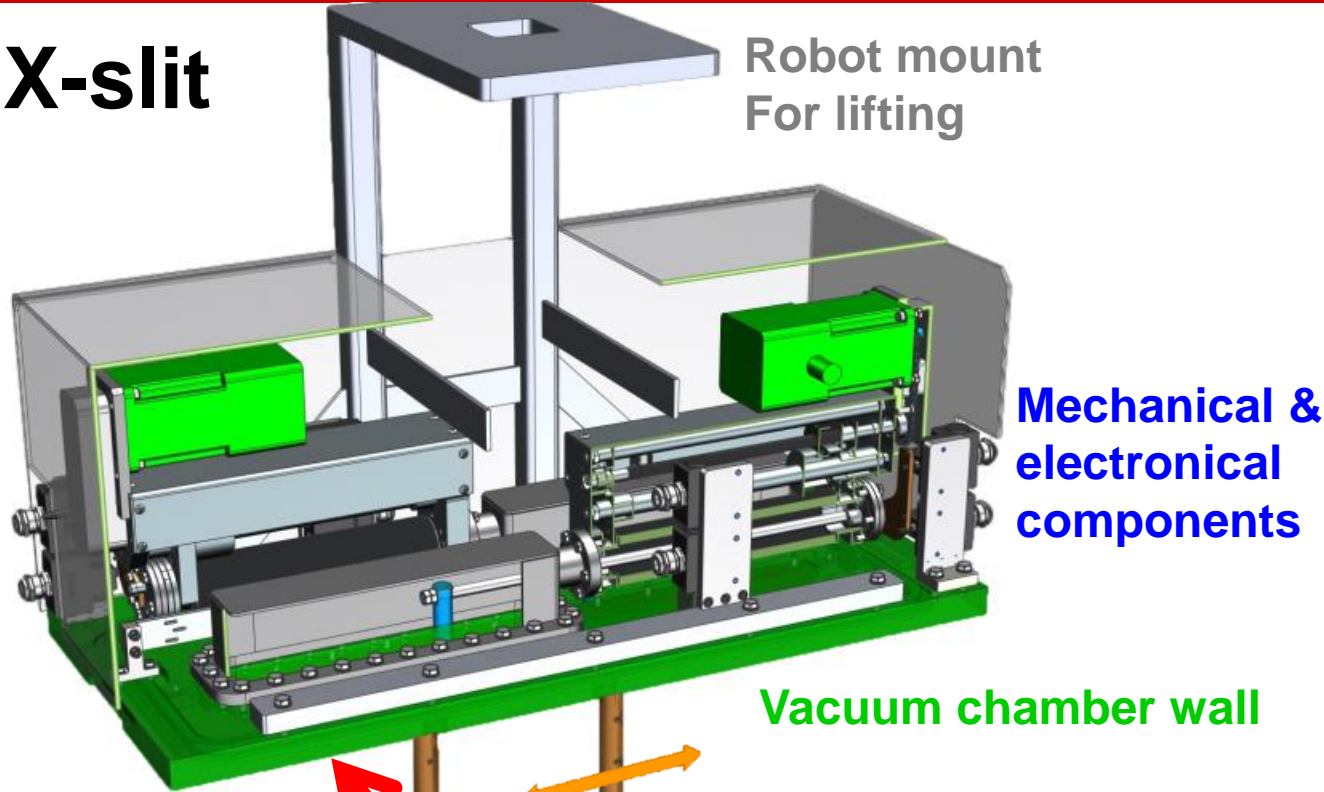
Pre-separator:  
 Robot- handling  
 → Radiation!

Main separator:  
 human-handled



Experiments

# X-slit



Robot mount  
For lifting

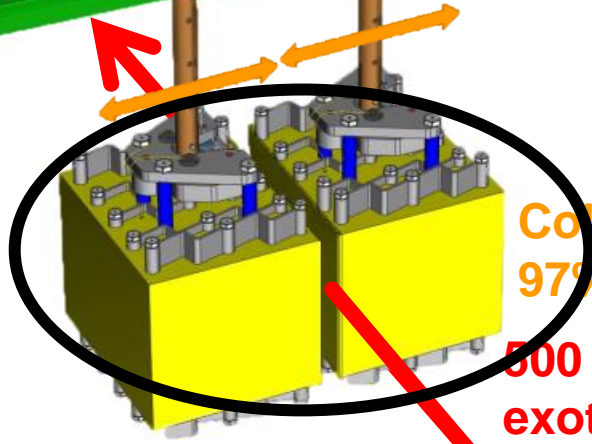
Mechanical &  
electrical  
components

Vacuum chamber wall

## Options:

1. No cooling
2. Active cooling
3. Passive cooling

Thermal  
stress

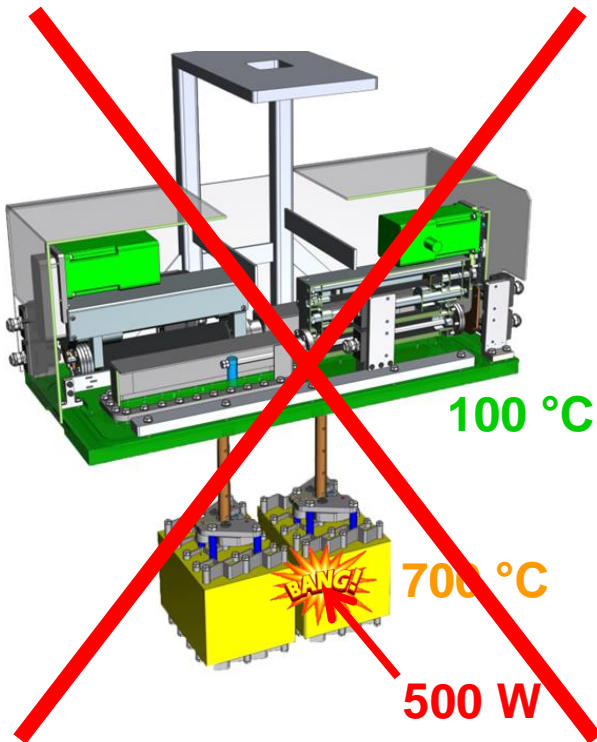


Collimator: Densimet blocks  
97% Thungsten, 2% Nickel, 1% Iron

500 W secondary  
exotic beam

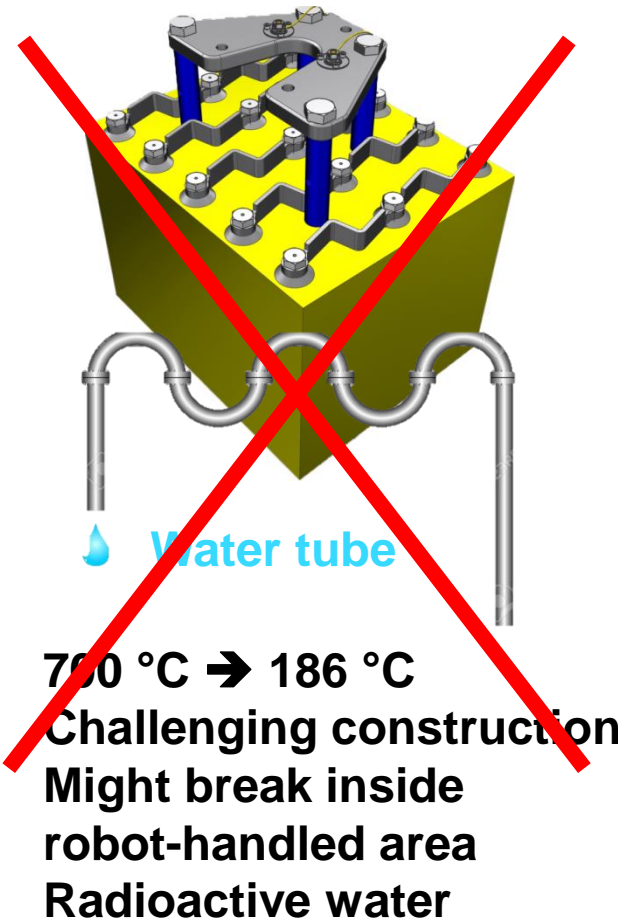
# Cooling options

## No cooling

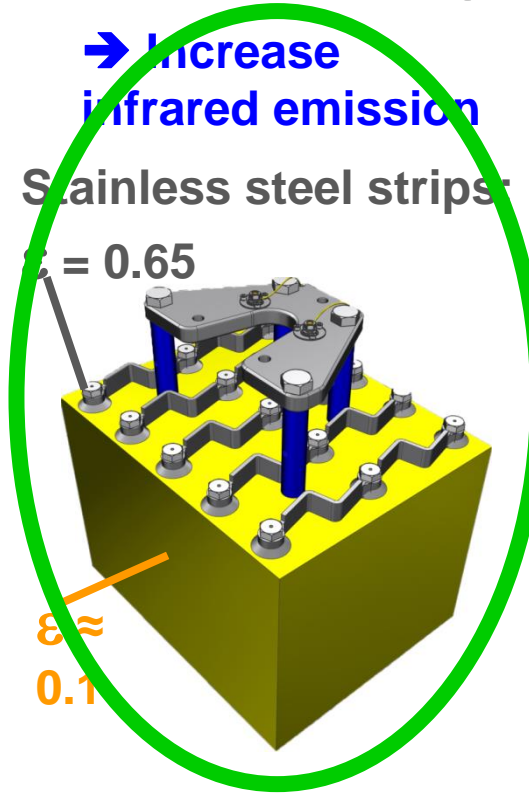


Electronics might malfunction

## Active cooling

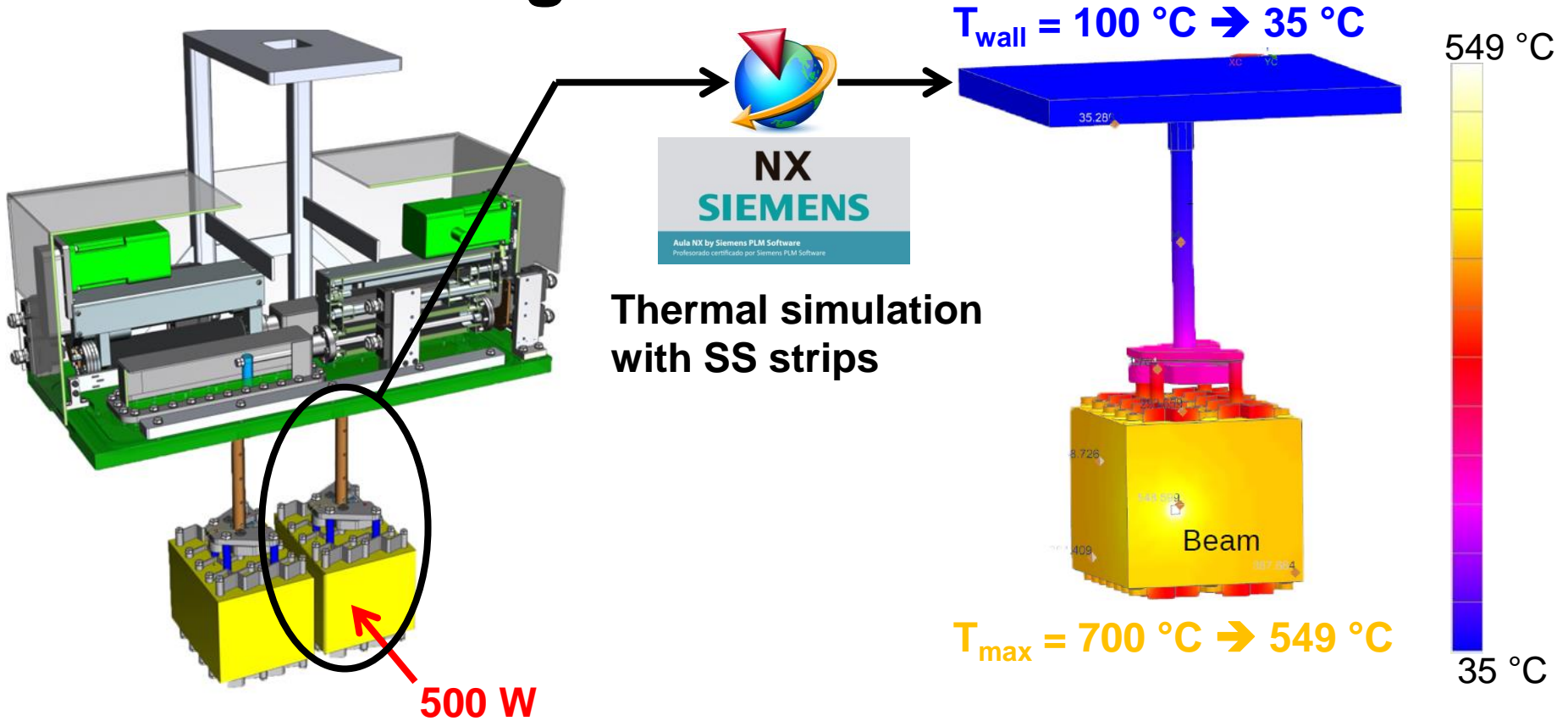


## Passive cooling



Cooling while  
 Nothing can break!

# Passive cooling



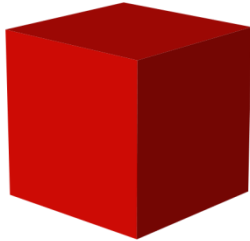
NX simulation: electronics are safe at 35 °C

Will the electronics be safe in the real world too?



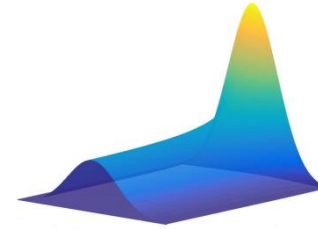
# Simulation verification → Coarse mesh

Densimet  
 block in  
 vacuum



&

$^{238}\text{U}^{90+}$  beam  
 1.3 GeV/u & 500 W  
 Transverse Gaussian  
 Longitudinal Bragg



=



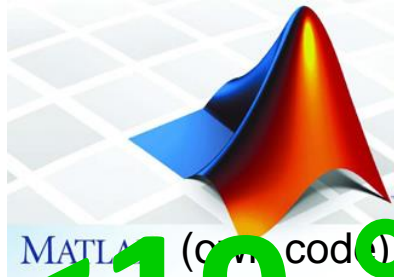
1 mesh: 14 mm  
 Same Volume!



**NX**  
 SIEMENS

Aula NX by Siemens PLM Software  
 Profesorado certificado por Siemens PLM Software

VS

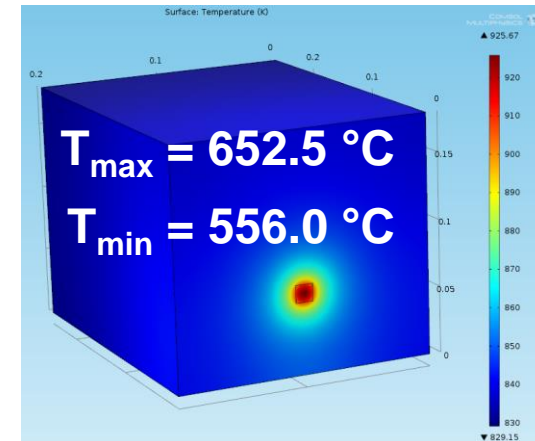
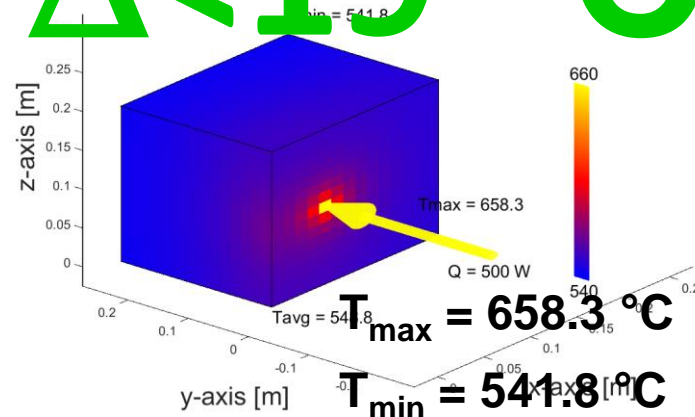
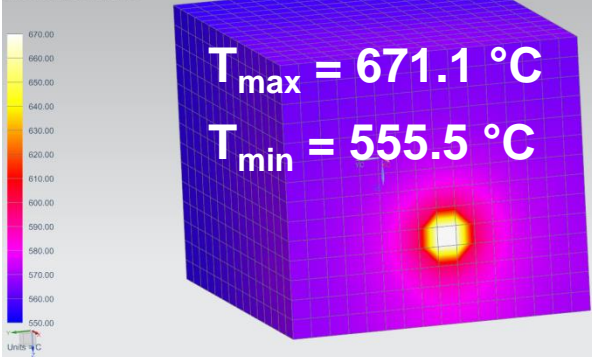


VS



$\Delta < 19^\circ\text{C}$

denametryfinal\_sim1 - Solution 1 Result  
 Load Case 1, Static Step 1  
 Temperature - Model, Scalar  
 Min : 555.51, Max : 671.13, Units = C

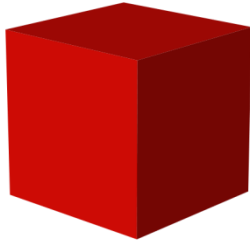






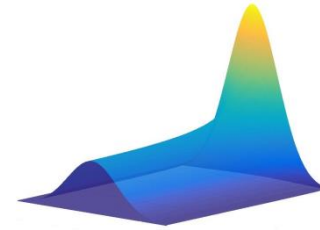
# Simulation verification → Fine mesh

Densimet  
 block in  
 vacuum



&

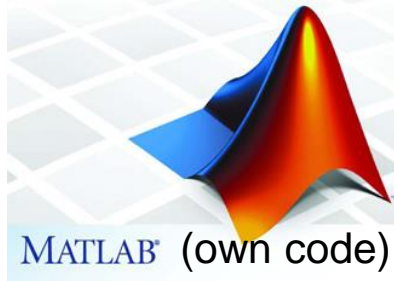
$^{238}\text{U}^{90+}$  beam  
 1.3 GeV/u & 500 W  
 Transverse Gaussian  
 Longitudinal Bragg



**= Precise**  
 0.3 mm mesh



VS



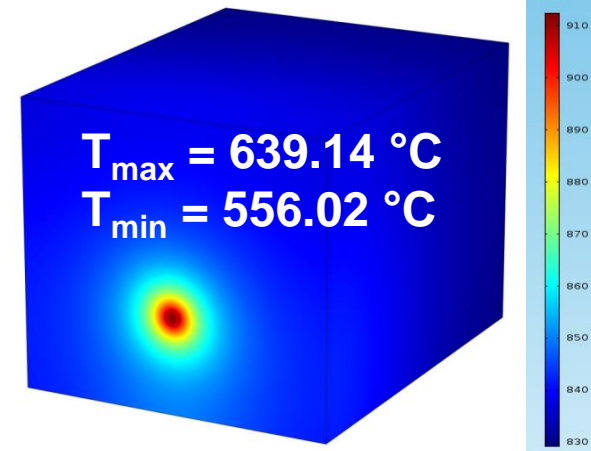
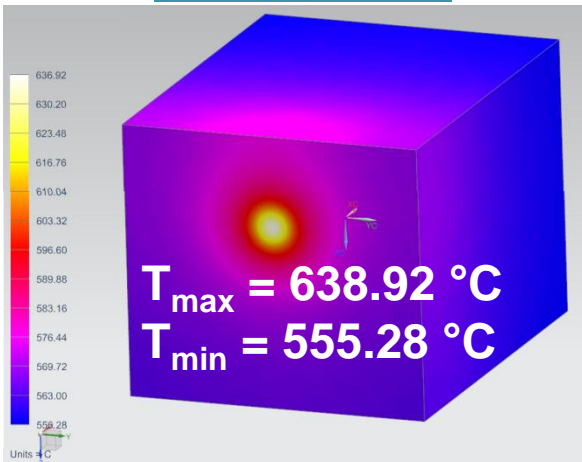
MATLAB® (own code)

VS



Code = not advanced enough

**$\Delta < 0.74 \text{ } ^\circ\text{C}$**



# Experimental verification

**89 cm**

**Shrink setup:  
Beam power  
limitations**

**AGOR-beam:  $^{20}\text{Ne}^{5+}$   
30 MeV/u & 21.6 W**

**FAIR-beam:  $^{238}\text{U}^{90+}$   
1.3 GeV/u & 500 W**

**K-type thermocouples:  
continuous readout**

**NX  
SIEMENS**

**Coated:  $\epsilon > 0.9$**

**VS**

**Clean Densimet**

**Radiation shield**

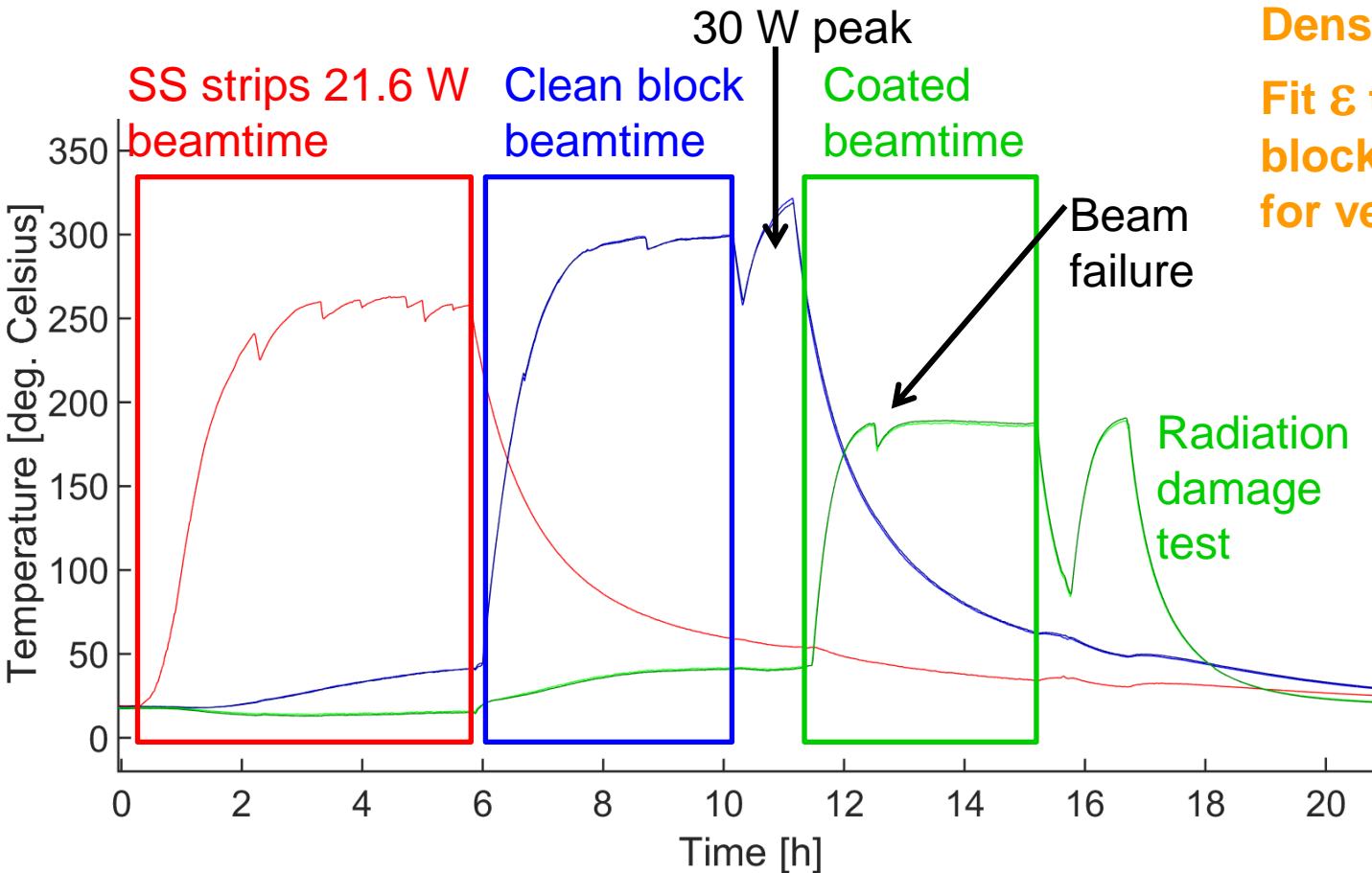
**Passive cooling:  
SS strips**

**Move during beamtime**

**The real world: AGOR**

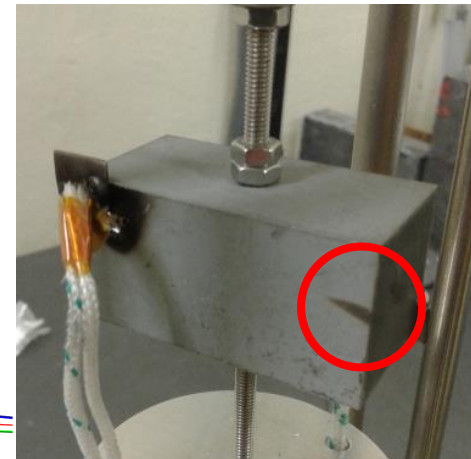
# Experimental data

K-type thermocouples → 2-point calibration → ice and boiling water



Densimet  $\epsilon = ?$

Fit  $\epsilon$  to data for clean block, use other 2 blocks for verification



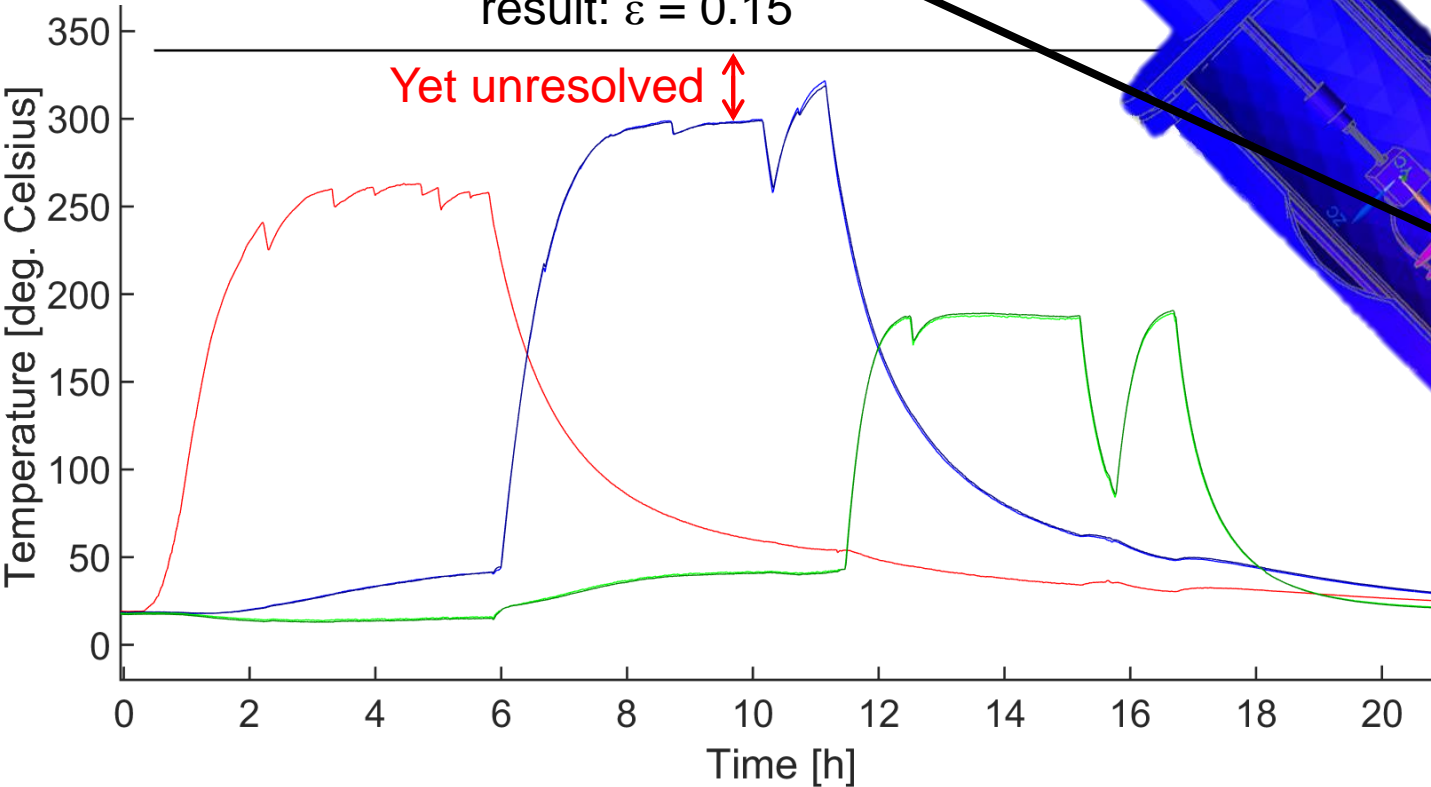
Coating not ideal for passive cooling



# Experimental data

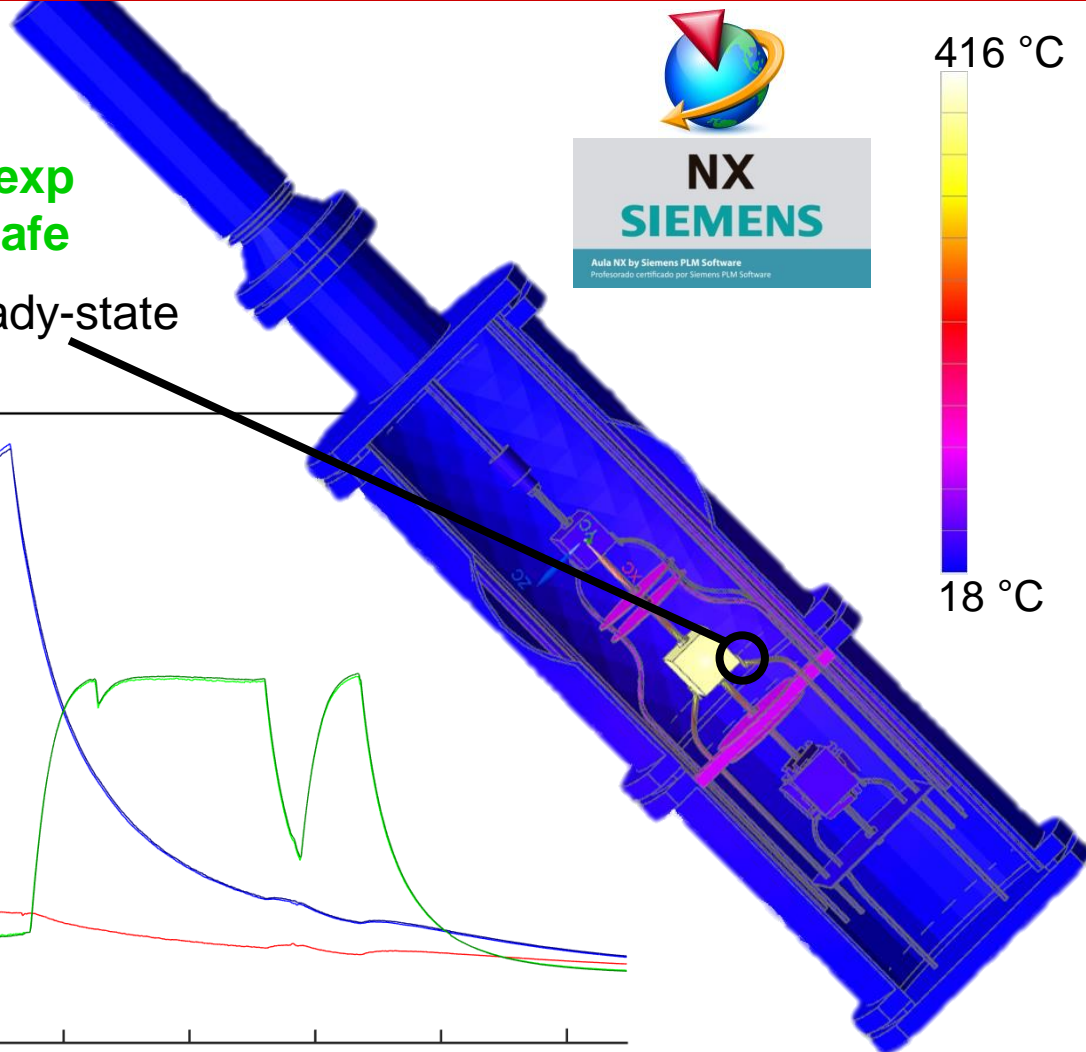
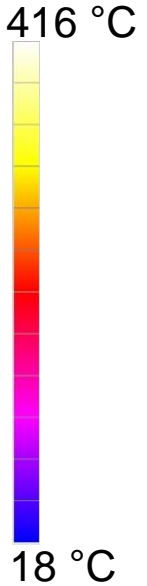
But each sim gives higher T then exp  
 → Suggests that electronics are safe

Preliminary steady-state  
 result:  $\varepsilon = 0.15$



**NX**  
**SIEMENS**

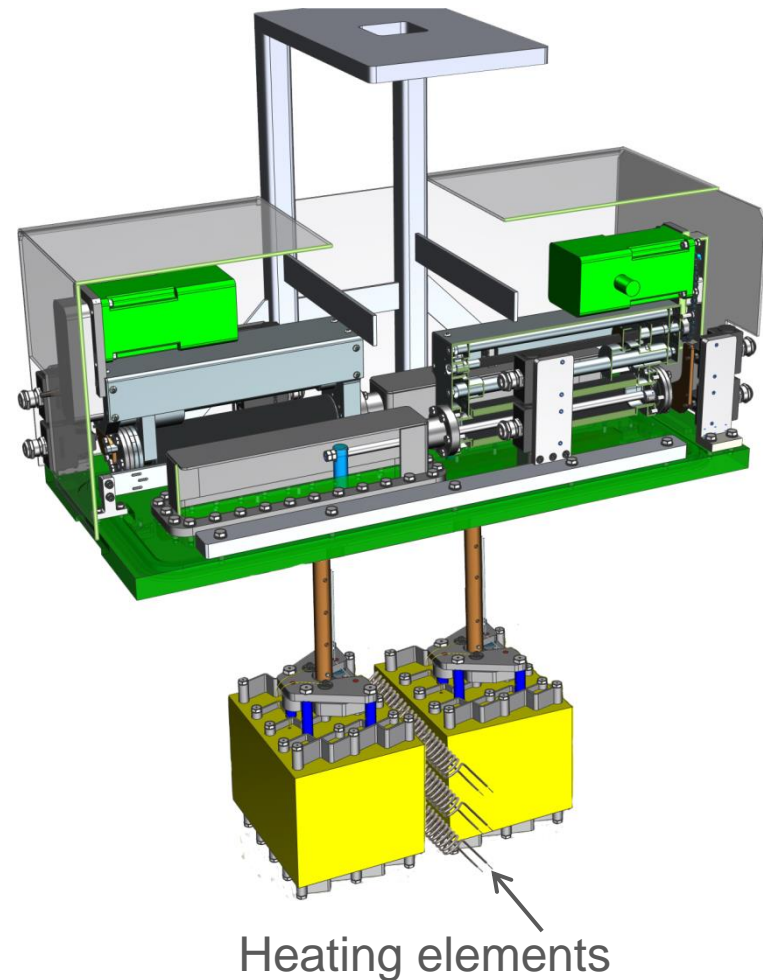
Auto IXX by Siemens PLM Software  
Professional certified by Siemens PLM Software



# Design verification

Test thermal stress with heating elements

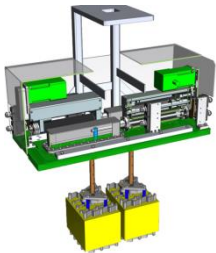
- 500 W energy deposition per block
- Test is performed on X-slit prototype
- A vacuum test-chamber is used
- Precise measurement of temperatures and energy deposition during runtime



As soon as everything works!



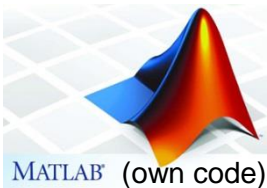
# Conclusion



→ Passive cooling  
 is required



→ NX simulation shows  
 that electronics are safe



3 independent setups: 2 prof. codes & 1 own code  
 →  $\Delta < 19 \text{ }^\circ\text{C}$  coarse mesh &  $\Delta < 0.74 \text{ }^\circ\text{C}$  fine mesh  
 → NX simulation can be trusted



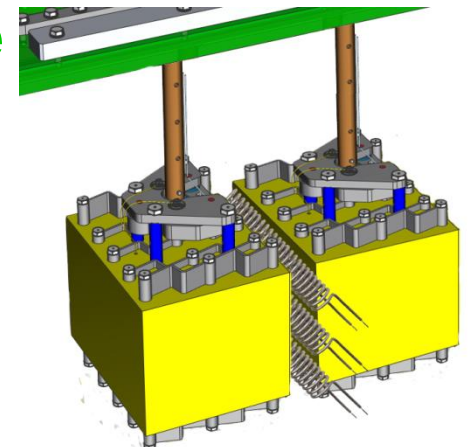
$\Delta \approx 40 \text{ }^\circ\text{C}$   
 preliminary

Each sim > exp

Since NX=safe,  
 Real=prob. safe

**Suggests that passive  
 cooling is sufficient  
 for X-slit system.**

**→ Hopefully we are  
 sure after final tests.**





# Questions?

