



FAIR Challenges

Facility for Antiproton and Ion Research

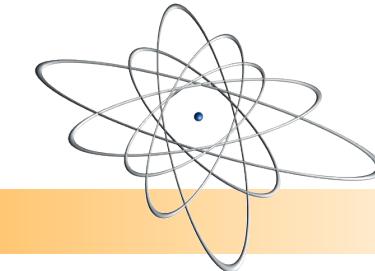
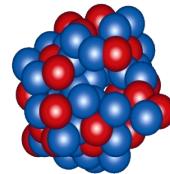
Ralph J. Steinhagen

*EuCARD², Beam Dynamics meets Diagnostics, 4-6 November 2015
Convitto della Calza, Florence, Italy*



Nuclear Physics & Physics with Hadrons

- Nuclear Reaction from lowest to highest Energies
- Super-heavy Elements
- Compressed Baryonic Matter
- Anti-matter Research
 - new: PANDA (QCD)



Bio-Physics and Bio-Medical Applications

- Radiobiological effects of ions
- Cancer therapy with ion-beams

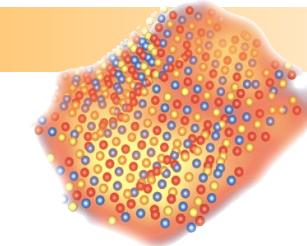
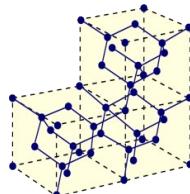


Atomic Physics

- Atomic Interactions
- Precision Spectroscopy of highly charged Ions

Material Science

- Ion-Condensed-Matter Interactions
- Nano-structures using ion-beams



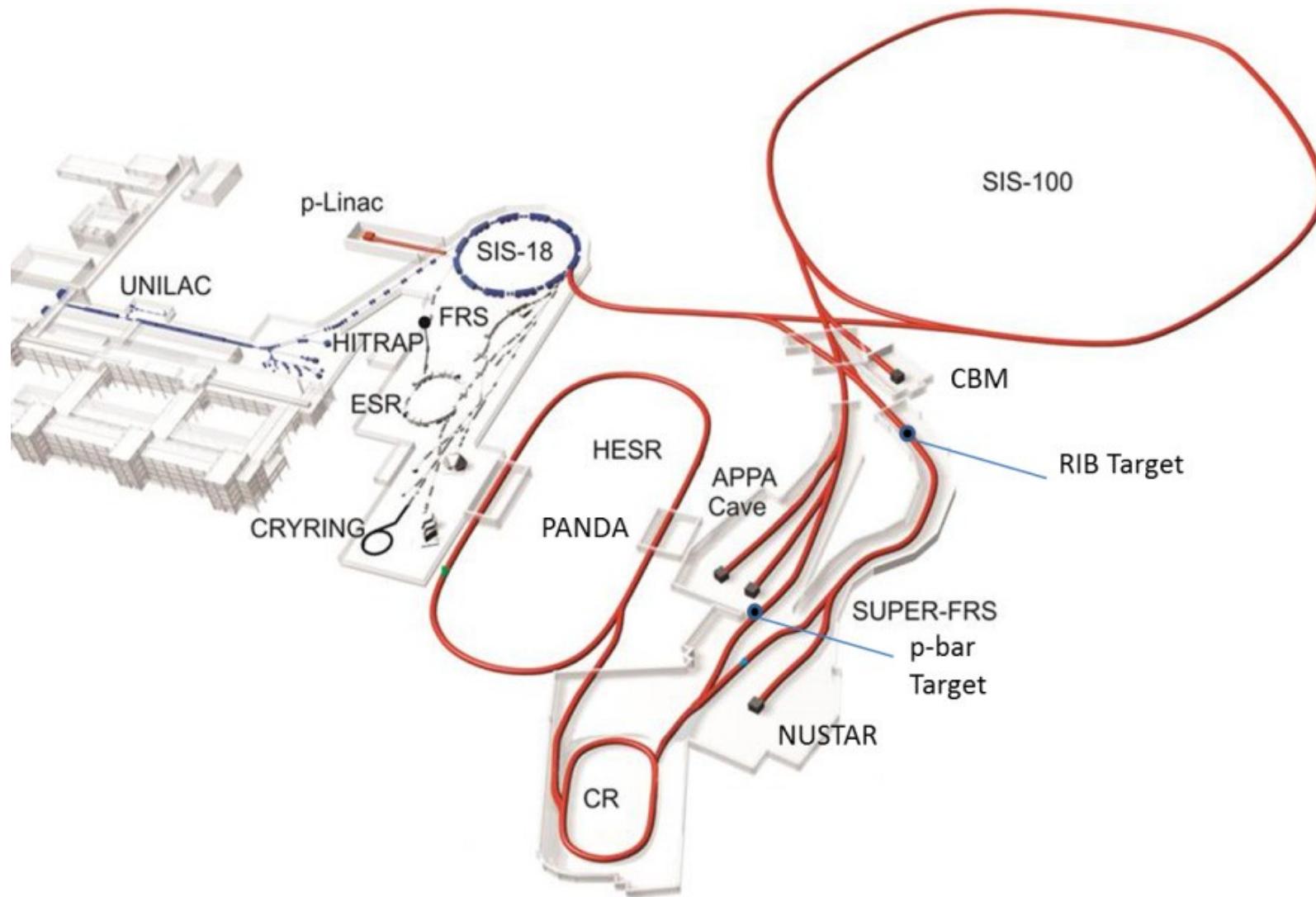
Plasma Physics

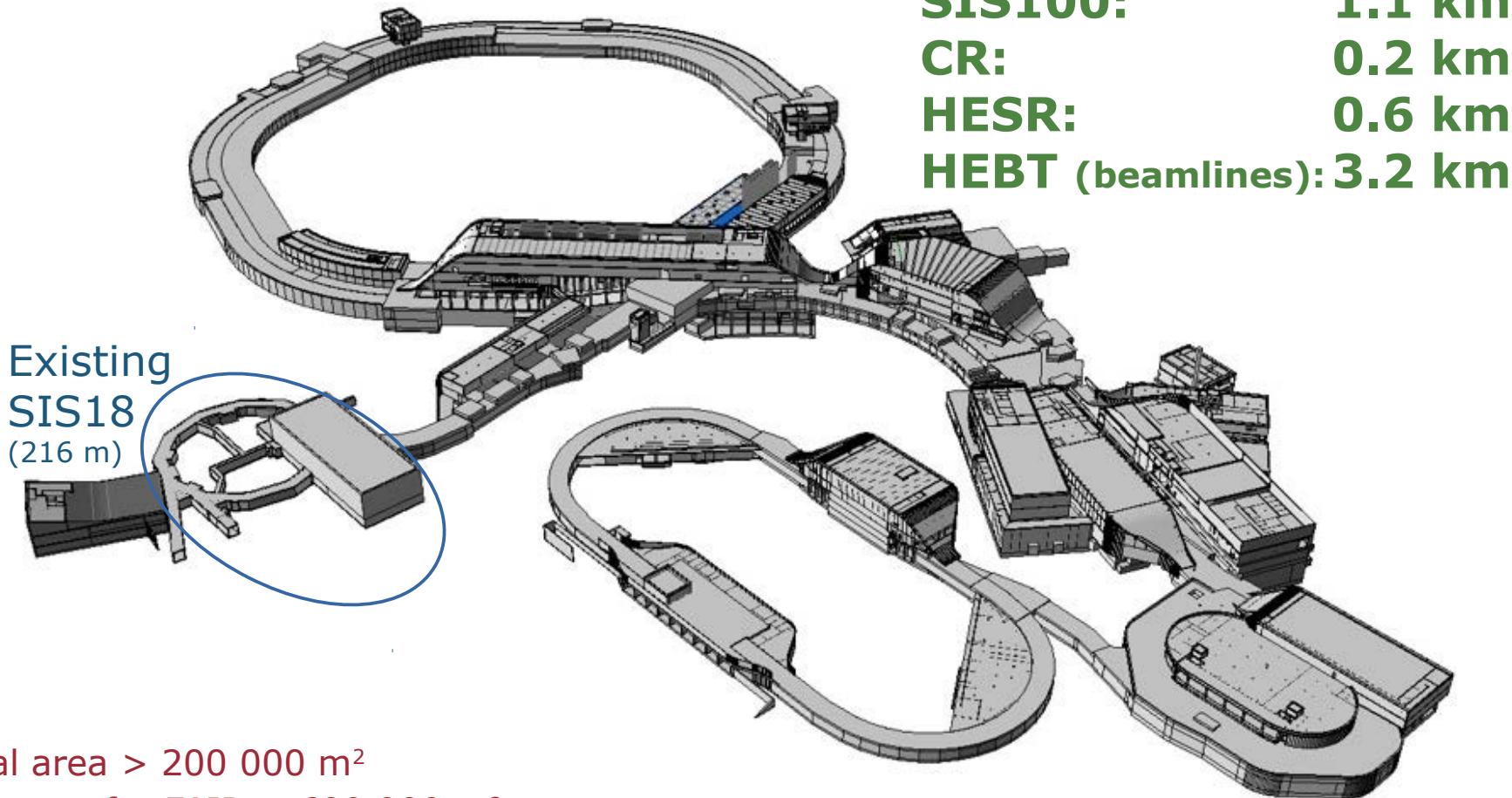
- Hot dense Plasmas
- Ion-Plasma Interactions



Accelerator Technology

- Linear accelerators
- Synchrotrons and Storage Rings



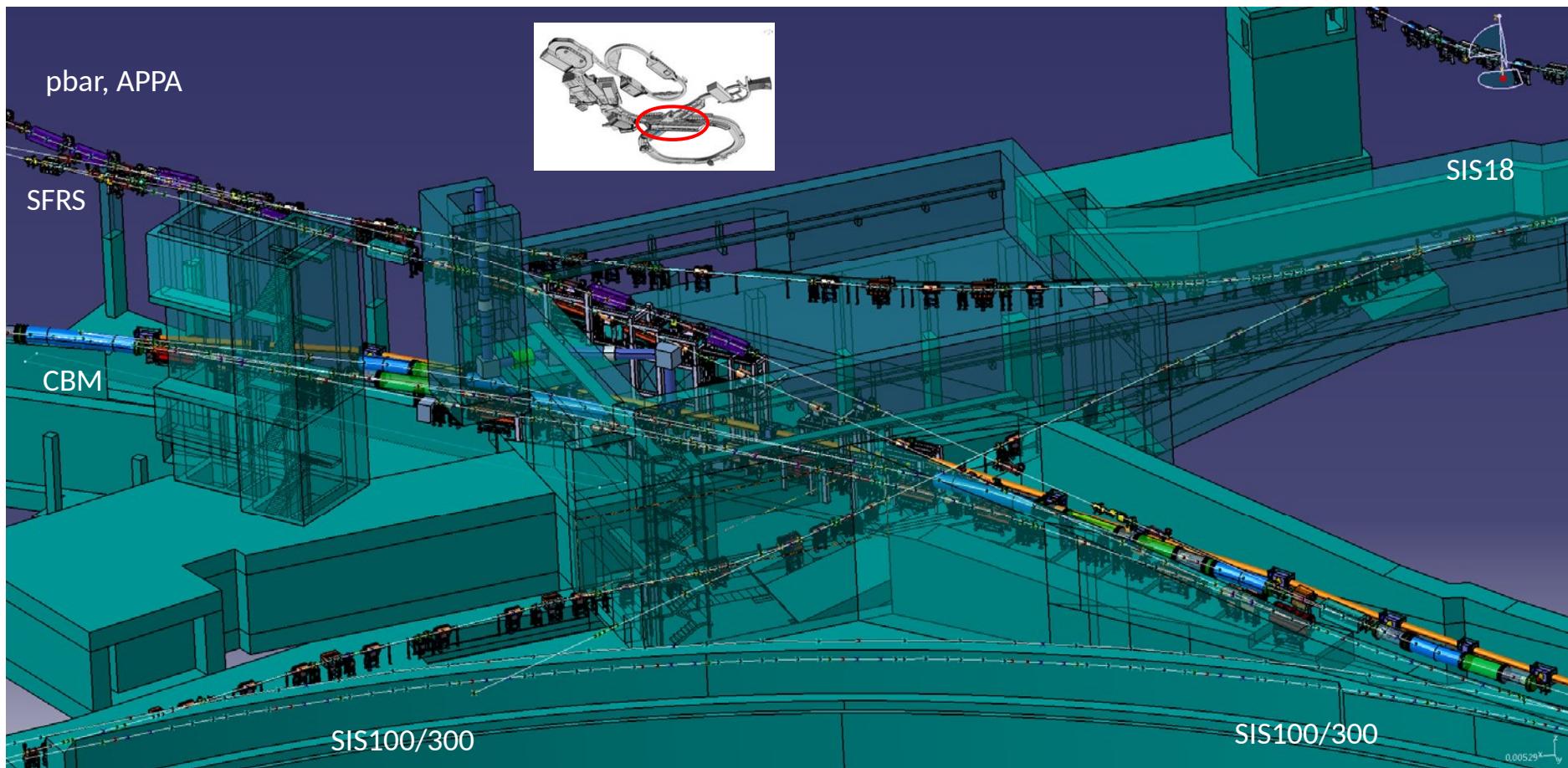


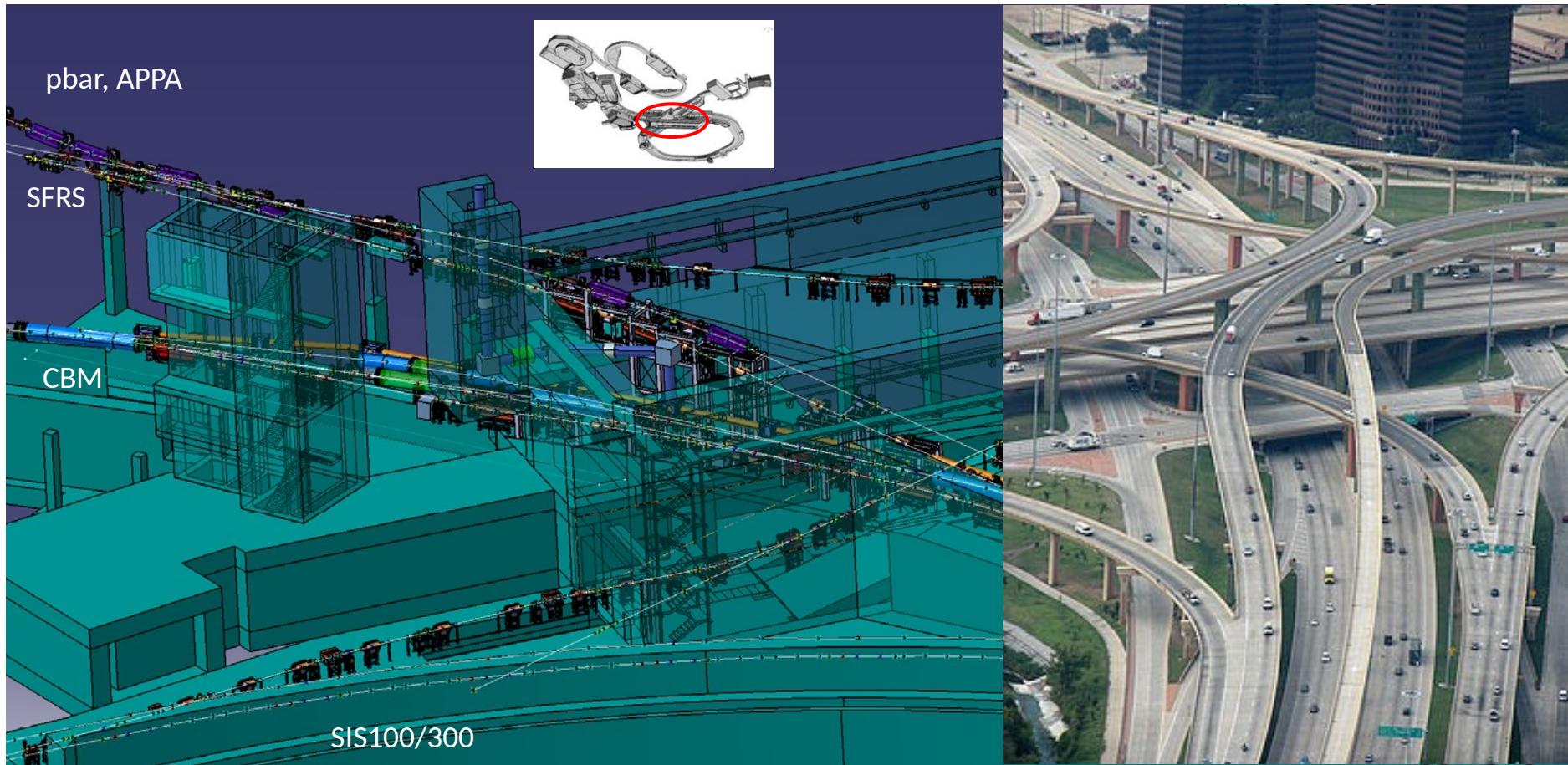
Total area > 200 000 m²

Concrete for FAIR ~ 600 000 m³

(for reference: 3x more than SPS & LHC, ¼ of Hoover Dam)

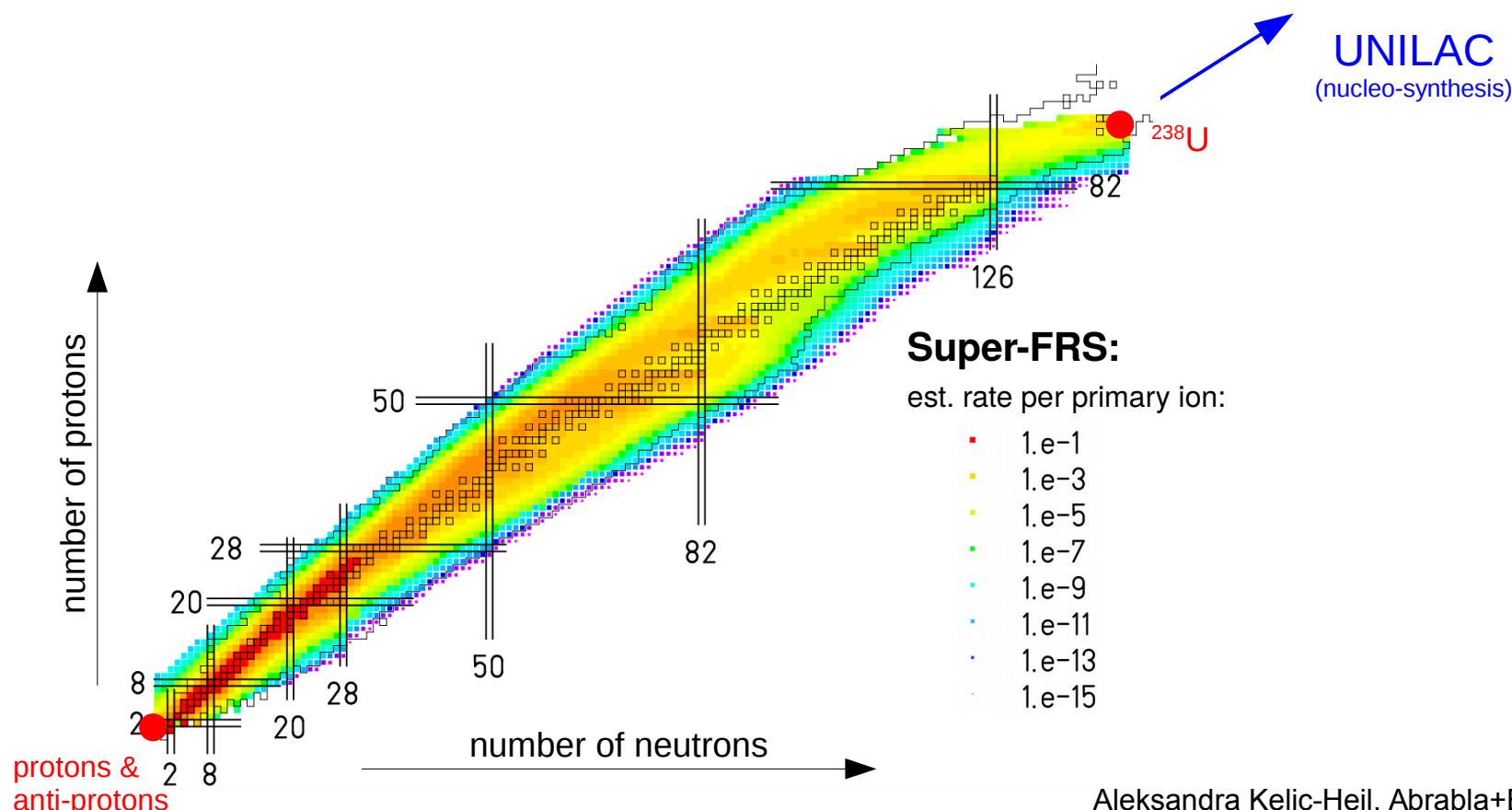
Substructure: 1350 pillars, up to 65 m deep (finished)



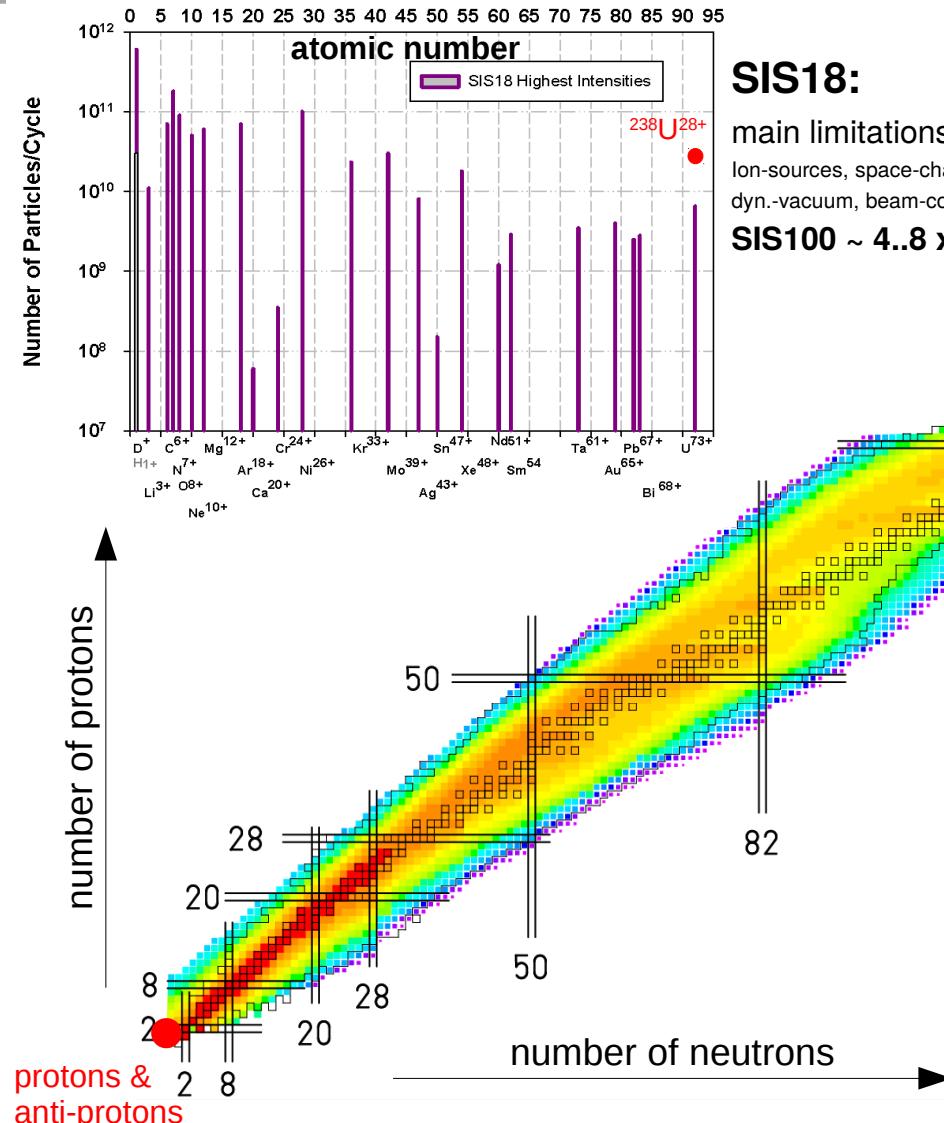


The 'High Five' (Dallas)
2002 → 2005





Aleksandra Kelic-Heil, Abrabla+EPAX3, July 2015



SIS18:

main limitations:

ion-sources, space-charge,
dyn.-vacuum, beam-control

SIS100 ~ 4..8 x SIS18

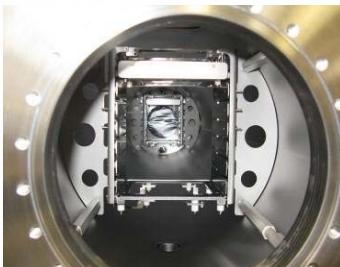
UNILAC
(nucleo-synthesis)

Super-FRS:

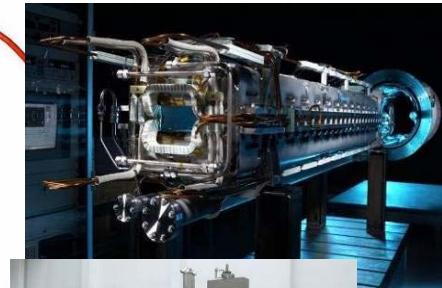
est. rate per primary ion:

- 1.e-1
- 1.e-3
- 1.e-5
- 1.e-7
- 1.e-9
- 1.e-11
- 1.e-13
- 1.e-15

Diagnostic and XHV at highest intensities



Superconducting Magnets



RF-cavities



RESR
CR

p-LINAC

HESR

APPA

p-Bar-Target

SIS 100

SIS100 EH

Super - FRS

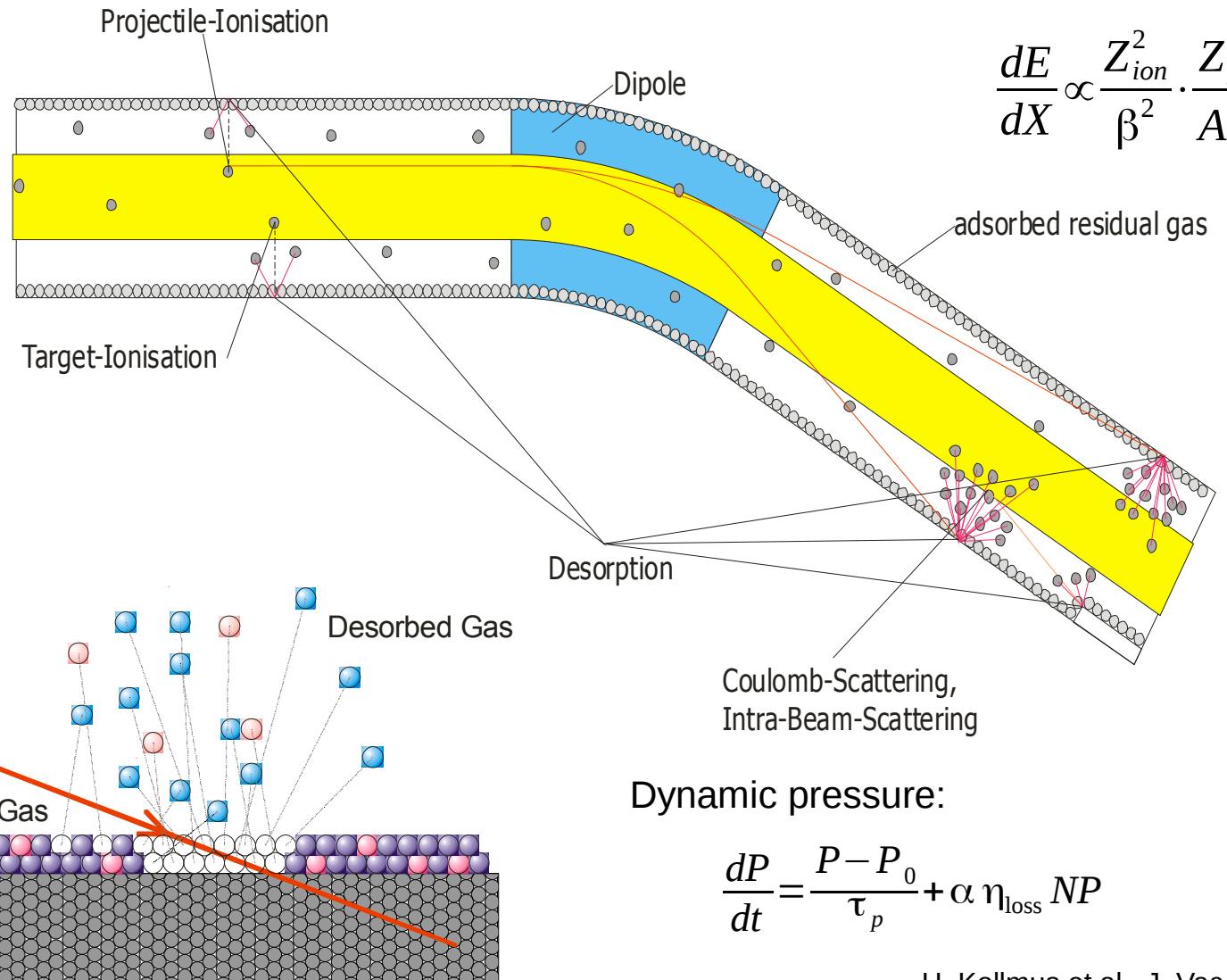
Beam Cooling (stochastic + e-beam)



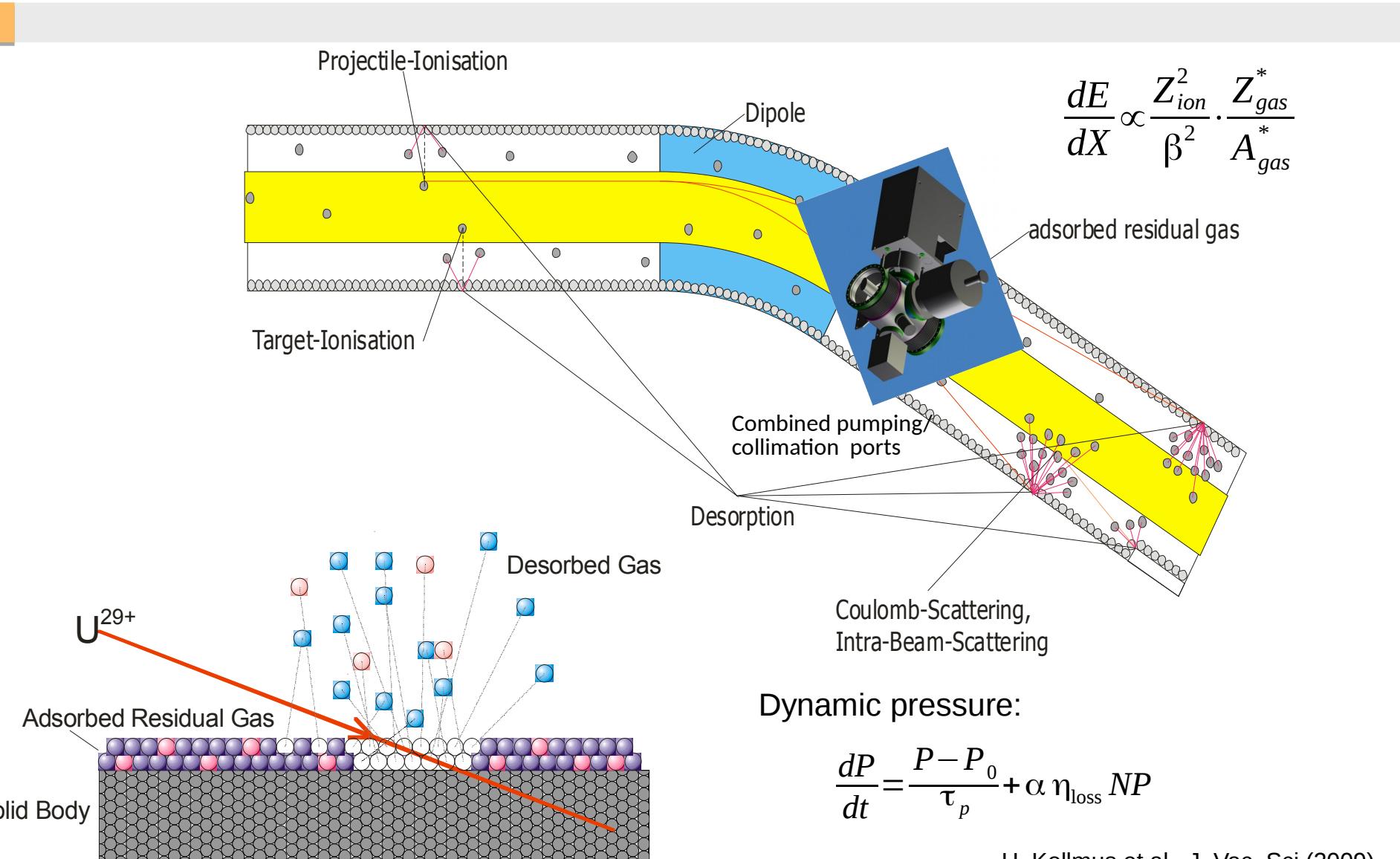
	SIS18	SIS100	CR	HESR
Circumference [m]	216	1083	215	575
Max. beam magnetic rigidity [Tm]	18	100	13	50
Injection energy of protons or anti protons [GeV]	0.07	4	3	3
Final energy of protons or antiprotons [GeV]	4	29	3	14
Injection energy of heavy ions [GeV/u]	0.0114	0.2	0.74	0.74
Final energy of heavy ions U(28+) [GeV/u]	0.2	2.7		
Final energy of heavy ions U(/73+/92+) [GeV/u]	1	11	0.74 (92+)	0.2-4.9 (92+)
Max. beam intensity for protons or antiprotons /cycle	$5 \cdot 10^{12}$	$2 \cdot 10^{13}$	10^8	10^{10}
Max. beam intensity of ^{238}U -ions /cycle	$1.5 \cdot 10^{11}$	$5 \cdot 10^{11}$	10^8	10^8
Required static vacuum pressure [mbar]	$< 10^{-11}$	$< 5 \cdot 10^{-12}$	$< 10^{-9}$	$< 10^{-9}$

Main FAIR challenges:

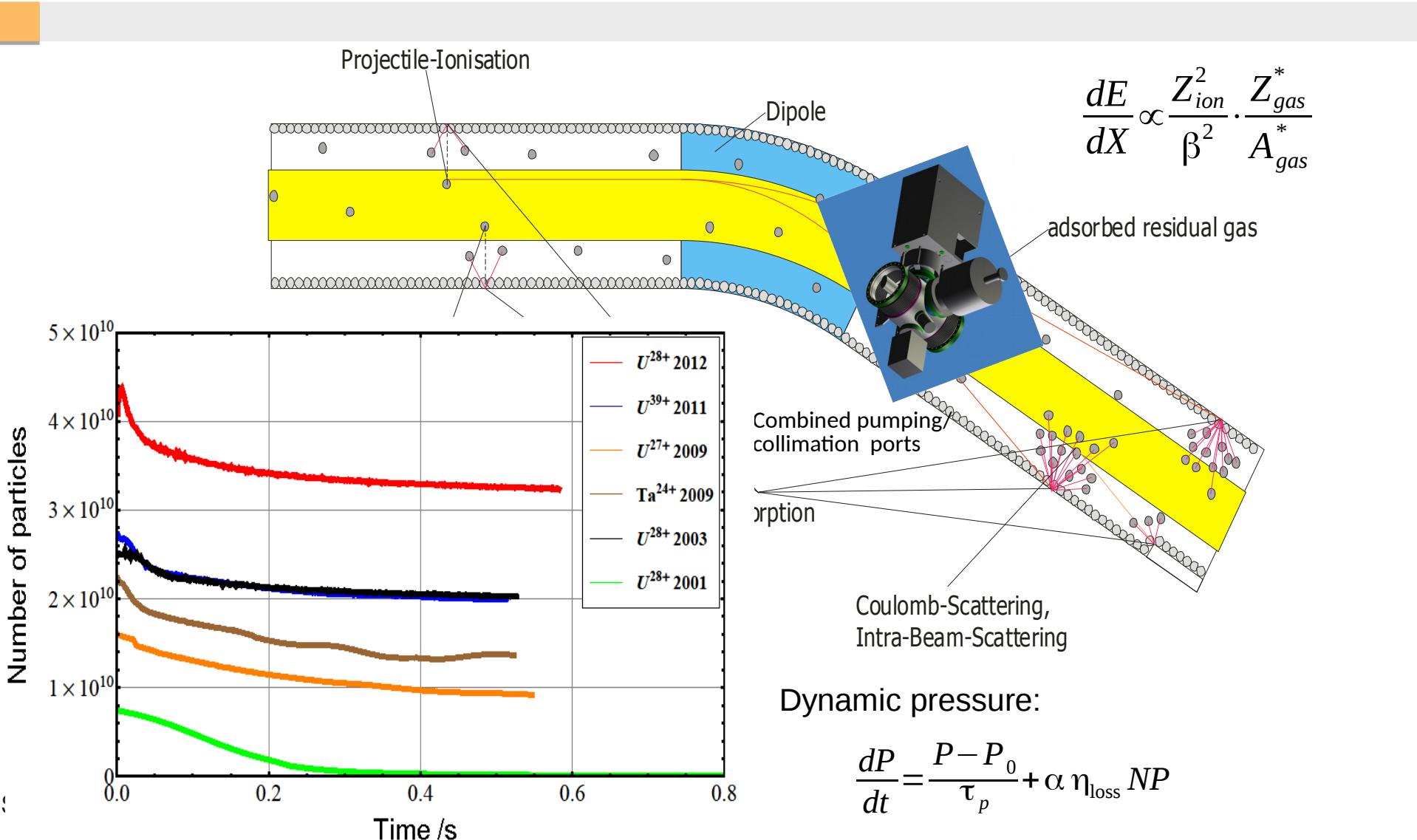
- Control of highest proton and (unprecedented) uranium ion intensities
- Excellent XHV vacuum conditions



H. Kollmus et al., J. Vac. Sci.(2009)

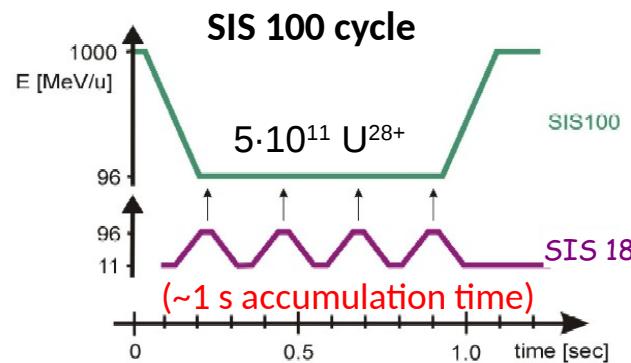


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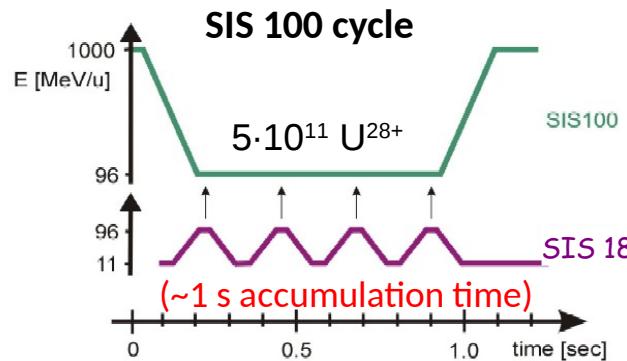


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RIB production (NuSTAR) and plasma physics



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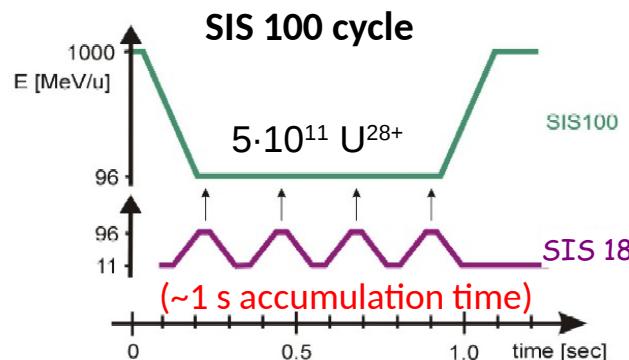


- SIS-18 upgrades for SIS-100 injection:
 - new injection system (larger aperture)
 - NEG coating of vacuum pipe
 - Combined pumping/collimation ports behind dipoles
 - reduction of multi-turn injection loss (ongoing)
 - fast ramping with 10 T/s (ongoing)
 - dual RF system (ongoing)



P. Hülsmann, P. Spiller, O. Boine-Frankenheim et al., IPAC 2010

- Intense primary heavy-ion beams:
RIB production (NuSTAR) and plasma physics



	SIS-18 (today/required)	SIS-100
Reference primary ion	U^{28+}	U^{28+}
Reference energy	200 MeV/u	1.5 GeV/u
Ions per cycle	3E10 / 1.5E11	5E11
cycle rate (Hz)	1 / 2.7	0.5

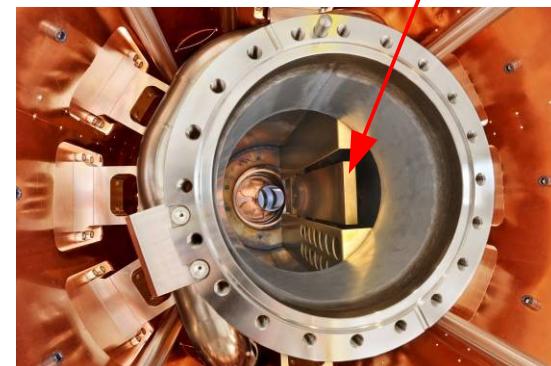
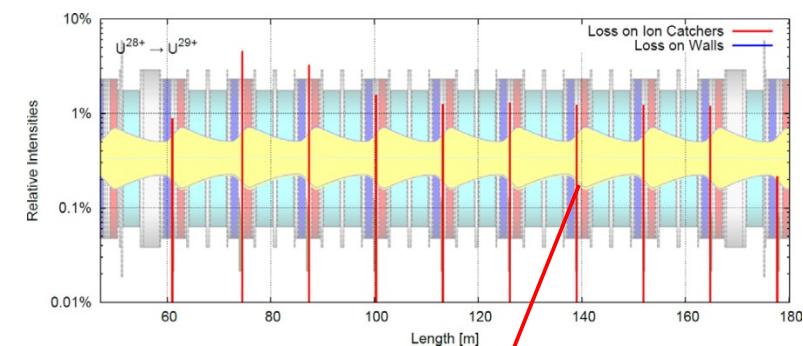
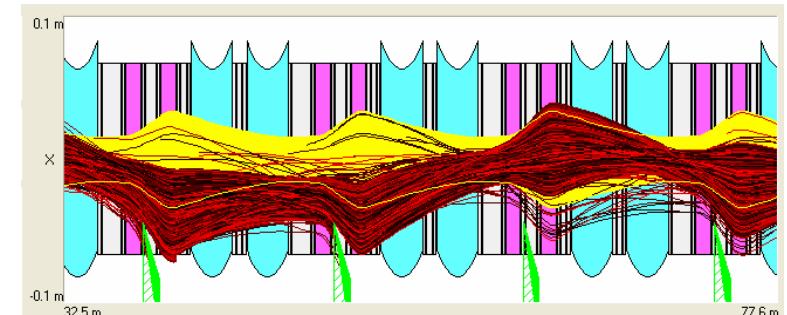
primarily limited by U-ion source

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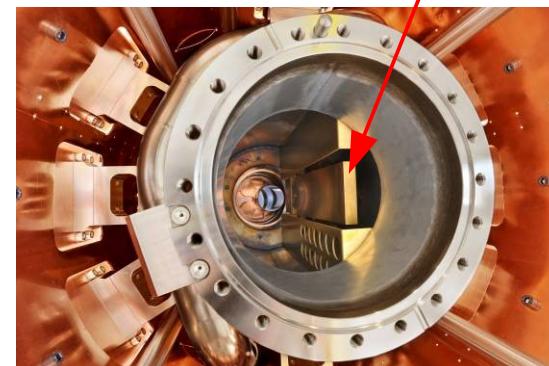
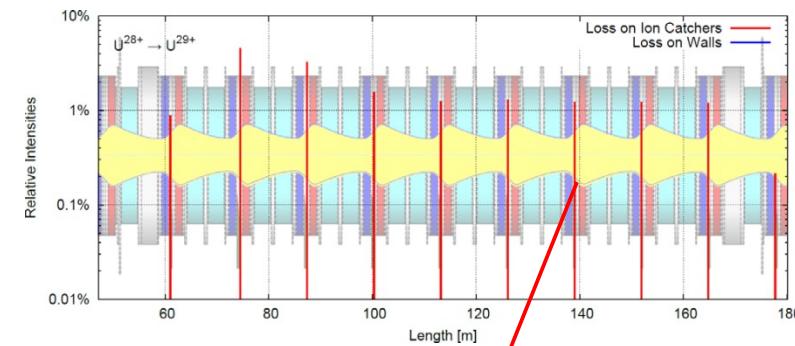
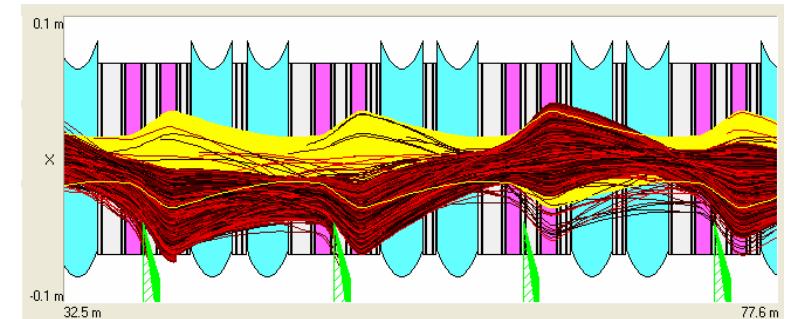


P. Hülsmann, P. Spiller, O. Boine-Frankenheim et al., IPAC 2010

- U^{29+} loss positions in SIS100 are peaked (by design) at the cryo-aborbers (collimators)
- Doublet focusing structure:
 - Dipoles act as a charge state separator
 - 'de-focusing' → 'focusing' quadrupole order
 - over-focussing assures beam reaches cryo-absorber
- Dyn. vacuum requires **huge pumping speed**:
 - **cryogenic vacuum chambers**
 - *N.B. principal reason why SIS100 is cold*
→ super-conducting dipole/quad. Magnets
 - NEG-coating of most warm vacuum chambers



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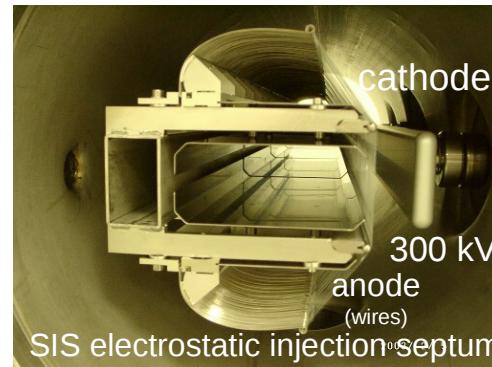
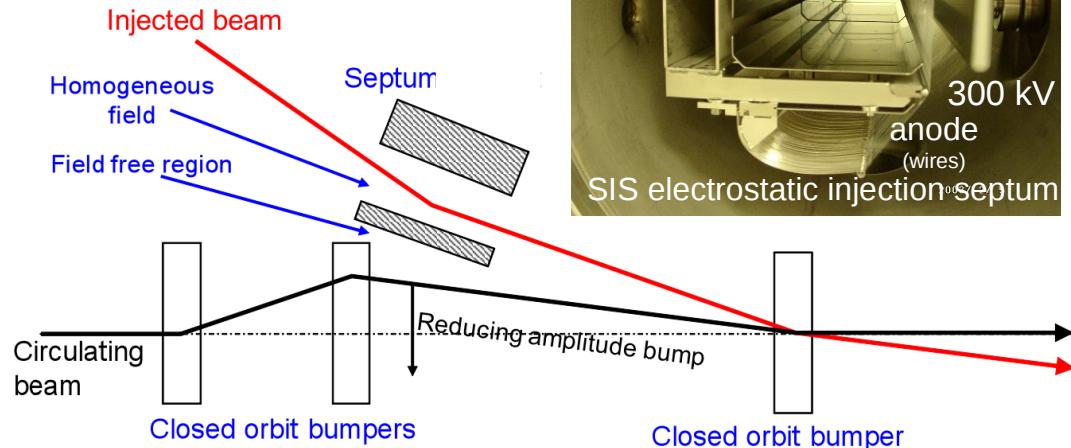


May have to accept minimal amount of losses
(primary ion-gas interactions, not intercepted by vacuum system or absorbers)
→ need instrumentation to detect, tell-the-difference
and to mitigate the other loss-mechanisms

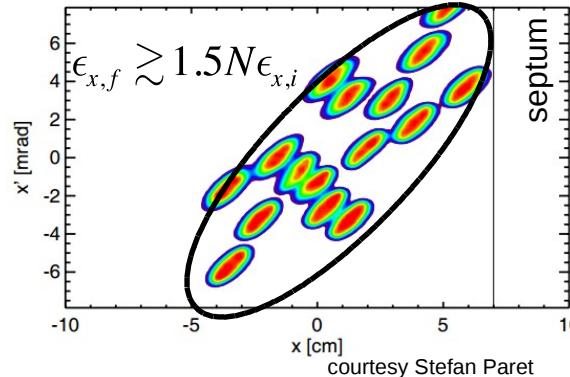
From a linac

e.g. SIS-18, CERN PSB

courtesy Mike Barnes



Simulation: without space charge

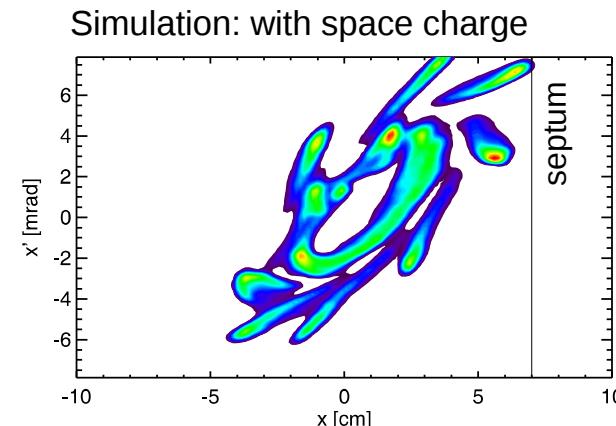
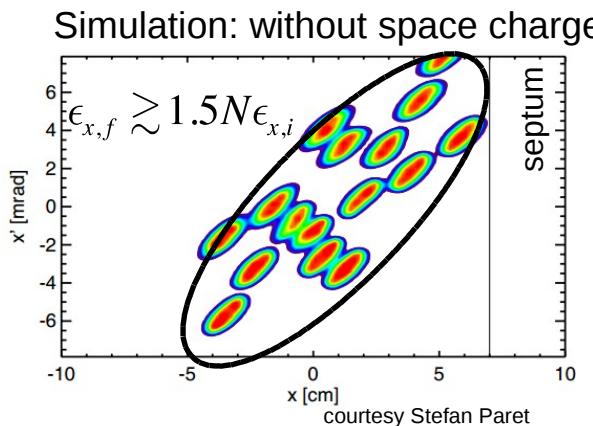
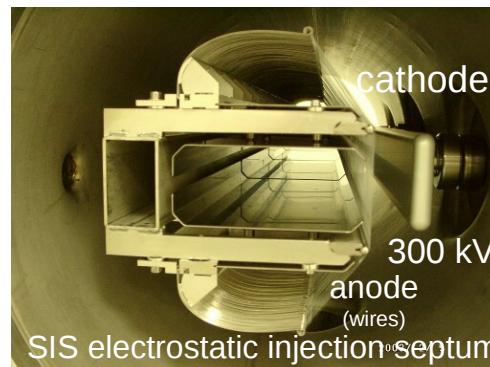
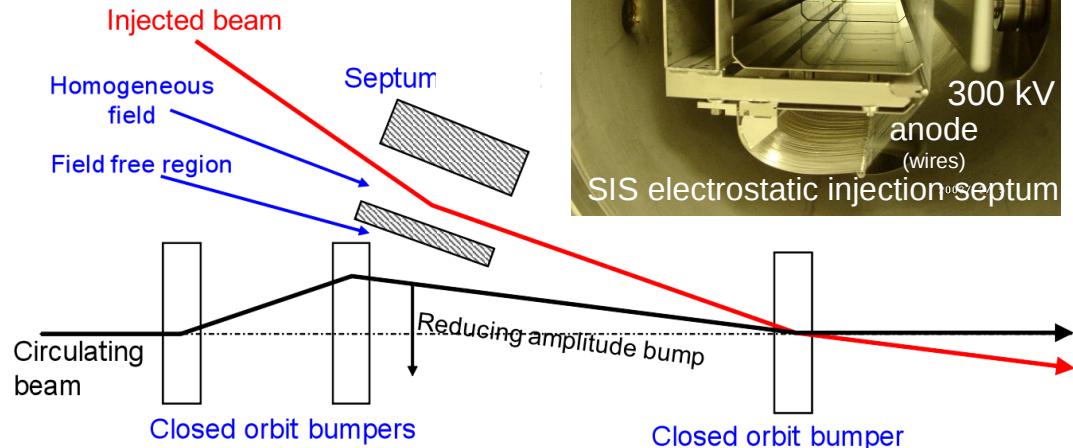


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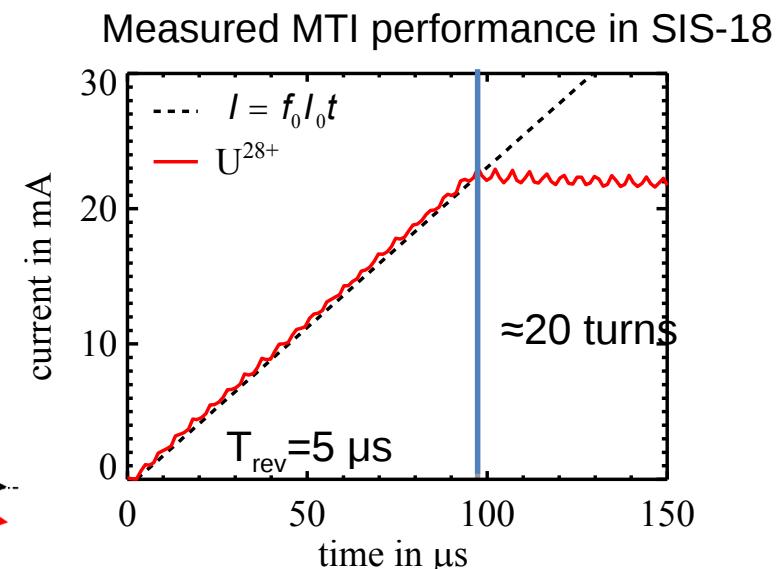
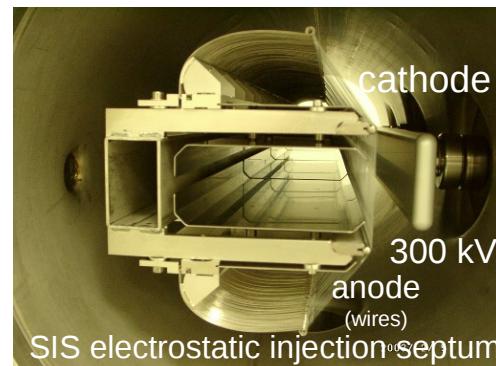
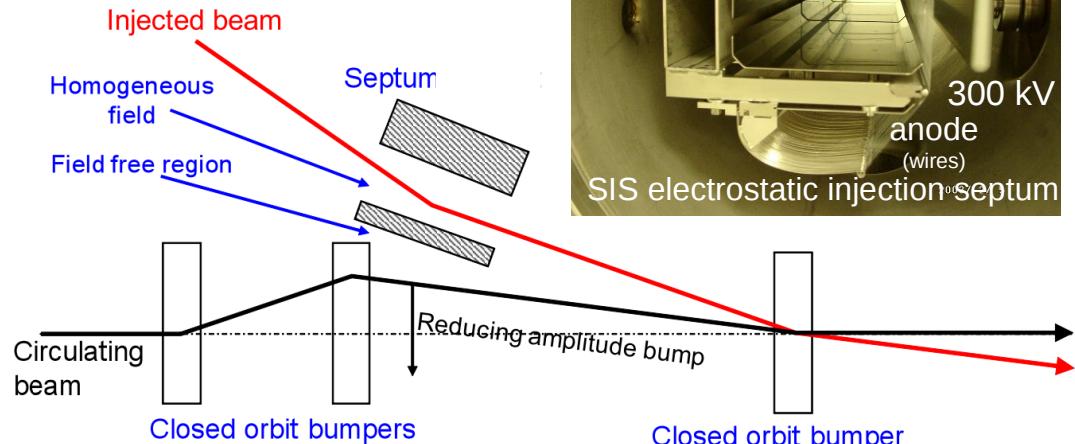
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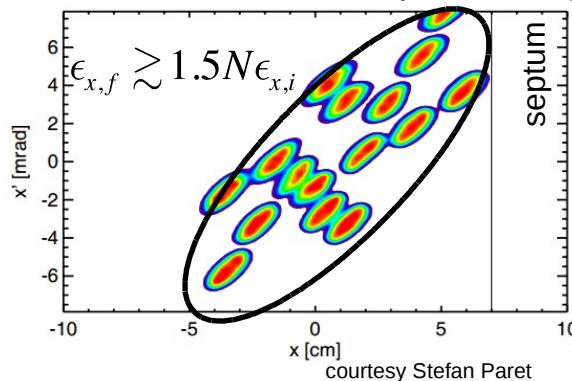
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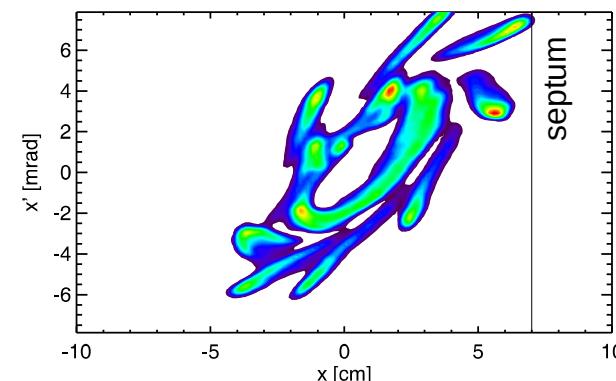
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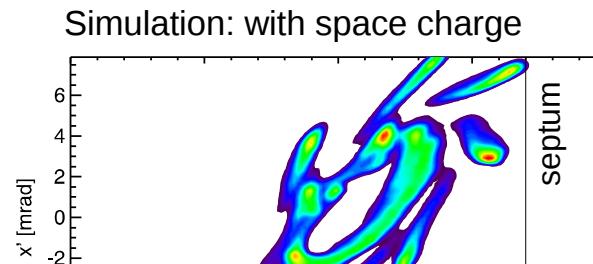
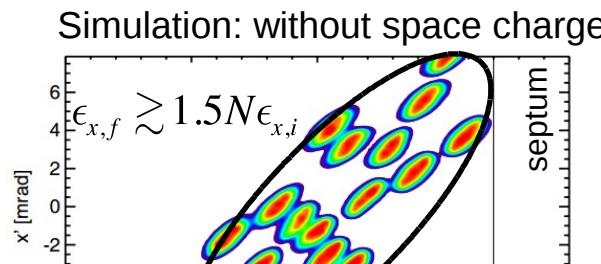
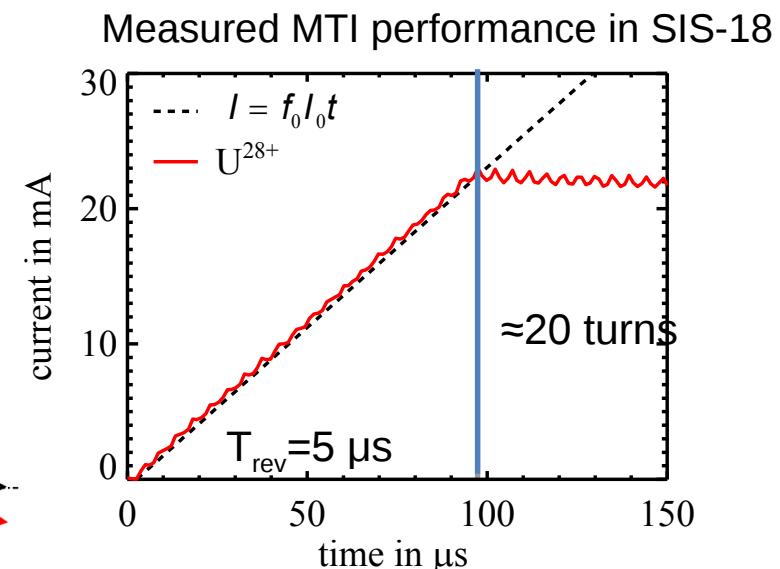
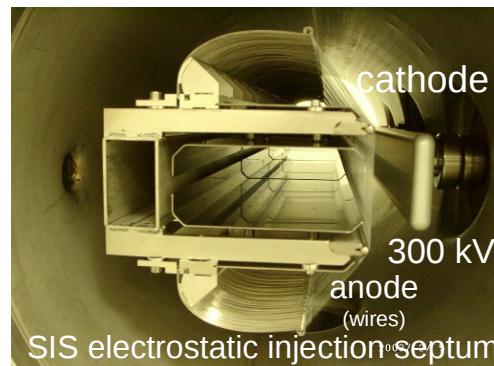
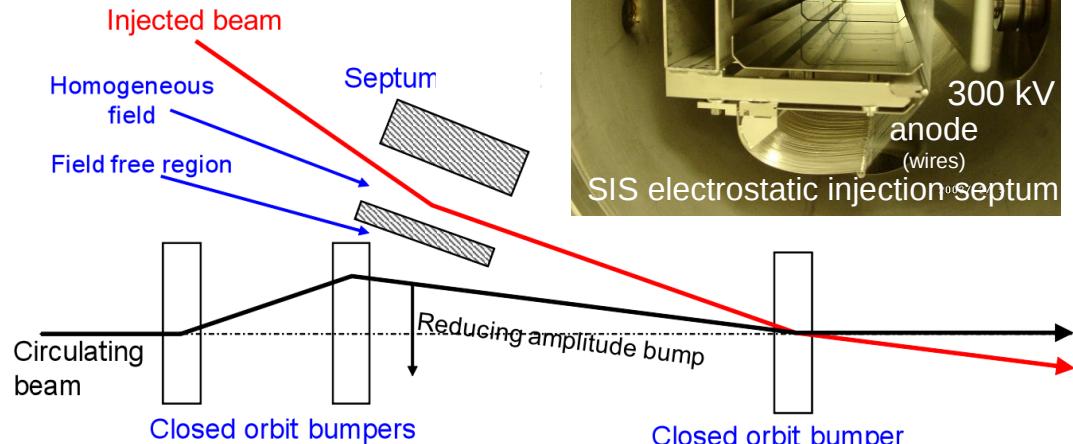
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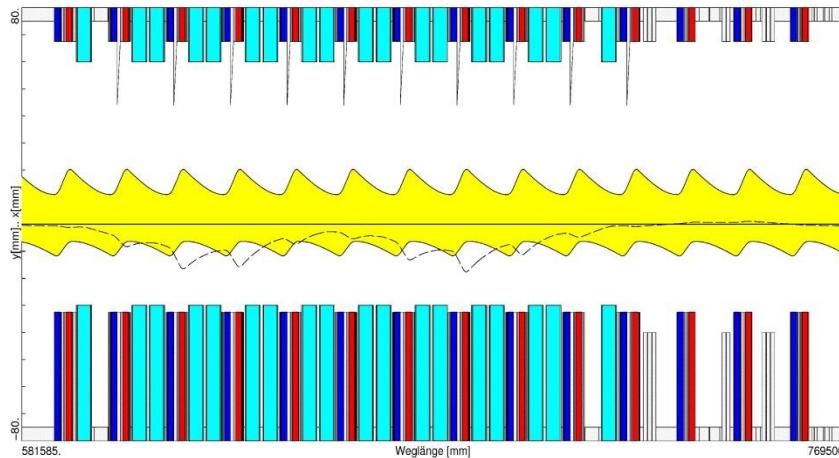
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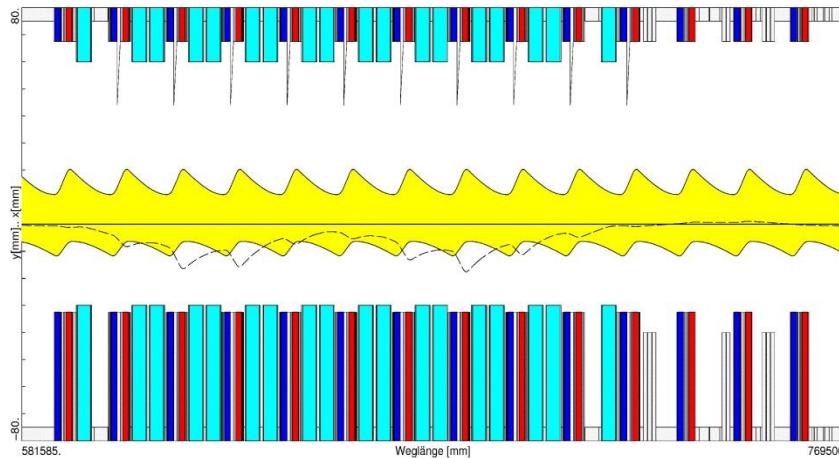
Injection losses \rightarrow dynamic vacuum pressure rise
 (highly complex: easy to simulate \leftrightarrow hard to measure/tune with beam)
 looking forward to: injection steering (BPMs) & turn-by-turn profiles (IPMs)

Ion Lattice	
Q_h/Q_v	18.88 / 18.80
γ_t	15.4
D_{max} [m]	1.8
ϵ_h/ϵ_v [mm mrad]	25 / 10
Energy [GeV/u]	0.4 – 2.7

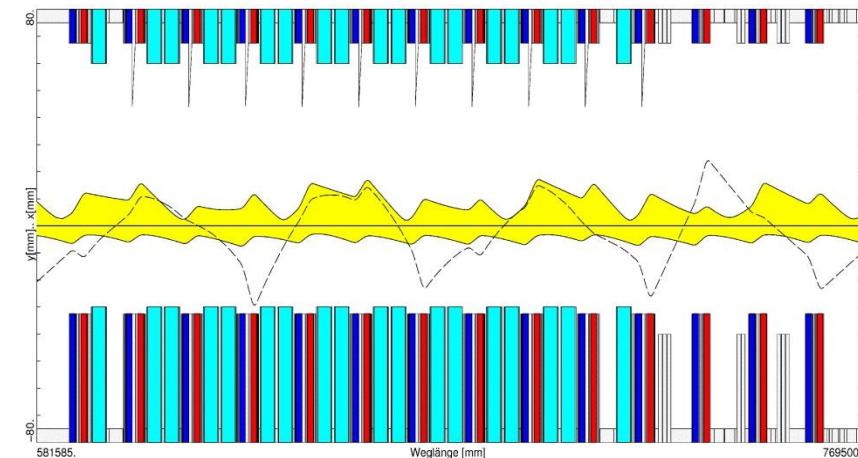


- Symmetric doublet lattice (14 x DF)

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Proton Lattice	
Q_h/Q_v	21.78 / 17.40
γ_t	45.5
D_{max} [m]	3.0
ϵ_h/ϵ_v [mm mrad]	4 / 2
Energy [GeV/u]	29.0

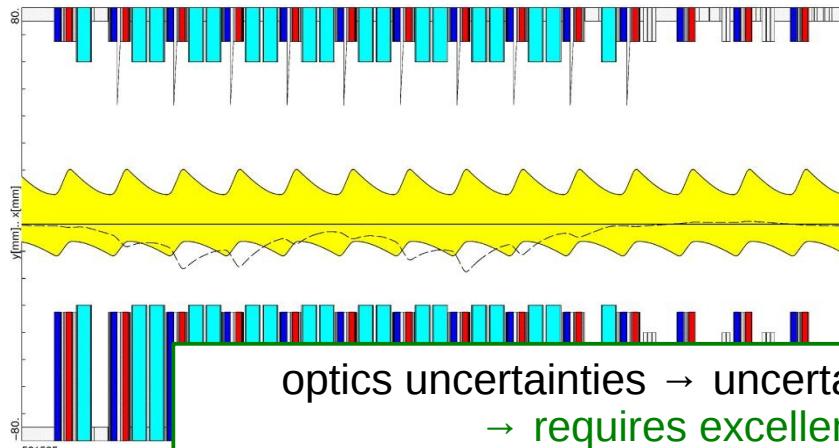


- Symmetric doublet lattice (14 x DF)
- Symmetry broken to shift γ_t (6 x DF₁, 8 x DF₂)
- Vertical plane only weakly affected

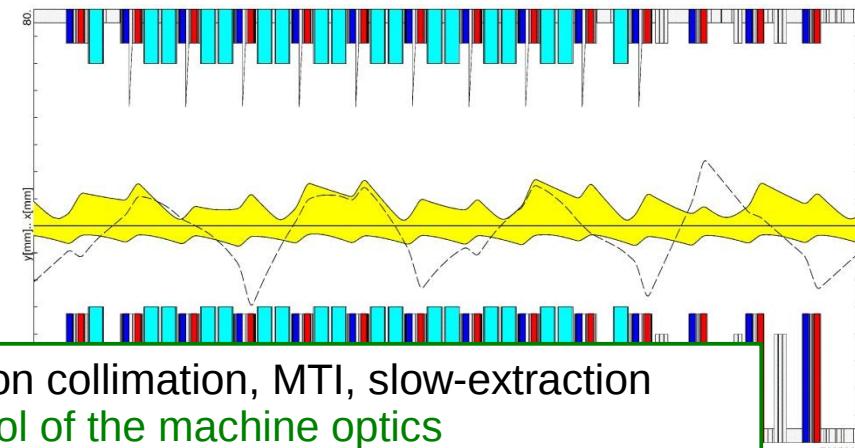
D. Ondreka, S. Sorge, V. Kornilov

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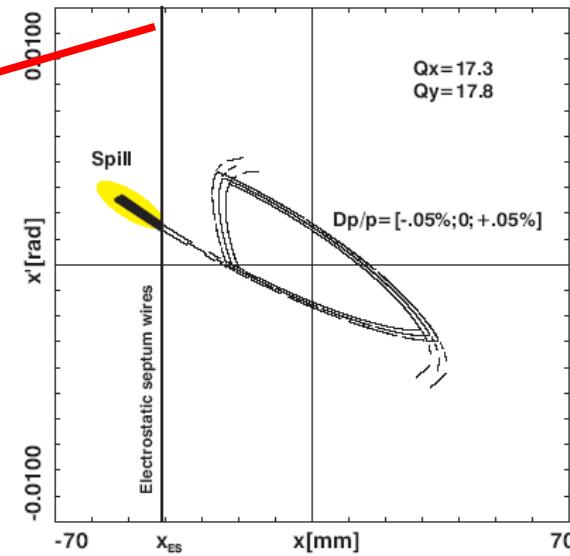
optics uncertainties → uncertainties on collimation, MTI, slow-extraction
 → requires excellent control of the machine optics
 (N.B. gradual proton optics changes from injection → extraction over ~ 200 ms)



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D. Ondreka, S. Sorge, V. Kornilov

Ion	Energy	N/s	spill	Power
U ²⁸⁺	1.5 GeV/u	5E11	> 1 s	10 kW



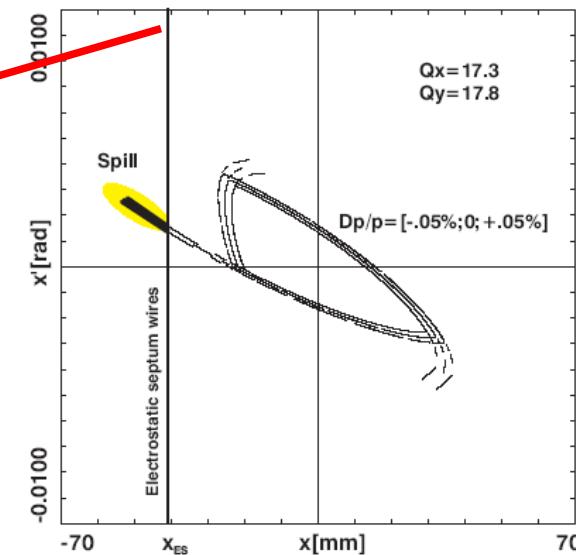
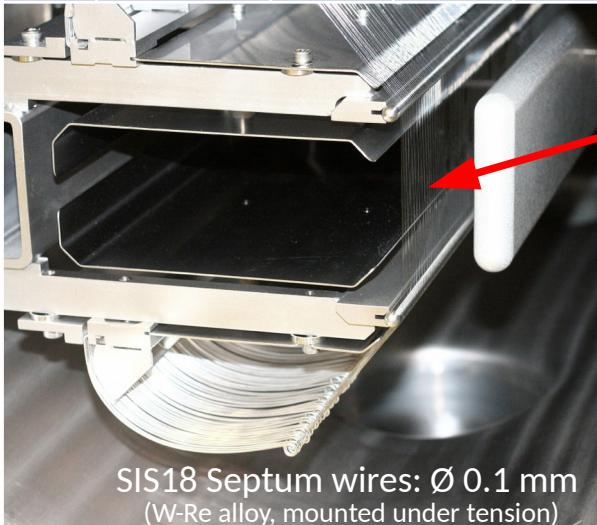
Tracking simulations:

5 % (approx. 500 W) loss in the septum wires
U⁹²⁺ beam loss in warm magnet > 5 W/m

Non-trivial machine protection:

protection of septa wires
down-stream absorbers setup
activation minimisation

Ion	Energy	N/s	spill	Power
U^{28+}	1.5 GeV/u	5E11	> 1 s	10 kW

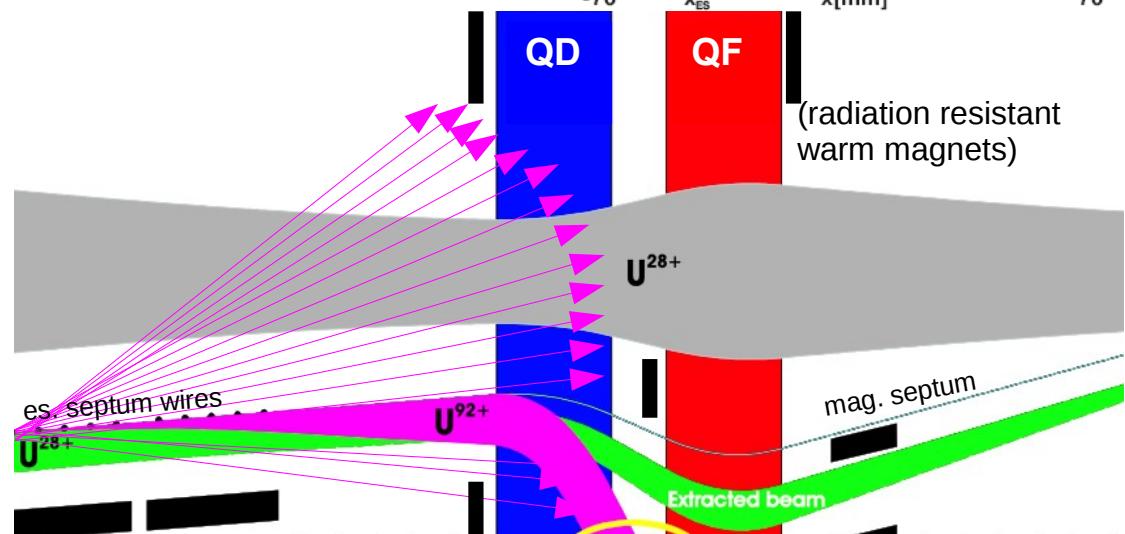


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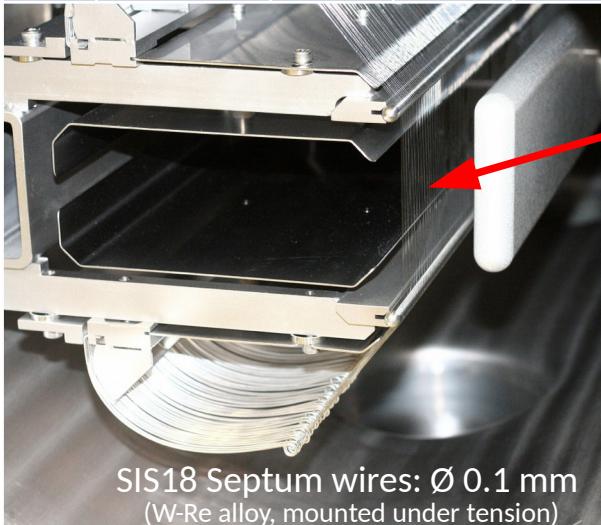
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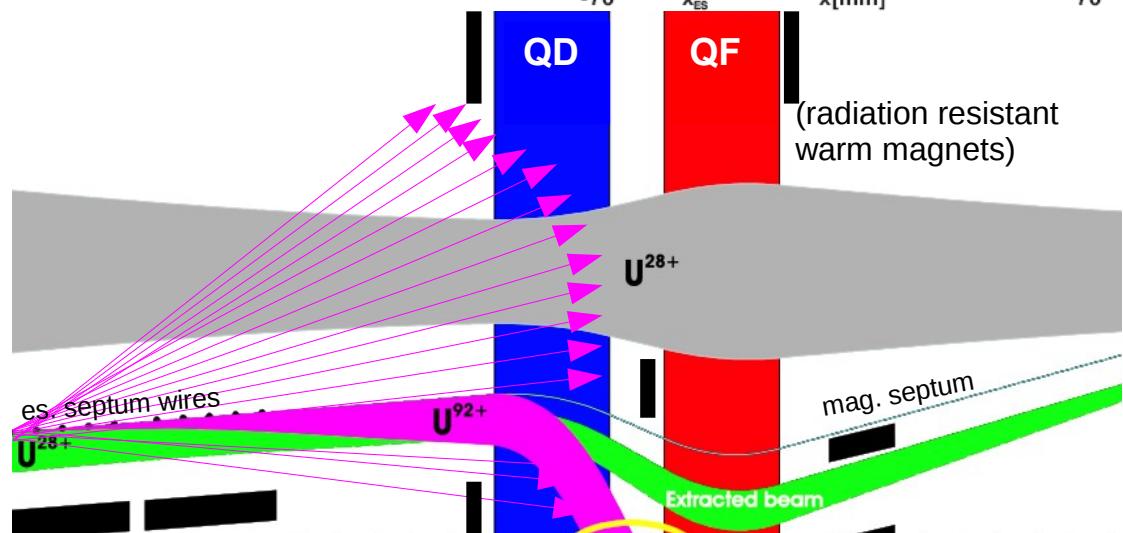
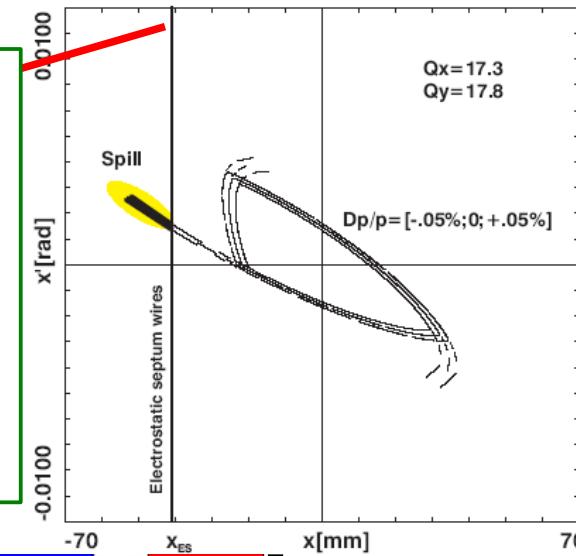
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Optics, Q/Q'(","") drive uncertainties on slow-extraction performance
→ remedy: control of the machine optics, Q/Q', linearisation prior to s.e., ...
(highly complex, a lot of work ongoing)



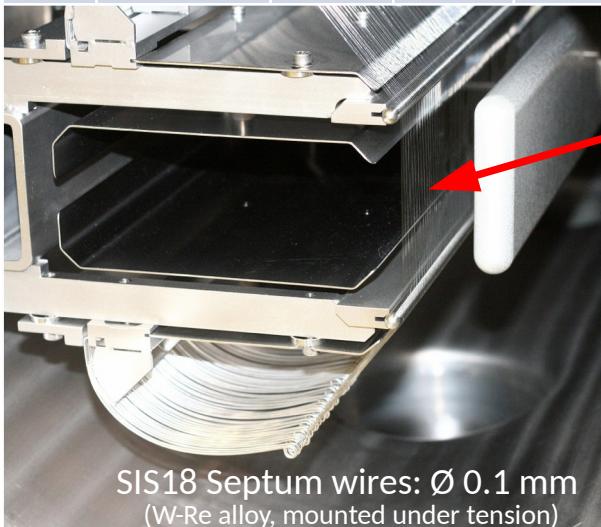
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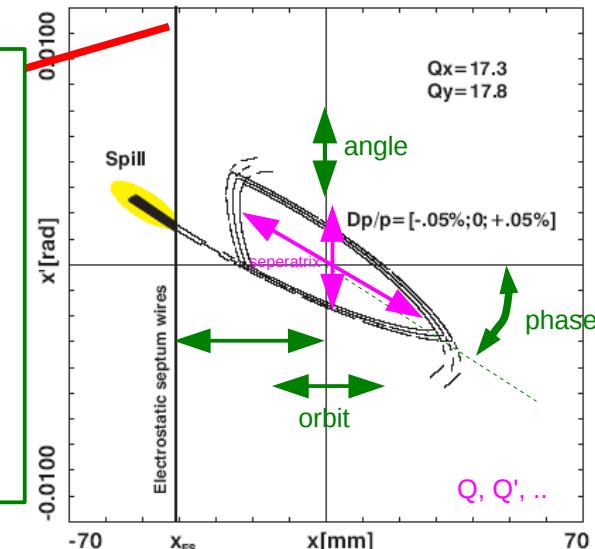
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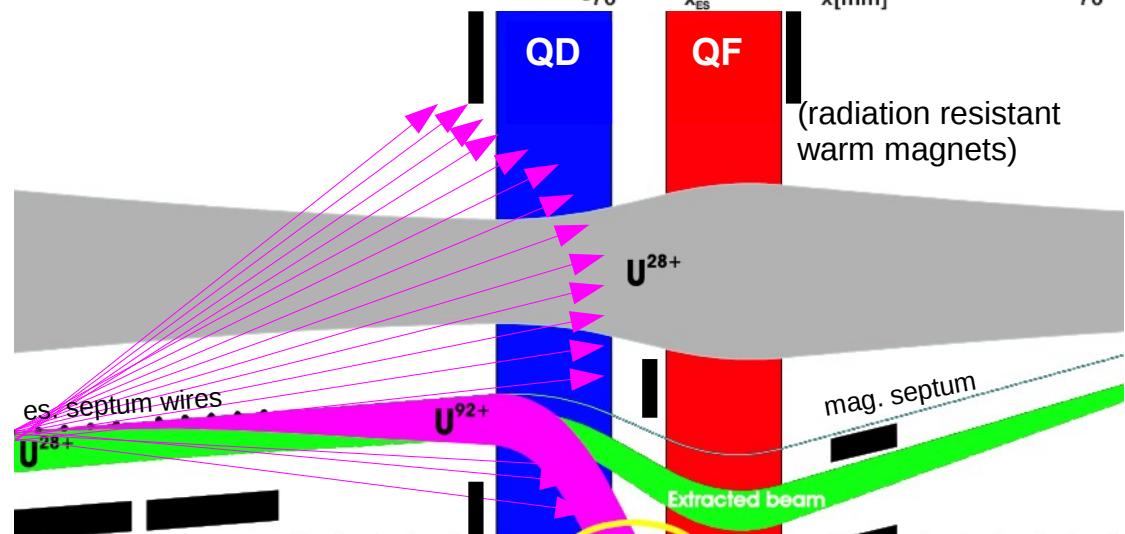


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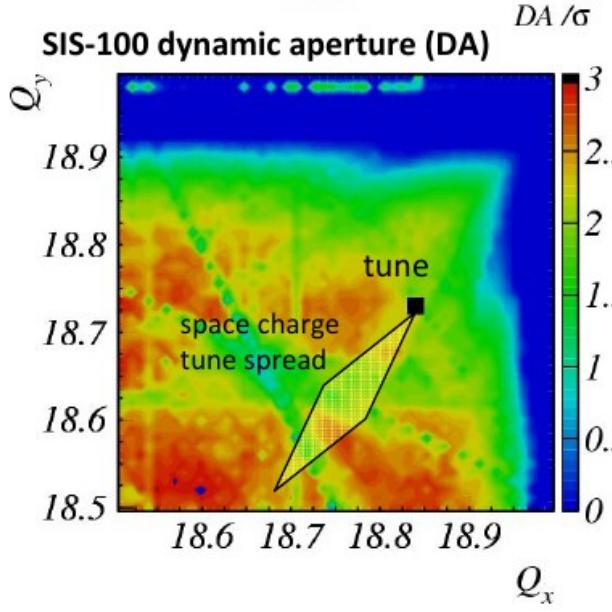
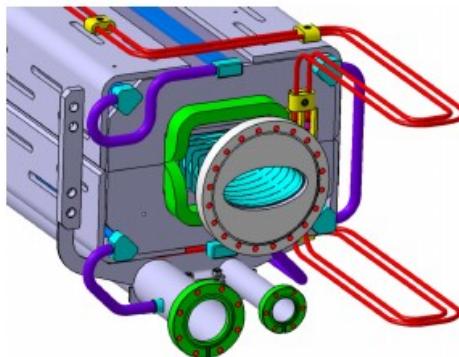
5 % (approx. 500 W) loss in the septum wires
 U^{92+} beam loss in warm magnet > 5 W/m

Non-trivial machine protection:

protection of septa wires
down-stream absorbers setup
activation minimisation

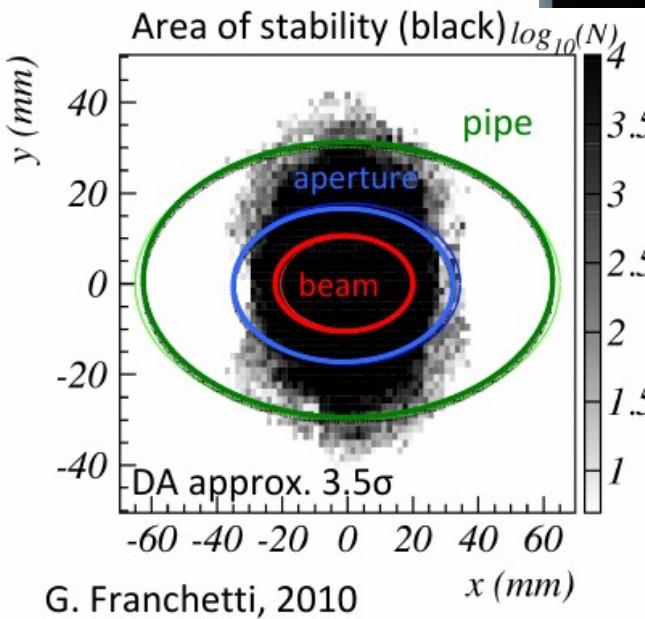
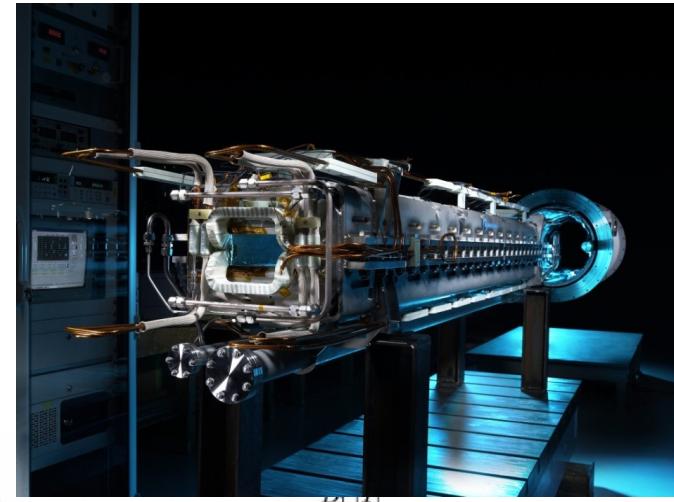


3D model of the SIS-100 dipole with elliptical beam pipe



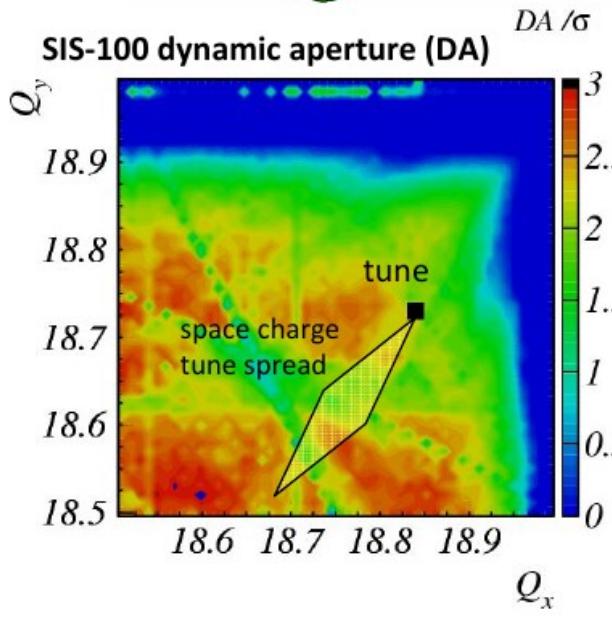
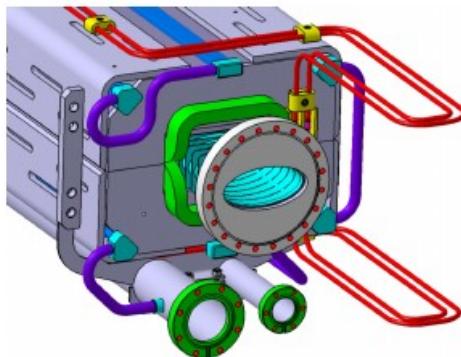
Field errors:

- 2D/3D static calculations
- Measurements
(prototype magnet)



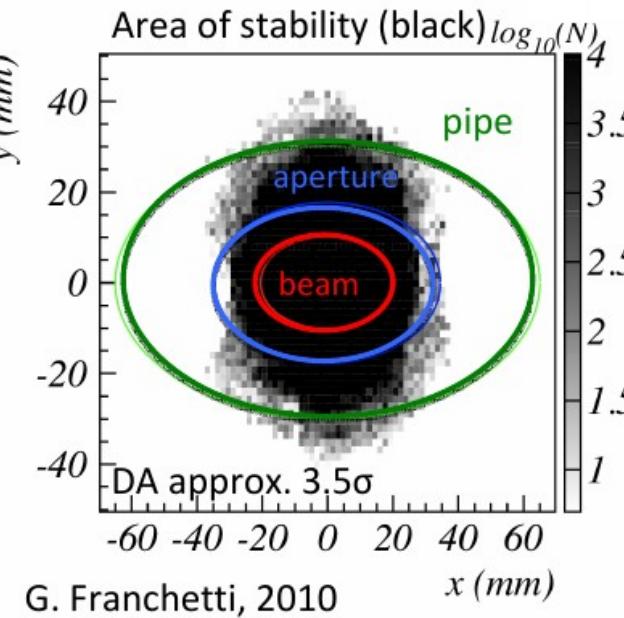
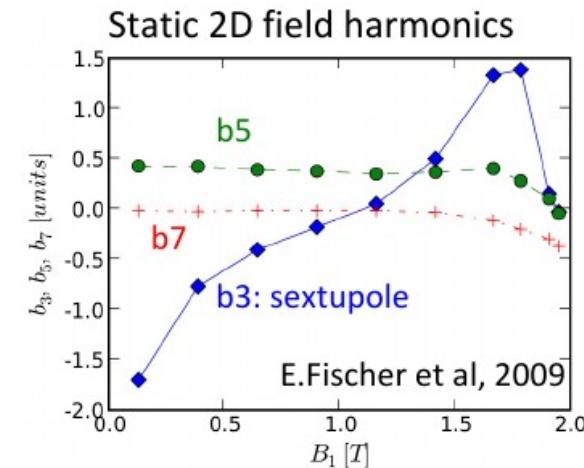
as indicated before:
Optics, $Q/Q'("")$ drive
uncertainties on collimation,
MTI, slow extraction
performance
→ remedy: control of the
machine optics, Q/Q' , control
of non-linearities, ...
(highly complex, a lot of work
ongoing)

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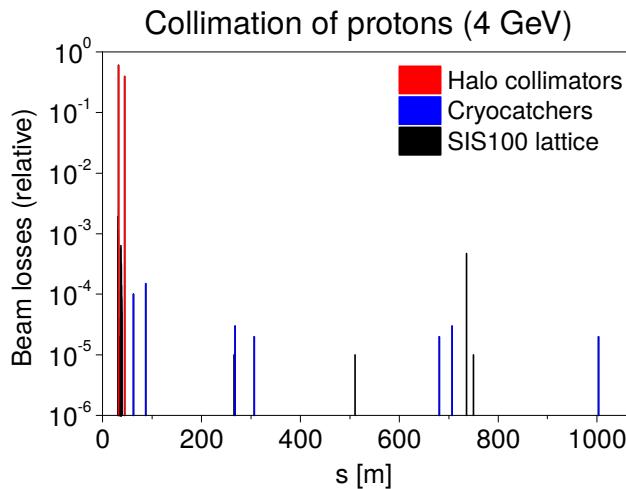
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of non-linearities, ...
(highly complex, a lot of work
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1. Activation: loss of 'hands-on-maintenance' → '1 W/m criteria'¹
 - important primarily for localised losses e.g. during slow extraction
2. Ion-induced desorption: increase of vacuum pressure
 - primary reason for SIS100 being a cryogenic machine → beam loss control/particle stability
 - distributed combined collimation/pumping system for 'stripping' losses in SIS-100
3. Machine Protection: ion-induced damage → $\sim 10^{10}$ of ^{238}U considered to be "safe" (assumes typically beam spot sizes and energies in SIS100/HEBT)
 - energetic ions cause higher damage than protons



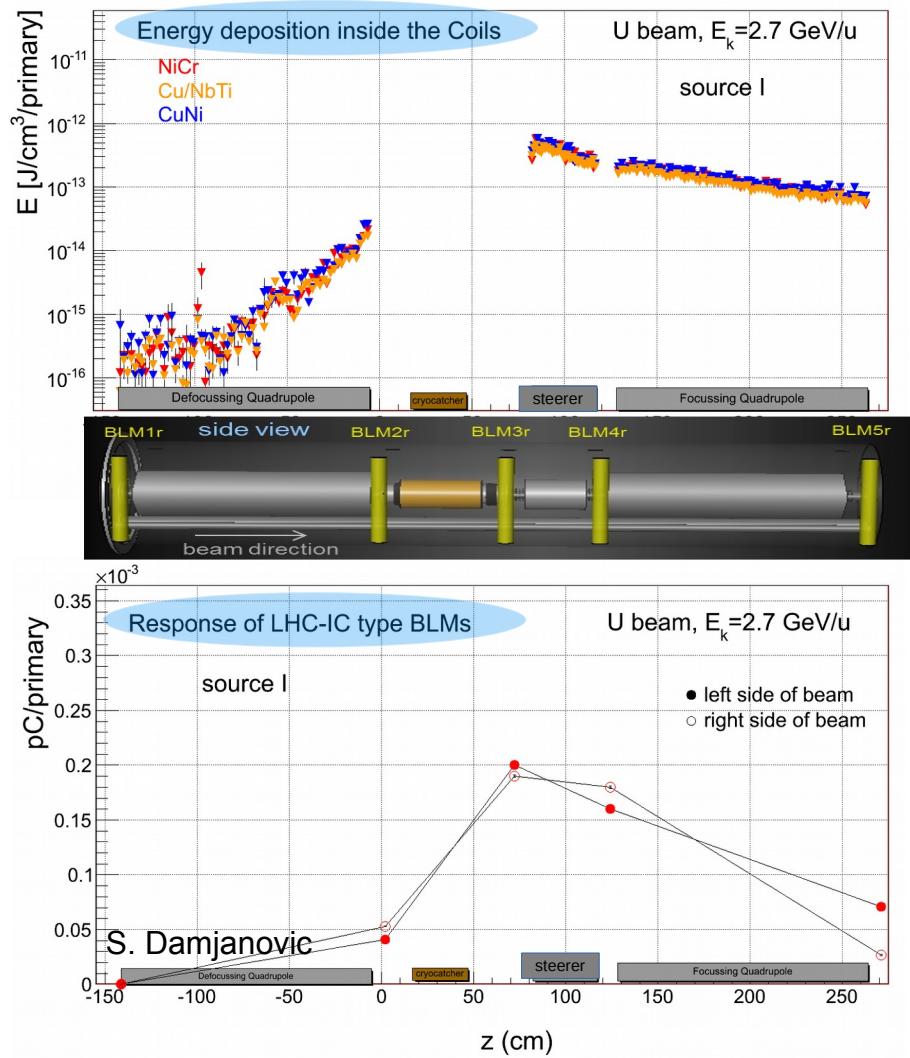
*assumes 10s proton cycle & activation limit only

Beam	Loss criteria (injection)	Loss criteria (extraction)	Tolerable losses (injection)	Tolerable losses (extraction)
Protons	1 W/m	1 W/m	10 %	5 %
$^{40}\text{Ar}^{18+}$ ions	2 W/m	1 W/m	30 %	6 %
$^{238}\text{U}^{92+}$ ions	4 W/m	2 W/m	20 %	10 %

Caution: '1 W/m' is only indicative!
existing operation, shielding and radiation permit limits instantaneous proton losses to <3% @ 29 GeV and nominal intensities!
→ should aim to be significantly below that limit (ALARA)

*for comparison: CERN-PS: 4-8% losses achieved (data courtesy R. Steerenberg, 19th March 2012)

¹ N.V. Mokhov and W. Chou, The 7th ICFA Mini-workshop on High Intensity High Brightness Hadron Beams, USA, 1999.



Quench prevention analysis:
(S. Damjanovic)

- **sufficient BLM sensitivity:**
 - ' $5 \cdot 10^4$ ions/s' vs. ' $5 \cdot 10^{11}$ ions/cycle'
 - Most-likely loss locations: Primary (Halo-) collimator, secondary collimator, cryo-absorber, warm magnets (extraction)

cannot assume loss-less ion operation:
primary ion-gas interactions, slow-extraction, ...

- A) plan to use relative BLM signal to freeze operation around best-case loss reference
- B) attempt to define 'acceptable losses'

Gretchen Frage: "What are of 'As-Low-As-Reasonably-Achievable' losses"
(in a less precisely known high-intensity ion operation territory)

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→ exhaust reasonable operational practices of controlling parameter known to induce particle loss

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Low-intensity beams:

A. Extraction/Injection Matching

- first-turn trajectory steering (BPMs),
- energy matching (BPMs & Schottky),
- coarse collimation (IPMs) (removing excessive tails at low energy before propagating them to higher-energy machines)
- bunch-length to bucket-space matching (FCTs)

B. Closed-Orbit Cycle-to-Cycle Feedback (BPMs)

- aperture optimisation (coarse, circulating beam)

C. Tune & Chromaticity Correction (BPMS, BBQ)

- optimises space charge, ΔQ spread, dyn. aperture, beam stability

D. Emittance (blow-up) Monitoring (IPMs, FCTs)

- frequent cause for loss changes

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High-intensity beams:

All on the left, with tighter limits, plus

E. Optics Correction

- Inj./extr. mismatch ($\Delta\beta$, $\Delta\mu$) correction (ε -blow-up optimisation)
- ring beta-beat correction (aperture opt. & linearises/restores symmetry of the optics → suppresses driving terms)
- detailed aperture optimisation (tune β bottlenecks)

F. Detailed Collimation (e.g. 2-stage for protons)

- see Ivan Strasik's talk @ HIC4FAIR'2015

G. Quantitative slow-extraction optimisation

- eval. 'Hardt condition', step-width measurement, ...

H. ...

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Low-intensity beams:

A. Extraction/Injection Matching

- first-turn trajectory steering (BPMs),
- energy matching (BPMs),
- coarse collimation (BPMs) before propagating beam,
- bunch-length to bunch length matching (BPMs),

High-intensity beams:

All on the left, with tighter limits, plus

E. Optics Correction

Beam Instrumentation & Diagnostics Tools
will be vital for day-to-day FAIR operation!
– not mere 'nice to have' features –

B. Closed-Orbit Cycle-to-Cycle Feedback (BPMs)

- aperture optimisation (coarse, circulating beam)

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(blow-up optimisation)
arises/restores
terms)
checks)

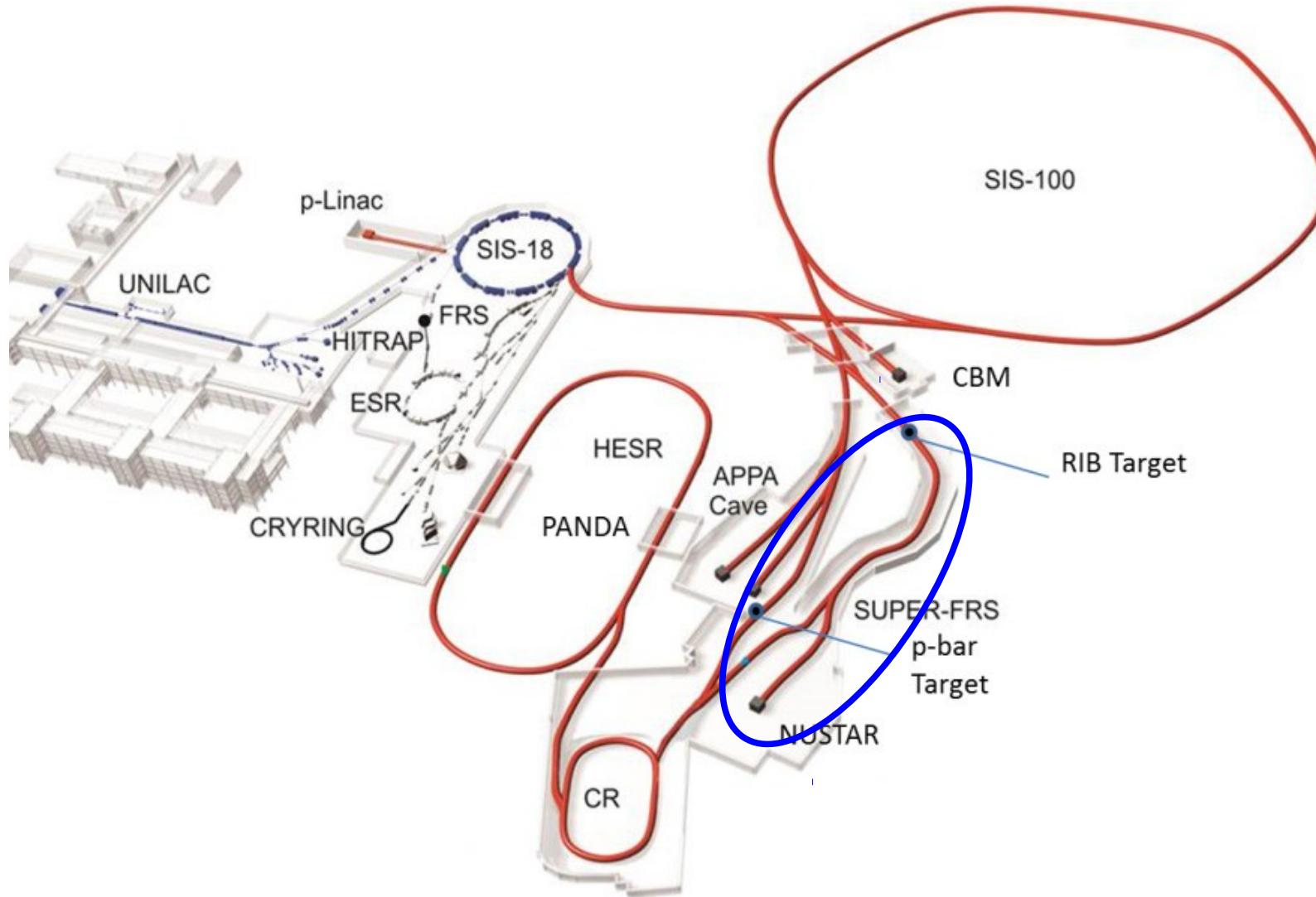
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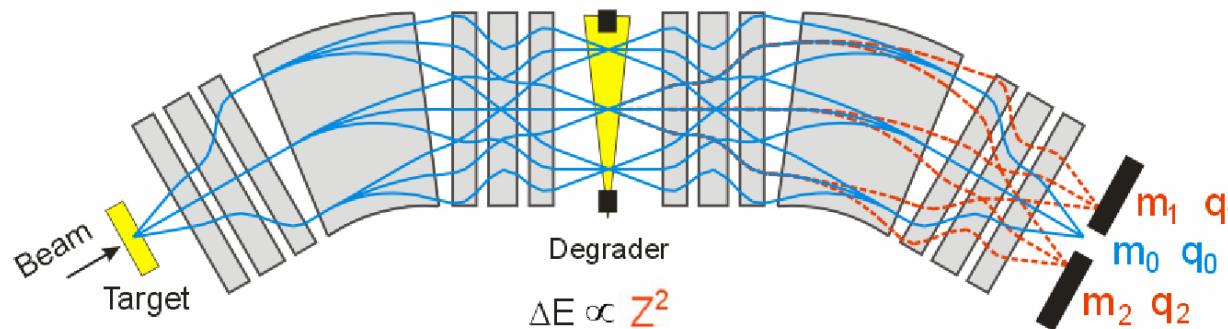
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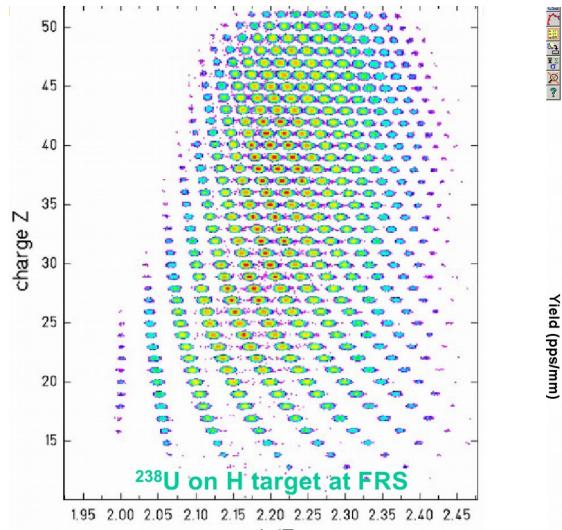
H. ...



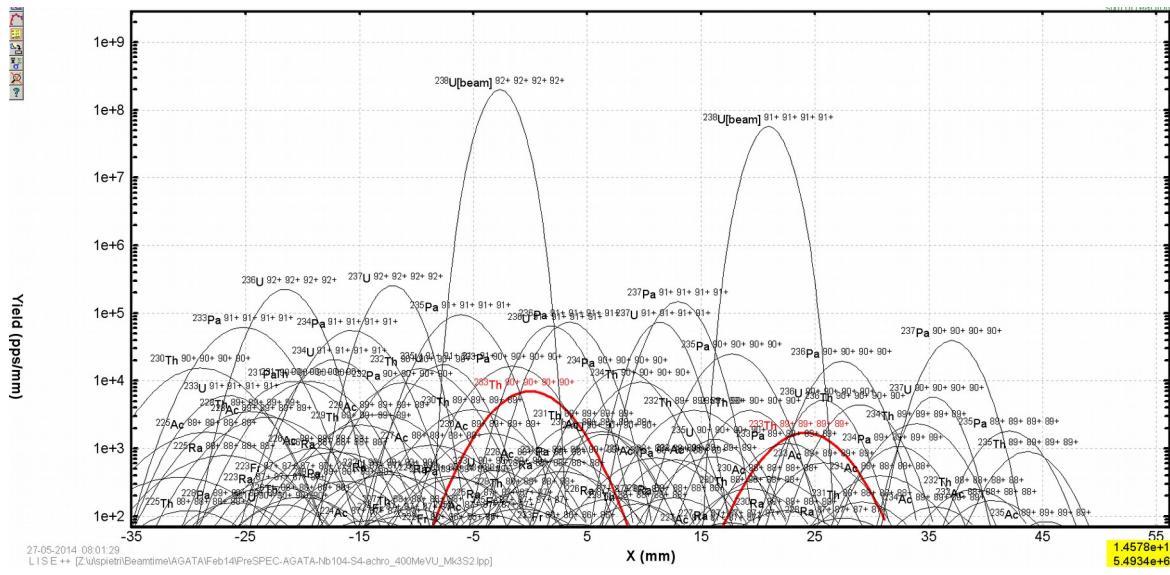
Achromatic in **velocity**, but dispersive in **mass** and **charge**



Degrader angle and thickness steers optics for the second spectrometer part



thesis V. Henzl, CTU Prague 2005.



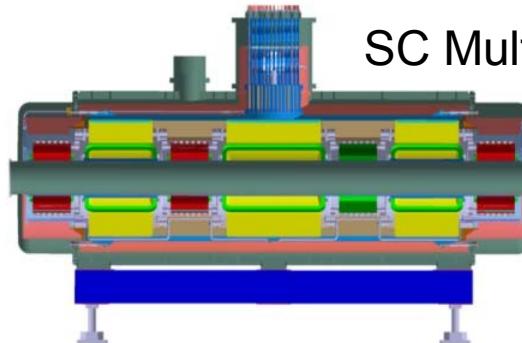
Remote Handling



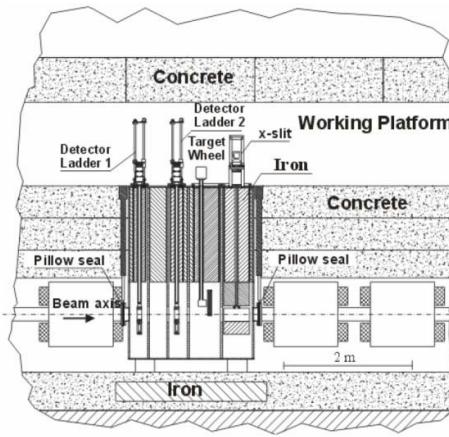
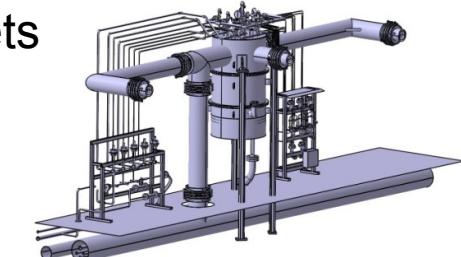
Target



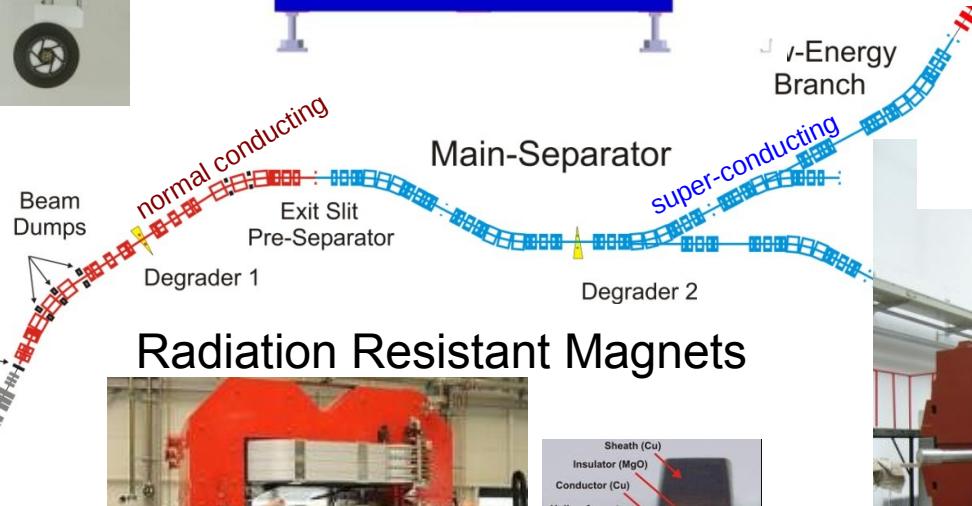
SC Multiplets



Local Cryogenics



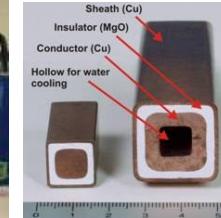
Driver Accelerator

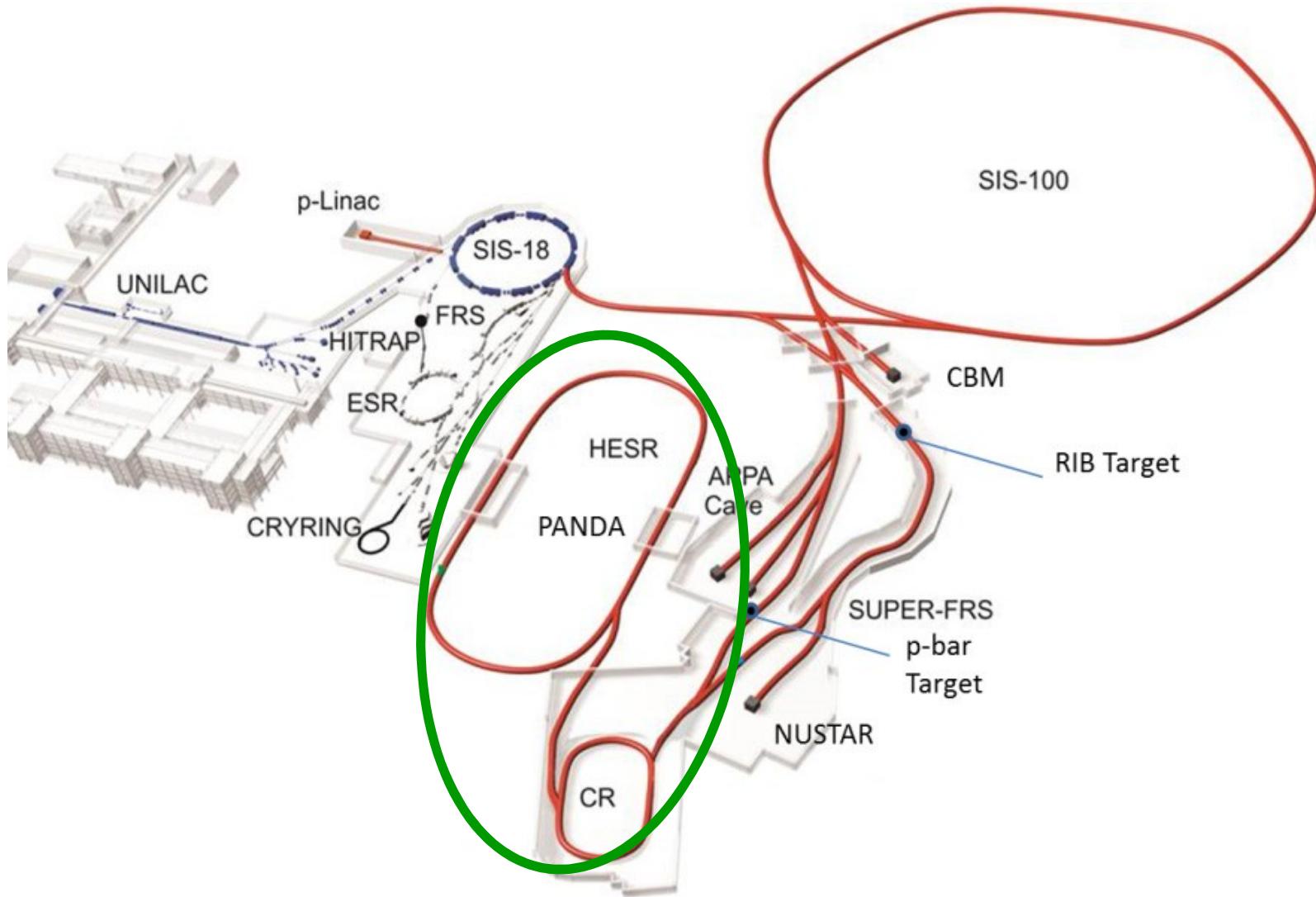


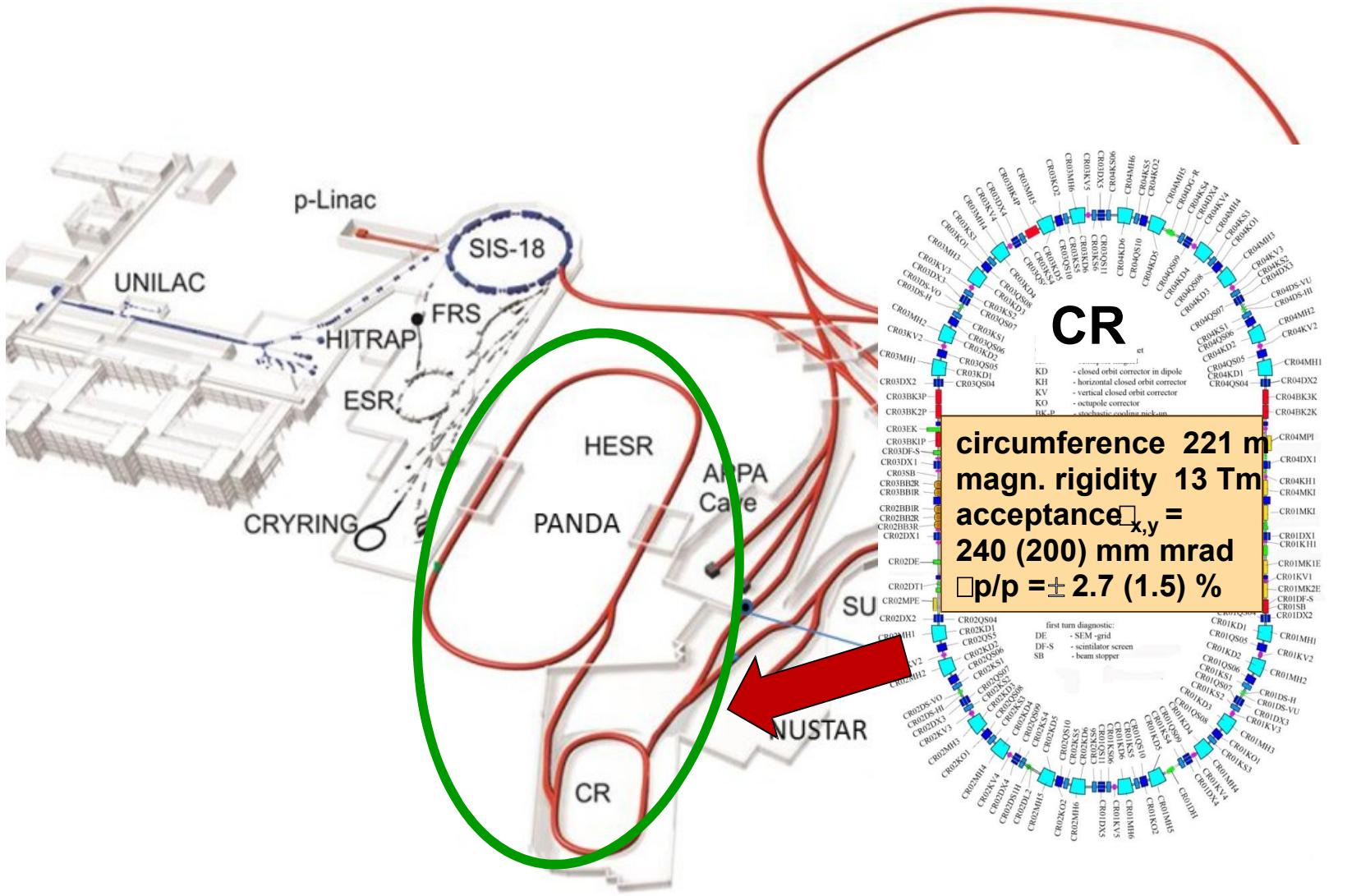
SC Dipoles

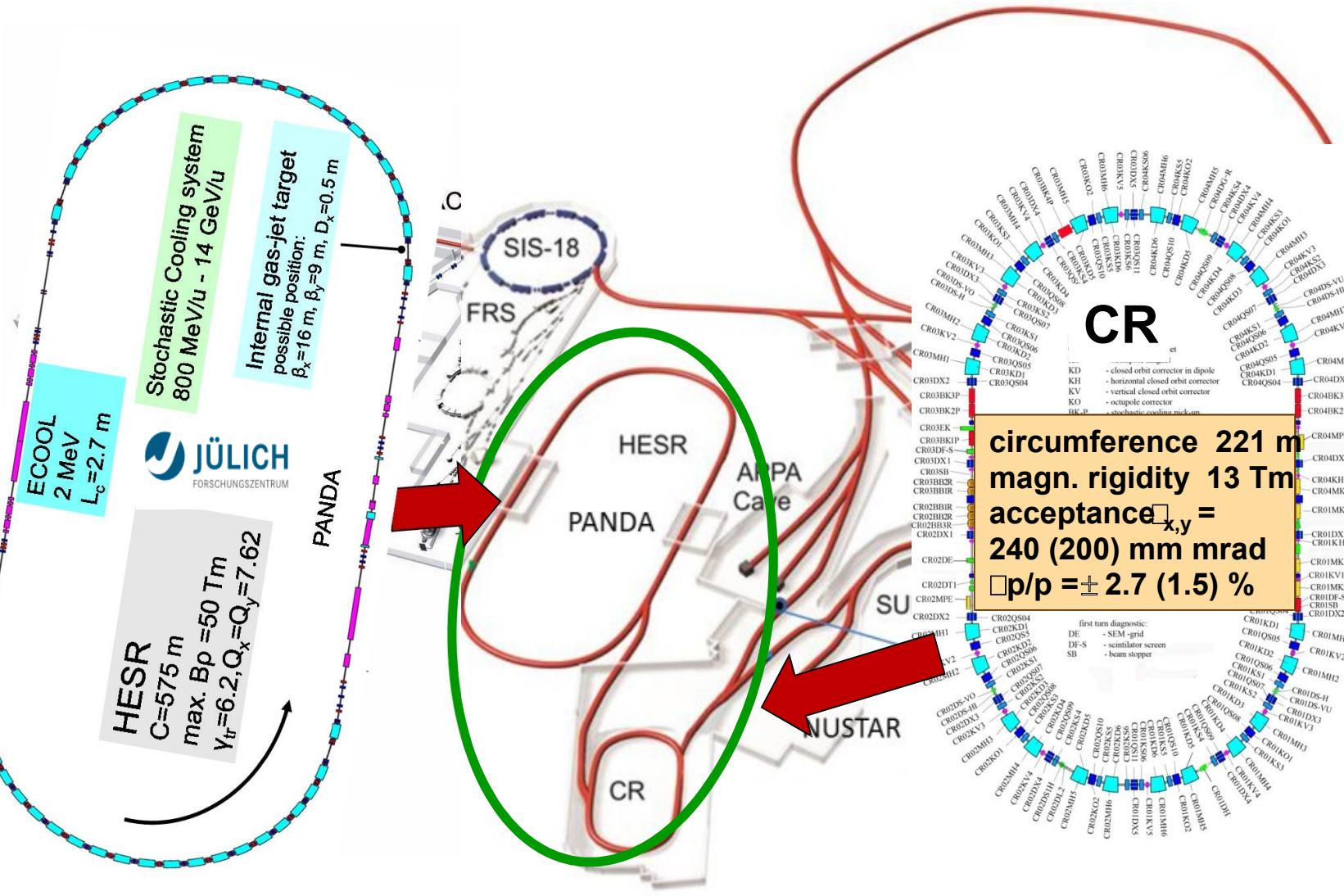


Radiation Resistant Magnets





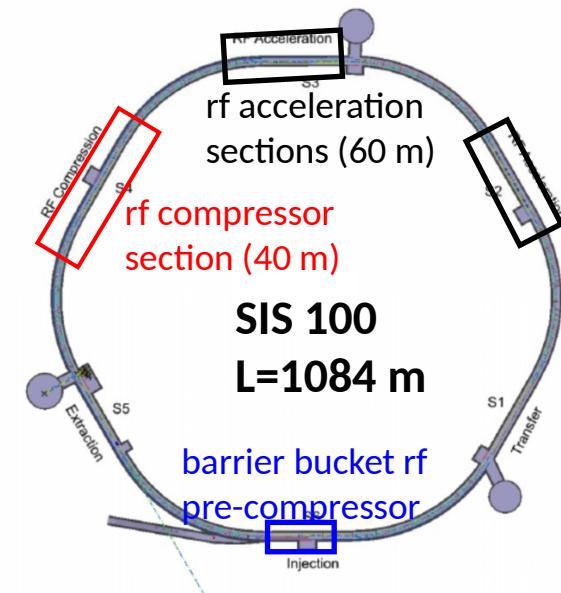
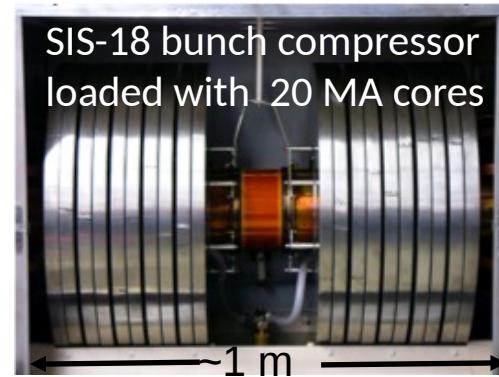
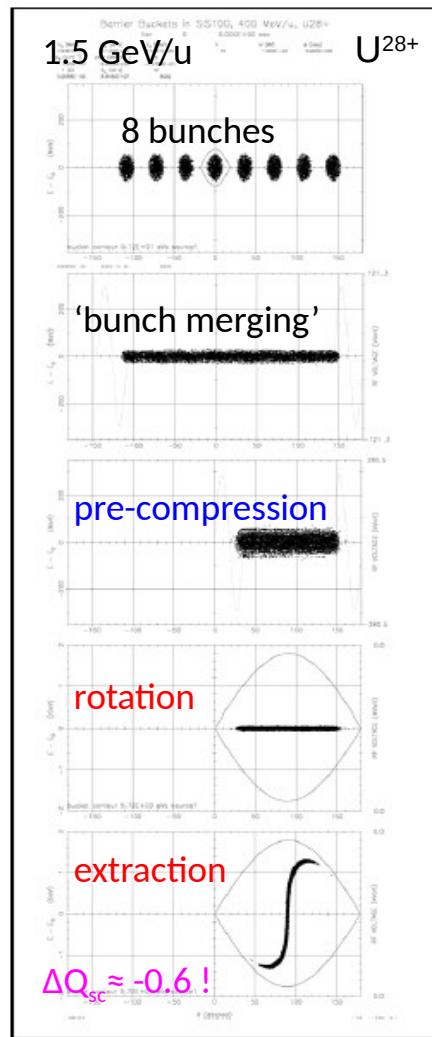




SIS 100 RF: BCMS

Bunch Compression & Merging Scheme

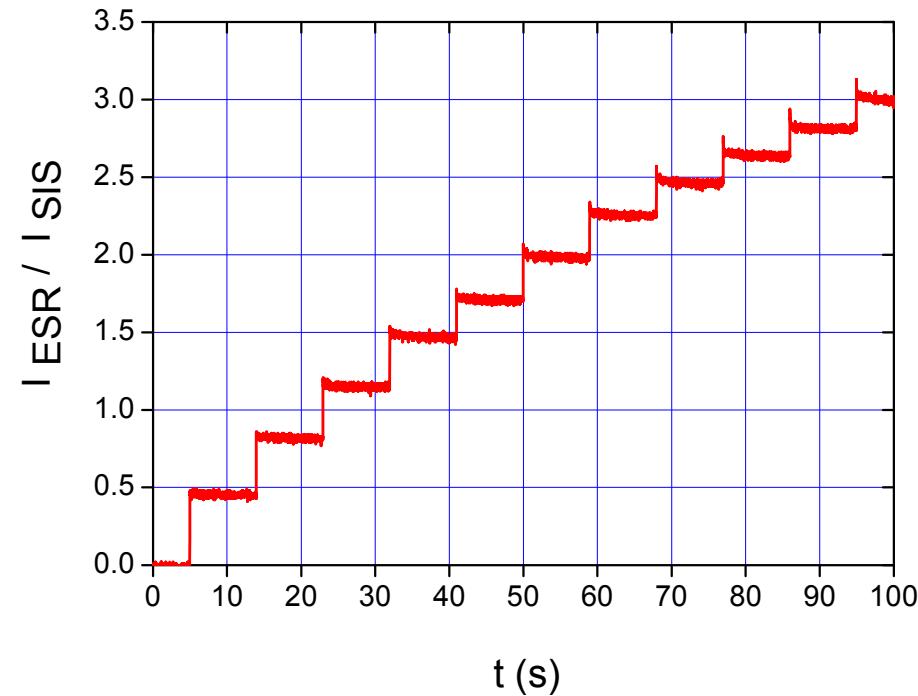
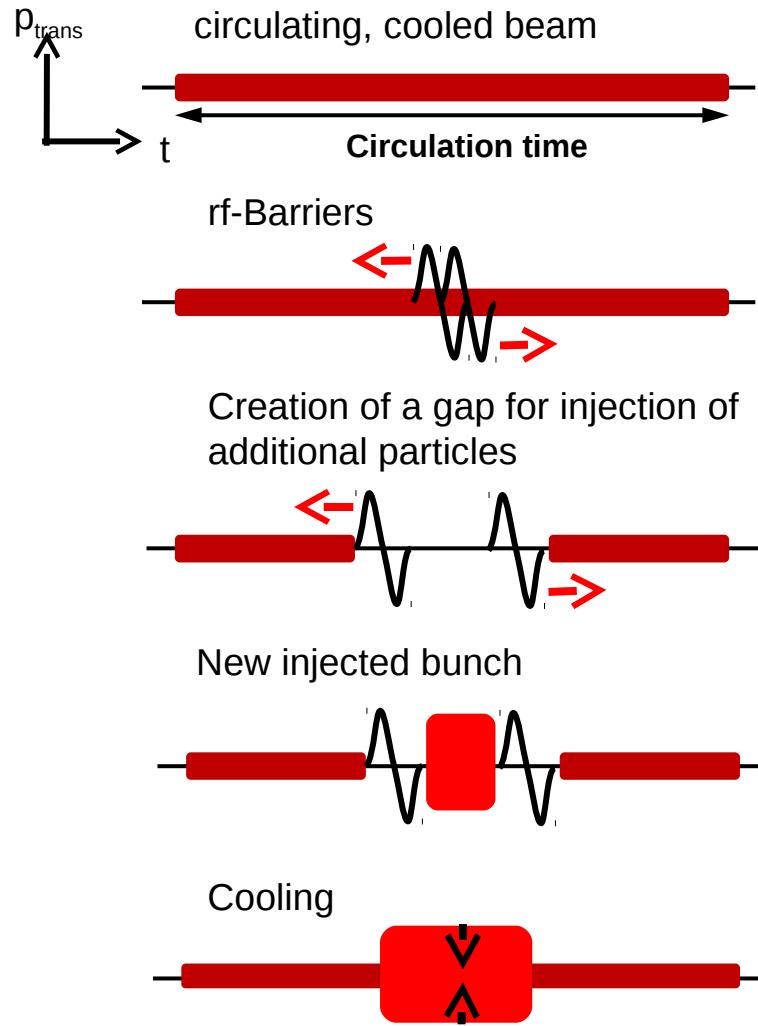
Single bunch formation



	#cavities	Voltage [kV]	Frequency [MHz]	Concept
Compression	16	600	0.4-0.5 (h=2)	MA (low duty cycle)

**Final
bunch
parameters:**

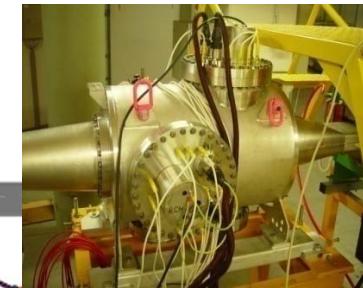
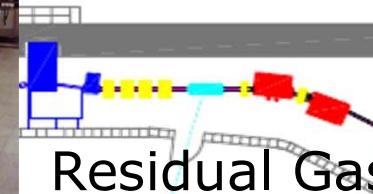
	Particles/bunch	bunch length
1.5 GeV/u U ²⁸⁺	5×10^{11}	60 ns
29 GeV protons	2×10^{13}	25 ns



Less beam dynamics and more a technology & machine operation challenge

→ Need good longitudinal diagnostics to tune and orchestrate (SIS100: 20+) RF cavities

Pellet Target

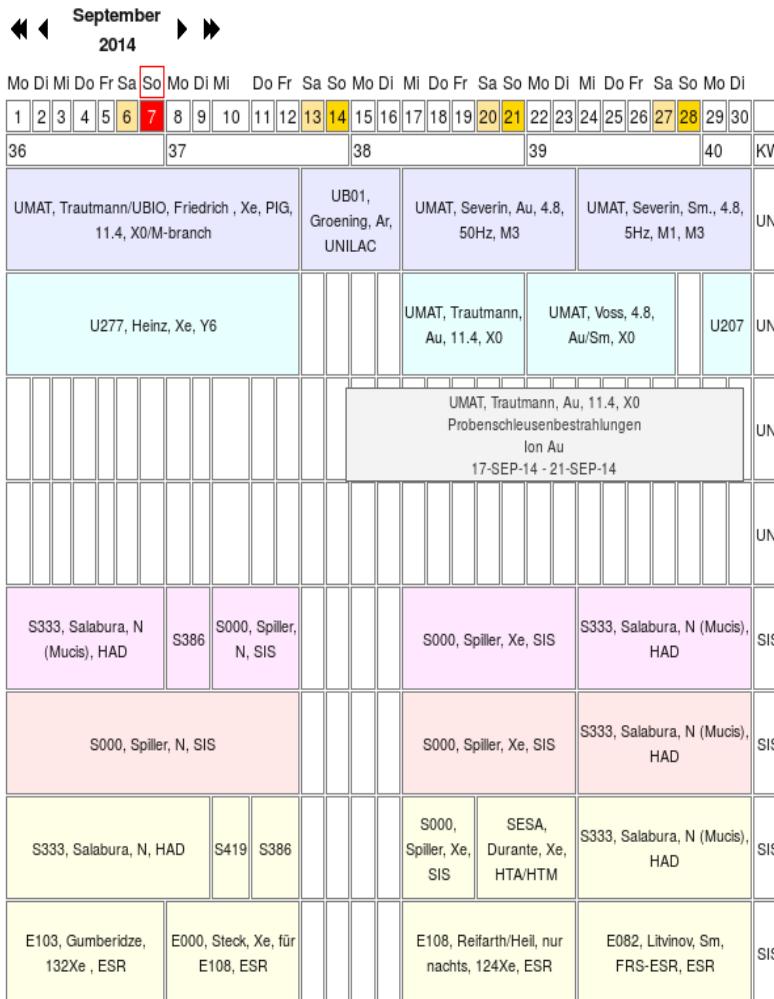


WASA

Barrier Bucket Cavity

Stochastic
Cooling2 MeV
e-Cooler

D. Prasuhn et al.



Unilac

SIS18

ESR

- **GSI facility**

- 2 + 1 accelerators (FAIR: 8 → 11++)
- 20 experimental areas

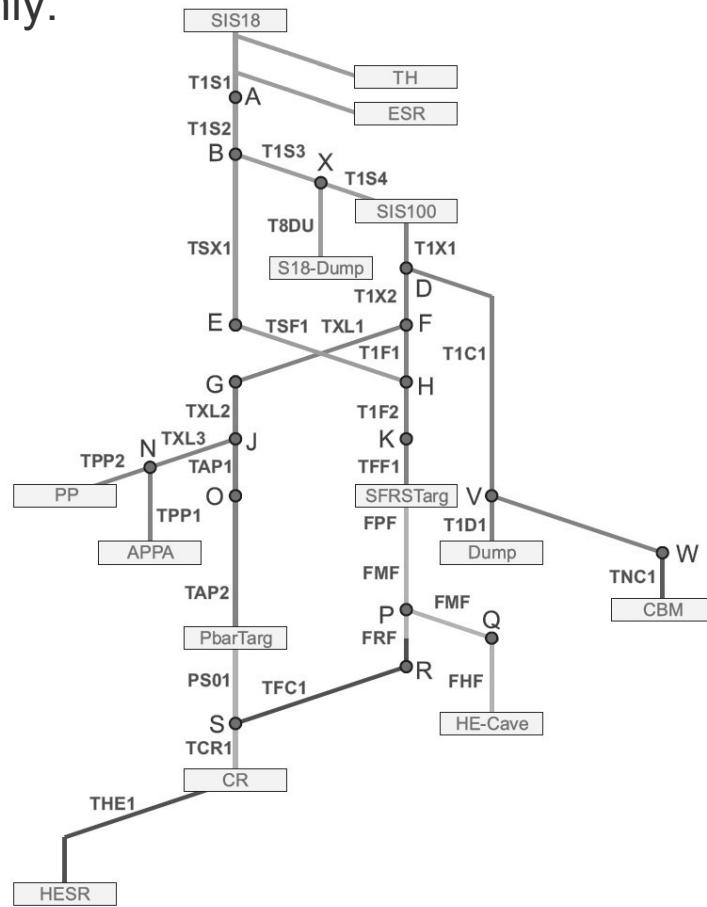
- **Parallel operation**

- UNILAC, SIS18, ESR independent
- 3 different ion species
- 5 parallel experiments

- **Experiments demand high flexibility**

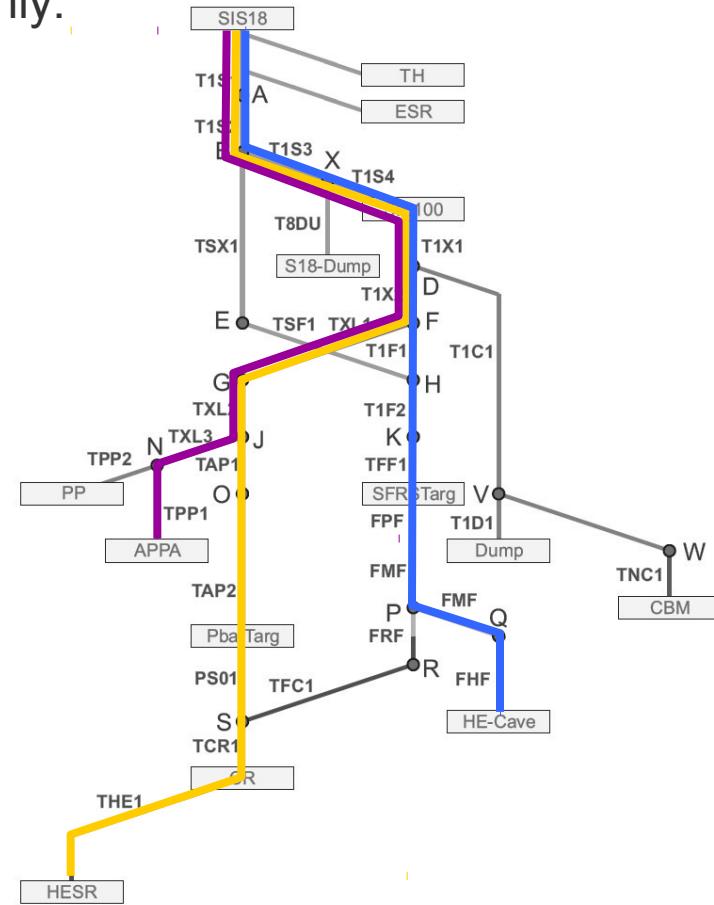
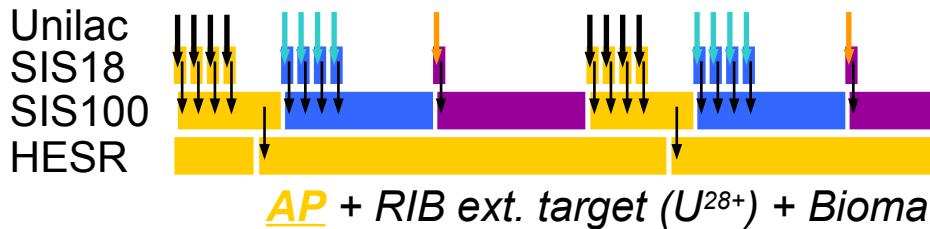
- Variation of beam parameters (daily)
 - energy, intensity
 - extraction type
 - number of bunches
- Change of beam sharing (daily)
- Switching of ion species (weekly)
- Adjustment of schedule (monthly)

Periodic beam patterns, dominated by one main experiment
– change every two weeks, some run for 2-3 days only:



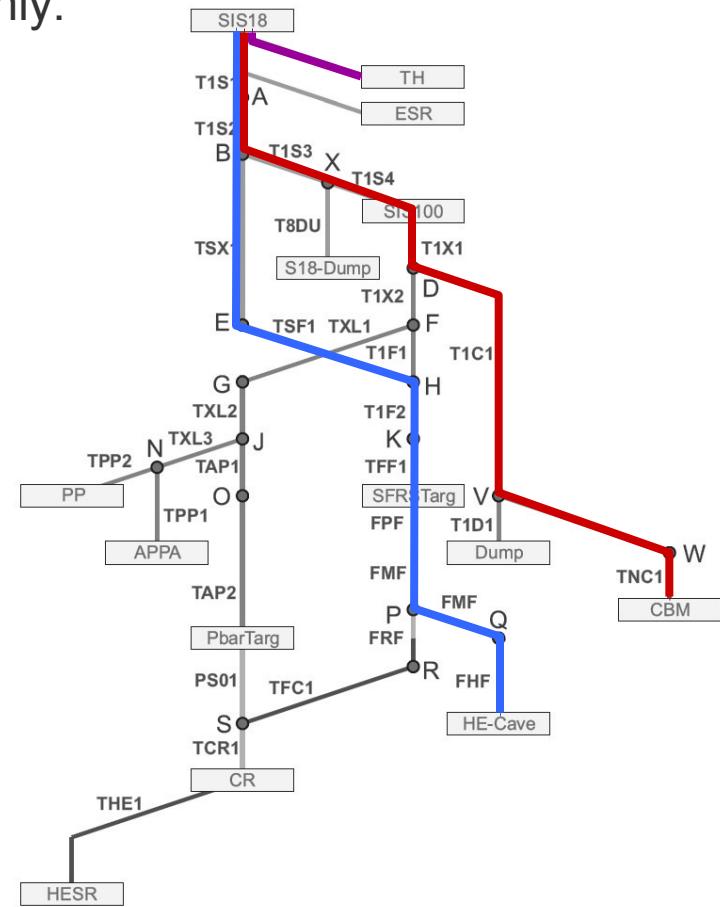
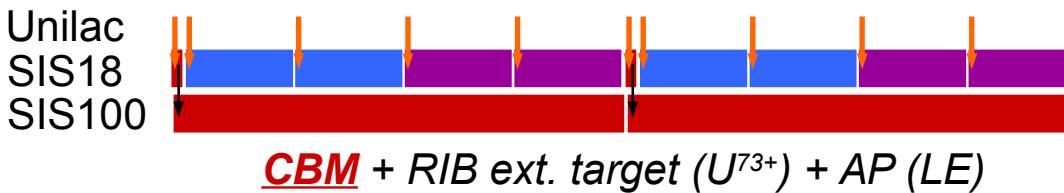
courtesy D. Ondreka

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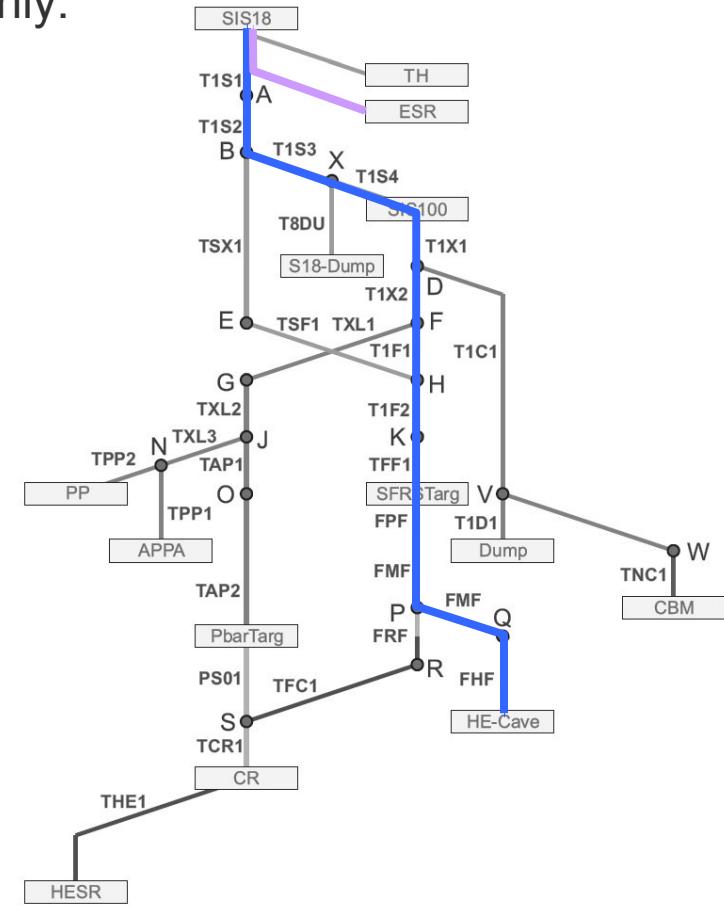
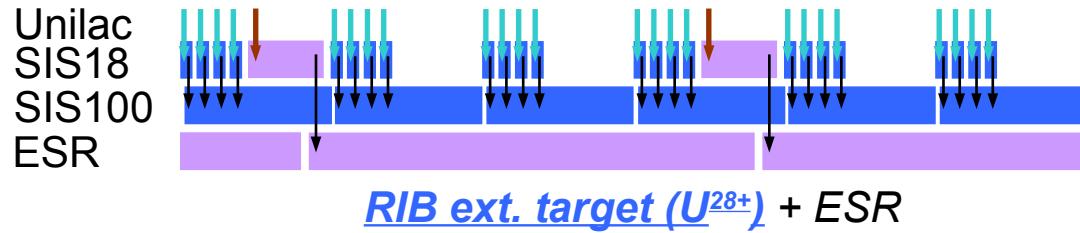
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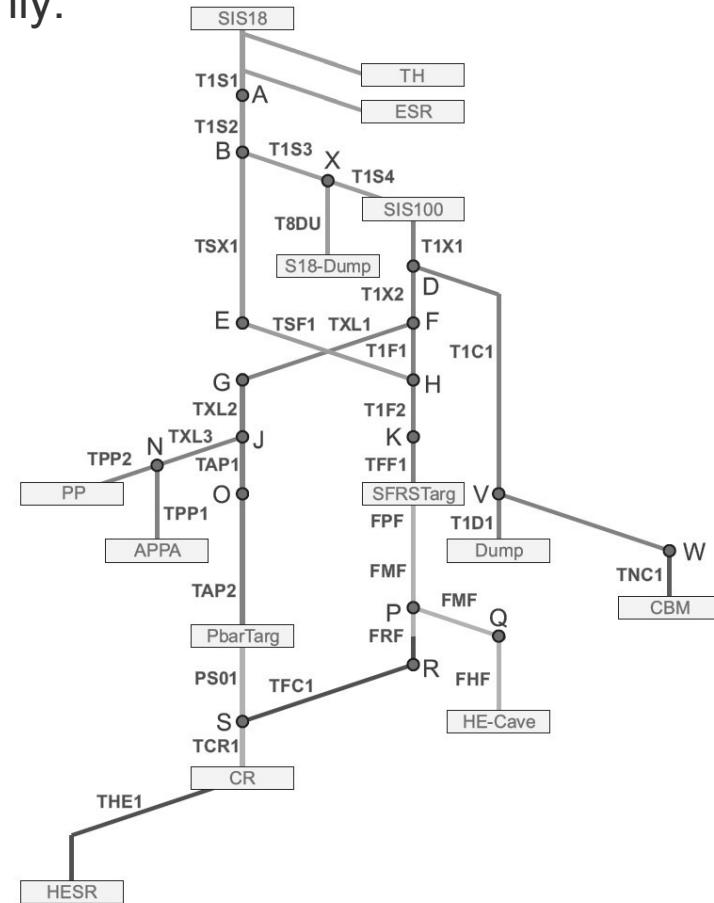
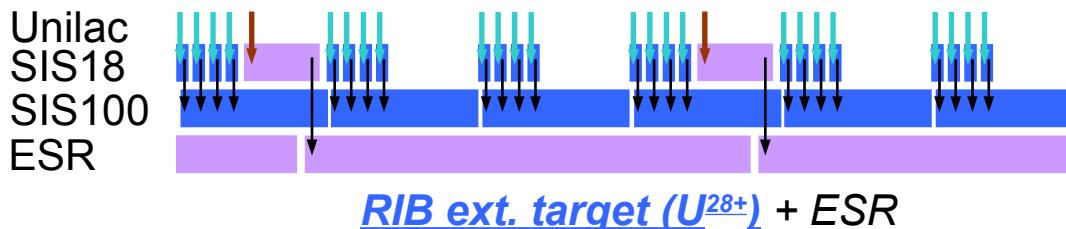
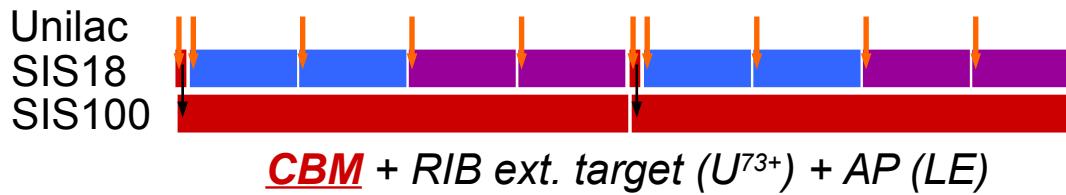
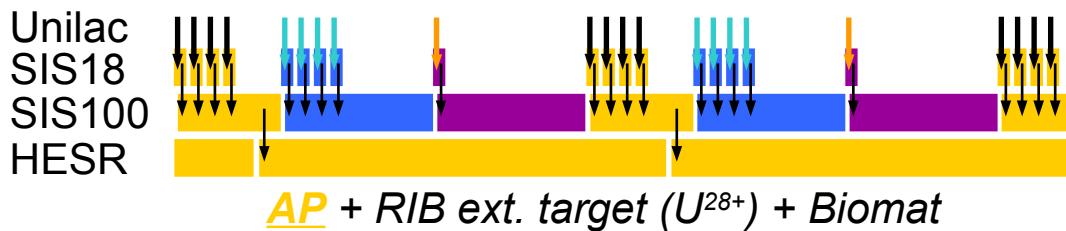
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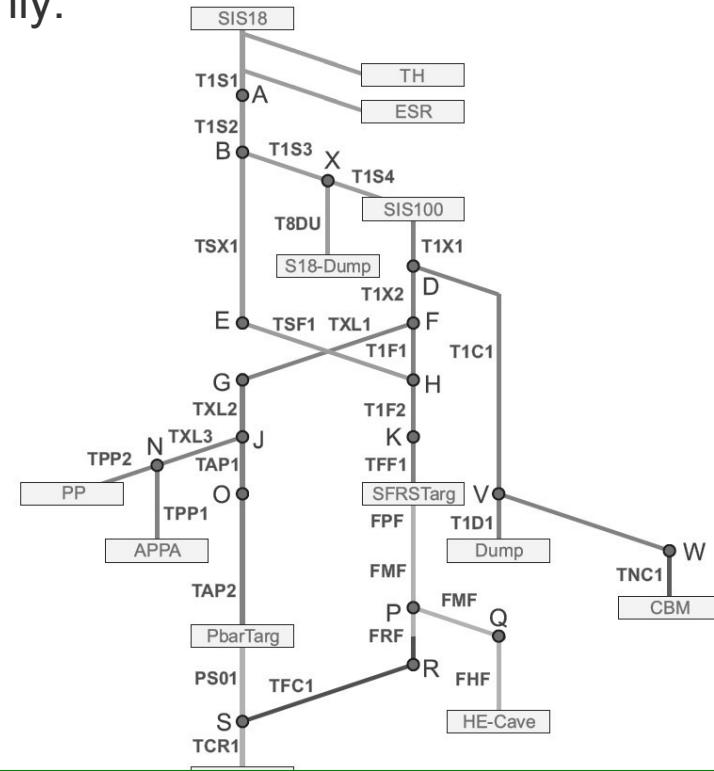
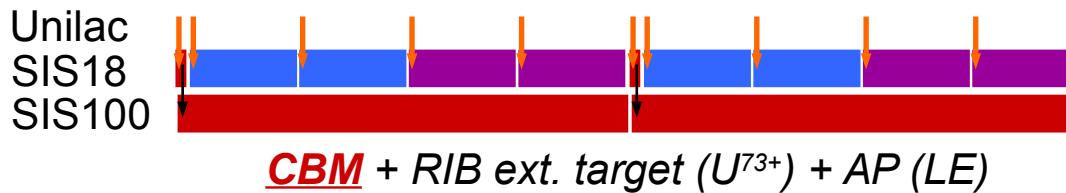
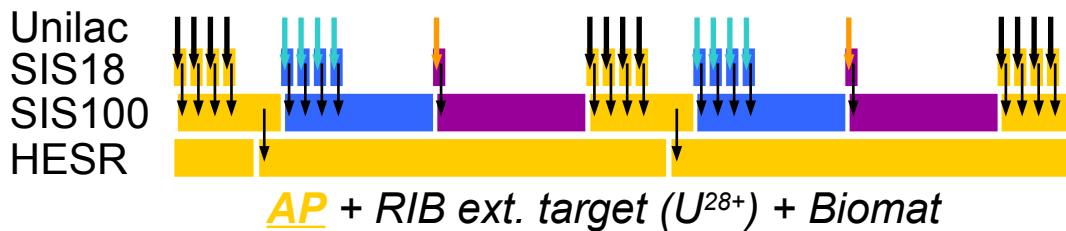
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FAIR Operational Challenge:

- presently: 2 shifts for setup of 2 accelerators → FAIR target: 1-2 shift(s) for setting up 5 accelerators + tighter loss control
- Main strategy/recipe to optimise 'beam-on-target':
 - quasi-periodic cycle operation: limit major pattern changes by construction ↔ beam schedule planning (tools)
 - minimise overhead of context switches → smart tools, procedures & semi-automation, e.g. beam-based feedbacks, sequencer, ...

- SIS18
 - Multi-turn injection optimisation → injection matching (BPMs: x,x',y,y' , ..) & turn-by-turn IPMs
 - space-charge limit & dynamic vacuum → passive absorbers, vacuum pumping capacity, beam-loss optimisation
 - control of beam loss and beam parameter quality for high intensities → cycle-to-cylce Orbit-FB & Q/Q' Control
 - factor of 10 for heavy ions → ion source optimisations, multi-turn, beam-stability/space-charge opt. → optics, Q/Q'
- SIS100
 - Slow Extraction → K.O. excitation-based method, faster initial Q/Q' setup
 - Bunch-to-Bucket Injection → extraction/injection steering and fast trans./long. intra-bunch feedbacks
 - Control of beam loss and beam parameter quality for high intensities → cycle-to-cylce Orbit-FB & Q/Q' Control
 - Beam loss budget: activation, dynamic vacuum, machine protection → intensity ramp-up procedures, transmission monitoring & interlocks, BLMs
- CR, HESR, ESR & Cry-Ring
 - accumulation/cooling of primary/secondary beams → BCMS, short bunches → long. diagnostics & online tomography
- FAIR accelerator facility – Operational Challenge
 - fast turn-over → change of experiment about every two weeks, some run for 2-3 days only
 - presently: 2 shifts for setup of 2 accelerators → FAIR target: 1-2 shift(s) for setting up 5 accelerators + tighter loss control
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 - N.B. also liberates operators from tedious task to focus on error (pre-)diagnosis and facility optimisations



Yes, we can!

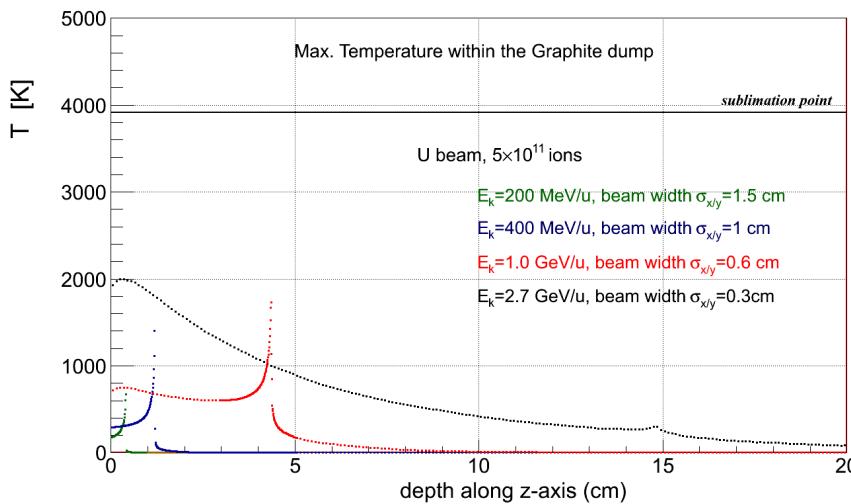


Yes, we can!

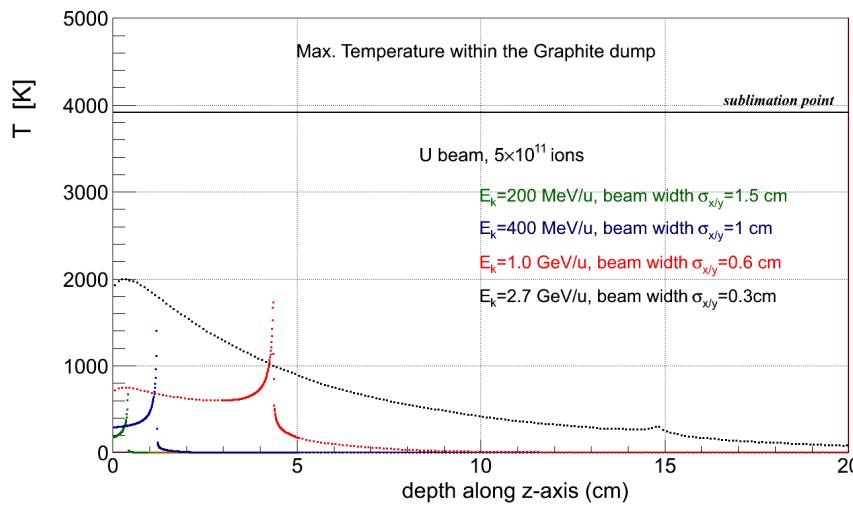
... backed by beam instrumentation, diagnostics and procedures for tuning FAIR ...

Appendix



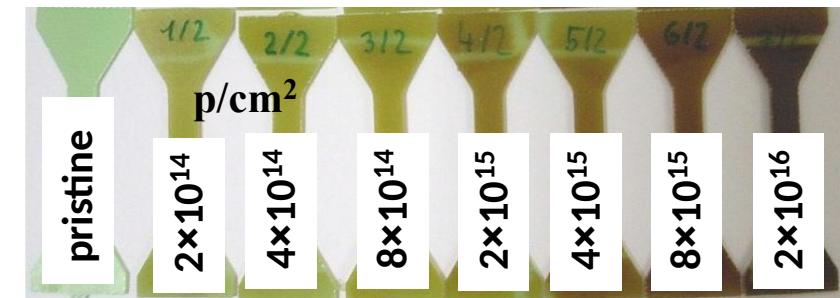


- Stored beam energies @ SIS100:
 - '50 kJ for $^{238}\text{U}^{28+}$ vs. '100 kJ for protons'
 - **heavy-ions have significantly higher energy deposition per volume than protons**

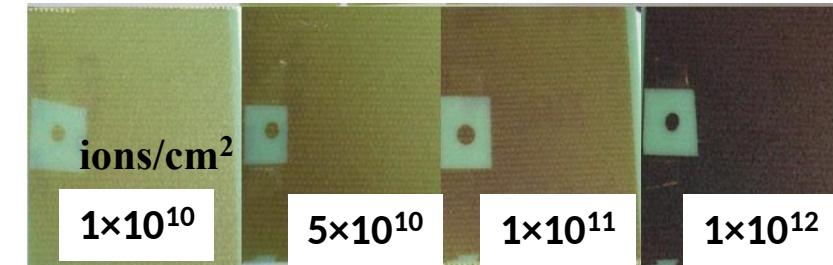


- Stored beam energies @ SIS100:
 - '50 kJ for $^{238}\text{U}^{28+}$ vs. '100 kJ for protons'
 - **heavy-ions have significantly higher energy deposition per volume than protons**

proton (21 MeV) irradiated G11 (ITEP Moscow)

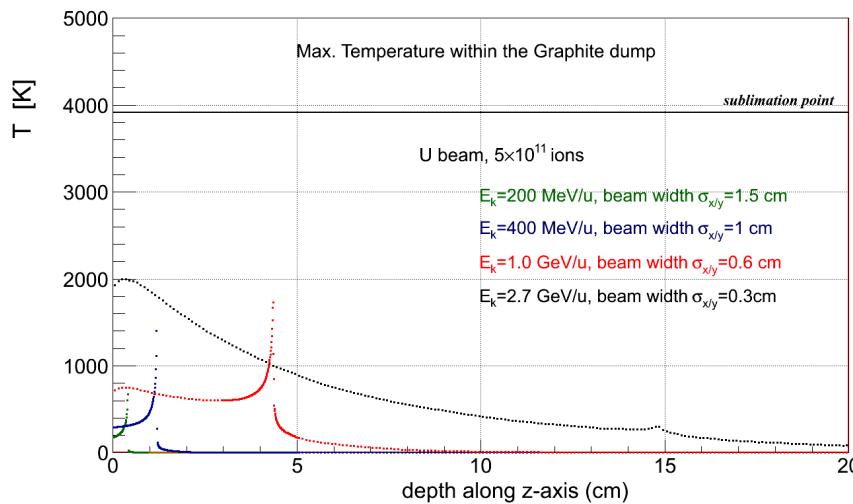


Pb ions (11 MeV/u) irradiated G11 (UNILAC)



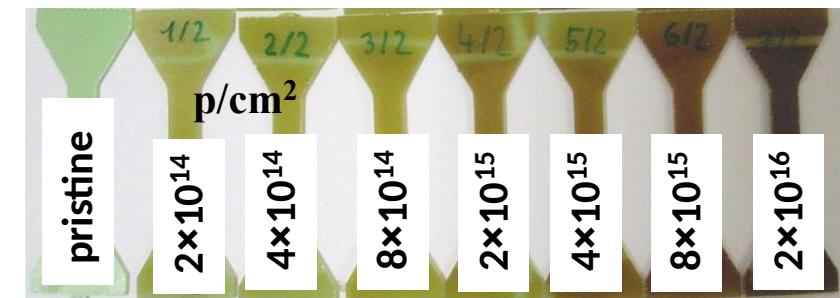
10^{12} heavy ions make the same damage as 10^{16} protons in organic insulators

E. Mustafin, et al. (2009)

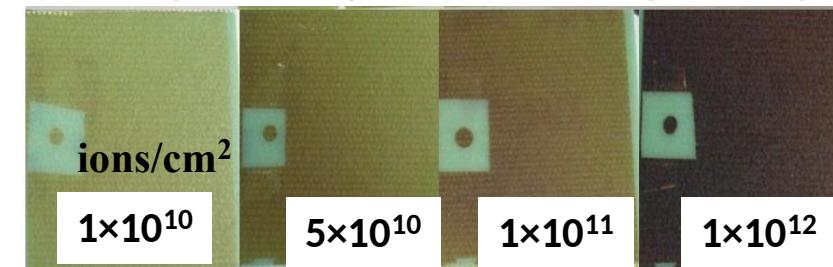


- Stored beam energies @ SIS100:
 - '50 kJ for $^{238}\text{U}^{28+}$ vs. '100 kJ for protons'
 - **heavy-ions have significantly higher energy deposition per volume than protons**
- **Control of particle loss is paramount**
 - dynamic vacuum, basic beam parameter control, machine activation (maintenance), material damage, machine protection, ...

proton (21 MeV) irradiated G11 (ITEP Moscow)

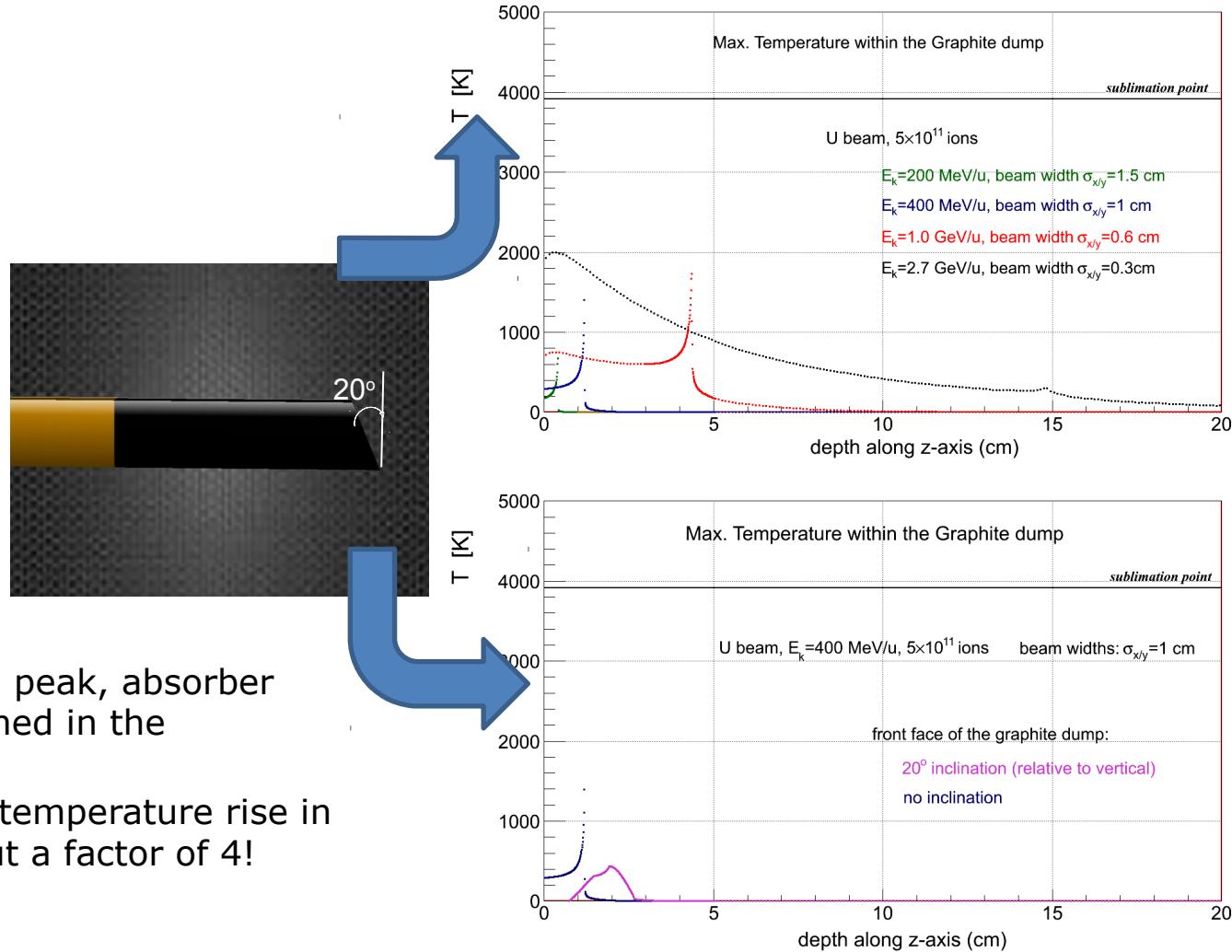


Pb ions (11 MeV/u) irradiated G11 (UNILAC)



10^{12} heavy ions make the same damage as 10^{16} protons in organic insulators

E. Mustafin, et al. (2009)



- To smear out bragg peak, absorber front face was inclined in the calculations by 20°
- → Decrease of the temperature rise in the graphite y about a factor of 4!

"uncontrolled beam losses of **1 W/m** should be a reasonable limit for hands-on maintenance"

[Ref] N.V. Mokhov and W. Chou, *The 7th ICFA Mini-workshop on High Intensity High Brightness Hadron Beams, USA, 1999.*

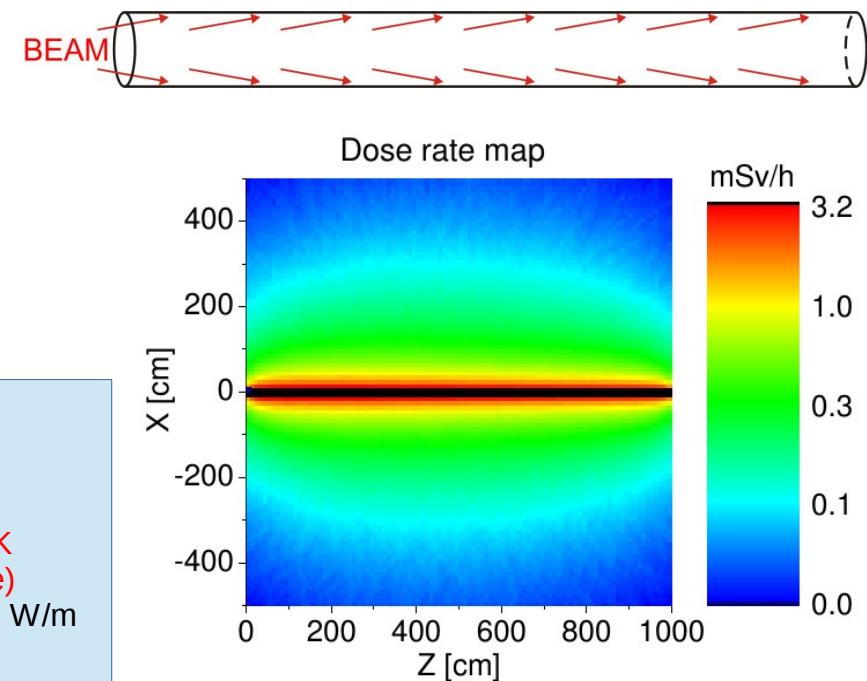
1 W/m → 6.2×10^9 protons/(m·s) of energy 1 GeV (uniformly distributed)

Simulation of the **steel beam pipe** residual activity induced by beam losses of **1 W/m**

- Simulation tool: FLUKA
- Irradiation time: 100 days
- Cooling time: 4 hours

Effective dose rate at 30 cm is about **1 mSv/h**

- possibly may need to accept 1 mSv/h due to unavoidable losses at e.g. septa, collimators, ...
- However, should
 - not take this as a 'carte blanche' that high losses are OK
→ ALARA principle (**As Low As Reasonable Achievable**)
 - aim at much lower global target < 0.1 mSv/h resp. < 0.1 W/m

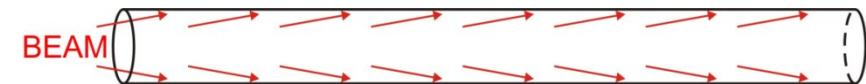


Simulation performed by using FLUKA

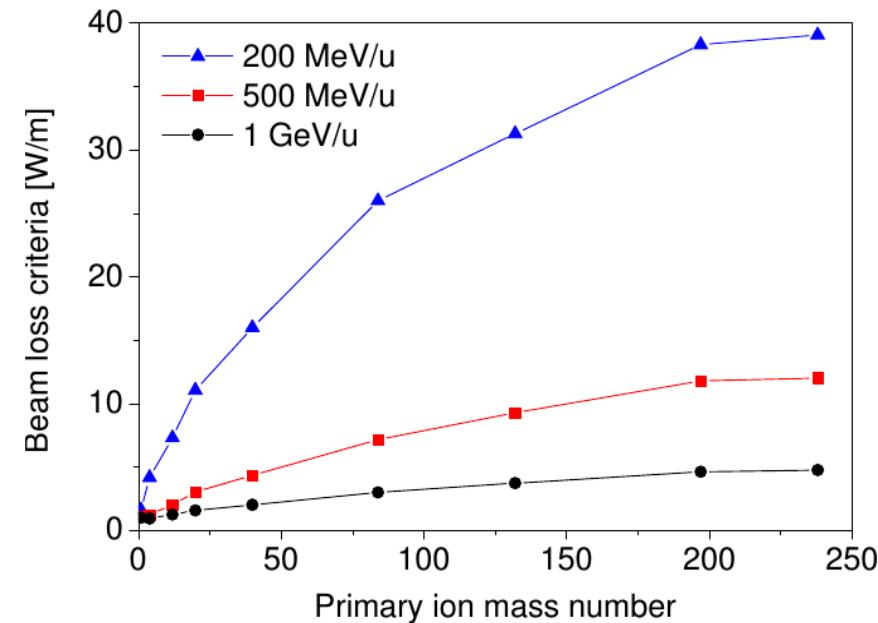
Beam loss criteria: A_p/A_i

A_p – activity induced by 1 W/m of protons

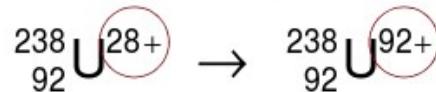
A_i – activity induced by 1 W/m of ions



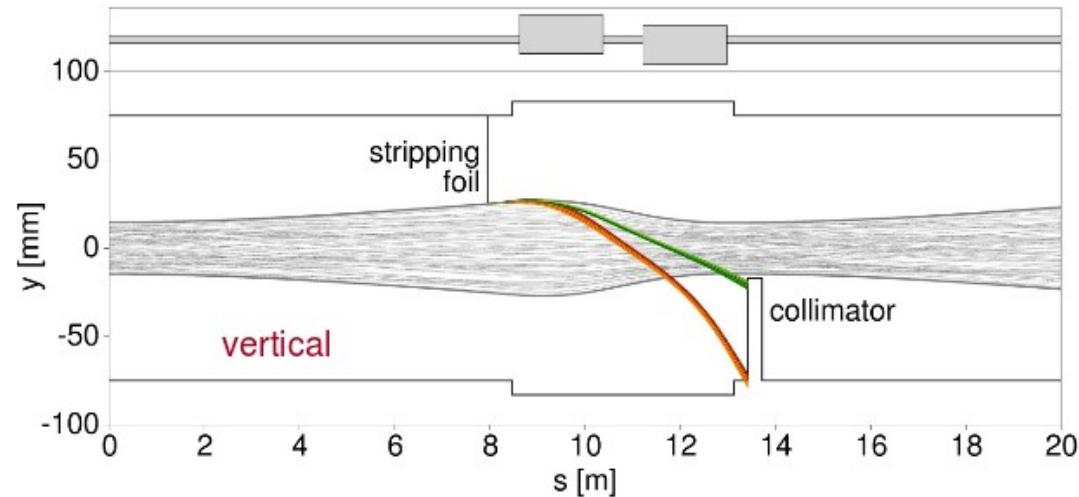
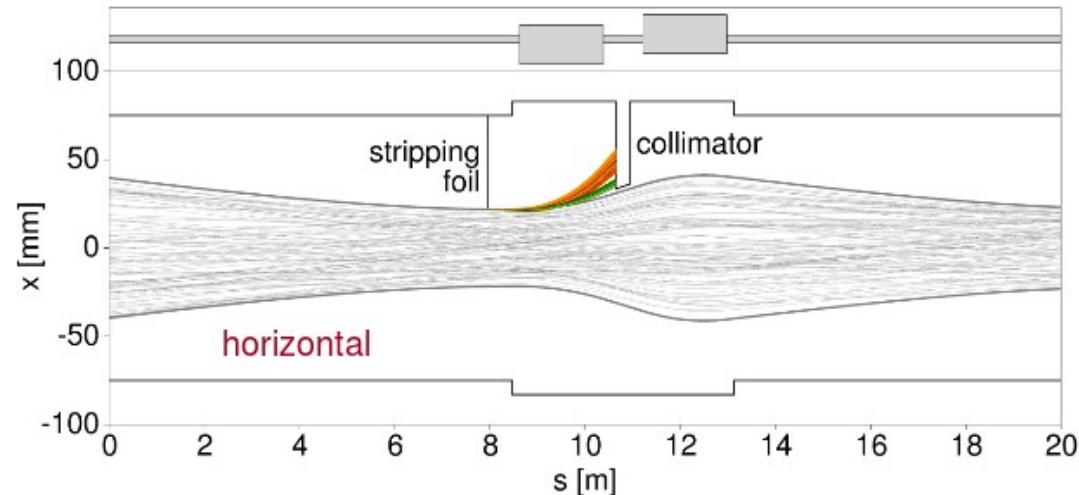
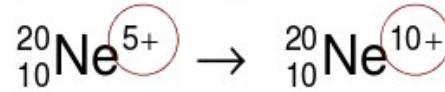
Primary ions ($E = 1 \text{ GeV/u}$)	Equivalent to 1 W/m [ions/(m·s)]
^1H	6.2×10^9
^4He	1.6×10^9
^{12}C	5.2×10^8
^{20}Ne	3.1×10^8
^{40}Ar	1.6×10^8
^{84}Kr	7.4×10^7
^{132}Xe	4.7×10^7
^{197}Au	3.2×10^7
^{238}U	2.6×10^7

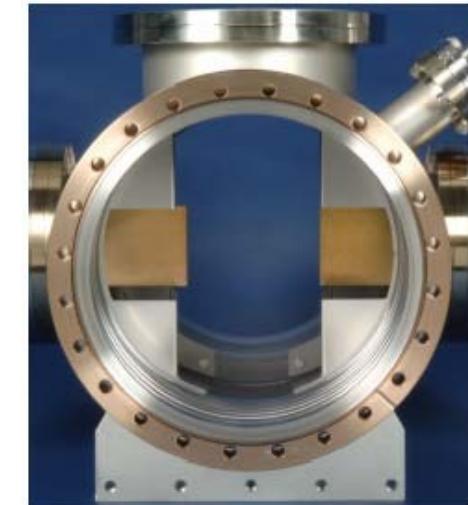
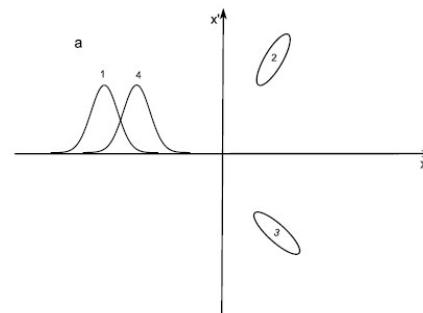
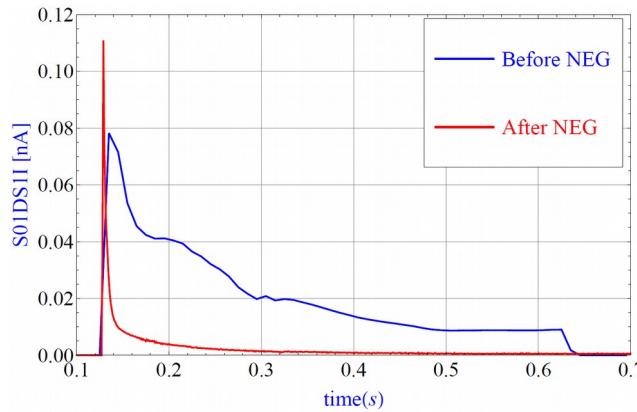


Orange tracks

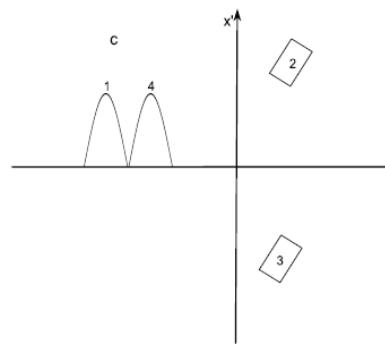
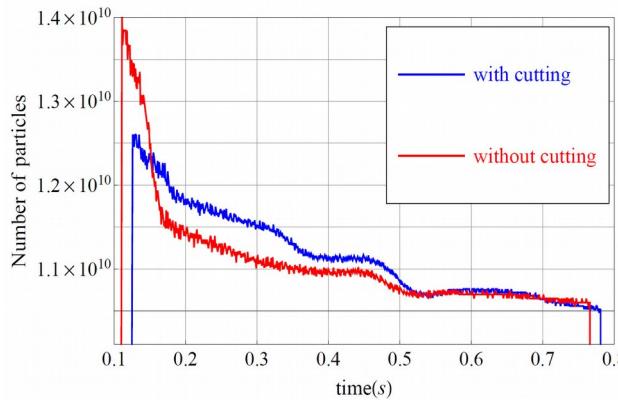


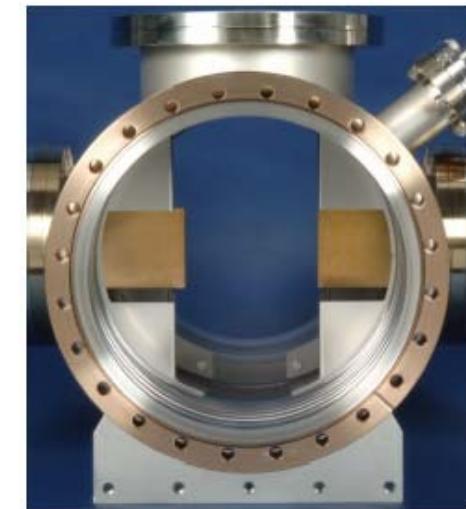
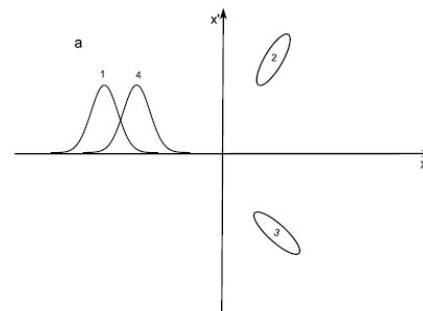
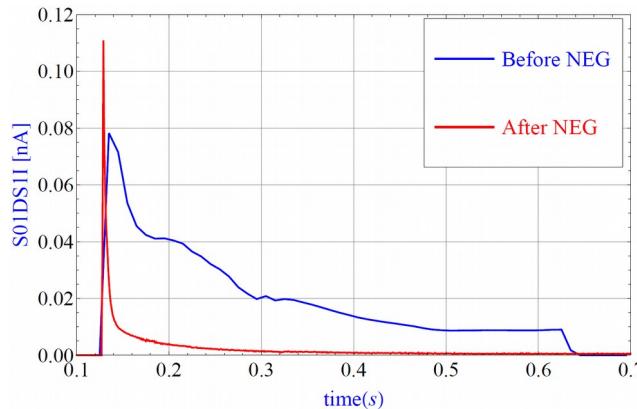
Green tracks





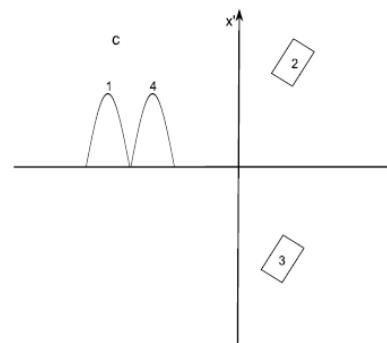
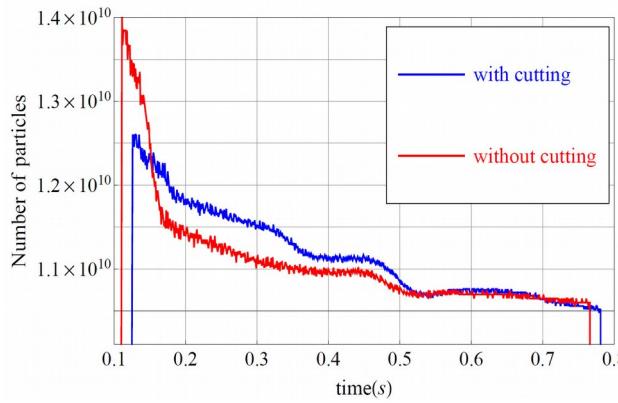
low-desorption scraper down-stream
of every SIS18 dipole



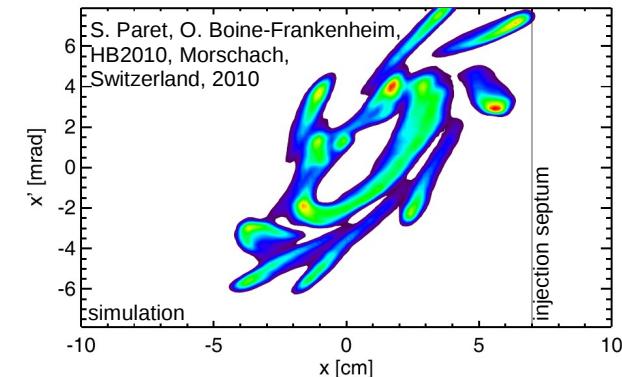


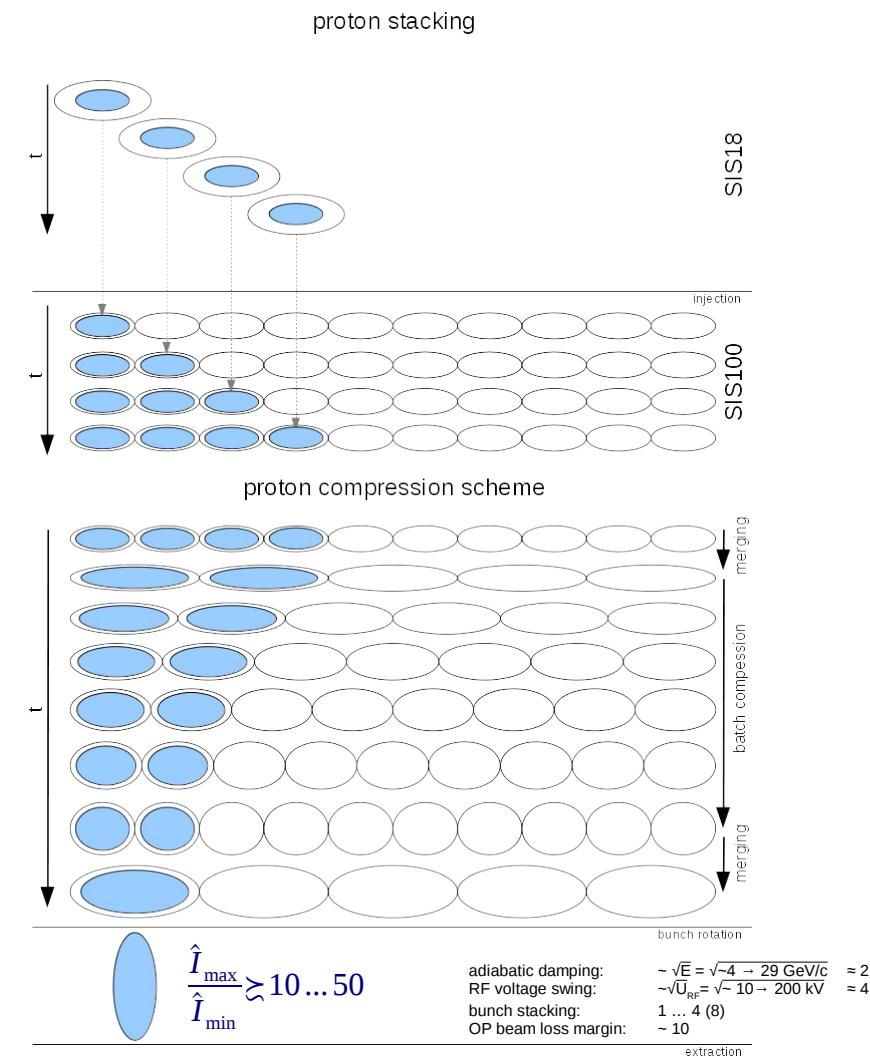
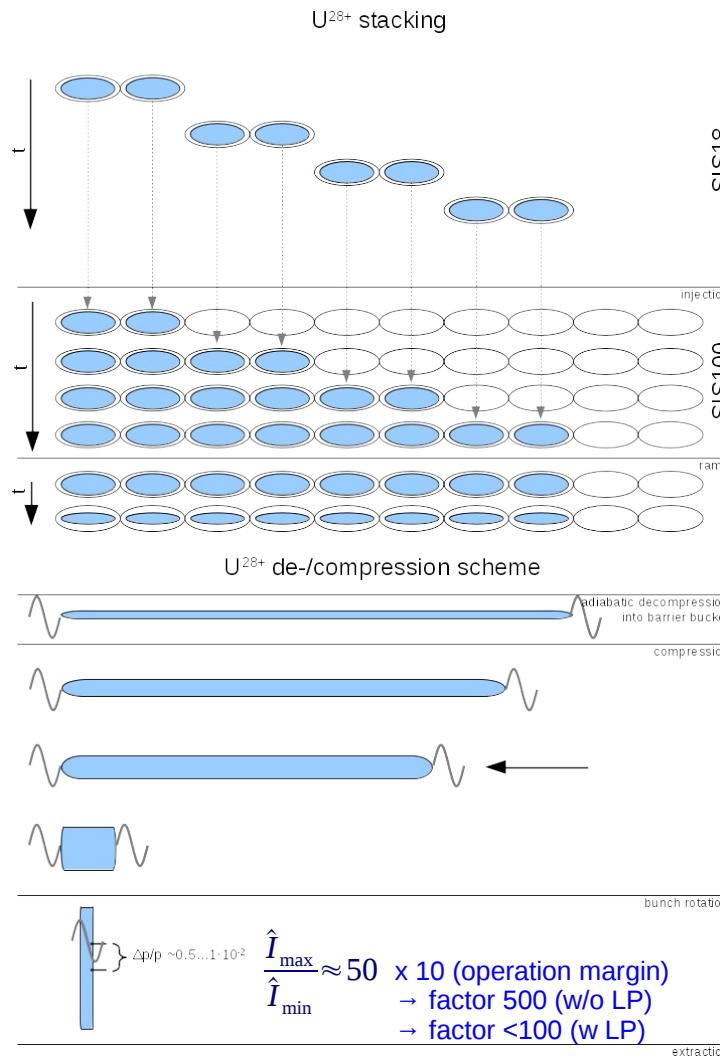
low-desorption scraper down-stream
of every SIS18 dipole

↓
scraping in transfer-line



looking forward to turn-by-turn IPM



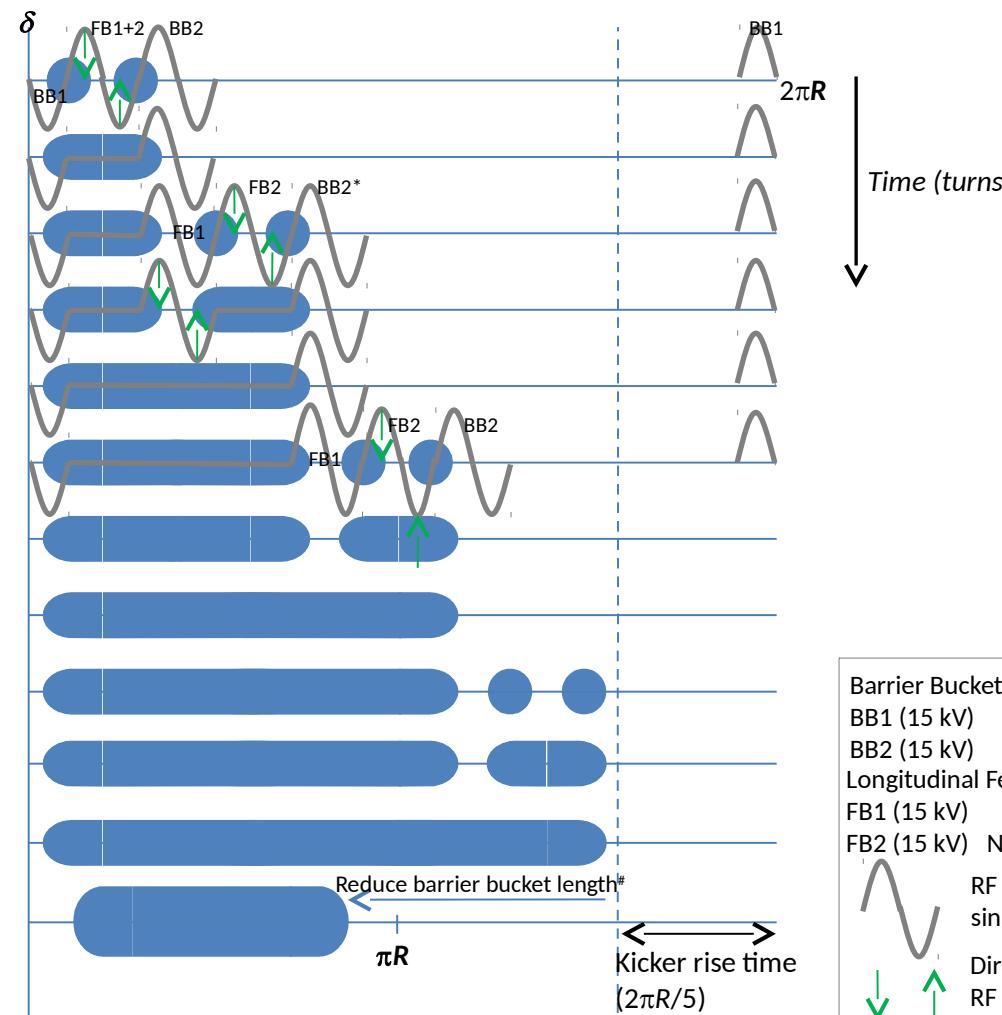


Inject from SIS-18 into
2 mono-h buckets:

FB1 and FB2 suddenly
reappear 1 and 2 RFPs
to the right, respectively:

FB1 and FB2 each
suddenly reappear 2 RFPs
to the right:

Option: after this point,
gradually form 8 bunches
with the h=10 CW cavities.

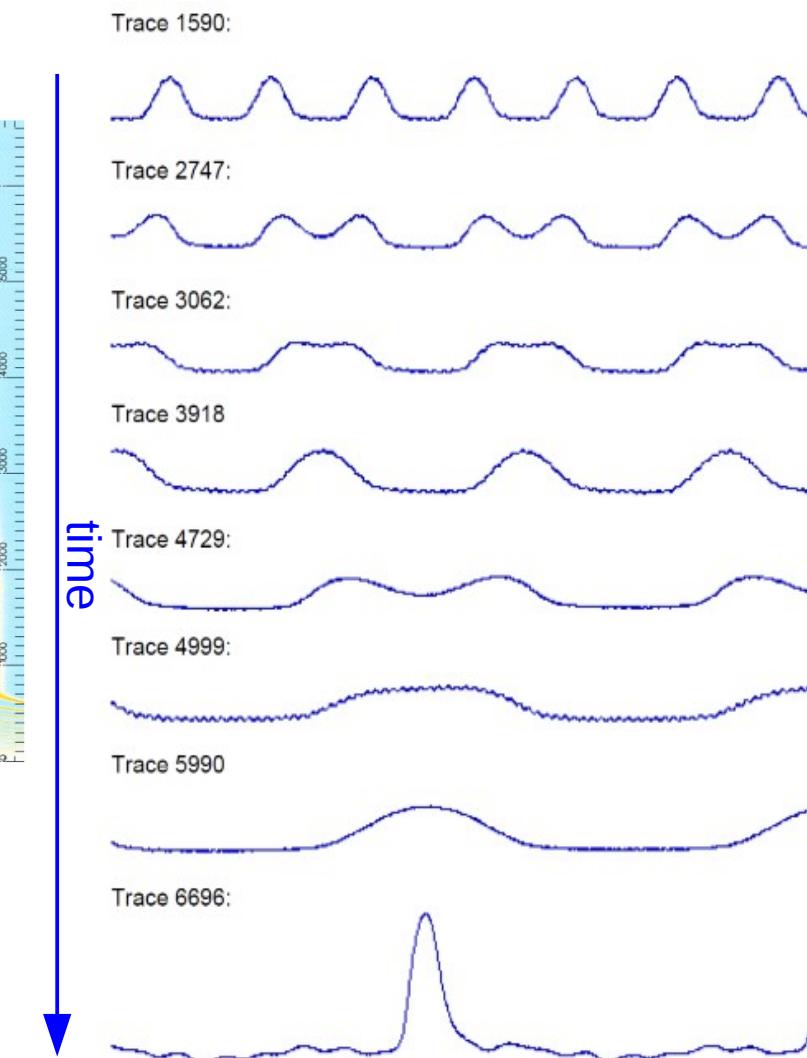
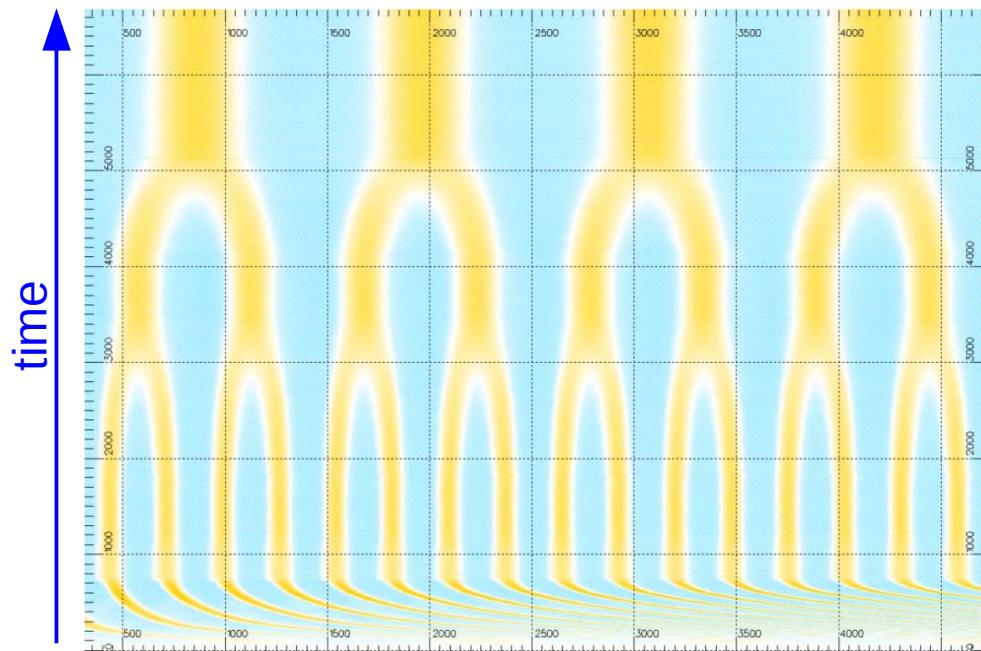


Barrier Bucket cavities:
 BB1 (15 kV)
 BB2 (15 kV)
 Longitudinal Feed-Back cavities:
 FB1 (15 kV)
 FB2 (15 kV) N.b. TDR 10 kV each.
 RF waveform over a single RF Period (RFP)
 Direction of change in RF during merging

* BB2: fast change in phase by 2 RF periods.

Alternative for preparation of beam into a h=2 bucket for bunch rotation.

- Proof-of-Concept: SIS18-MD
18.09.2014: H. Klingbeil et al.



- FAIR will (need to) be very flexible w.r.t. parallel operation scenarios.
- Caveat: unavoidable overhead costs for context switches
 - trade-off between 'flexibility' and machine availability ('beam-on-target'):
 - I. initial setup of accelerator chain (virgin cycle):
 - *initially ~1 shift/GSI machine/transfer-line involved + few months of initial commissioning of SIS100, CR, ...*
 - *long-term target: 1-2 shifts for SIS100, 'n' x (??) shifts for Super-FRS, CR, HESR*
 - II. tuning for high-intensity operation: *new territory here thus no firm estimate (yet)*
 - *long-term target: 1-2 shifts depending on novelty of parameters for initial setup*
 - III. Revalidation/re-tuning after 'beam pattern'/'mode of operation' changes
 - *long-term target: 10-20 minutes depending on*
 - less critical for fast-extraction ↔ less dependence on orbit & Q/Q'
 - more critical for slow-extraction (SIS18/SIS100) & multi-turn injection (SIS18) ↔ dependence on orbit & Q/Q'
- Main strategy/recipe to optimise 'beam-on-target':
 - quasi-periodic cycle operation
 - limit major pattern changes by construction ↔ beam schedule planning (tools)
 - minimise overhead of context switches:
 - optimise operation/automation ↔ smart tools & procedures, e.g. beam-based feedbacks, sequencer, ...
 - N.B. also liberates operators from tedious task to focus on error (pre-)diagnosis and facility optimisations

