## Design and Developments of the Cluster-Jet Target for $\overline{P}ANDA$

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Westfälische Wilhelms-Universität Münster, Institut für Kernphysik PANDA Meeting Jülich, December 10th 2014















#### Spherical Joint

 $\Rightarrow$  Stepper motors for moving successfully set into operation





### Laval nozzle





Skimmer/Collimator chamber





- Skimmer and collimator installed on xy-table ⇒ position adjustable
- Adjustment via two stepper motor devices
- Electrical installation ongoing





 $f = 28 \,\mathrm{mm}$ 

 $f = 100 \,\mathrm{mm}$ 

- Two camera ports on opposite sites
- Different objective lenses offer possibility to see:
  - Nozzle, beam and skimmer  $(f = 28 \,\mathrm{mm})$
  - Detailed view of beam and skimmer tip (f = 100 mm)

**Transition Vacuum Chamber** 





- Separates cluster target vacuum from HESR/PANDA vacuum
- Offers camera ports for online cluster beam position and thickness monitoring



Developed by S. Grieser

Gas system and gas control

• Modules for  $H_2$  and  $N_2$  systems





 $H_2$ 

Gas system and gas control

 $\bullet$  Modules for  $H_2$  and  $N_2$  systems





 $H_2$ 

#### Gas system and gas control

• Installation at target support frame





### Installation of further components Electronic Rack



- Electronic rack with 4.5 kW heat exchange device
- Includes all control units of the target:
  - Computer with (temporary) slow control
  - CompactRio
  - Frequency converter of turbo pumps
  - Center3 for pressure monitoring
  - Temperature controller
  - Pressure and gas flow controller

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### Installation of further components Scattering Chamber & Beam Dump



- Setup vertical in full PANDA geometry
- $\Rightarrow 2.1\,\mathrm{m} \text{ between cluster source} \\ \text{and interaction point} \\$ 
  - Design and construction of a scattering chamber including a scanning rod system
  - Installation of a provisional beam dump
- $\Rightarrow \text{ Test of cluster beam properties} \\ \text{at } \overline{\mathsf{P}}\mathsf{ANDA} \text{ interaction point}$

## First Test of Vacuum Conditions



- Test of vacuum conditions in insulation vacuum chamber and skimmer and collimator chamber
- Forepump with 25  $\frac{m^3}{h}$ , provisorily
- Vacuum conditions:
  - Insulation vacuum chamber:  $< 10^{-7}\,{\rm mbar}$
  - Skimmer chamber:  $< 8 \times 10^{-2}$  mbar
    - (pressure of forepump)
  - Collimator chamber:  $< 10^{-7} \,\mathrm{mbar}$

## Cooling Test of Cold Head



- Cooling test of cold head in cluster source
- Test without gas flow
- Temperatures:
  - $\bullet~$  Warm stage:  $\approx 30\,\mathrm{K}$
  - Cold stage/nozzle:  $\approx 9\,{\rm K}$
  - $\bullet~$  Cooling time  $\approx 2.5\,\mathrm{h}$



Cooling curve

## Setup of the cluster target $\longrightarrow$ Next steps



- Final mounting of skimmer/collimator xy-tables and electrical installation
- Integration of snap connectors & transition vacuum chamber
- $\Rightarrow\,$  Final Setup of the cluster source
  - Installation of the final pumping station in the new laboratory
    - $\Rightarrow$  Integration with the cluster source
  - Installation of vertical beam pipes
  - Setup of scattering chamber and beam dump
  - Setup of (temporary) slow control system for test operation

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- Further vacuum tests
- Test of mounting system
- Test of the slow control requirements
- Gas supply requirement tests
- Investigation of the target thickness
- Determination of the best settings of skimmer, collimator and spherical joint
- Long term beam stability tests
- Test of different Laval nozzles



# Summary & Outlook

### The Cluster-Jet Target for $\overline{P}ANDA$

- Set up of cluster source still ongoing
  - Integration in target frame
  - Implementing of spherical joint
  - Installation of gas modules
  - Setup of electronic rack
- Next steps:
  - Construction of transition vacuum chamber
  - Final installation of skimmer/collimator xy-tables
  - Design and construction of scattering chamber & beam dump

• ...

• First tests of vacuum & cooling system successful

### Further studies

- Investigations on the cluster mass with MCP's
- Determination of the cluster size by Mie-scattering

# The Cluster-Jet Target for PANDA

