

# CUSTOMER SATISFACTION IN RADIONUCLIDES PRODUCTION

## -present and future-

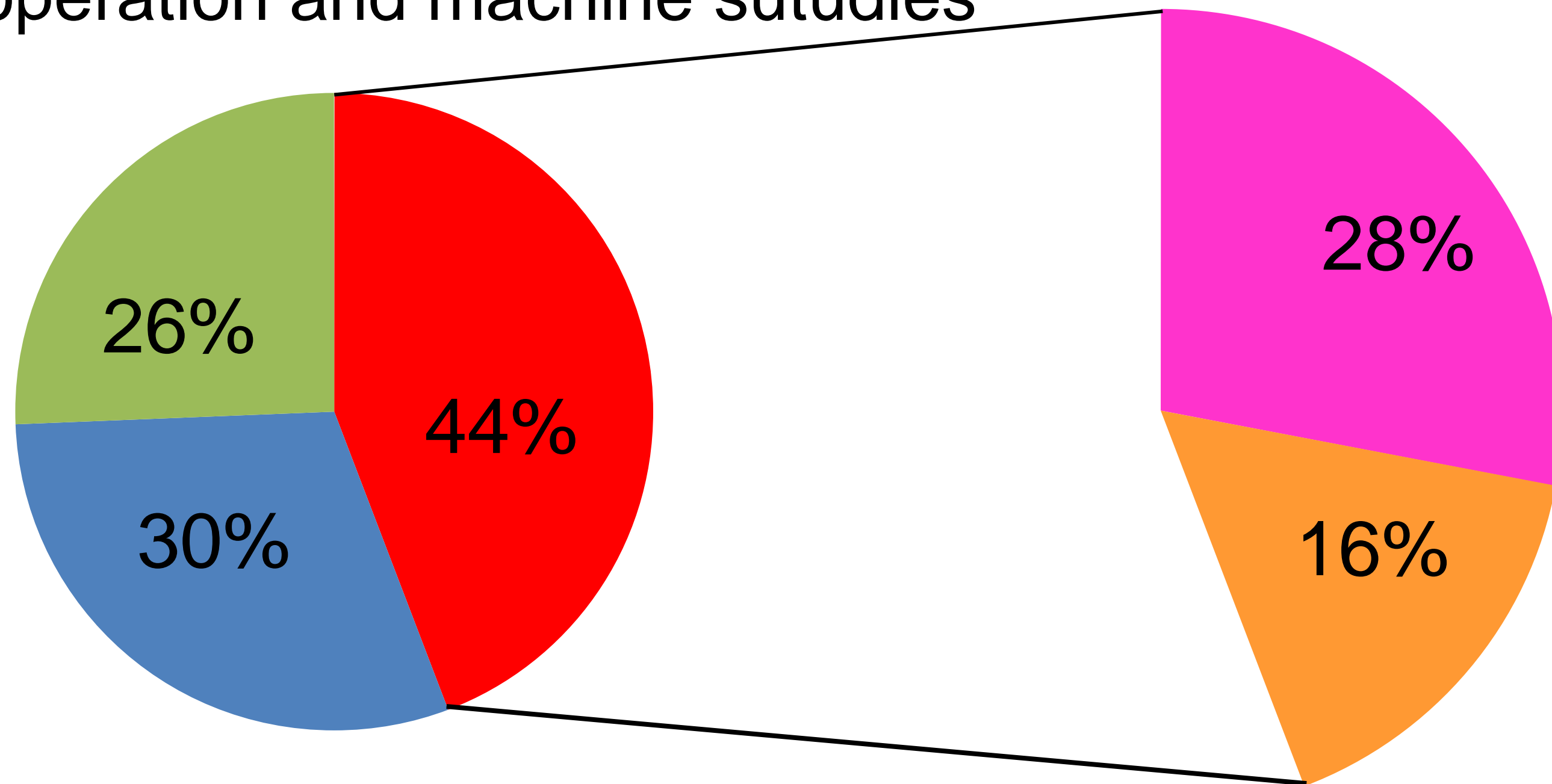


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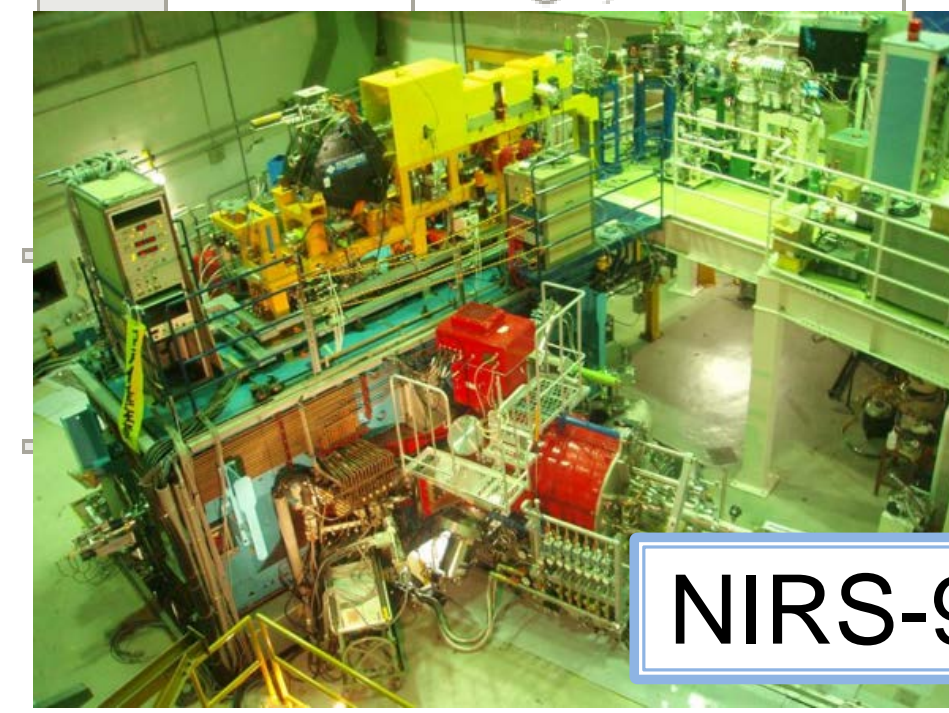
### Abstract

A NIRS-930 cyclotron has been used for the various purposes since the first beam in 1973. Among others, radionuclide production has been one of the most important purposes at the NIRS-930. It is necessary to fulfill the demands from the users of a higher intensity beam such as protons and helium with various energies for radionuclide production. In order to respond to such demands from users, a future conceptual upgrading plan oriented for higher intensity beams and stable operation is now under development based on our operation experiences and hopefully also on the ones at other world front-running facilities.

- Production Radionuclides
- R&D for production of radionuclides
- Physics & bio experiment
- Supplies of radiopharmaceutical
- Tuning operation and machine studies



The ratio of operation time for purposes of NIRS-930 in 2013 business year



The example of irradiation for radionuclide production

Production	Particle	Energy [MeV]	Beam intensity [μA]	Irradiation time [h]
<sup>64</sup> Cu	Proton	12	10	2.7
<sup>89</sup> Zr	Proton	15	15	2.5
<sup>62</sup> Zn/ <sup>62</sup> Cu	Proton	30	20	9
<sup>124</sup> I	H <sub>2</sub> <sup>+</sup> *	27	10	4
<sup>28</sup> Mg	He <sup>2+</sup>	75	15	4

\*Act for 13.5 MeV proton

## PRESENT DEMAND

### R&D for production of radionuclide experiment

- 1<sup>st</sup> = Intensity
- 2<sup>nd</sup> = Uniformity
- 3<sup>rd</sup> = Stability
- 4<sup>th</sup> = Accuracy of the beam energy
- 5<sup>th</sup> = Beam size



### Supplies of radiopharmaceutical

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- 2<sup>nd</sup> = Intensity
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- 5<sup>th</sup> = Beam size



### Beam Intensity [Experiment 1<sup>st</sup>, Supplies 2<sup>nd</sup>]

If beam intensity was increased ...

- Irradiation time can be shortened.
- The production rate was increased.

New demand for radionuclide therapy (beta particle emitters and alpha particle emitters)

Such as <sup>211</sup>At, <sup>47</sup>Sc

Present beam intensity

60 MeV Proton 10 μA ⇒ Demand 70 MeV Proton 50 μA

35 MeV Helium 20 μA ⇒ Demand 40 MeV Helium 50 μA

If present NIRS-930 cyclotron is operated for this operation will exceed the capacities.

- Regulation by law
- Protection by a building of this cyclotron facility.

Therefore, the plan of a new facility is considered.

### CYCLOTRON

K=110

70 MeV Proton 100 μA

by acceleration to H<sup>+</sup>

40 MeV helium 50 μA

Radio frequency 10~22 MHz

### Negative ion acceleration:

- Two out put port (Simultaneous)
- Multicusp ion source(H<sup>+</sup>, D<sup>-</sup>)
- Foil stripping extraction

### Positive ion acceleration:

- One output port
- ECR ion source (H<sup>+</sup>, He, C, Ne, etc.)

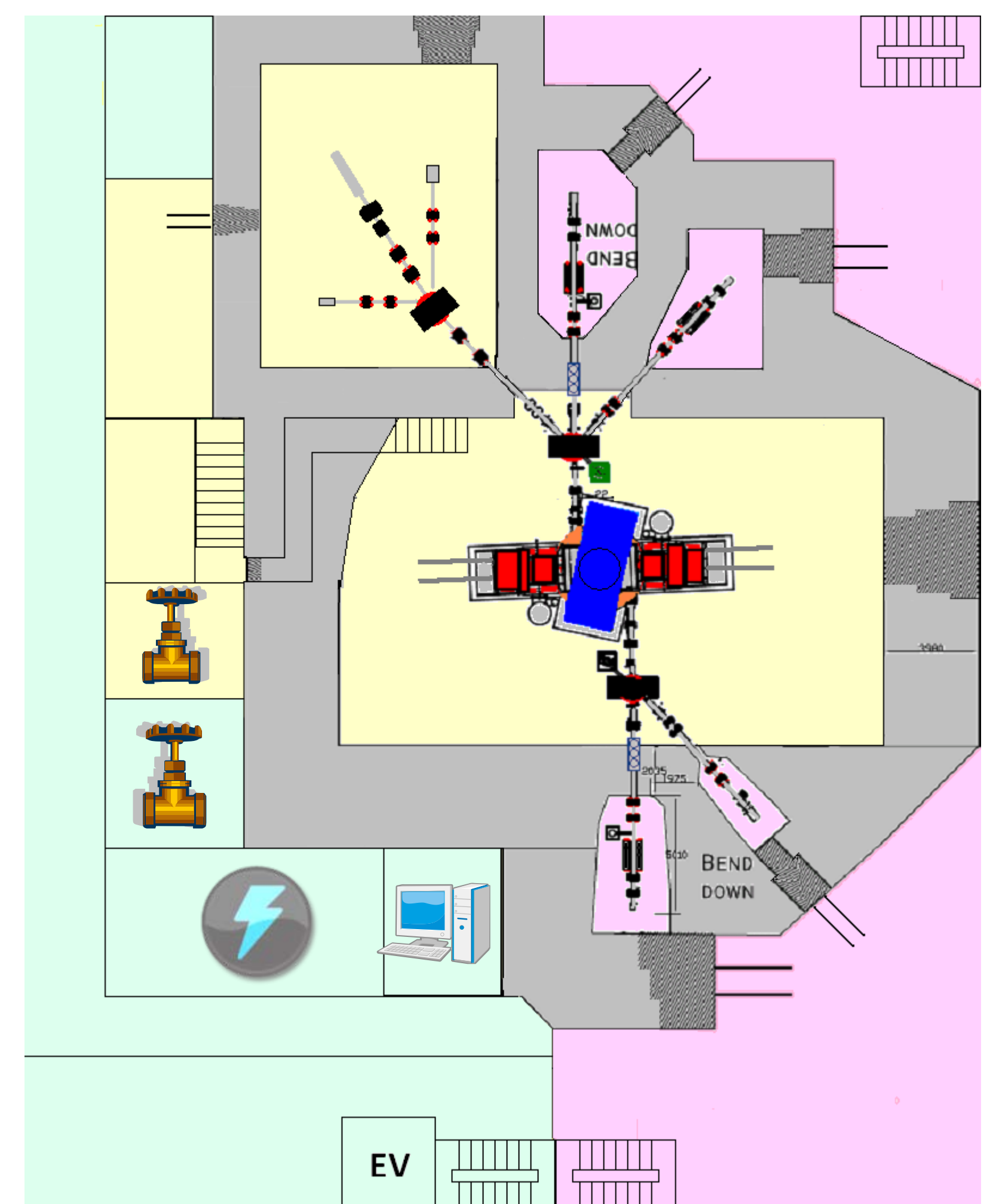
### Beam line

For production of radionuclide

- Horizontal irradiation line x4
- Vertical irradiation line x3

Other experiment

- Horizontal irradiation line x3



The target processing areas (hot cells, etc) is located on the second floor or a basement.

- Primary radiation control area (Sealed and un-sealed radio isotopes)
- Secondary radiation control area (Sealed radio isotopes)
- Ordinary area

### Beam stability [Experiment 3<sup>rd</sup>, Supplies 1<sup>st</sup>]

Beam stop by discharges.

Deflector down

Beam stop time

→ ~5 min.

Dee voltage auto tuning off

→ ~3 min.

The NIRS-930 cyclotron is too old for long time stable operation.

### Beam Uniformity

#### [Experiment 2<sup>nd</sup>, Supplies 3<sup>rd</sup>]

Present beam spot size : φ8-20 mm Demand: φ30 mm

Beam scanning system was examined

(Proceedings of IPAC2014, Germany, WEP0088 2162)

### Accuracy of the beam energy

#### [Experiment 4<sup>th</sup>, Supplies 4<sup>th</sup>]

Beam energy was adjusted less than ±1 MeV

(Proceedings of cyclotron conference2004 18P02)

### Beam size [Experiment 5<sup>th</sup>, Supplies 5<sup>th</sup>]

A beam collimator used at places upstream of the target.

Attentions are required in operator's point of view

Beam loss and the unnecessary radioactivity

