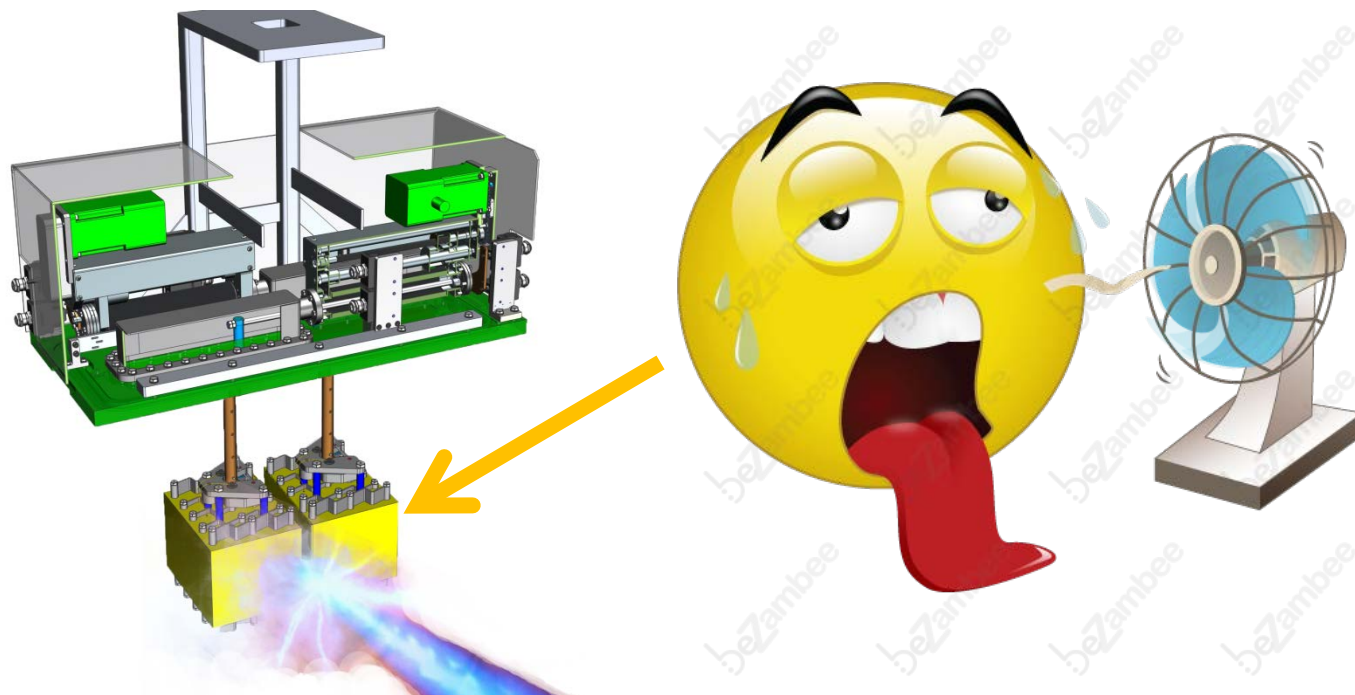
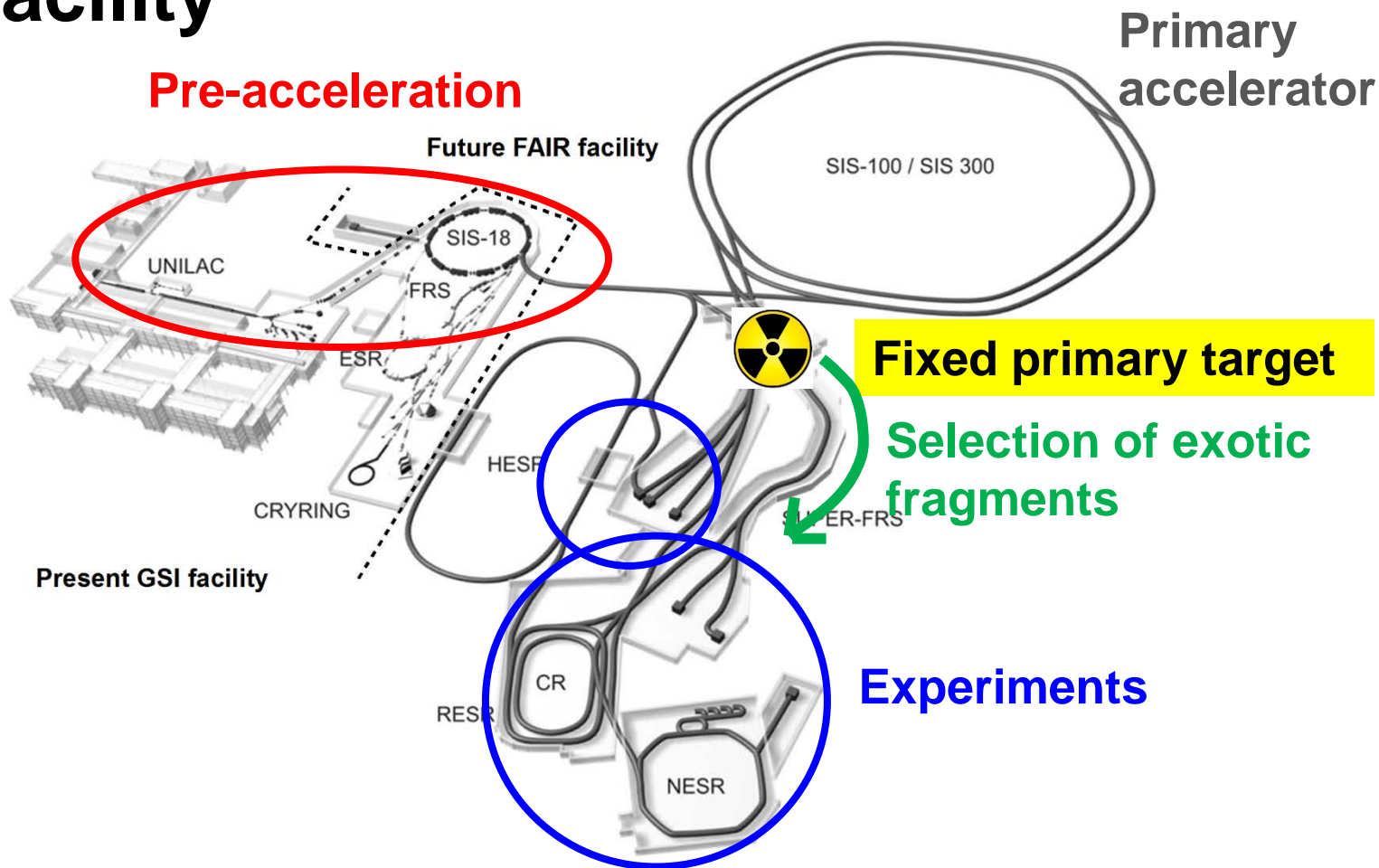


Verification of passive cooling techniques in the Super-FRS beam collimators



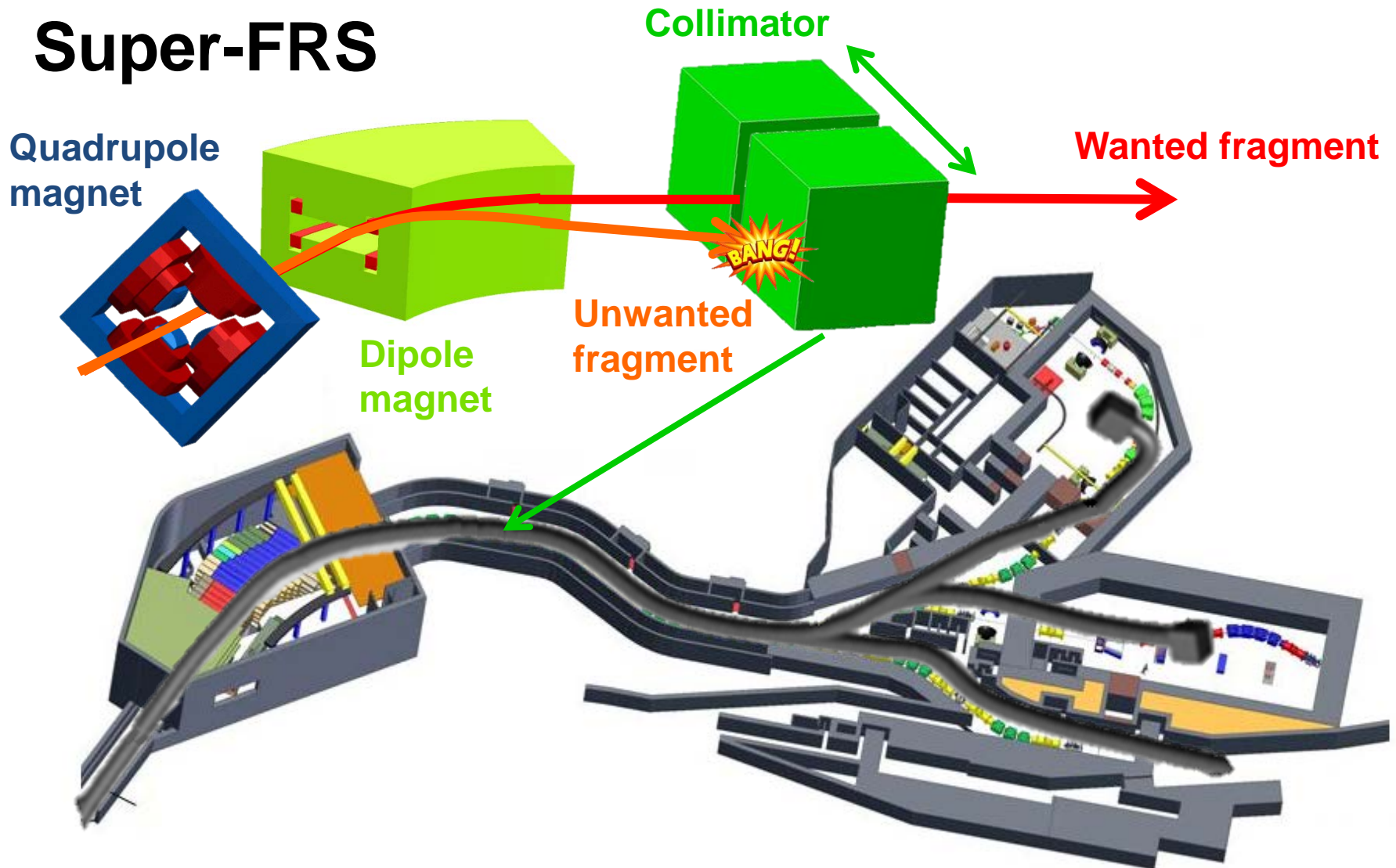


FAIR facility





Super-FRS





Collimator

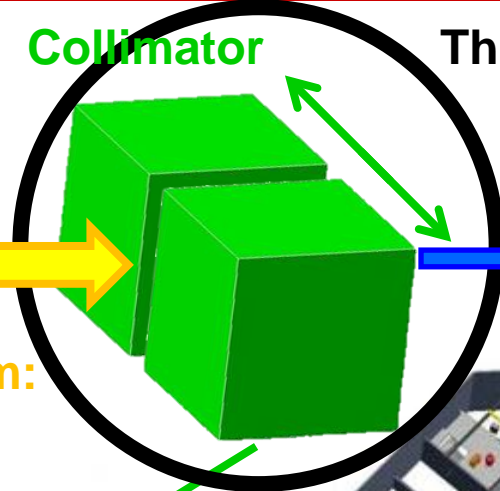


Primary $^{238}\text{U}^{92+}$
 SIS-beam: 12 kW



Secondary
 exotic beam:
 500 W

Collimator



This talk

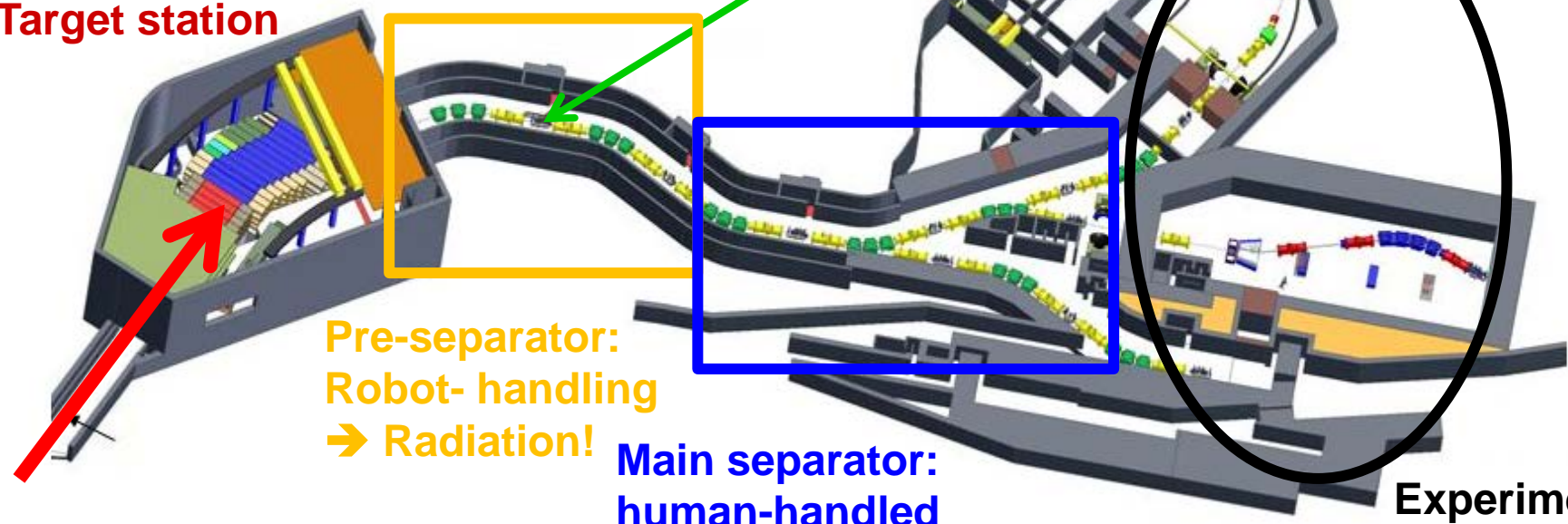
→ 500 W thermal stress!!

Pre-separated beam: 50 W



High-quality
 exotic beam to
 experiments

Target station

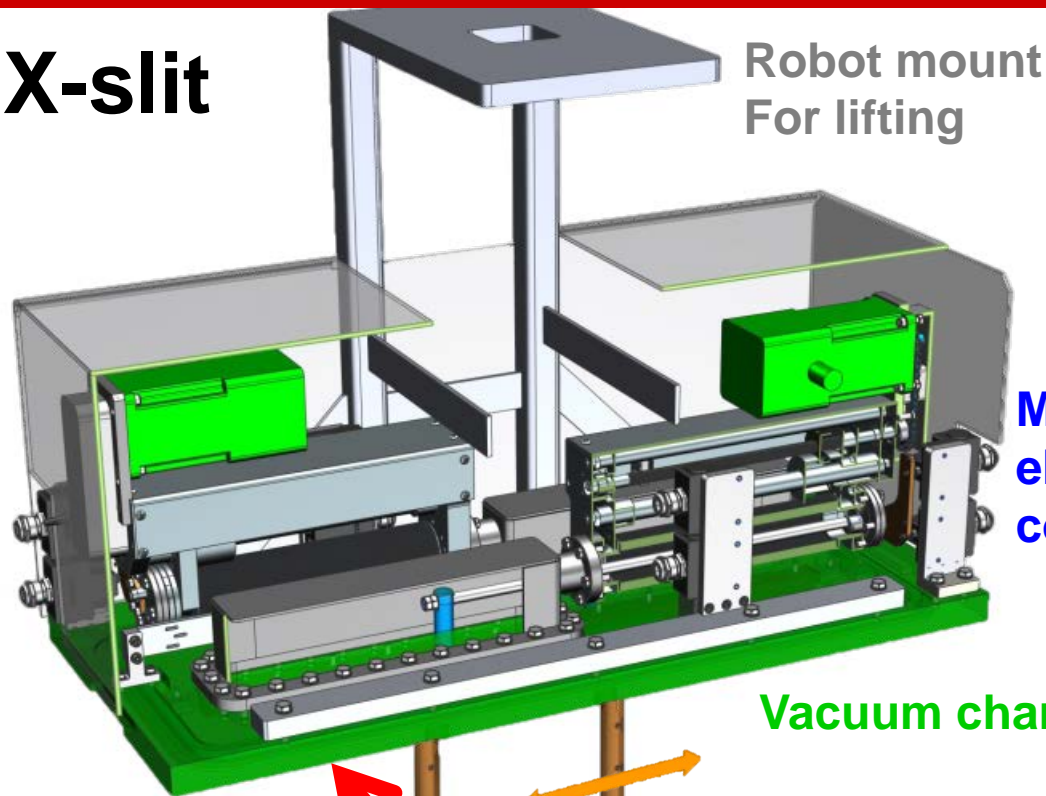


Pre-separator:
 Robot- handling
 → Radiation!

Main separator:
 human-handled

Experiments

X-slit



Robot mount
For lifting

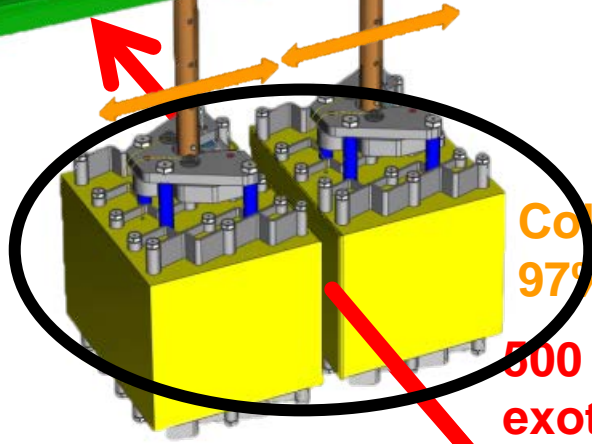
Mechanical &
electrical
components

Vacuum chamber wall

Options:

1. No cooling
2. Active cooling
3. Passive cooling

Thermal
stress

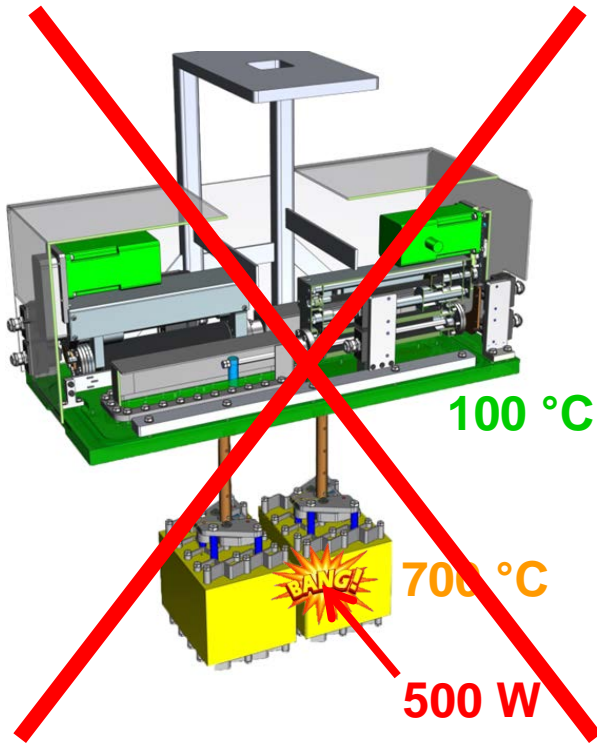


Collimator: Densimet blocks
97% Thungsten, 2% Nickel, 1% Iron

500 W secondary
exotic beam

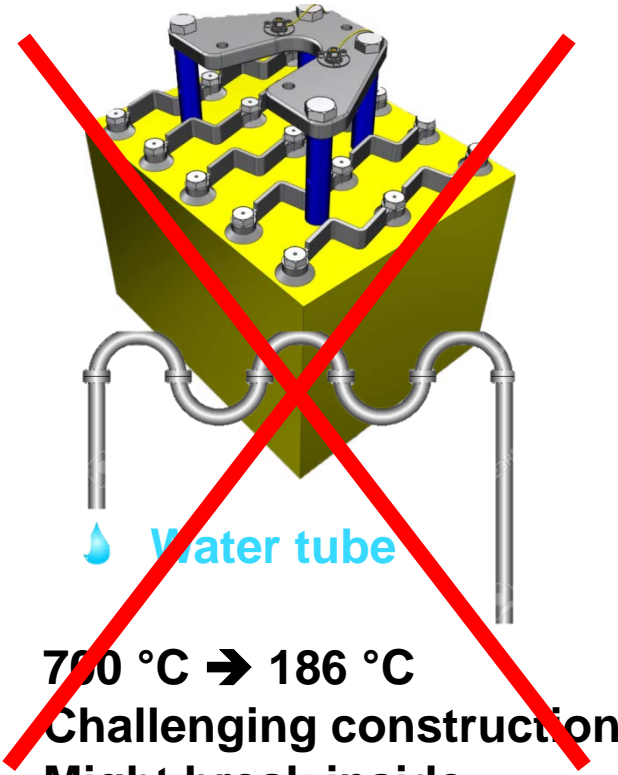
Cooling options

No cooling



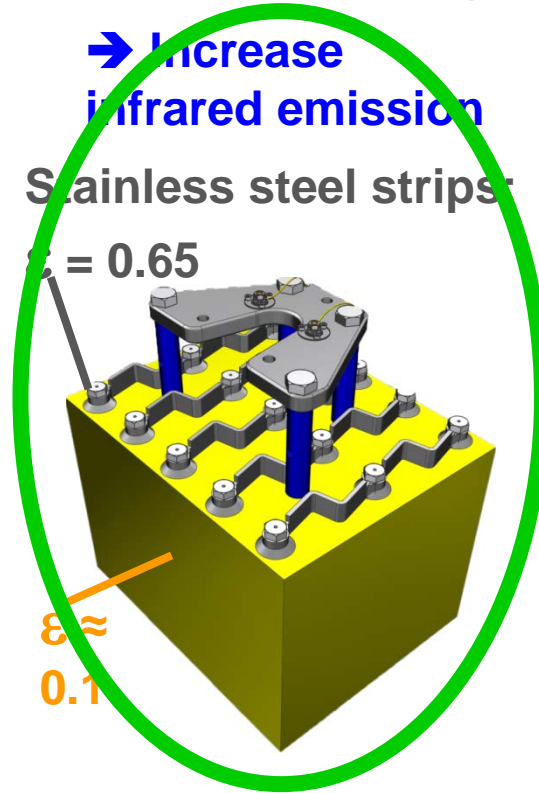
Electronics might malfunction

Active cooling



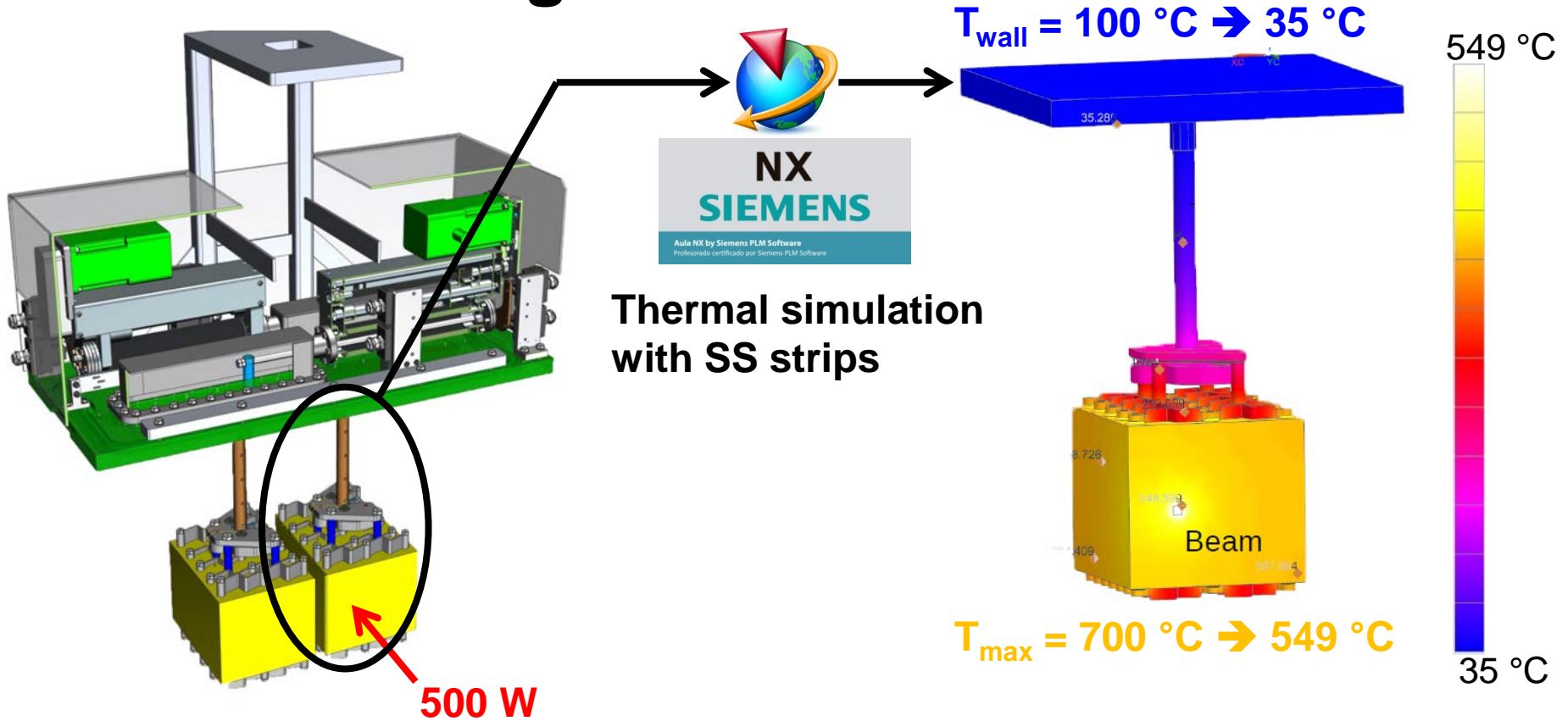
Challenging construction
Might break inside
robot-handled area
Radioactive water

Passive cooling



Cooling while
Nothing can break!

Passive cooling



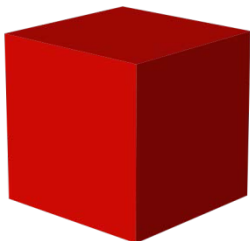
NX simulation: electronics are safe at 35 °C

Will the electronics be safe in the real world too?



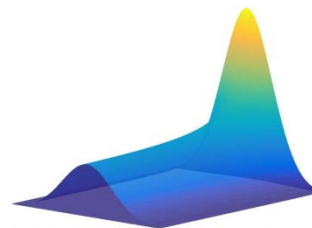
Simulation verification

Densimet
 block in
 vacuum



&

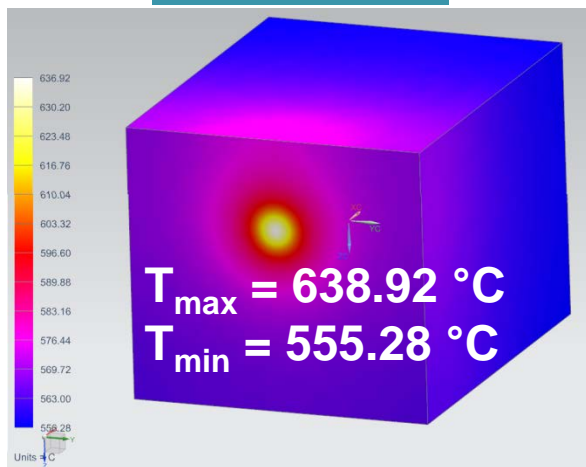
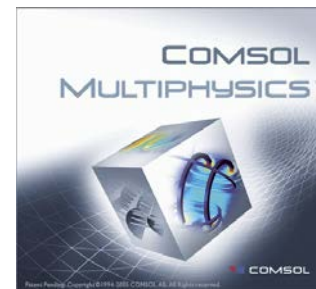
$^{238}\text{U}^{90+}$ beam
 1.3 GeV/u & 500 W
 Transverse Gaussian
 Longitudinal Bragg



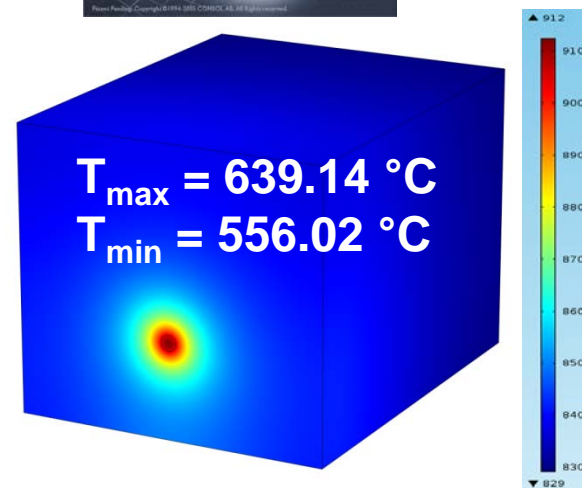
= Precise
 0.3 mm mesh



VS

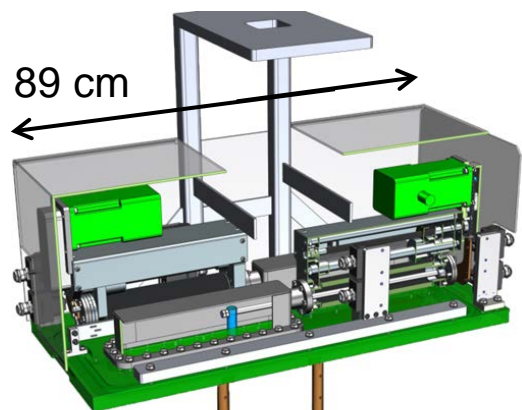


$\Delta < 0.74 \text{ }^{\circ}\text{C}$

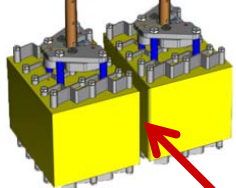




Experimental verification



89 cm



Shrink setup:
Beam power
limitations

FAIR-beam: $^{238}\text{U}^{90+}$
1.3 GeV/u & 500 W

AGOR-beam: $^{20}\text{Ne}^{5+}$
30 MeV/u & 21.6 W

K-type thermocouples:
continuous readout



**NX
SIEMENS**

Aula NX by Siemens PLM Software

Coated: $\epsilon > 0.9$

VS

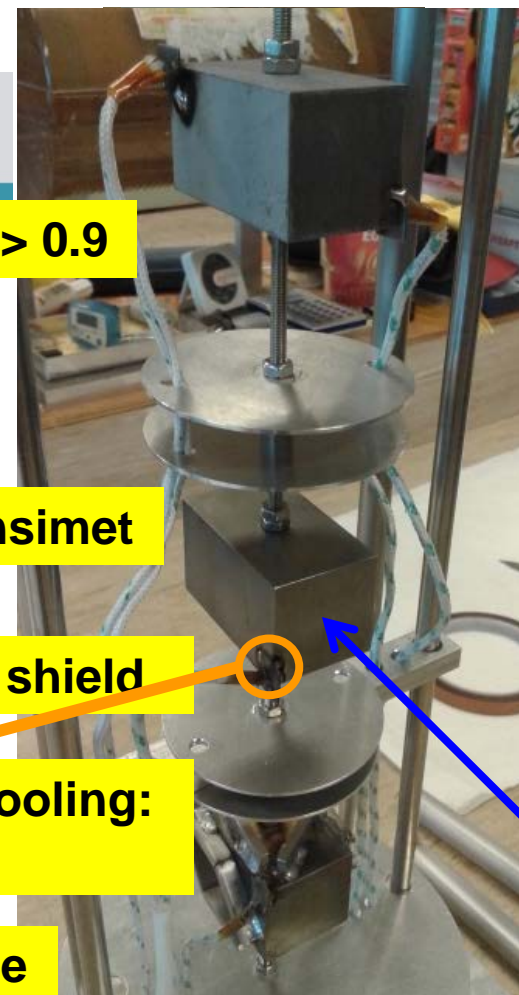
Clean Densimet

Radiation shield

**Passive cooling:
SS strips**

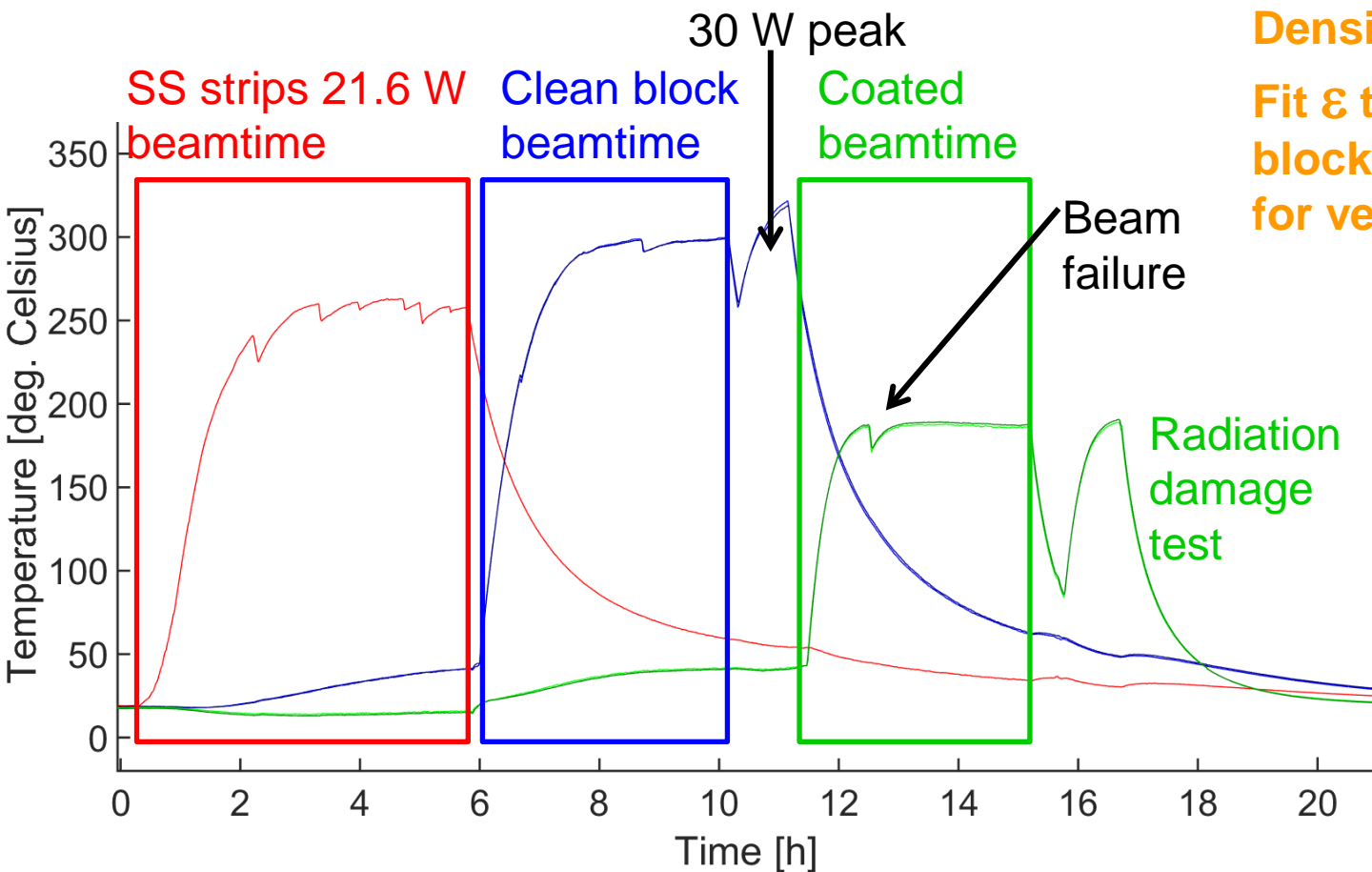
Move during beamtime

The real world: AGOR



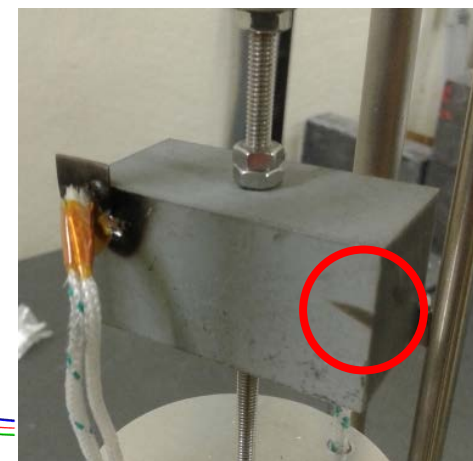
Experimental data

K-type thermocouples → 2-point calibration → ice and boiling water



Densimet $\epsilon = ?$

Fit ϵ to data for clean block, use other 2 blocks for verification



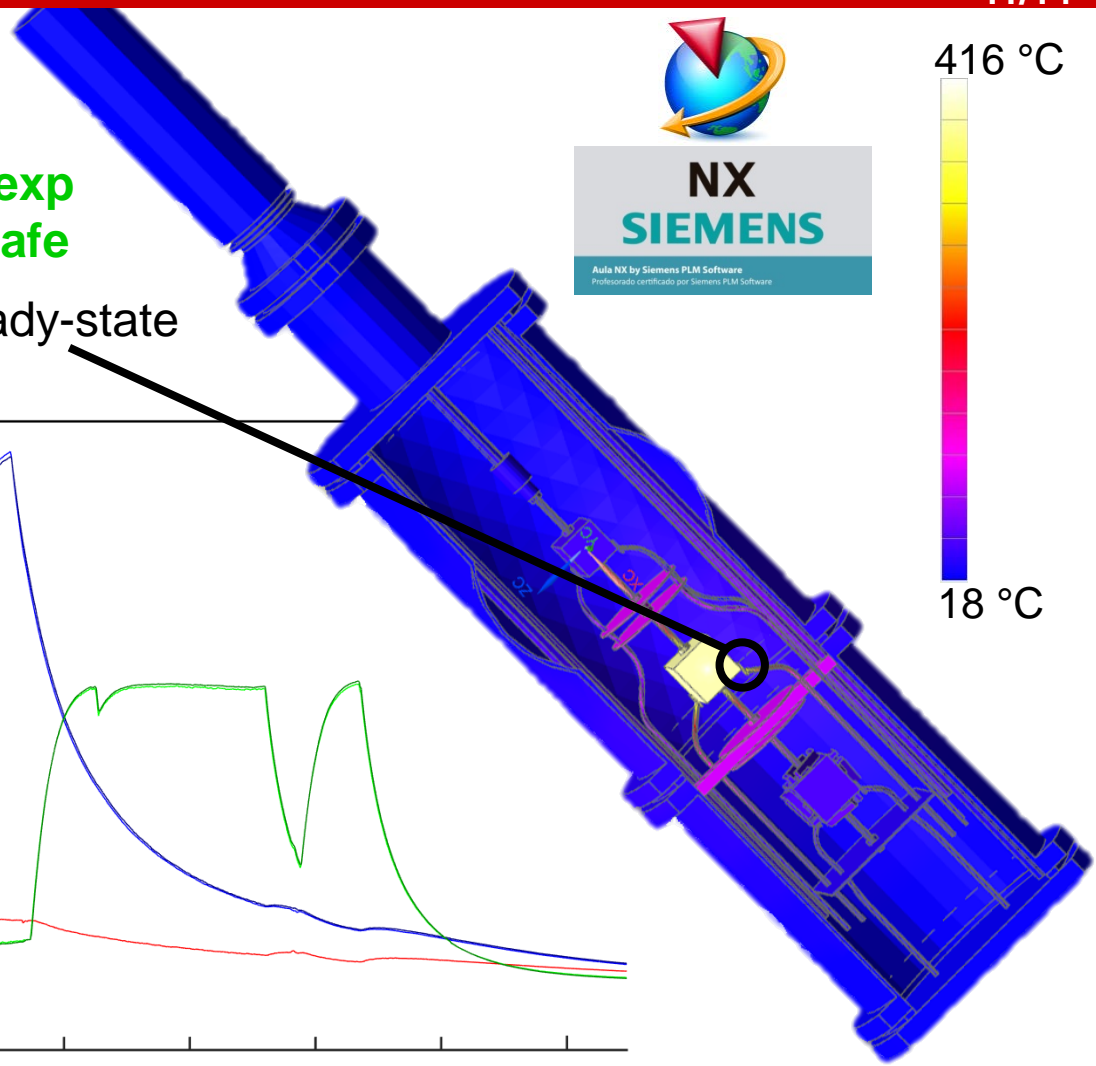
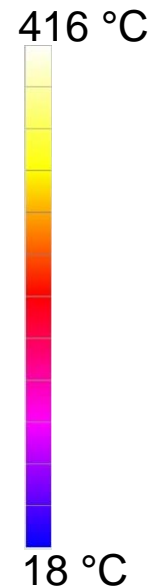
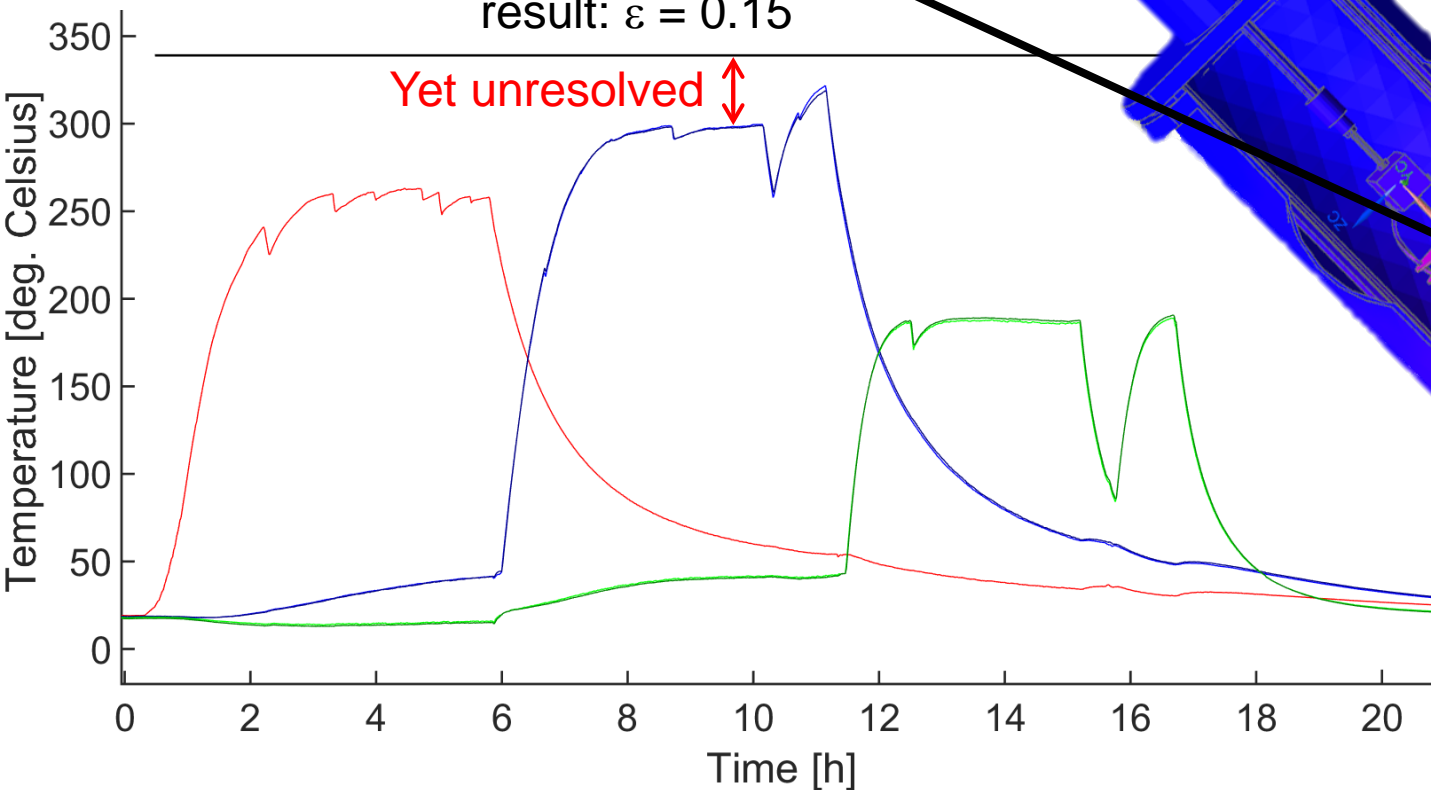
Coating not ideal for passive cooling



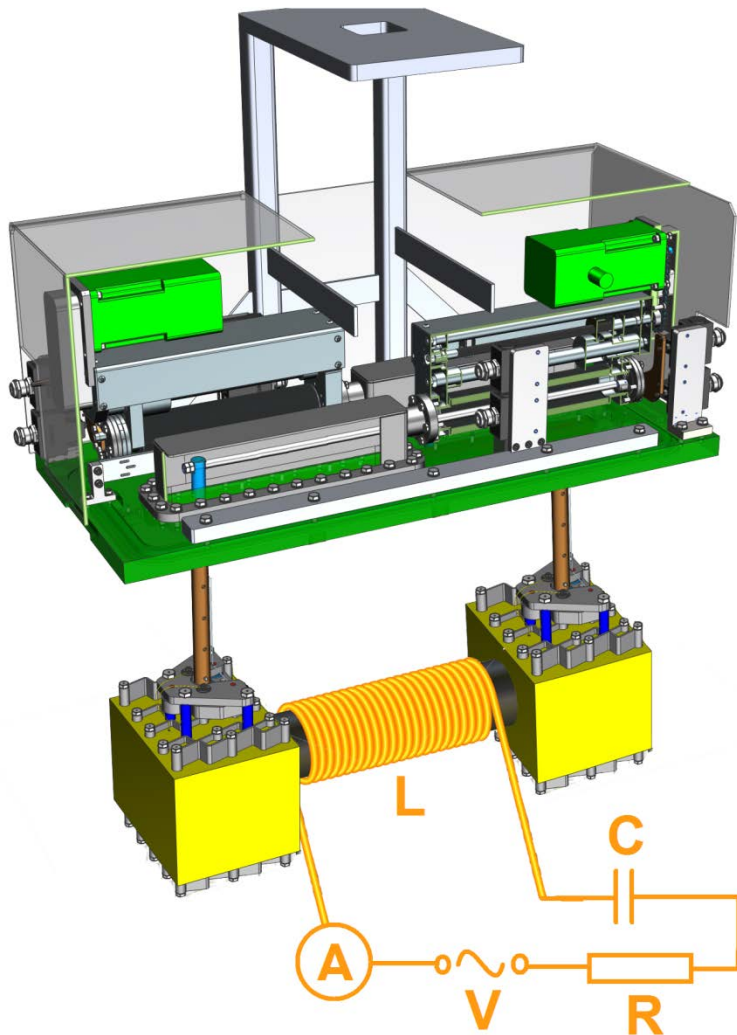
Experimental data

But each sim gives higher T then exp
 → Suggests that electronics are safe

Preliminary steady-state
 result: $\varepsilon = 0.15$



Design verification



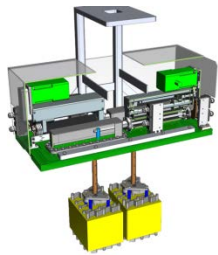
Test thermal stress with “induction boiling”

- 500 W energy deposition per block
- Test is performed on X-slit prototype
- A vacuum test-chamber is used
- Precise measurement of temperatures and energy deposition during runtime



→ Performed when assembling is done!

Conclusion



→ Passive cooling is required



→ NX simulation shows that electronics are safe



VS



2 independent setups:

→ $\Delta < 0.74^\circ\text{C}$ on fine mesh

→ NX simulation can be trusted



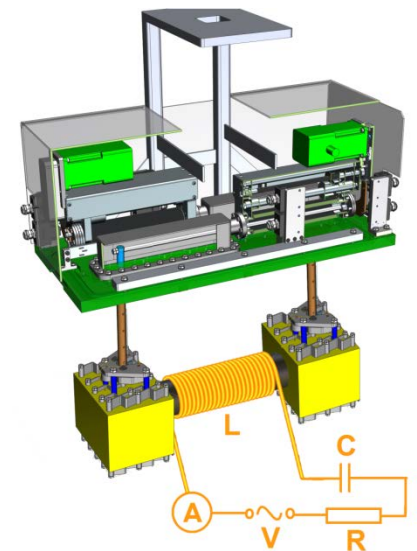
$\Delta \approx 40^\circ\text{C}$
preliminary

Each sim > exp

Since NX=safe,
Real=prob. safe

Suggests that passive cooling is sufficient for X-slit system.

→ Hopefully we are sure after final tests.



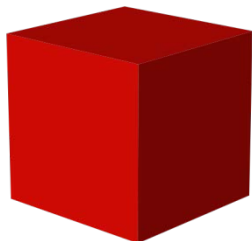


Questions?



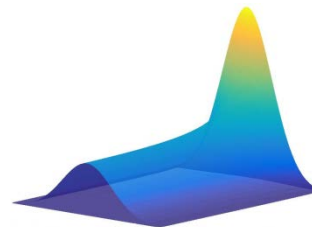
Simulation verification → Coarse mesh

Densimet
 block in
 vacuum



&

$^{238}\text{U}^{90+}$ beam
 1.3 GeV/u & 500 W
 Transverse Gaussian
 Longitudinal Bragg



=



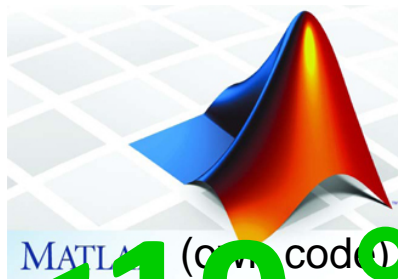
1 mesh: 14 mm
 Same Volume!



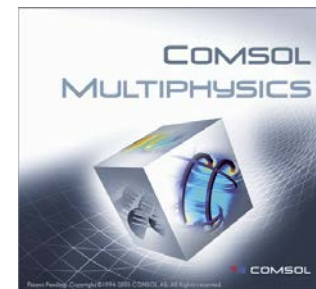
NX
 SIEMENS

Aula NX by Siemens PLM Software
 Profesorado certificado por Siemens PLM Software

VS

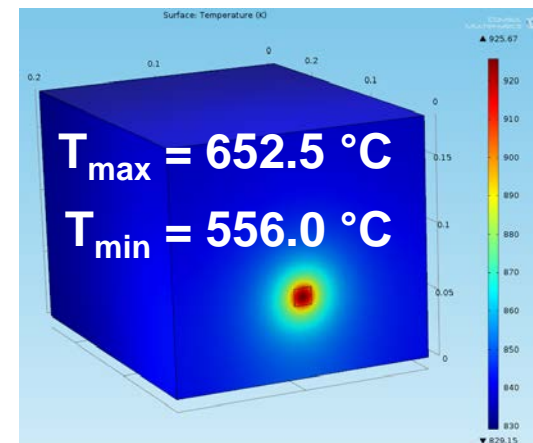
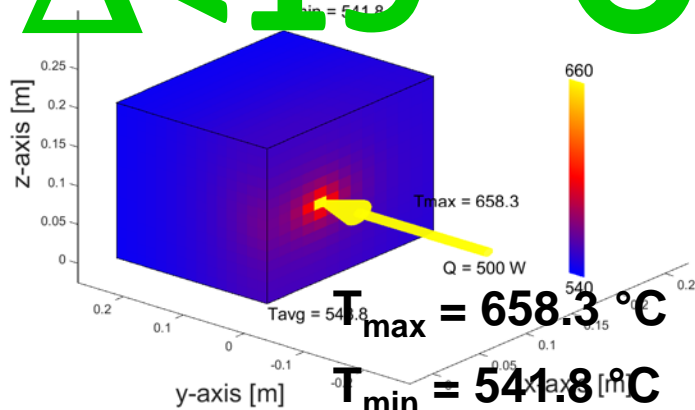
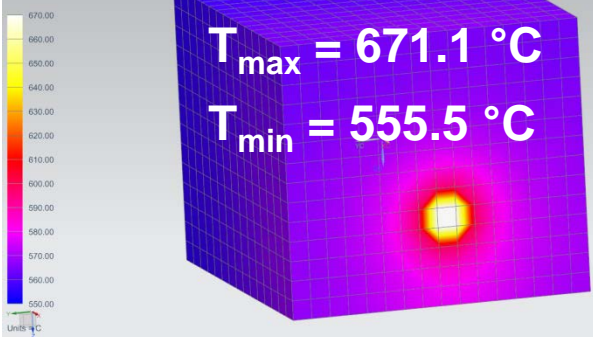


VS



$\Delta < 19^\circ\text{C}$

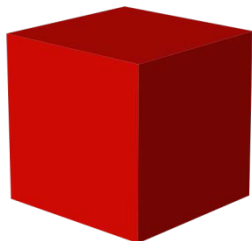
denimetryfinal_sim1 - Solution 1 Result
 Load Case 1, Static Step 1
 Temperature - Nodal, Scalar
 Min : 555.51, Max : 671.13, Units = C





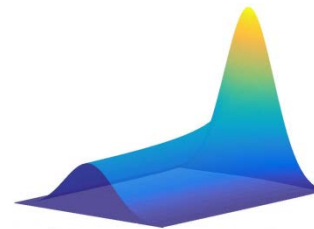
Simulation verification → Fine mesh

Densimet
 block in
 vacuum



&

$^{238}\text{U}^{90+}$ beam
 1.3 GeV/u & 500 W
 Transverse Gaussian
 Longitudinal Bragg



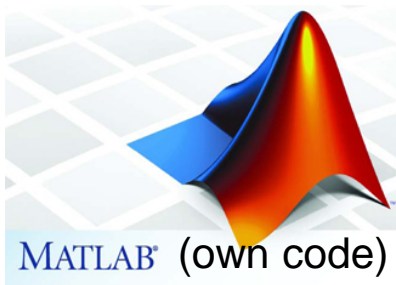
= Precise
 0.3 mm mesh



NX
 SIEMENS

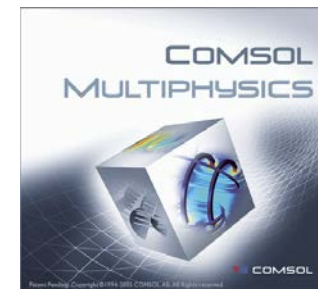
Aula NX by Siemens PLM Software
 Profesorado certificado por Siemens PLM Software

VS



MATLAB® (own code)

VS



Code = not advanced enough

$\Delta < 0.74$ °C

