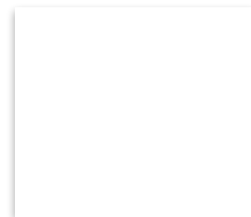


Machine Experiment B2B

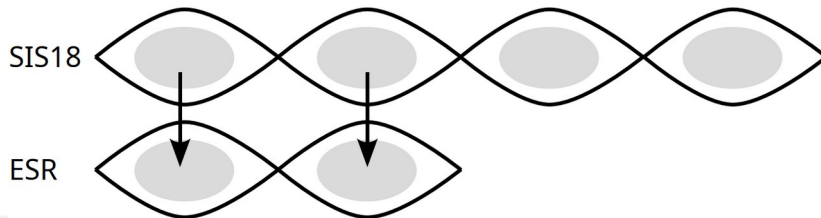
RF-Phase Synchronization
between SIS18 and ESR via
Phase Shift

1 December 2025 – D. Beck, D. Lens



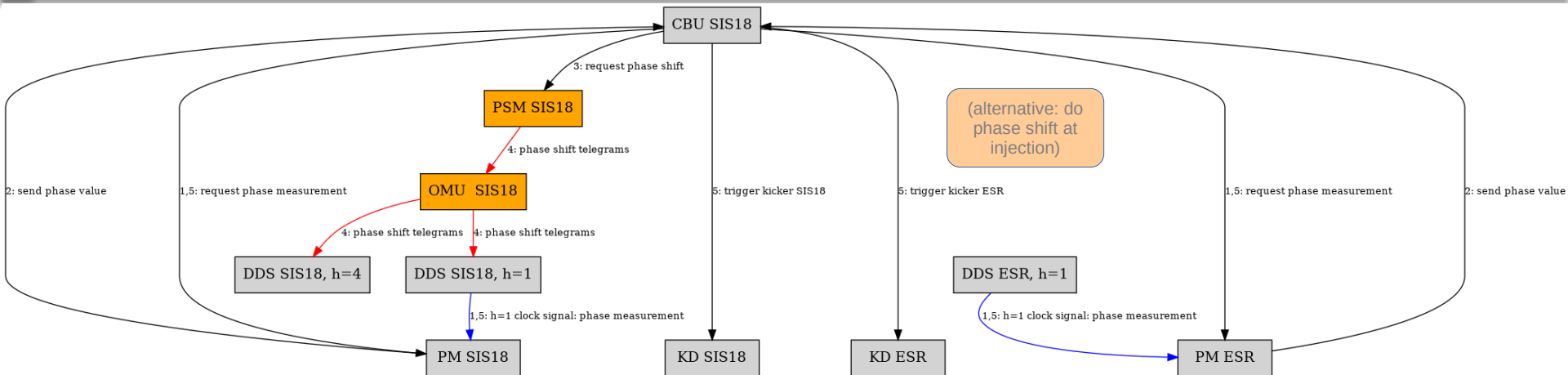
2025: Bunch-2-Bucket Transfer with Phase Shift Method

- transfer ion beams from one ring to another at GSI and FAIR
- phase matching between bunch and bucket to better than 1 degree
- joint work of ACO and RRF
- original plan
 - SIS18 → ESR → YR; SIS18 → SIS100: frequency beating (integer circumference ratio)
 - SIS100 → CR → HESR; phase shift (fractional' circumference ratio)
- why invest time in phase shift now?
 - frequency beating requires appropriate beat period
 - SIS18 → ESR lessons learned: sometimes b2b system is faced with inappropriate beat period
 - First Science, SIS18 → SIS100: plan B, just in case ...
- 2025-may-26: machine experiment SIS18 ($h=4$) → ESR ($h=2$); $^{12}\text{C}^{6+}$ @ 400 MeV/u
 - new: deterministic and adiabatic phase shifting of the RF in the ring



2025: Phase Shift and Frequency Beating Methods

(distributed FPGAs - digital system)



CBU: **C**entral **B**2B **U**nit @ extraction ring

PM: **P**hase **M**easurement, @ RRF supply rooms

DDS: **D**irect **D**igital **S**ynthesis (signal generator), @RRF supply rooms

KD: **K**icker **T**rigger and **D**iagnostics, @kicker rooms

PSM: **P**hase **S**hift **M**odule prototype; added for phase-shifting

OMU: **O**ptical **M**ixer **U**nit prototype; added for phase-shifting (phase shift multiplier)

black arrows: b2b real-time messages via White Rabbit network

blue arrows: ~1m copper cable

red arrows: local multi-mode fibre links

1. request 1st phase measurement(s)

2. collect measured phase values

- frequency beating: CBU calculates time for phase match
- phase shift: CBU calculates phase shift at time of transfer

3. request phase shift (here: extraction ring)

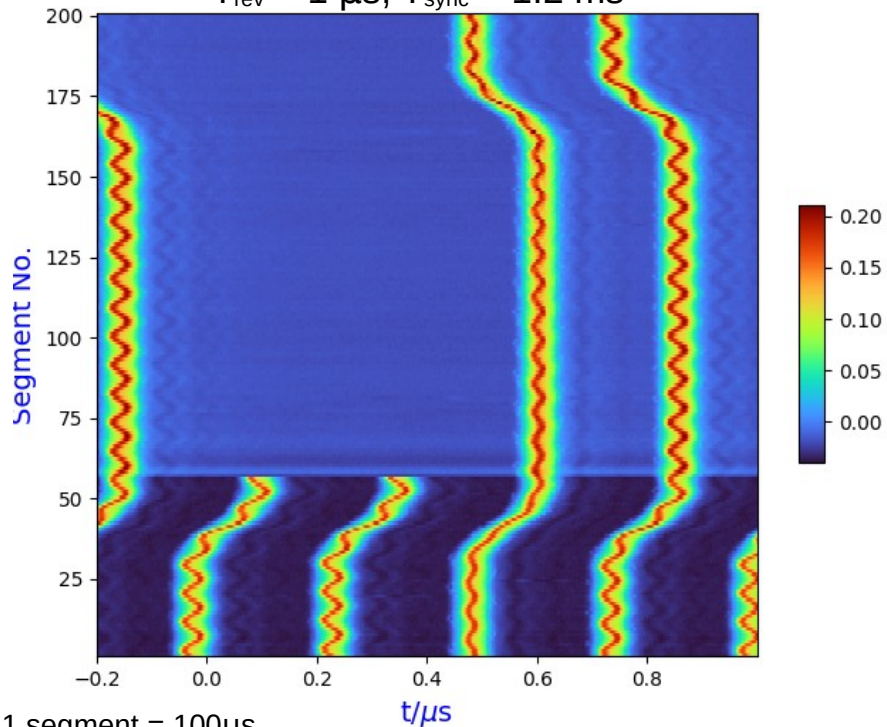
4. perform phase shift

5. trigger kickers and 2nd phase measurement

Phase Shifting in SIS18 (4 ms, #037)

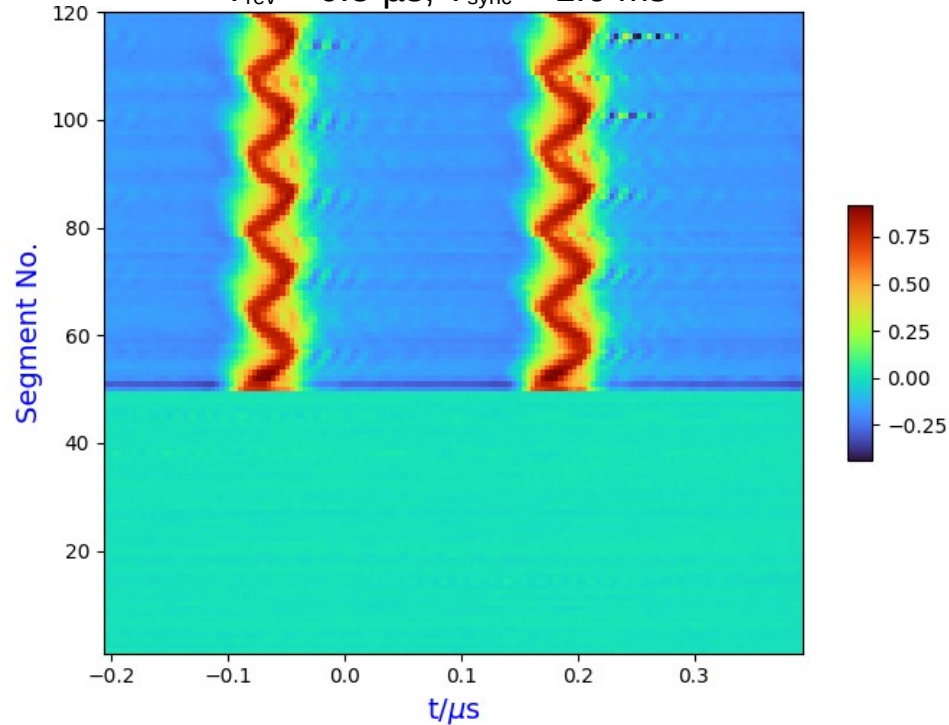
SIS18 (FCT)

$T_{\text{rev}} \sim 1 \mu\text{s}$; $T_{\text{sync}} \sim 1.2 \text{ ms}$



ESR (FCT)

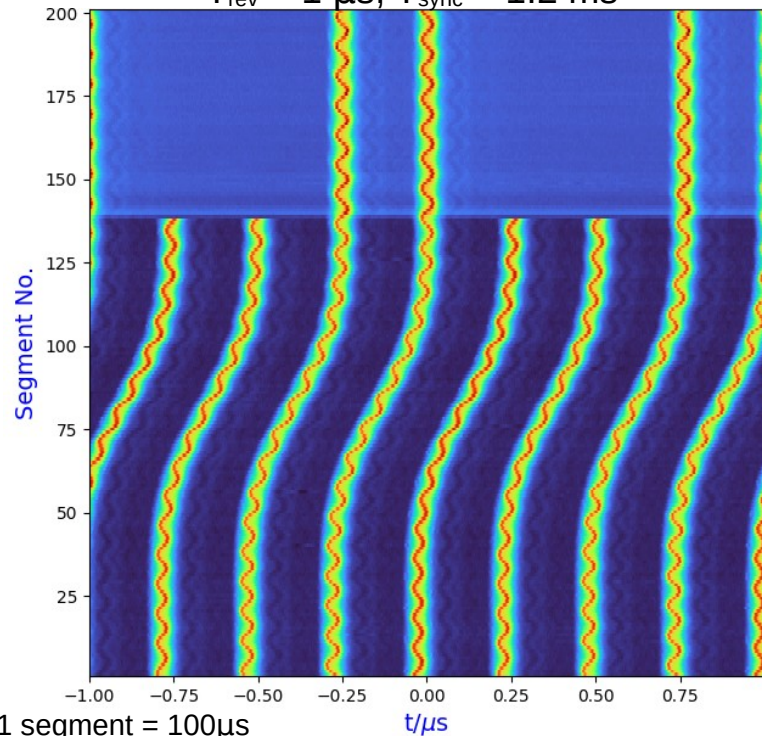
$T_{\text{rev}} \sim 0.5 \mu\text{s}$; $T_{\text{sync}} \sim 1.6 \text{ ms}$



Phase Shifting in SIS18 (14 ms, #069)

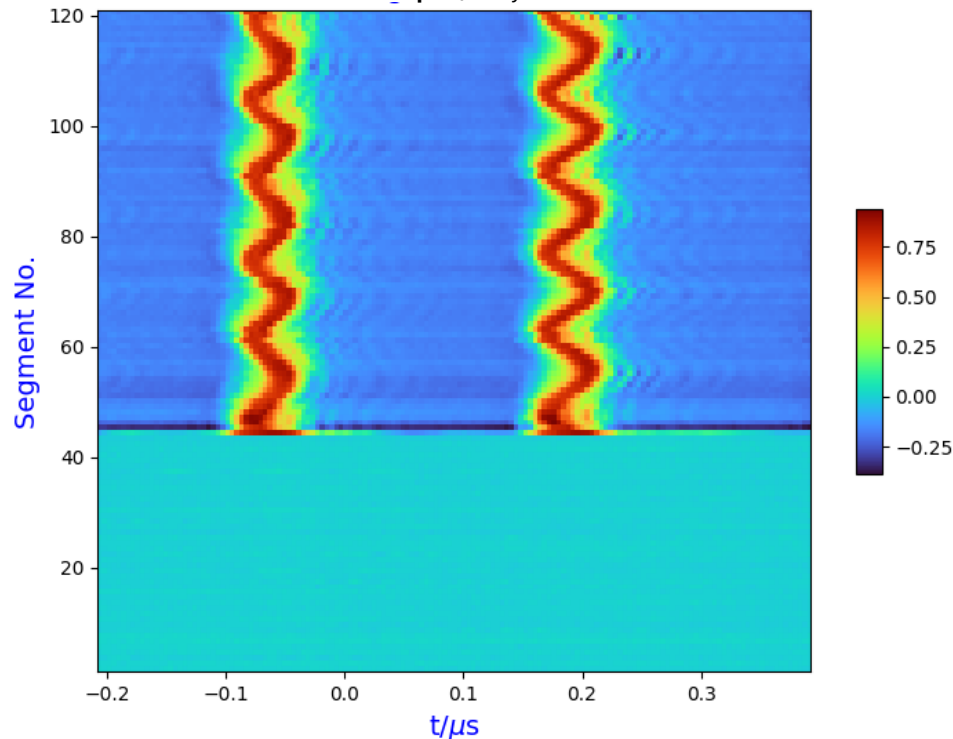
SIS18 (FCT)

$T_{\text{rev}} \sim 1 \mu\text{s}$; $T_{\text{sync}} \sim 1.2 \text{ ms}$



ESR (FCT)

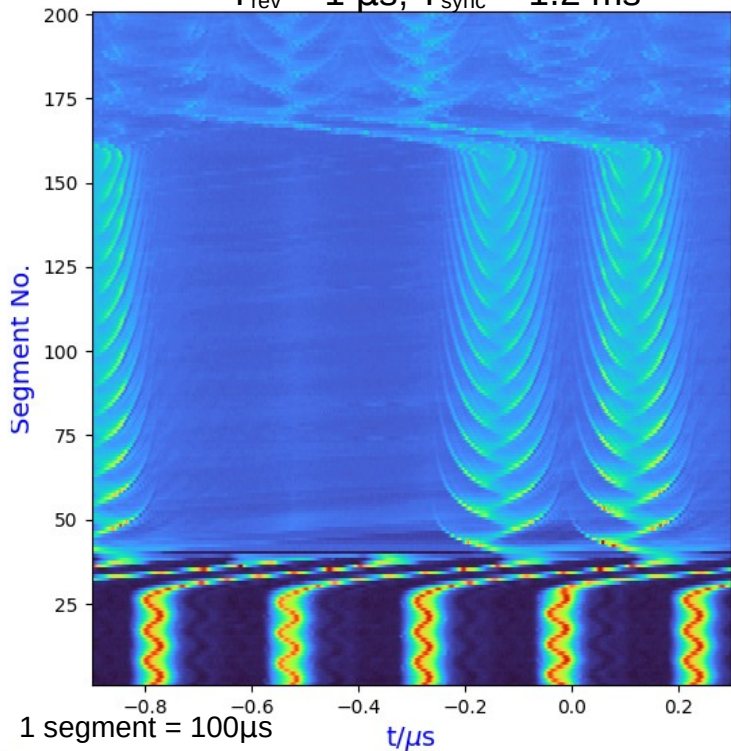
$T_{\text{rev}} \sim 0.5 \mu\text{s}$; $T_{\text{sync}} \sim 1.6 \text{ ms}$



Phase Shifting in SIS18 (2.5 ms, #087)

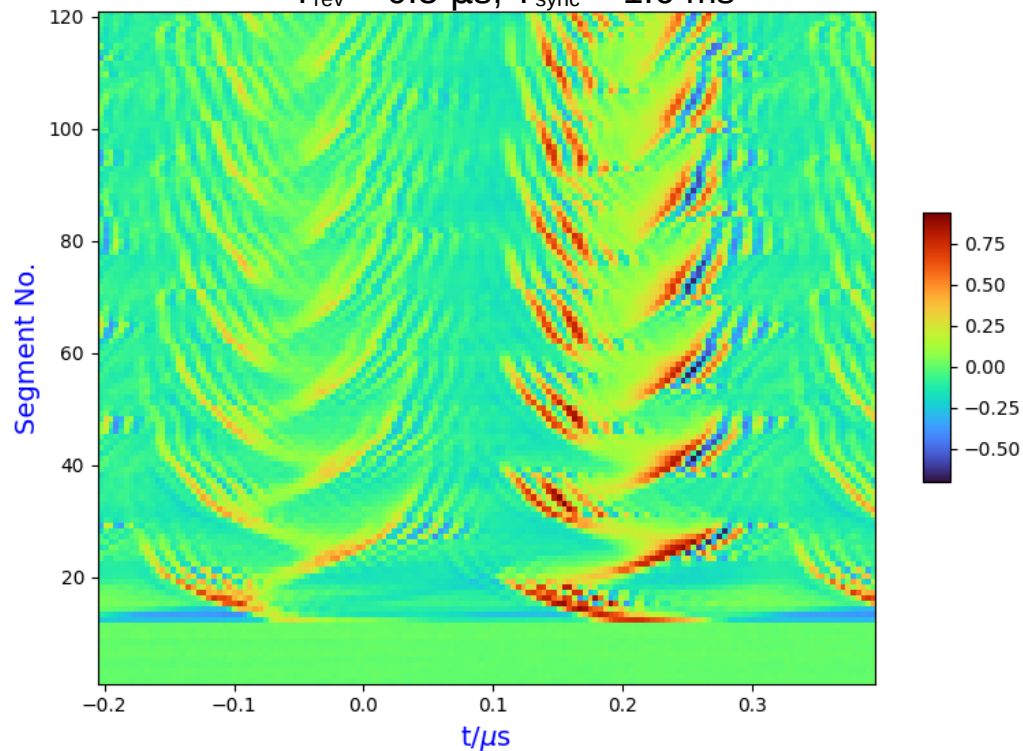
SIS18 (FCT)

$T_{\text{rev}} \sim 1 \mu\text{s}$; $T_{\text{sync}} \sim 1.2 \text{ ms}$



ESR (FCT)

$T_{\text{rev}} \sim 0.5 \mu\text{s}$; $T_{\text{sync}} \sim 1.6 \text{ ms}$



- Achieved
 - bunch-2-bucket transfer with phase-shifting with SIS18 **or** ESR ferrite cavities
 - new PSM (S. Schäfer) and OMU (D. Ziegelmann, M. Hardieck) prototypes: only single harmonic with two fixed (pre-defined) harmonic numbers supported (currently $h=4$, $h=2$, $h=1$)
 - (first test of B2B with beam phase control switched on)
- Lessons Learned
 - caveat ESR injection septum: usable only til ~ 8 ms after start of beam process 'extraction fast'
 - synchronization of cavity DDS should (shall ?) be monitored
 - found a few issues with back-shifting of phase after flat-top
- Next
 - resolve issues
 - next B2B-MDE: verify $\pm 1^\circ$ precision at phase matching
 - integration into control system stack: phase shift time, OMU harmonic numbers ...
 - hardware and firmware upgrade of OMU required
 - extend system from 3 to 4 rings, SIS100: first ring with larger circumference

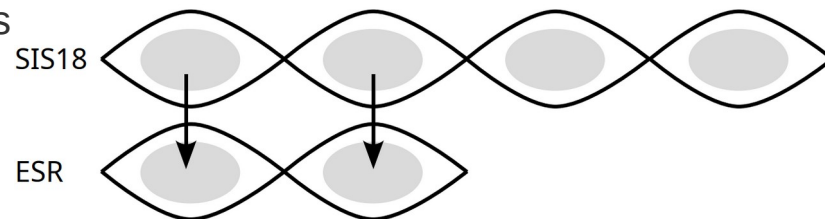
Backup Slides



...

Bunch-2-Bucket System I

- transfer ion beams over the whole range of isotopes from one ring to another at GSI and FAIR
- phase matching between bunch and bucket to better than 1 degree
- joint work of ACO and RHF
- lots of support from RHV, EEL, ESR, SYS, BEA ...
- distributed, digital system
 - RHF: BuTiS (clock distribution)
 - ACO: White Rabbit (clock, time and event distribution)
 - BuTiS and White Rabbit are phase locked → determinism, no drifts
 - fibre optics, no copper
 - time based
 - „observed signal at time T_1 “
 - „request action at time T_2 “
 - signals, triggers are measured or generated locally (not distributed via long cables)



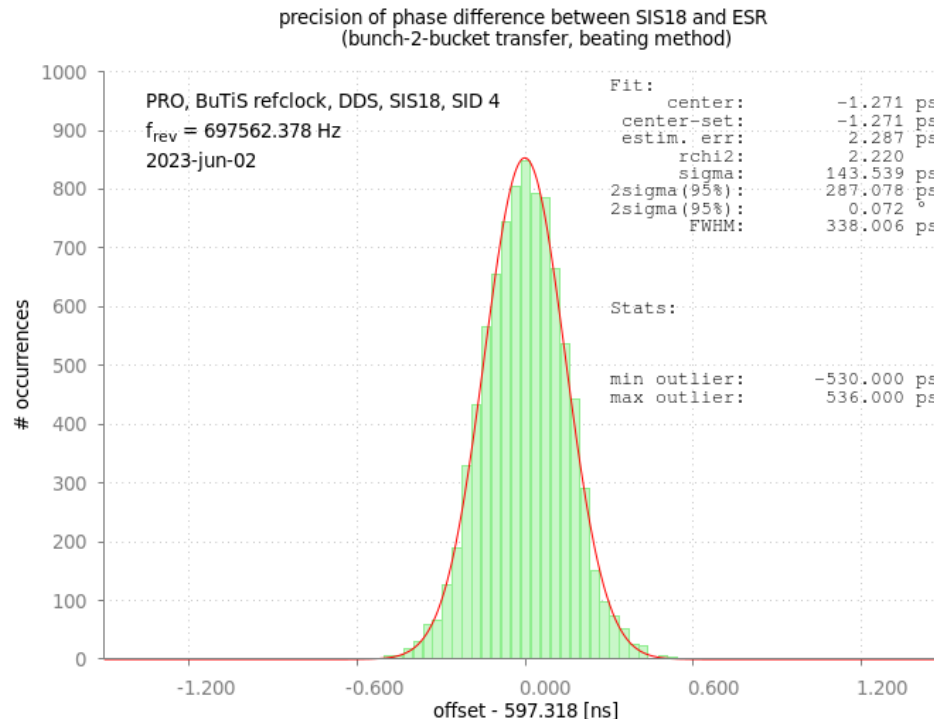
Bunch-2-Bucket System II



- action:
 - trigger kicker
 - transfer between rings
 - all ‚fast extractions‘ of all rings
 - 2020/q4: demonstrated at SIS18, ESR
 - 2022/q1: routine operation at SIS18, ESR, CRYRING
 - synchronization of low-level-RF between rings ($h=1$)
 - 2021/q2: demonstrated frequency beating SIS18 \rightarrow ESR
 - 2022/q1: routine operation frequency beating; SIS18 \rightarrow ESR \rightarrow CRYRING; stacking in ESR
 - 2025/q2: demonstrated phase shift method SIS18 \rightarrow ESR (prototype)
- detection and monitoring
 - ‚phase measurement‘ of $h=1$ group DDS systems
 - until 2022: routine operation with 1 ns precision
 - since 2023: routine operation with sub-ns precision

Bunch-2-Bucket System II

- action:
 - trigger kicker
 - transfer between rings
 - all 'fast extractions' of all rings
 - 2020/q4: demonstrated at SIS18, ESR
 - 2022/q1: routine operation at SIS18, ESR, CF
 - synchronization of low-level-RF between rings (h)
 - 2021/q2: demonstrated frequency beating SIS
 - 2022/q1: routine operation frequency beating;
 - 2025/q2: demonstrated phase shift method SI
- detection and monitoring
 - 'phase measurement' of h=1 group DDS system:
 - until 2022: routine operation with 1 ns precision
 - since 2023: routine operation with sub-ns precision



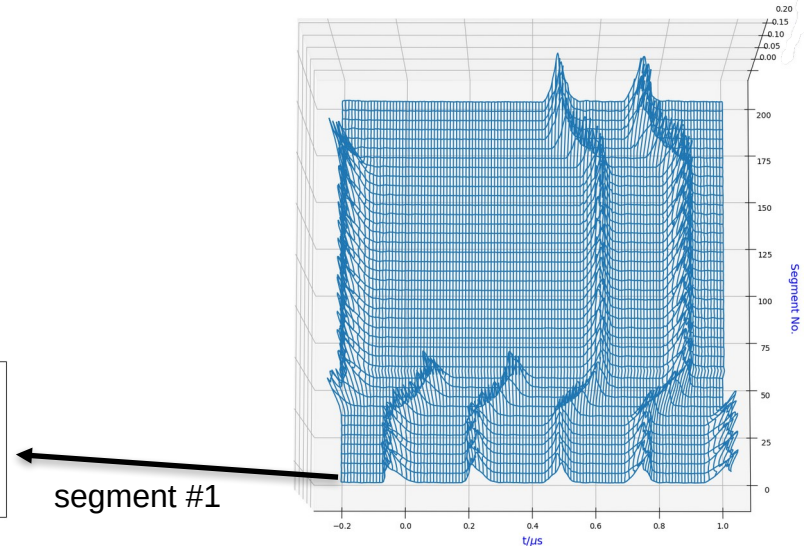
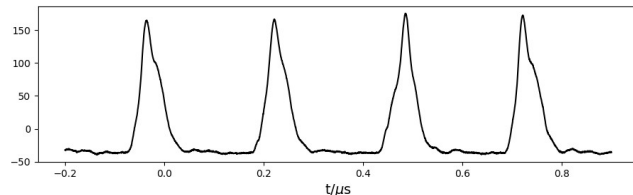
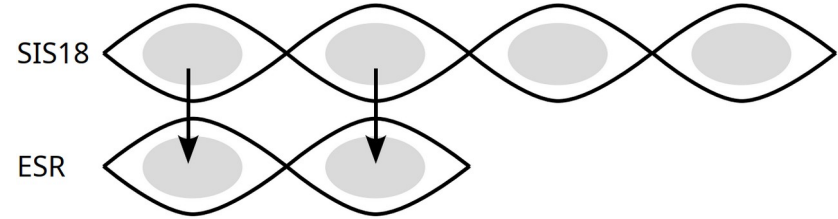
Bunch-2-Bucket System II



- action:
 - trigger kicker
 - transfer between rings
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 - 2020/q4: demonstrated at SIS18, ESR
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- detection and monitoring
 - ‚phase measurement‘ of $h=1$ group DDS systems
 - until 2022: routine operation with 1 ns precision
 - since 2023: routine operation with sub-ns precision
 - kicker magnet probe: time of rising edge (all rings) and flat-top length (SIS18, ESR) using a simple comparator; data delivered to customers 1 ms after kick via timing message

Phase Shifting in SIS18 (4 ms, #037)

- SIS18 settings:
 - $^{12}\text{C}^{6+}$ from 11.4 to 400 MeV/u, $h=4$
 - cooler on during injection
 - 2 out of 4 SIS bunches transferred to ESR
 - Typical intensities:
 - $5.0\text{E}9$ particles in SIS18
 - $2.5\text{E}9$ particles extracted (2/4)
 - $6.0\text{E}8$ particles stored into ESR
- no optimization of SIS settings to minimize dipole oscillations or to optimize bunch shape



segment #1

SIS18: phase shifting + beam phase control

