



CBM STS

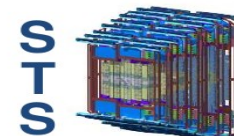
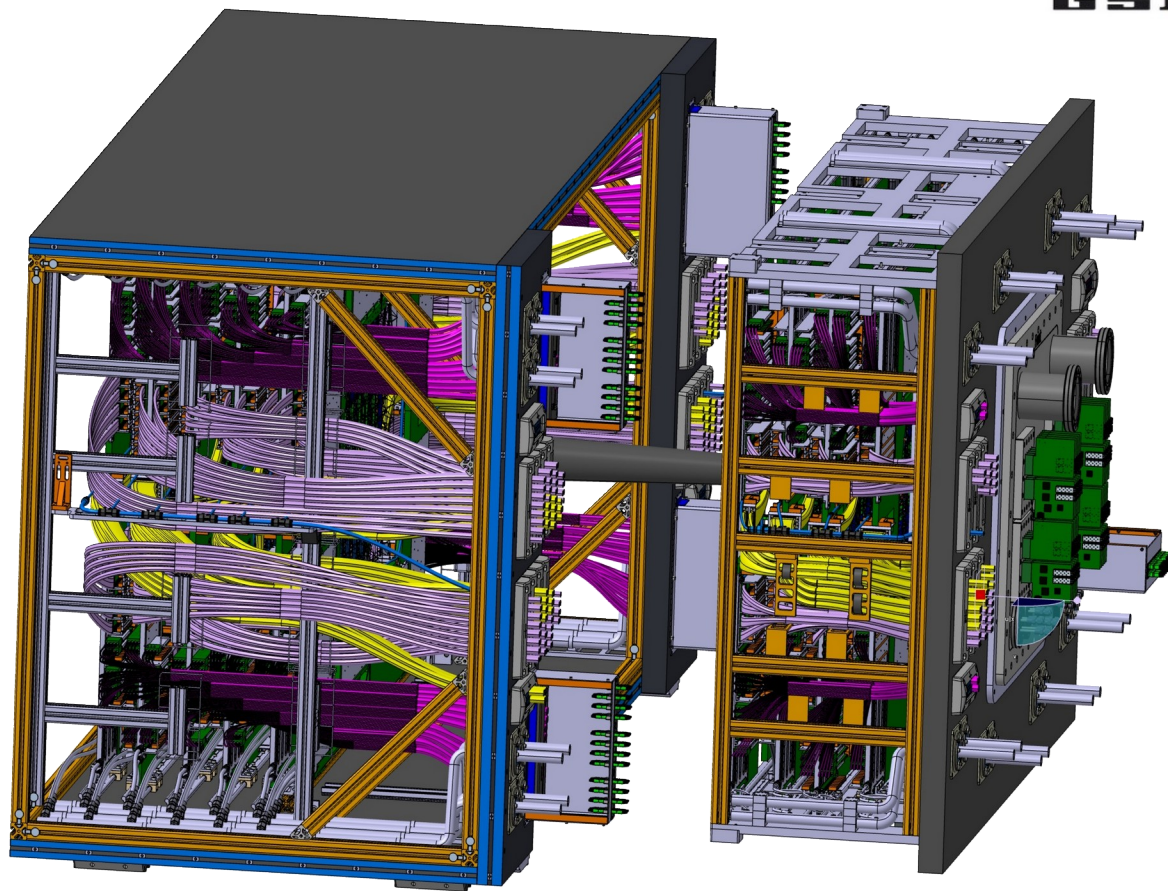
THE CBM-STS TEAM

SILICON @ GSI KICK-OFF EVENT

31.01.2025

Silicon @ GSI

Alberica Toia



CBM AND STS

Compressed Baryonic Matter:

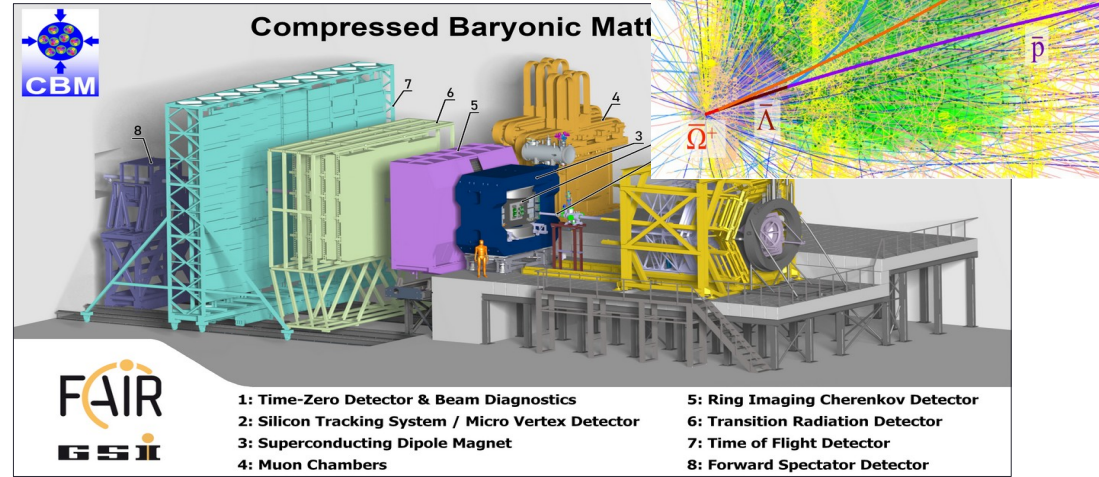
Fixed target, heavy-ion experiment @SIS100

Au+Au @ 12 AGeV

precise measurements of rare probes

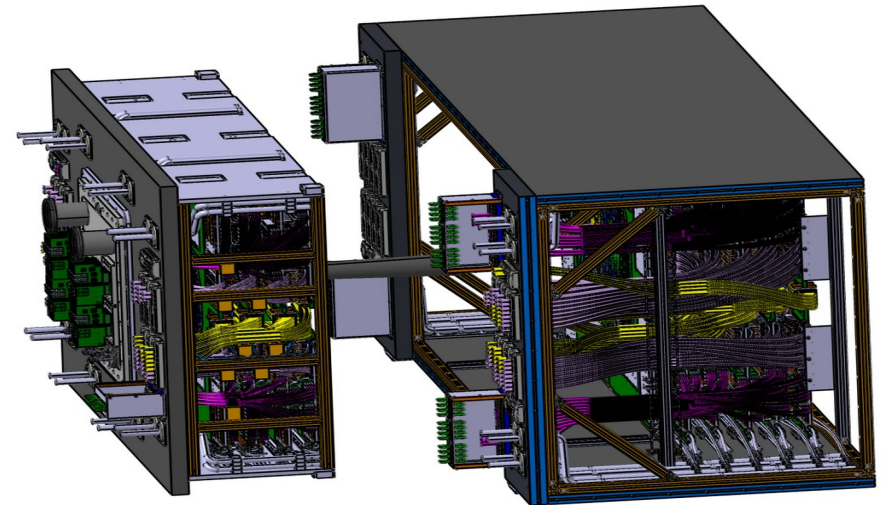
- **High multiplicity collisions:** $O(1000)$ particles/collision
- **High event rates,** up to 10^7 Hz: $O(10M)$ collision/s

- **triggerless** experiment
- **free-streaming** readout
- **online** full event reconstruction and selection



Silicon Tracking System

- **high granularity** (2M channels, 8 tracking stations)
 - High precision measurements, complex decay topology
 - spatial resolution** ($30 \mu m$) → $\Delta p/p = 1 - 2\%$ ($B=1T$)
 - tracking efficiency $>97\%$ for primary tracks
- Minimize multiple scattering
 - **low material budget** ($2 - 8\% X_0$)
- Fast, radiation hard detector & front-end electronics
- Free-streaming readout and online event reconstruction
- High event rates
 - **timing resolution** (5 ns), low dead-time



STS @ GSI

Module Production:

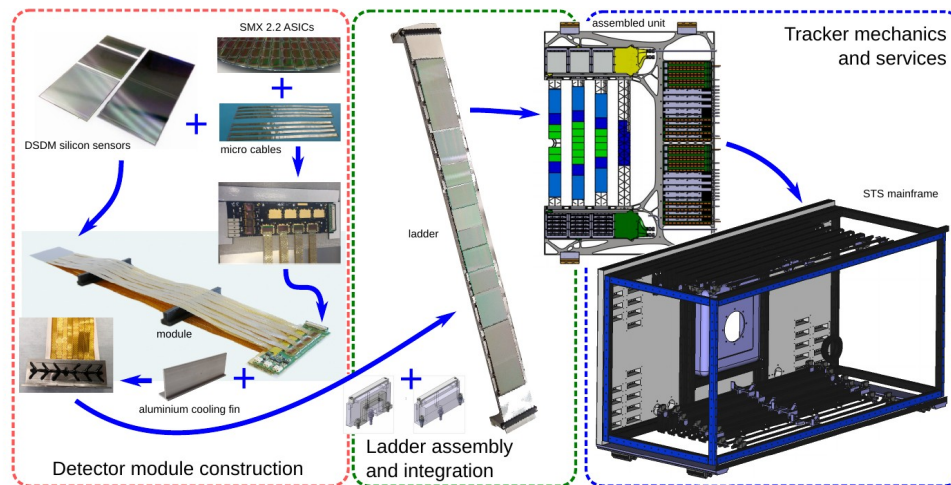
Module Assembly
Components QA
Module characterization

Ladder Production:

Ladder Assembly
Ladder Test

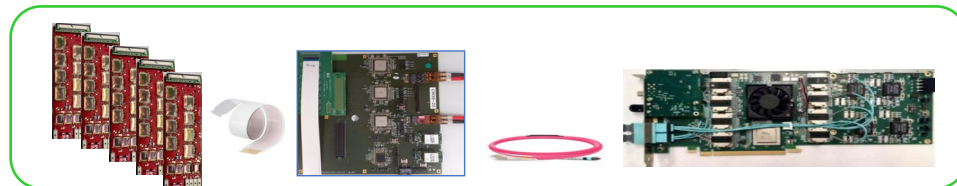
Detector Integration:

Mechanical design
Ladders → C-frames → STS box



Readout Chain:

Front-End Board → Readout Board → Interface → FLES



Cooling

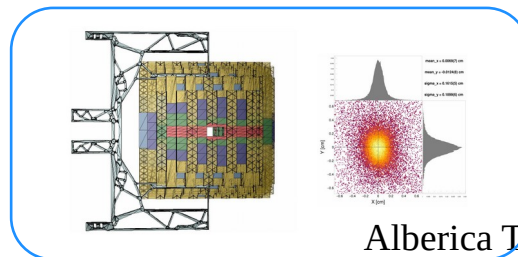
Detector Controls:

DCS, ECS

Simulations and Data Analysis:

Detector geometry
Digitizer
Reconstruction (calibrations)

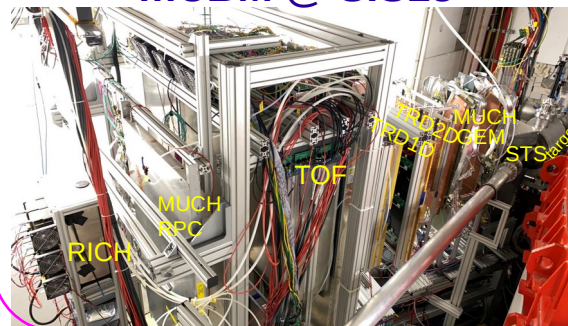
Silicon @ GSI



Test setup

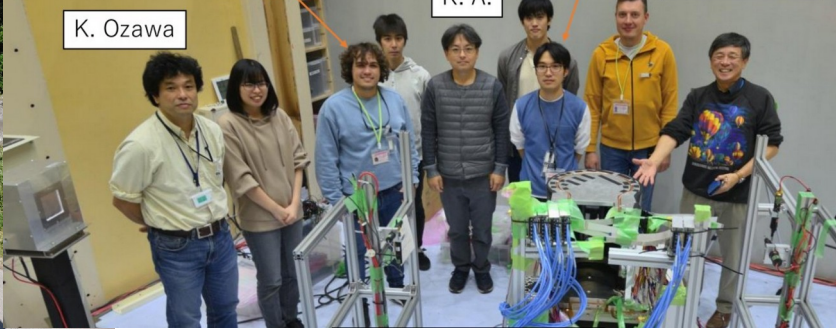
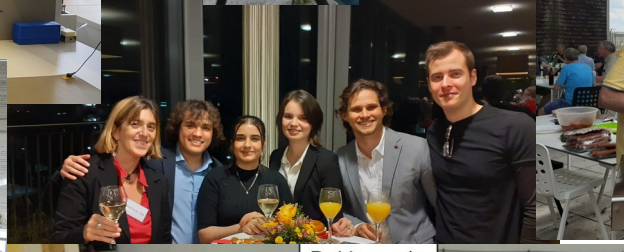
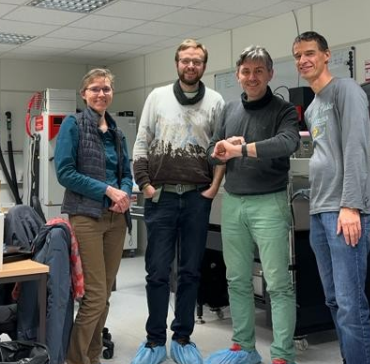
Alberica Toia

mCBM @ SIS18



E16 @ J-PARC





D. R. Garces

R. Yamada

M. Teklishyn

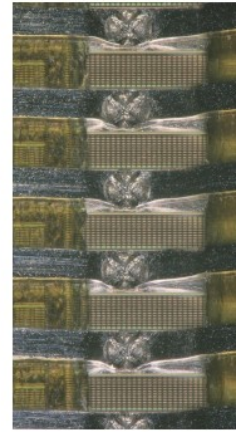
K. A.

K. Ozawa

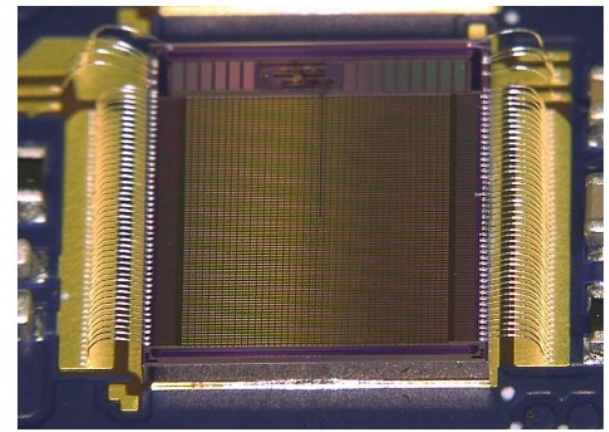
CARMEN

Interconnection technologies and module assembly at GSI Detector Laboratory

- infrastructure: 600 m² cleanroom, ISO 5 solid state area
- equipment for interconnection technologies: 2 F& K Delvotec M17S, 1 Delvotec M17L, 2 F & K Delvotec G5 wirebonders



TAB-bonding

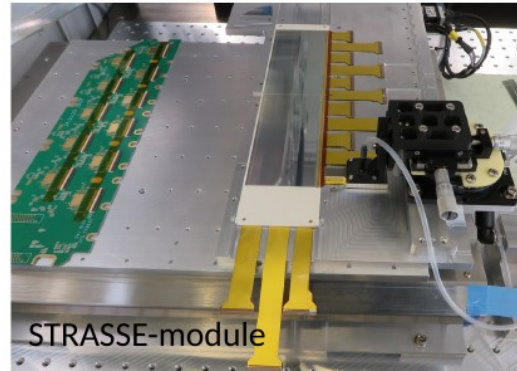


wirebonding with 25 μ m Aluminum wire

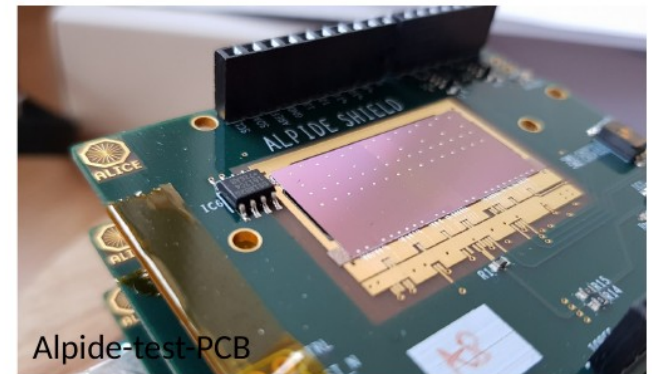
- module assembly and test objects



CBM-STS-module



STRASSE-module



Alpide-test-PCB

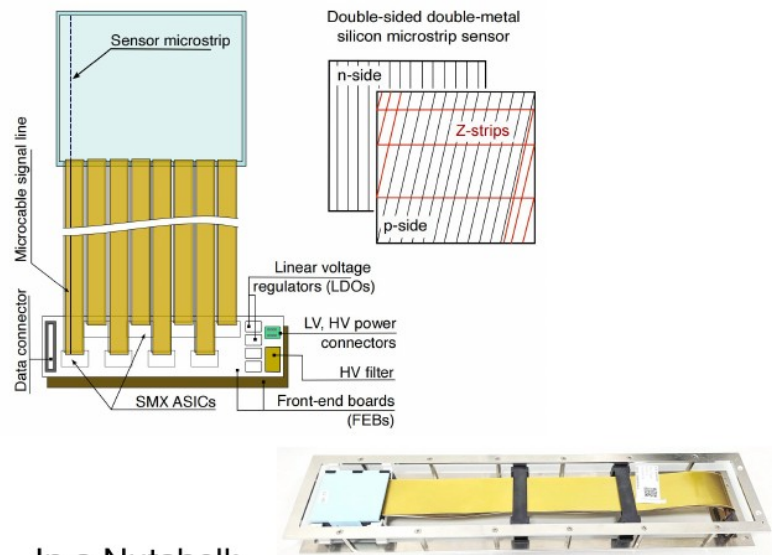
IRAKLI

ADRIAN

TESTING OVERVIEW: WHAT, WHY, WHERE, WHEN, HOW & ETCs

In a Nutshell:

- 876 modules for STS
- 160 module variants (sensor + microcables)



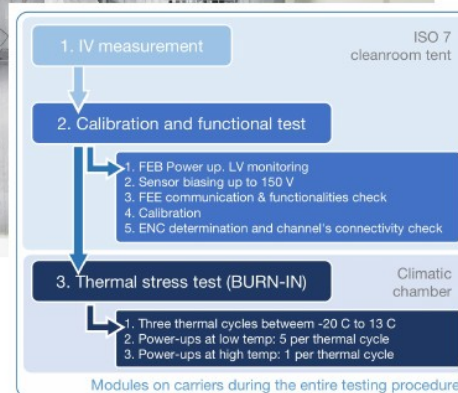
In a Nutshell:

- 106 ladders
- Multiple ladder variants with 2-10 modules



DAY 0 questions:

- Why do we test the modules?
- How and where do we test them?
- What do we test?
- How long does it take?
- What are the existing hardware and software?
- Which parameters do we collect, and why those?
- How to write/interpret and store the results?



Dr. Adrian Rodríguez Rodríguez
GSI Detector Labor



[A. Rodríguez Rodríguez et al. \(2023\), NIM A 1058 168813, DOI 10.1016/j.nima.2023.168813](#)
[M. Teklishyn et al. \(2024\), JINST 19 C07002, DOI 10.1088/1748-0221/19/07/C07002](#)

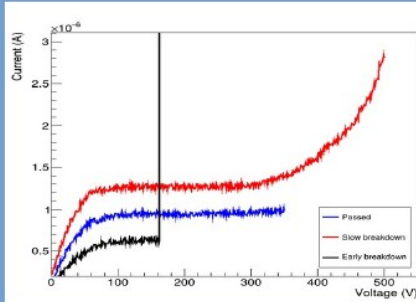
ANJU

Module Testing

Anju Sharma



IV Measurement



Functional Test

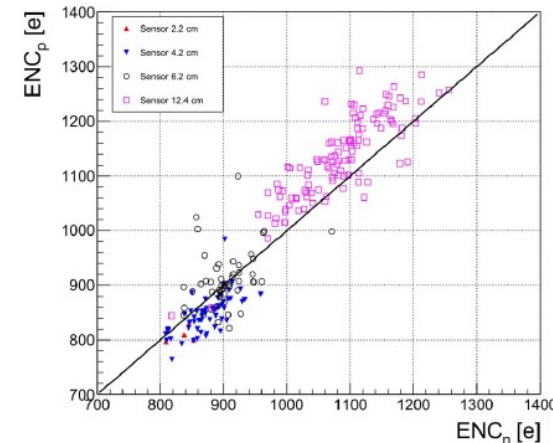
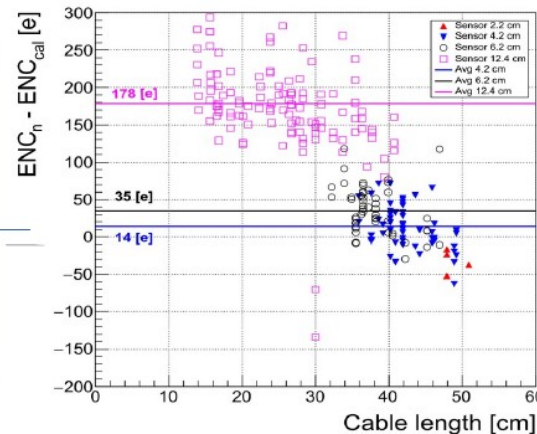
- LV monitoring
- Sensor biasing
- ASICs communication and configuration
- Calibration
- ENC measurement
- Connection check
- Broken channels
- Others..

Thermal test (BURN-IN)

- Thermal cycling
- Electrical stress

Statistical analysis of tested modules

- ENC correlation
- Prediction of ENC value from the estimated capacitance value



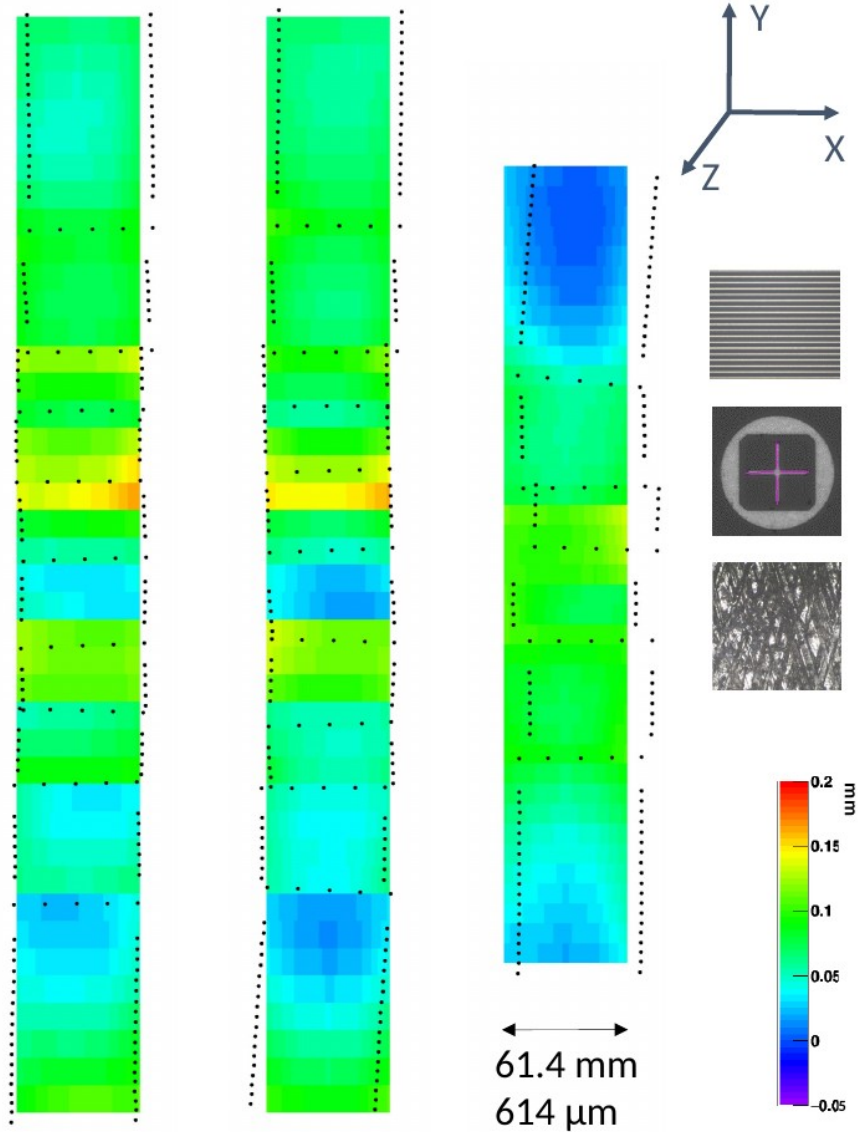
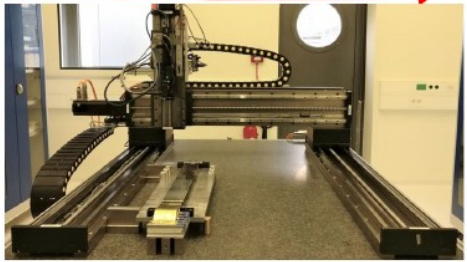
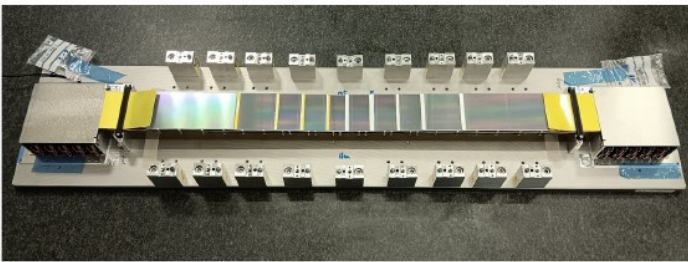
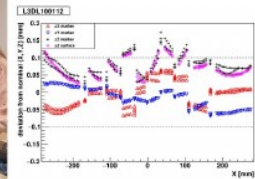
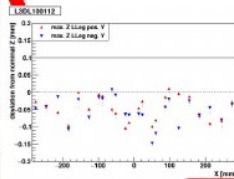
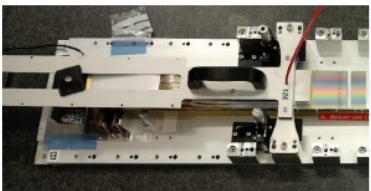
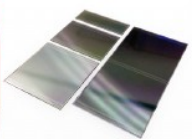
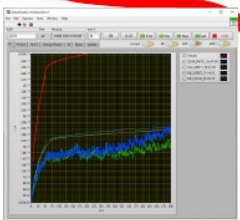
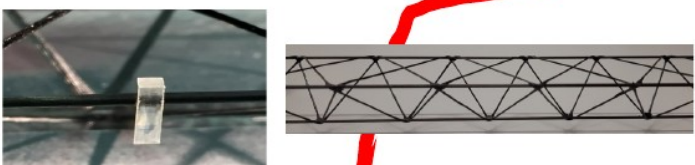
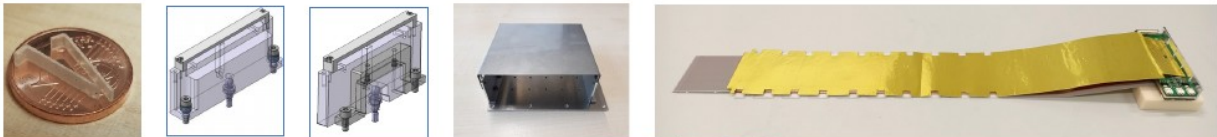
TOTAL : 309

STARTED: 30

PASSED : 278

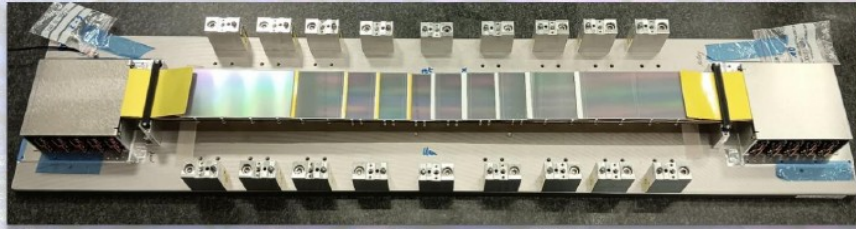
FAILED : 1

ULI



LADY MARYANN

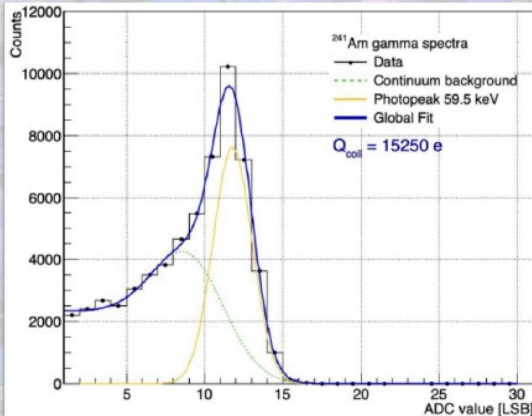
Performance assessment and operation aspects in the assembly process of the Silicon Tracking System of the CBM experiment at FAIR



STS Ladder performance and characterization



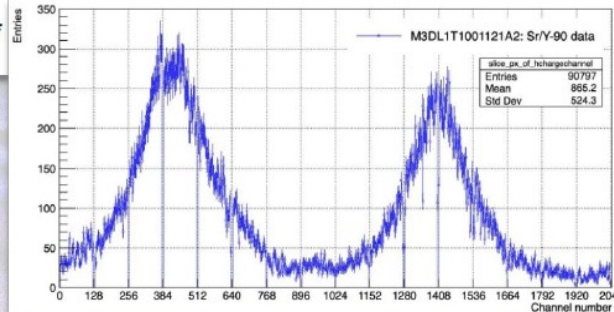
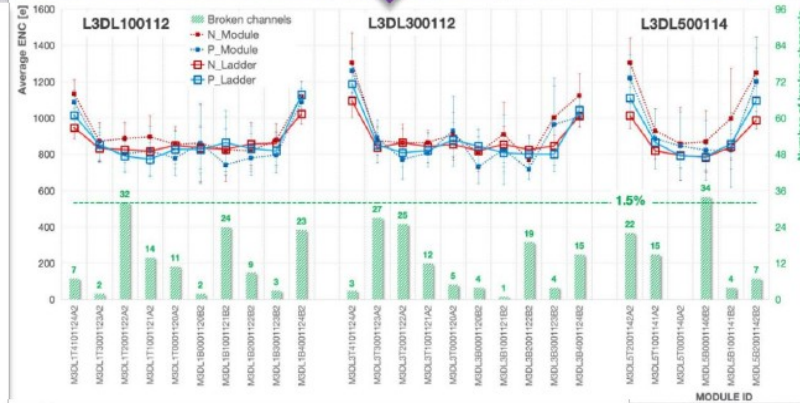
Lady Maryann Collazo Sánchez
PhD student



^{241}Am spectrum measured in a random ASIC of N-side using a high resolution calibration



$^{90}\text{Sr/Y}$ source measurement



1. IV measurement up to EOL

Coarse IV measurement with LV connected

2. FEE functionalities check

3. ENC measurements

1. Single module on Ladder
2. All modules biased and configured
3. All modules @ low thr (Analog and digital activity in all adjacent modules)

4. Data readout from $^{90}\text{Sr/Y}$

Ladder Test box

FUNCTIONAL TESTING

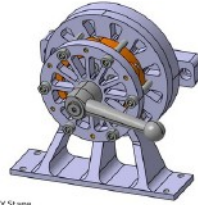


OLEG

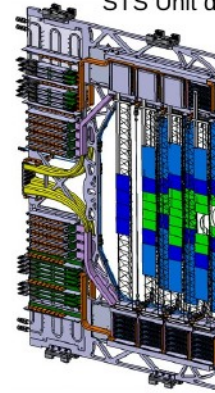
Mechanical engineering and integration

- Development of components & assemblies
- Integration into the full CAD model
- Production preparation and coordination
 - Tech. drawings + specifications
 - Manufacturing process definition
 - Component validation
- Prototyping and testing

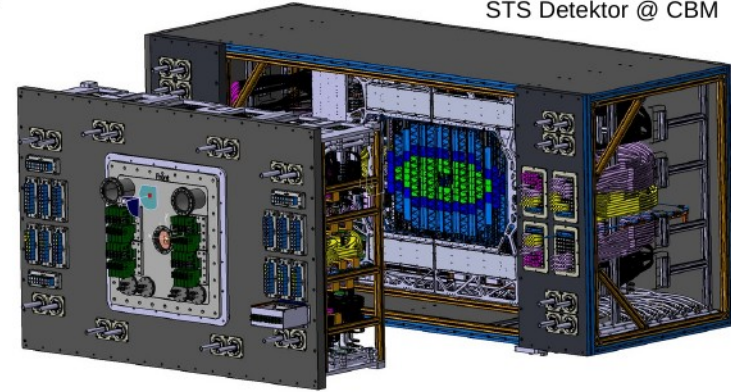
Custom mechanism



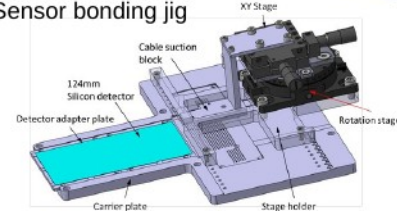
STS Unit design



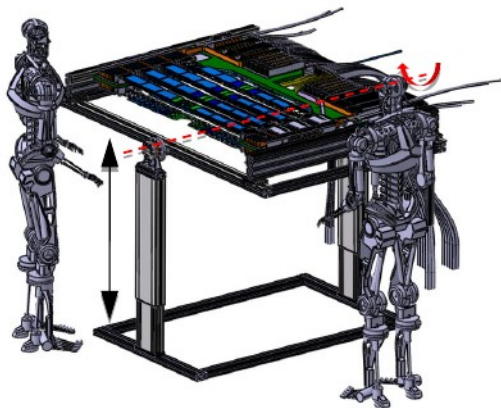
STS Detektor @ CBM



Sensor bonding jig



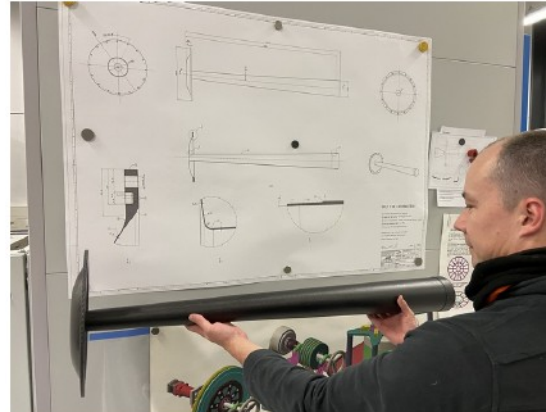
[Unit assembly jig CAD model]



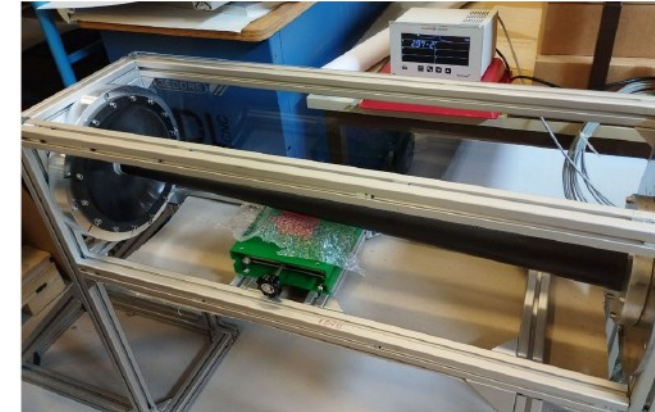
[Unit assembly jig]



[STS Beam pipe first look]



[STS Beam pipe vacuum testing]



KSHITIJ

INTRODUCTION AND CHALLENGES

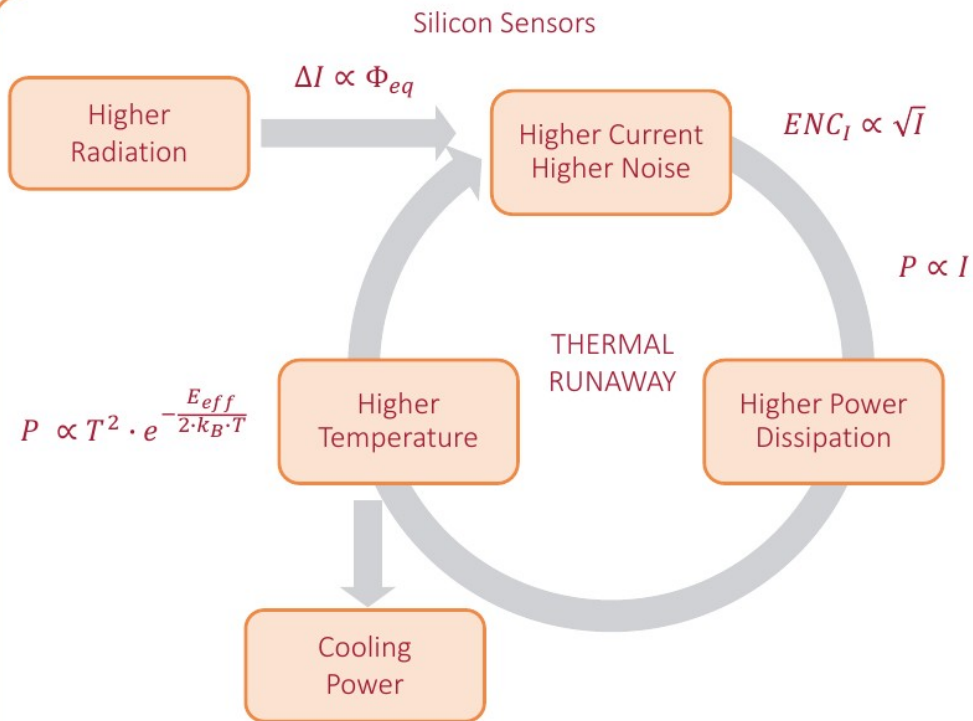
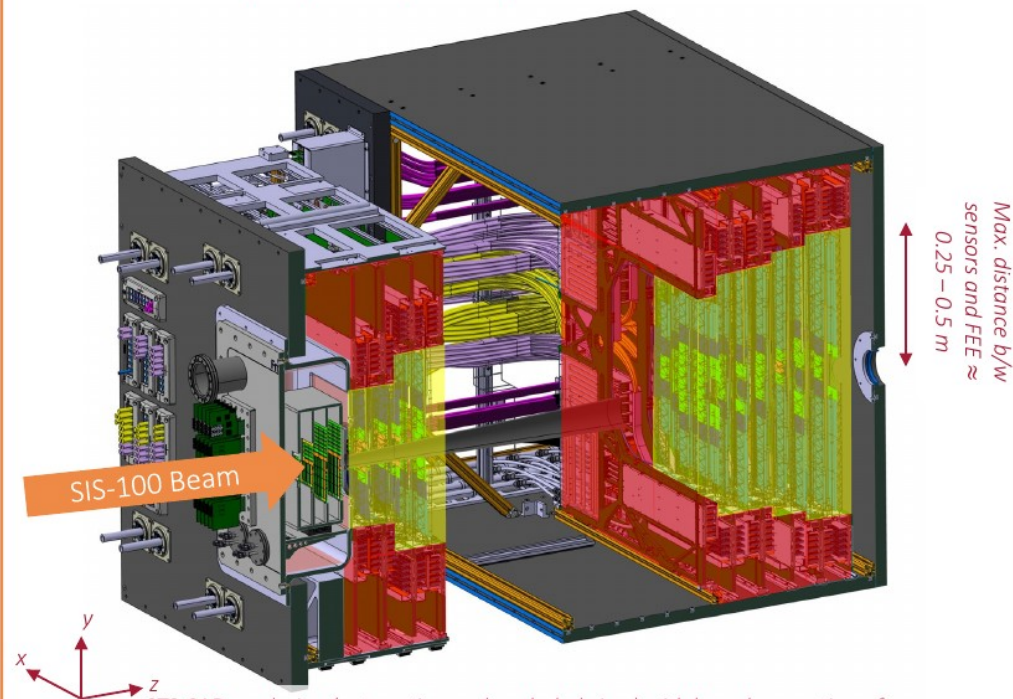


Illustration showing the role of sensor thermal management in neutralising the radiation-induced positive feedback loop of thermal runaway

STS silicon sensors must be cooled to 10°C to avoid radiation-induced adverse affects on sensors' properties due to an accumulated fluence of $0.24 \times 10^{14} \text{ n}_{eq}/\text{cm}^2$ all while minimising the material budget

(Peripherally-located) Front-End Electronics



STS CAD rendering (cut-section and exploded view) with broad marcation of sections with sensors (in green) and electronics (in red) (Credits: O. Vasylyev)

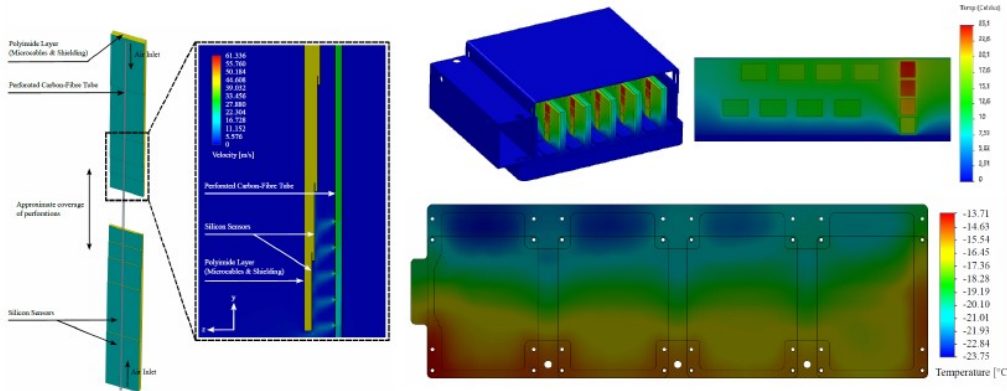
STS electronics dissipate $\sim 1 \text{ W/cm}^2$ (totalling to 40 kW) close to silicon sensors ($\approx 25 \dots 50 \text{ cm}$ away) within STS's boundary conditions (many interfaces, heat sink thickness of 12 mm and coolant temp. $\sim -20^\circ\text{C}$)

Cooling Concept - Calculations & Simulations:

Liquid-Assisted Air Cooling

Thermal Finite Element Analysis (FEA) and Computational Fluid Dynamics (CFD) simulations used to underpin the –

- (a) Design of the cooling elements
- (b) Operational parameters (coolant flow rate, temperature)
- (c) Margin from thermal runaway



CFD Air Flow Simulations for
Silicon Sensor Cooling

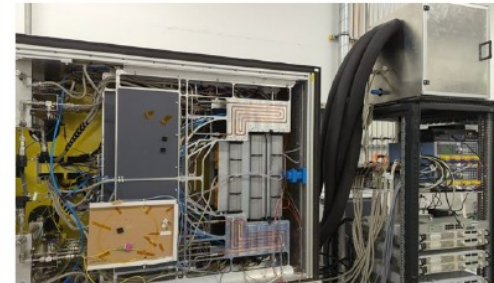
Thermal FEA and CFD Simulations w/
liquid Novec 649 for FEE Cooling

Air cooling for silicon sensors (approx. 50 mW/cm² at 10°C cooled by impinging air jets) Liquid cooling for peripheral front-end electronics (40 kW cooled by liquid 3M Novec 649 at -20°C)

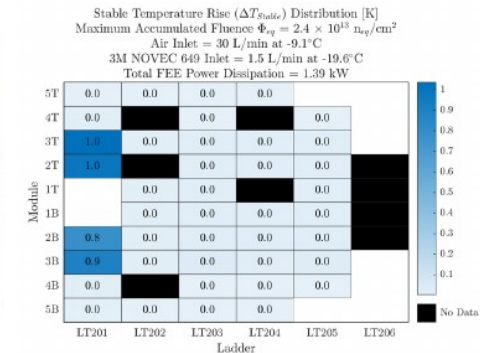
Thermal Demonstrator & Cooling Mechanics:

Coordinated with the local engineering team and external companies to make pre-production and thermal prototypes of several components, to finally make the *STS Thermal Demonstrator* – setup to test the cooling concepts in realistic boundary conditions.

- (a) Cooling elements
- (b) Module gluing procedure
- (c) CF-sandwich thermal encl.
- (d) Env't. monitoring
- (e) Cooling plants
- (f) Readout and DAQ



Thermal Demonstrator Setup

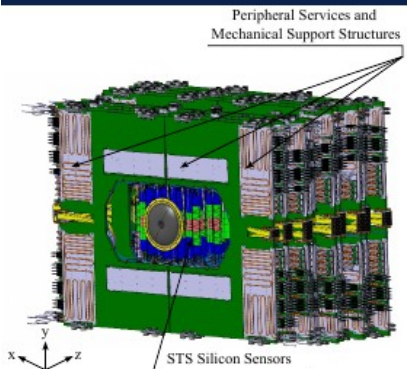


Stable temperature rise distribution over
the entire half-station at EOL fluence

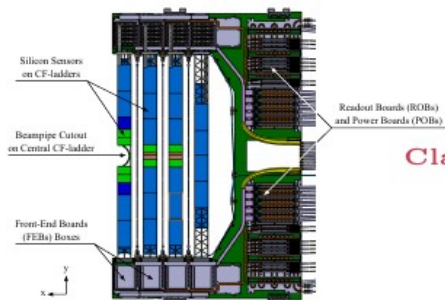
For the baseline operational parameters, as defined by numerical simulations, thermal runaway is inhibited while neutralising the FEE power for the foreseen fluence scenarios (extensive parameter scan also done)

MEHUL

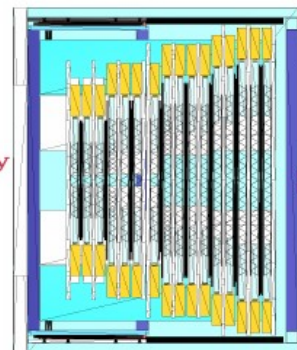
STS: From CAD geometry model to ROOT simulation geometry



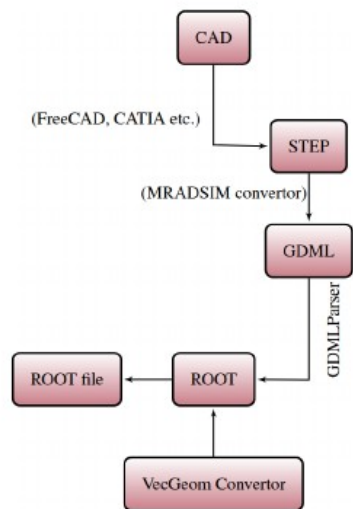
STS detector CAD geometry



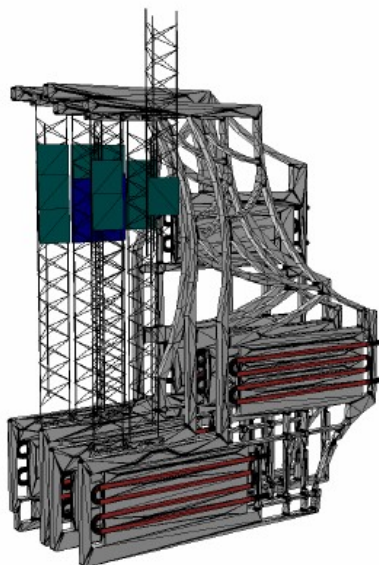
Classical approach for simulation geometry



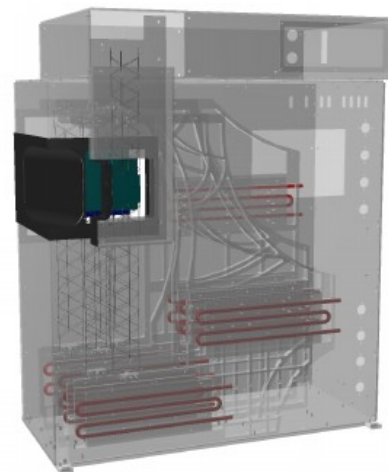
Primitive solid based STS simulation geometry



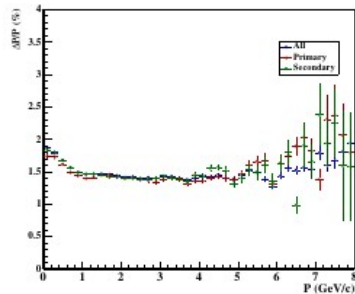
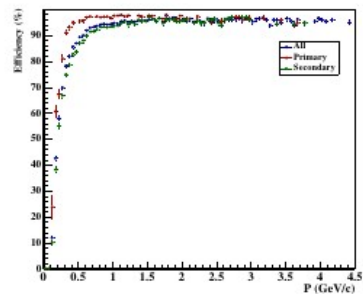
Procedure for CAD model to ROOT geometry



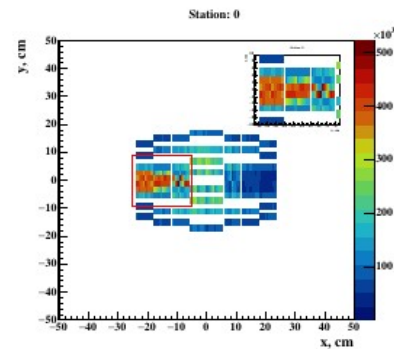
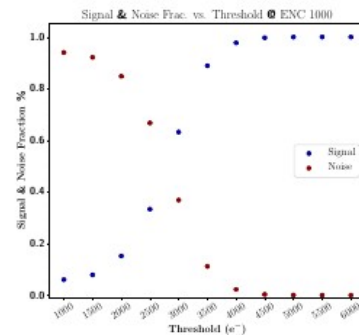
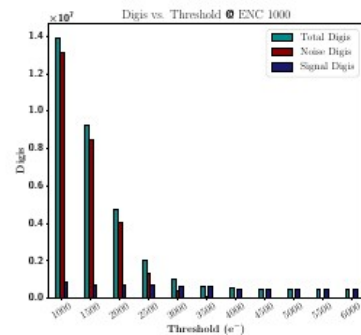
Tessellated solid based mSTS geometry imported directly from CAD model



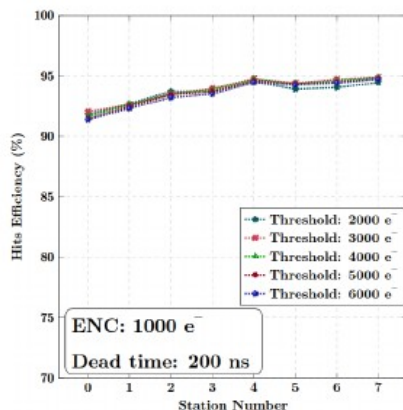
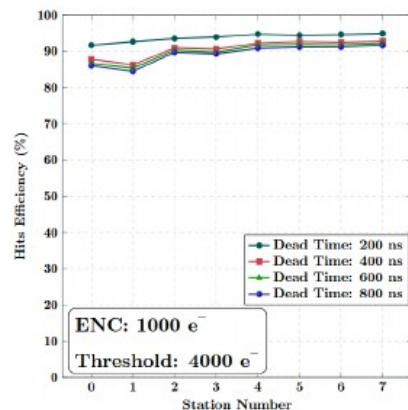
STS: Simulation Performance



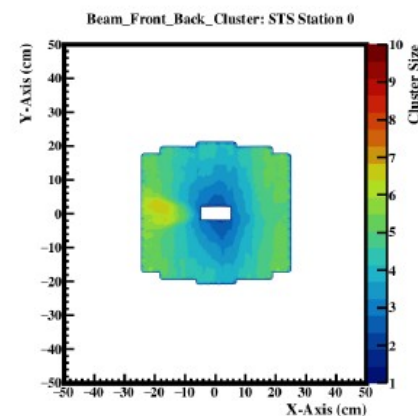
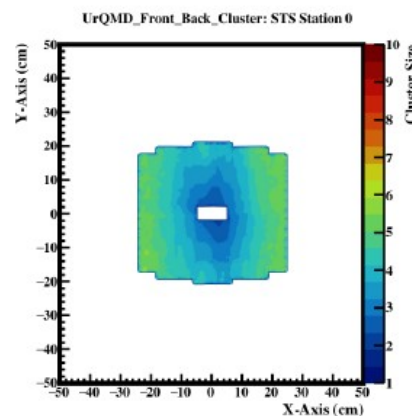
Efficiency and Momentum resolution



Data rates study



Hits to MC points efficiency at the different threshold and dead time



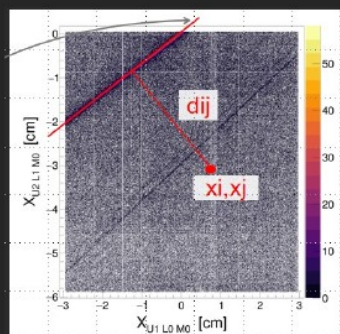
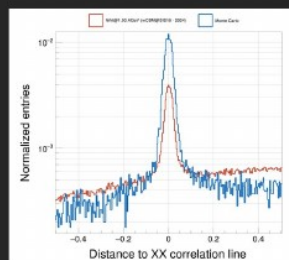
Mean cluster size for the STS station 0, for both UrQMD and Beam transport

DARIO

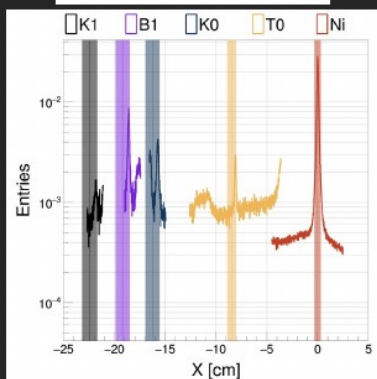
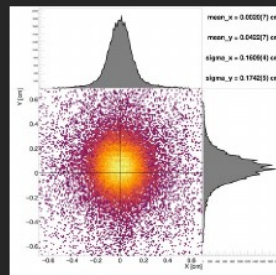
Tracking and Vertexing performance analysis



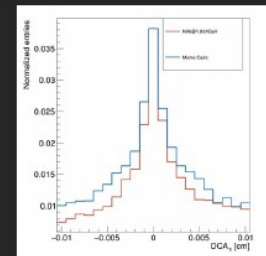
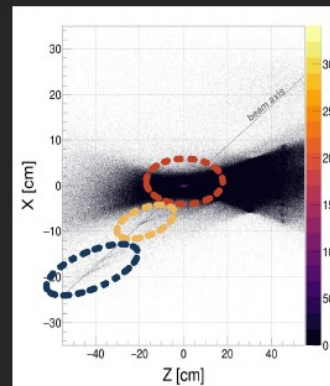
Dario
Ramirez



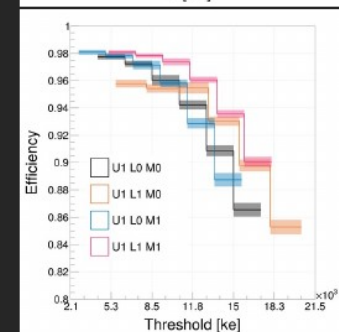
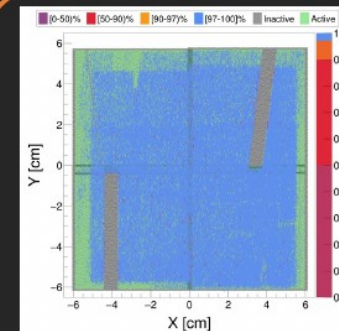
Spatial resolution
estimation



Secondary targets
at mCBMSIS18



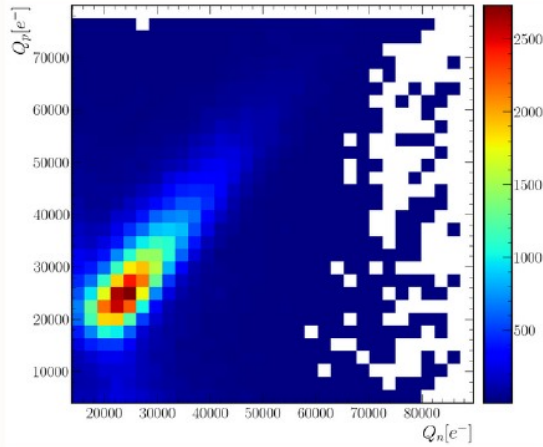
3D vertex
reconstruction



Track based
efficiency analysis

DAVID

Charge Calibration

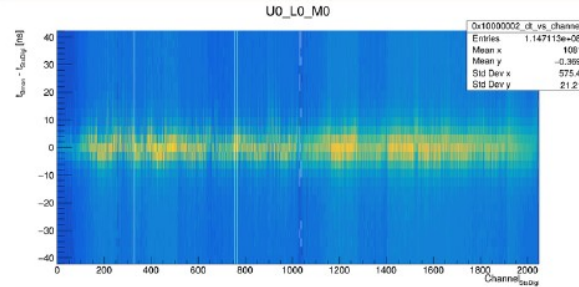


$$T_n = T_{lab} - 830(58 - V_{ref\ data})$$

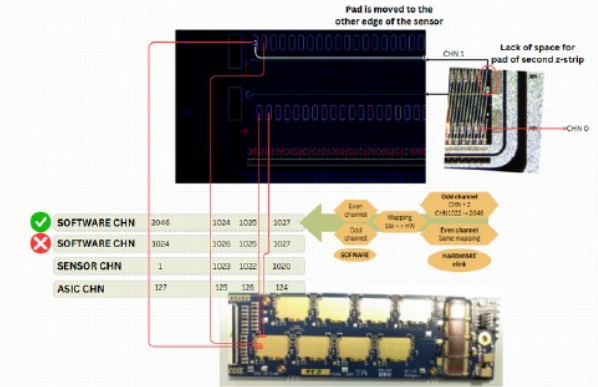
$$T_p = T_{lab} - 720(58 - V_{ref\ data})$$

$$D = 31 * 6241 * G$$

Time Calibration



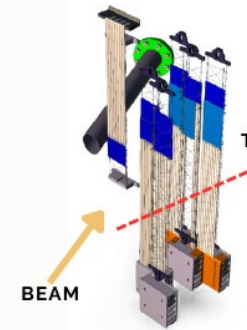
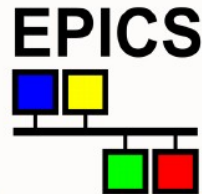
Channel Mapping



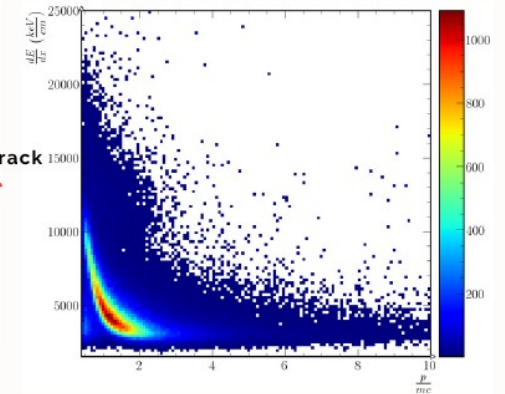
David Gutierrez Menendez
PhD Student



DCS



dE/dx PID



$$\frac{dE}{dx} = \frac{E_{loss}}{L} = \frac{3.6Q}{N_{hits}\Delta z} = \frac{3.6 \sum N_{hits} \frac{Q_n + Q_p}{2}}{N_{hits}\Delta z}$$

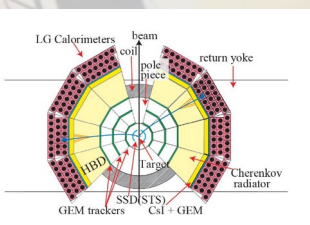
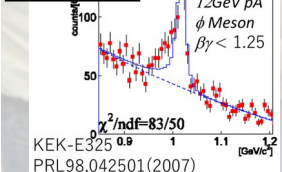
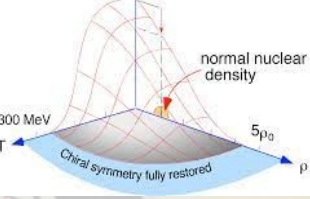
DAIRON & MAKSYM



Dr. Maksym Teklishyn
PhD student. Dairon Rodriguez

A collaboration started with J-PARC
involving the E16 experiment

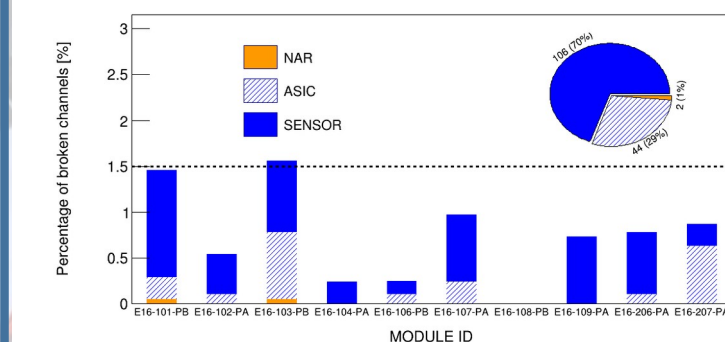
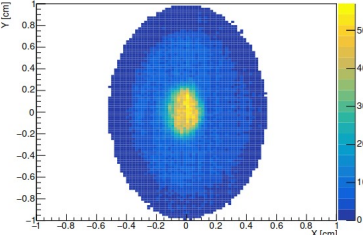
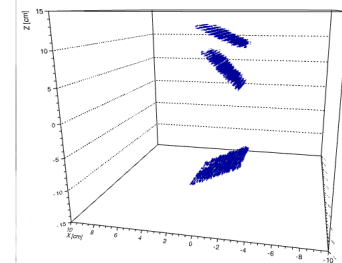
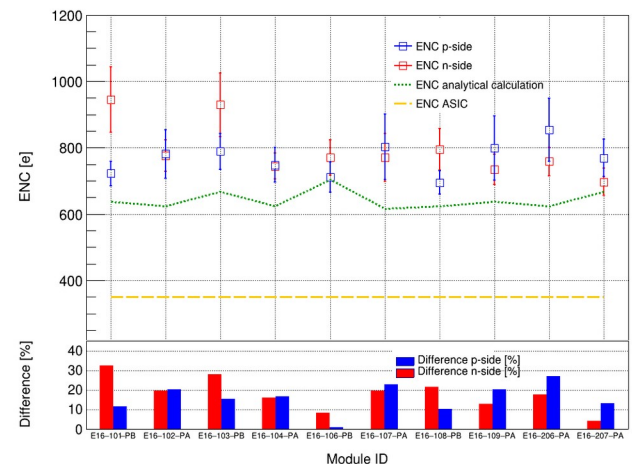
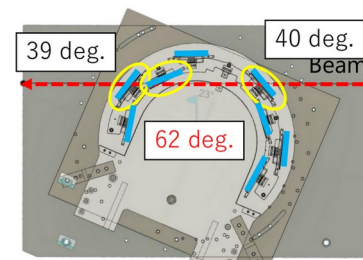
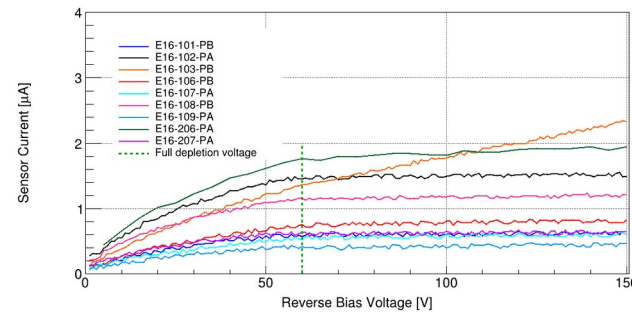
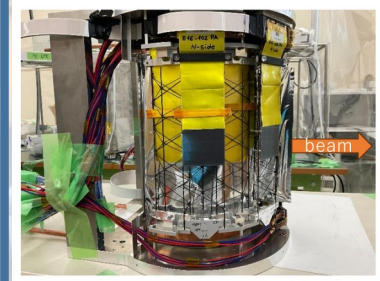
Similar physics interest



$p+A @ 30\text{GeV} \rightarrow \rho, \omega, \phi \rightarrow e^+e^-$
8 SDD (10 assembled) (RUN 0, RUN 1)
26 SDD full acceptance (RUN 2)

STS modules:

- ☐ light weight
- ☐ high rate capability
- ☐ double sided



2024 beam campaign highlight using just one layer
Imagine with 8 stations in STS :)

