



# Luminosity Detector

Report

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For the PANDA luminosity detector group

11.03.2013

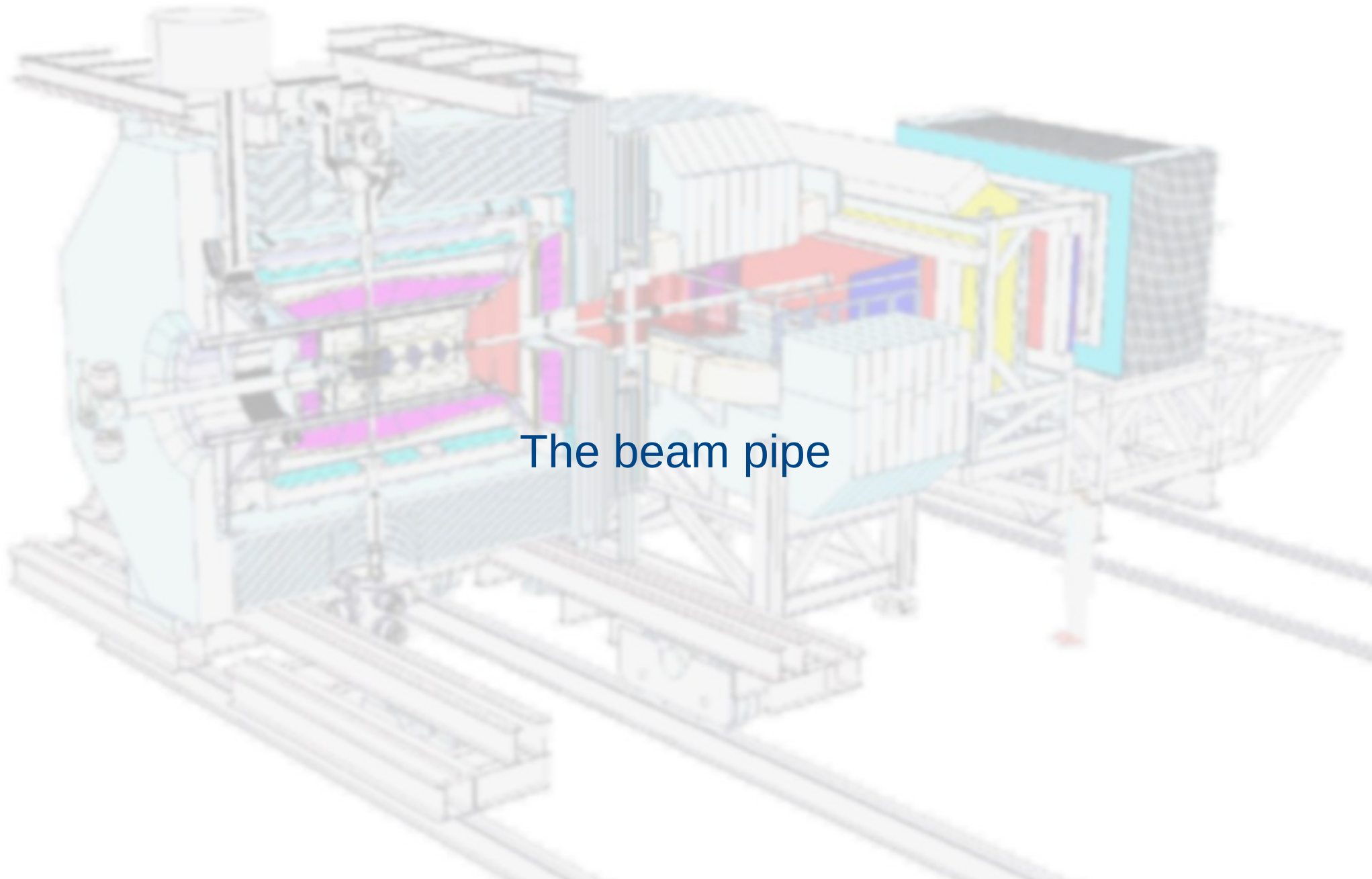
Collaboration meeting in Goa



JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ

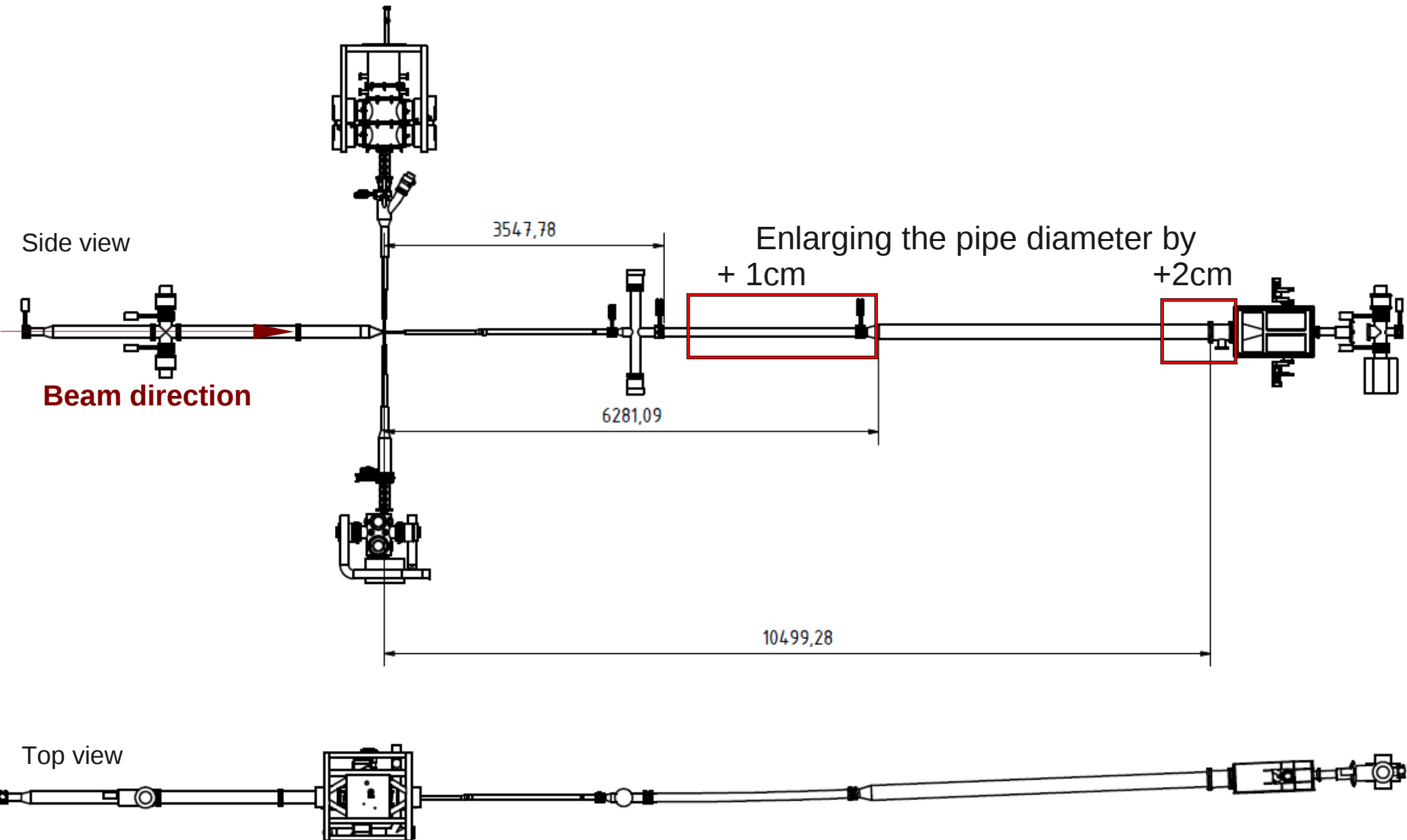


Helmholtz-Institut Mainz

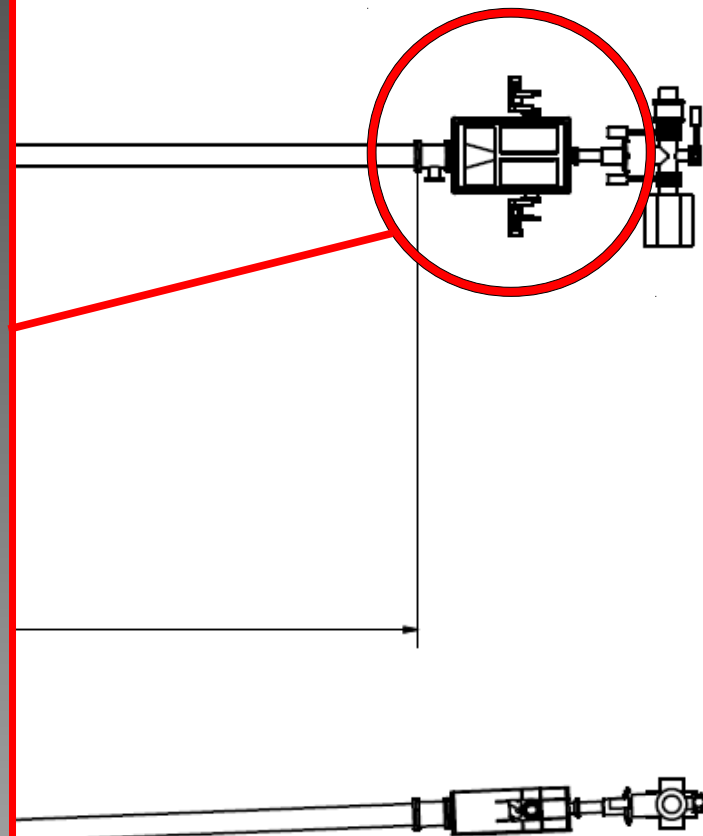
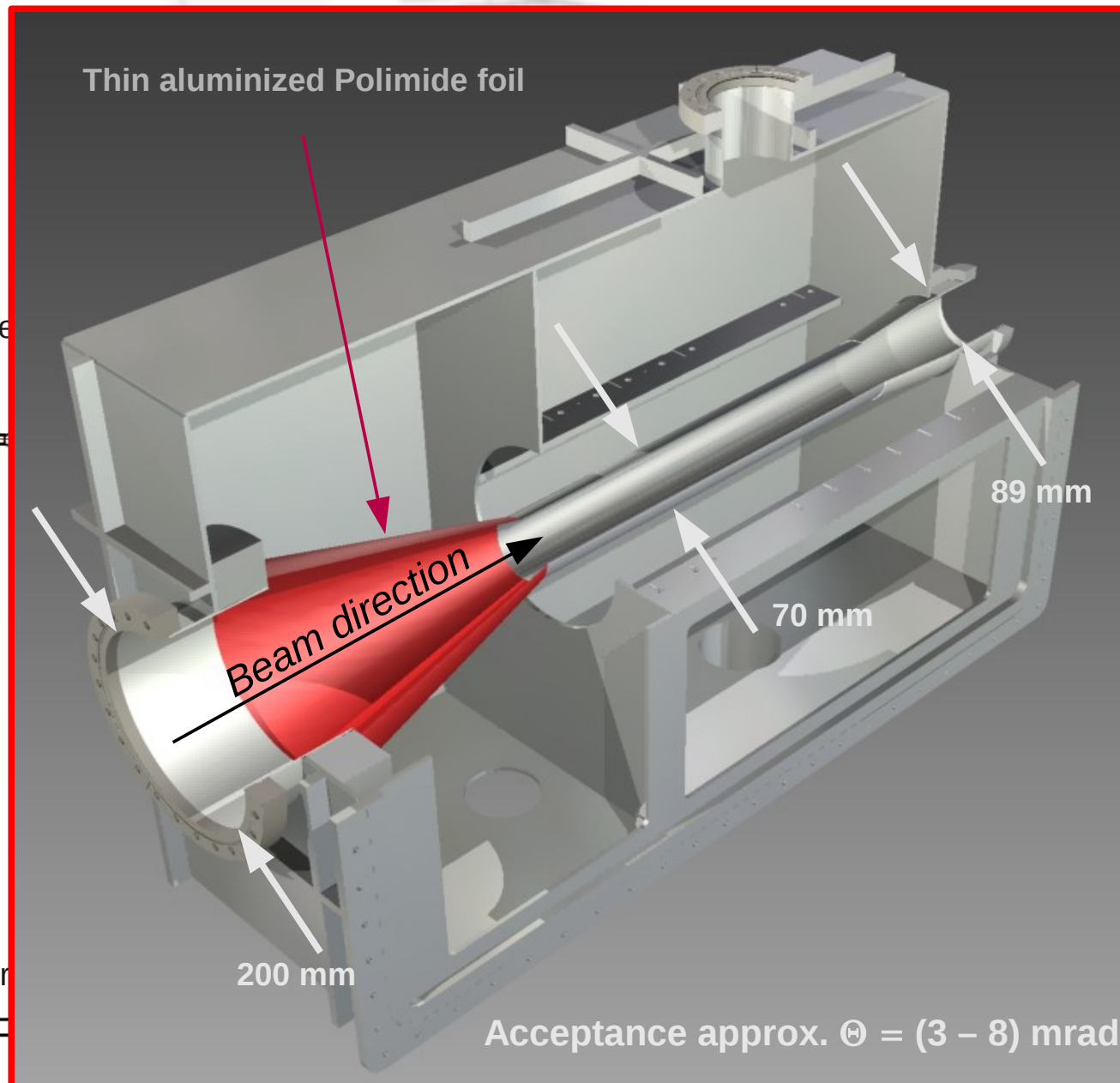


The beam pipe

# Modifications to the beam pipe



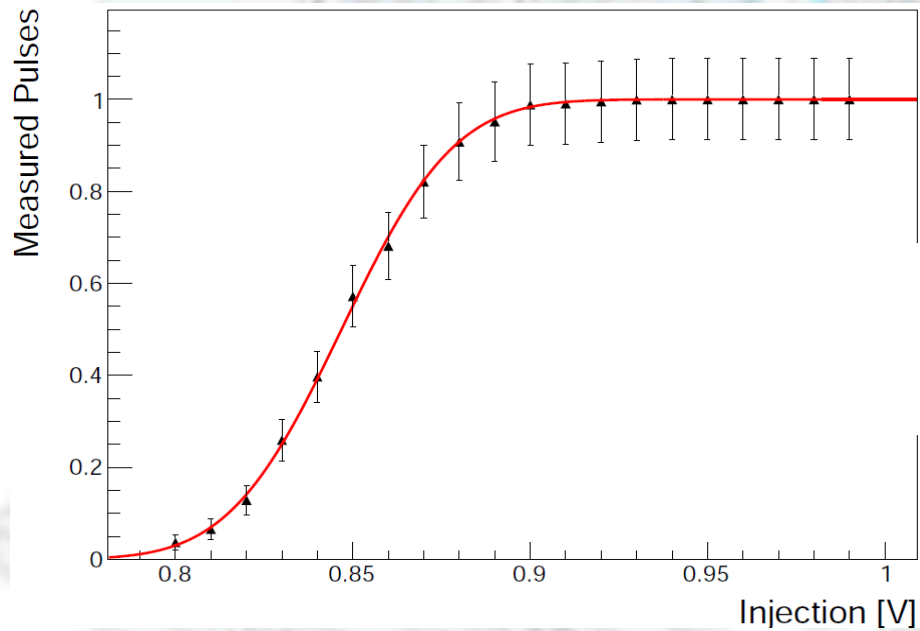
# Beam pipe dimensions in the detector region



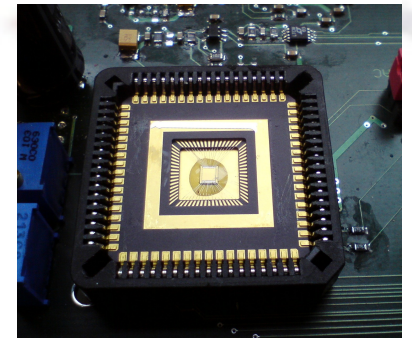
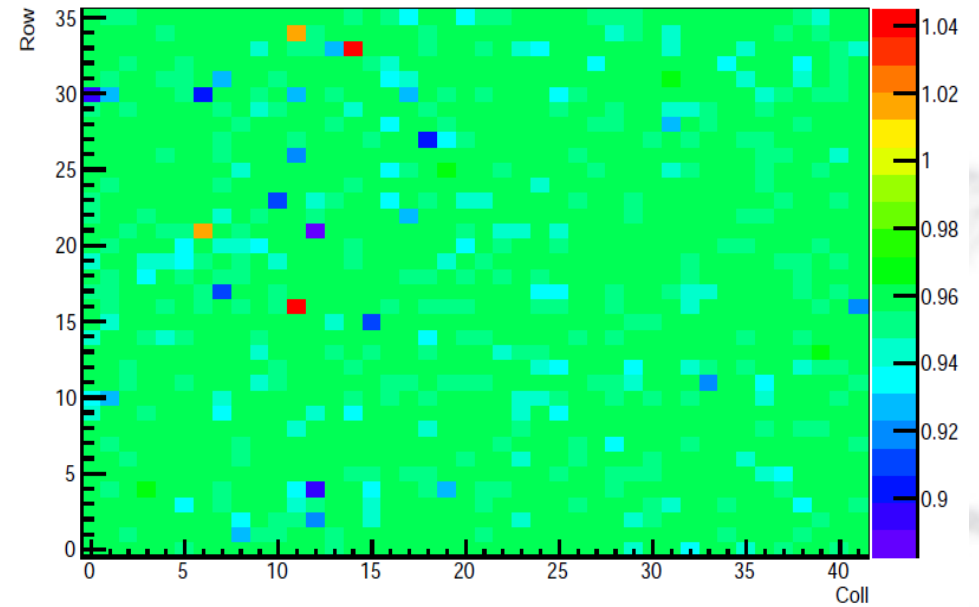
# HV-MAPS

# Measurements with the muPix2 prototype

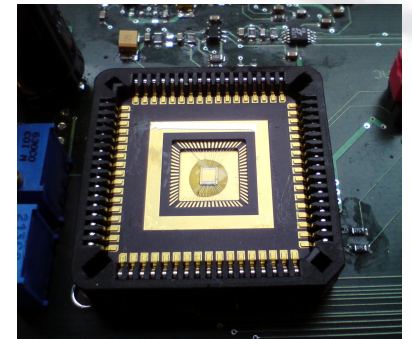
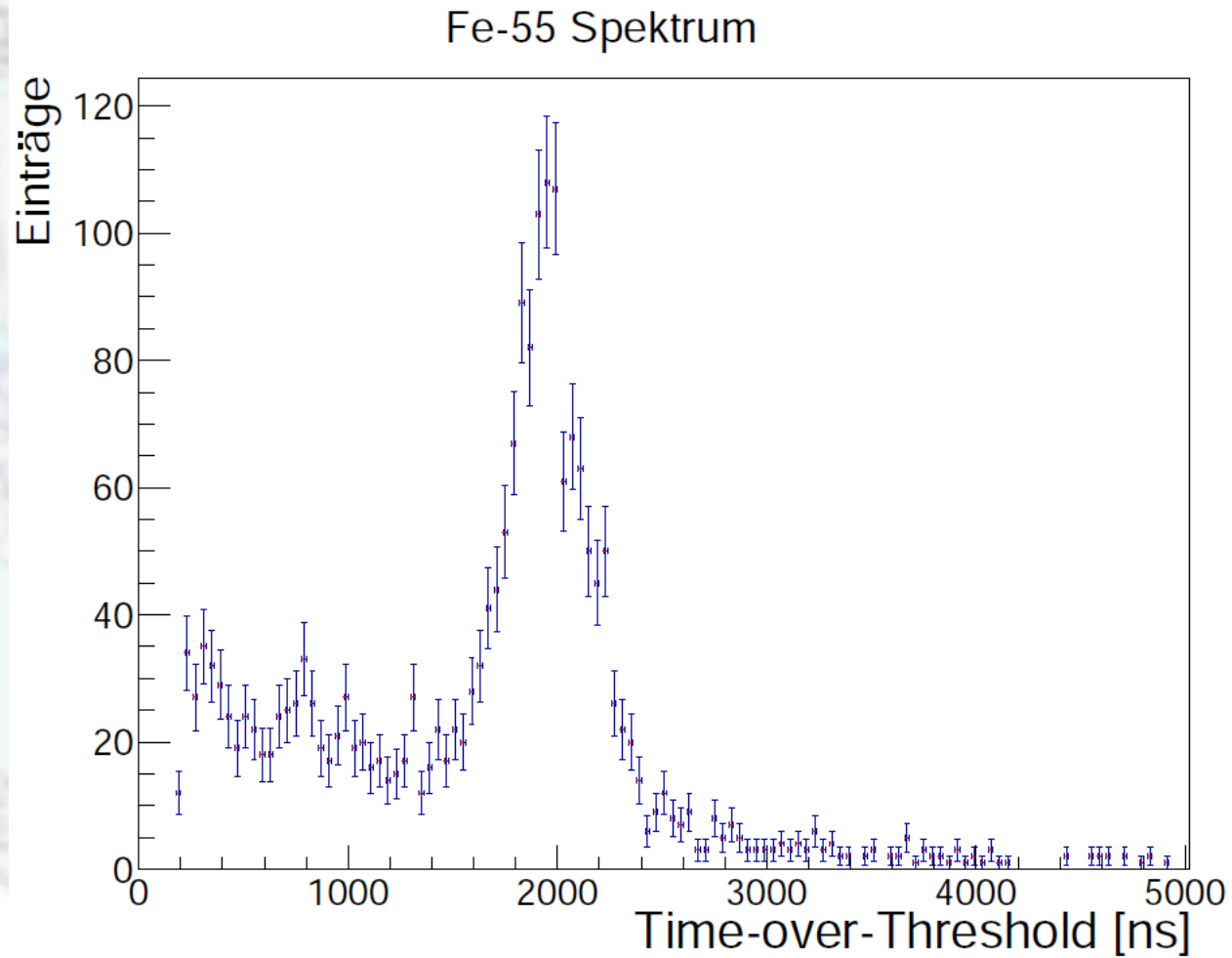
S curve for elektronik pulses

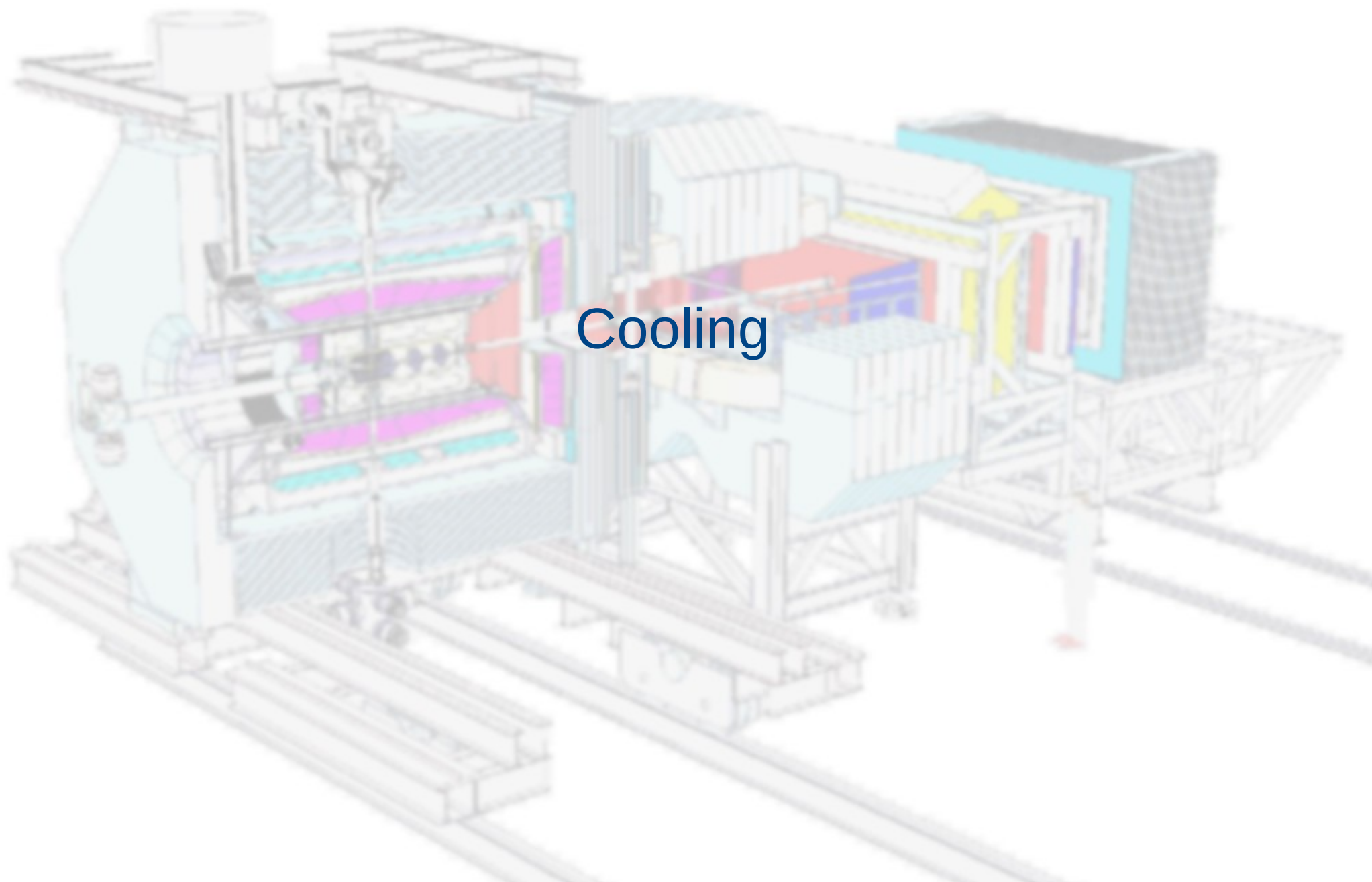


normalized pulserate after theshold scans



# Measurements with the muPix2 prototype





Cooling



# Cooling studies of HV-MAPS

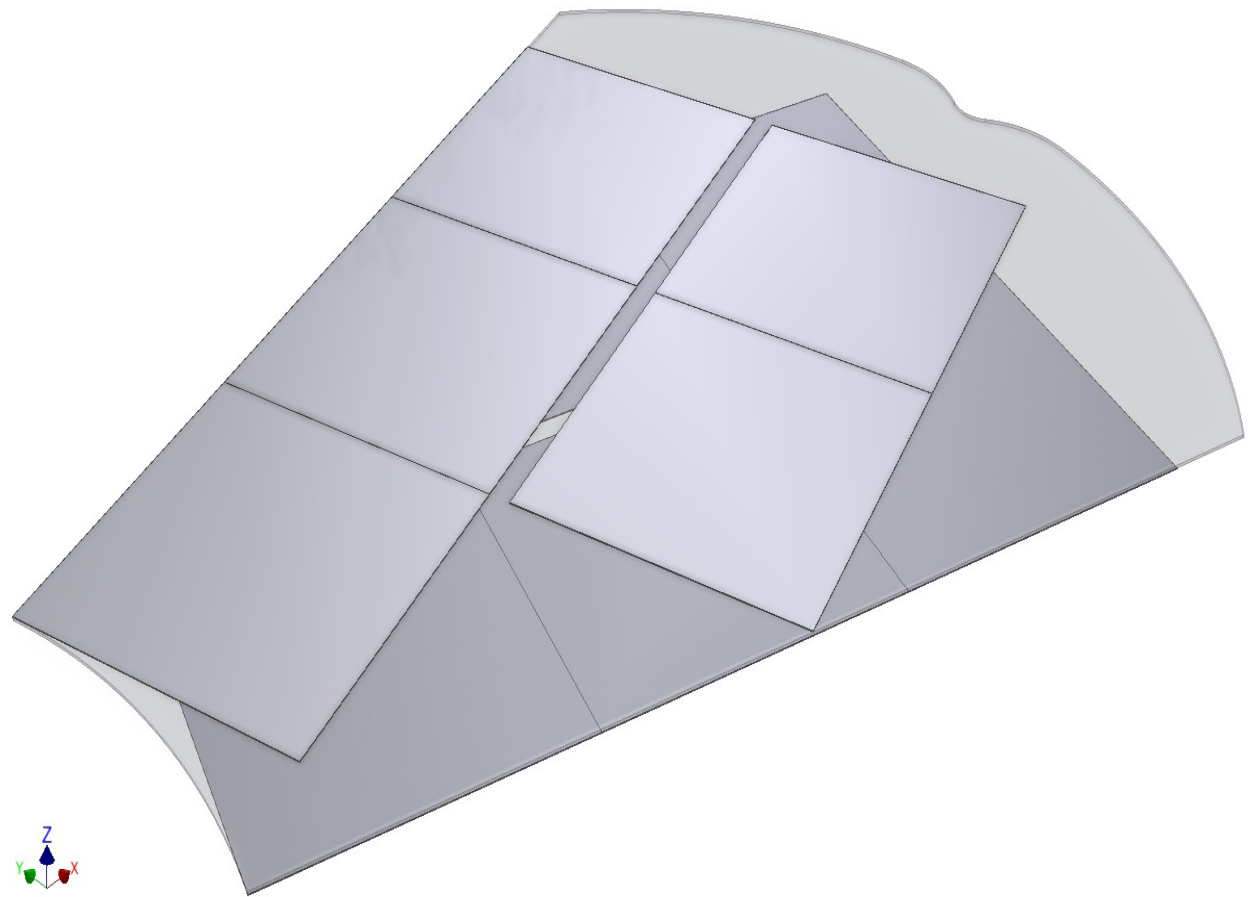
2 x 2 cm<sup>2</sup> sensors

2 and 3 in a row on one die

Operated in vacuum

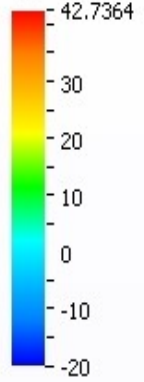
Power consumption:  
Design goal 1 mW/mm<sup>2</sup>

Glued on both sides of a  
200μm thick CVD-Diamond



# Simulationen der Kühlung

(6) Temperatur - Celsius

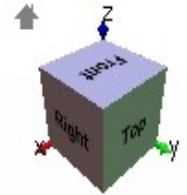


Simulations with up to  
7 mW/mm<sup>2</sup>

43°C

-20°C

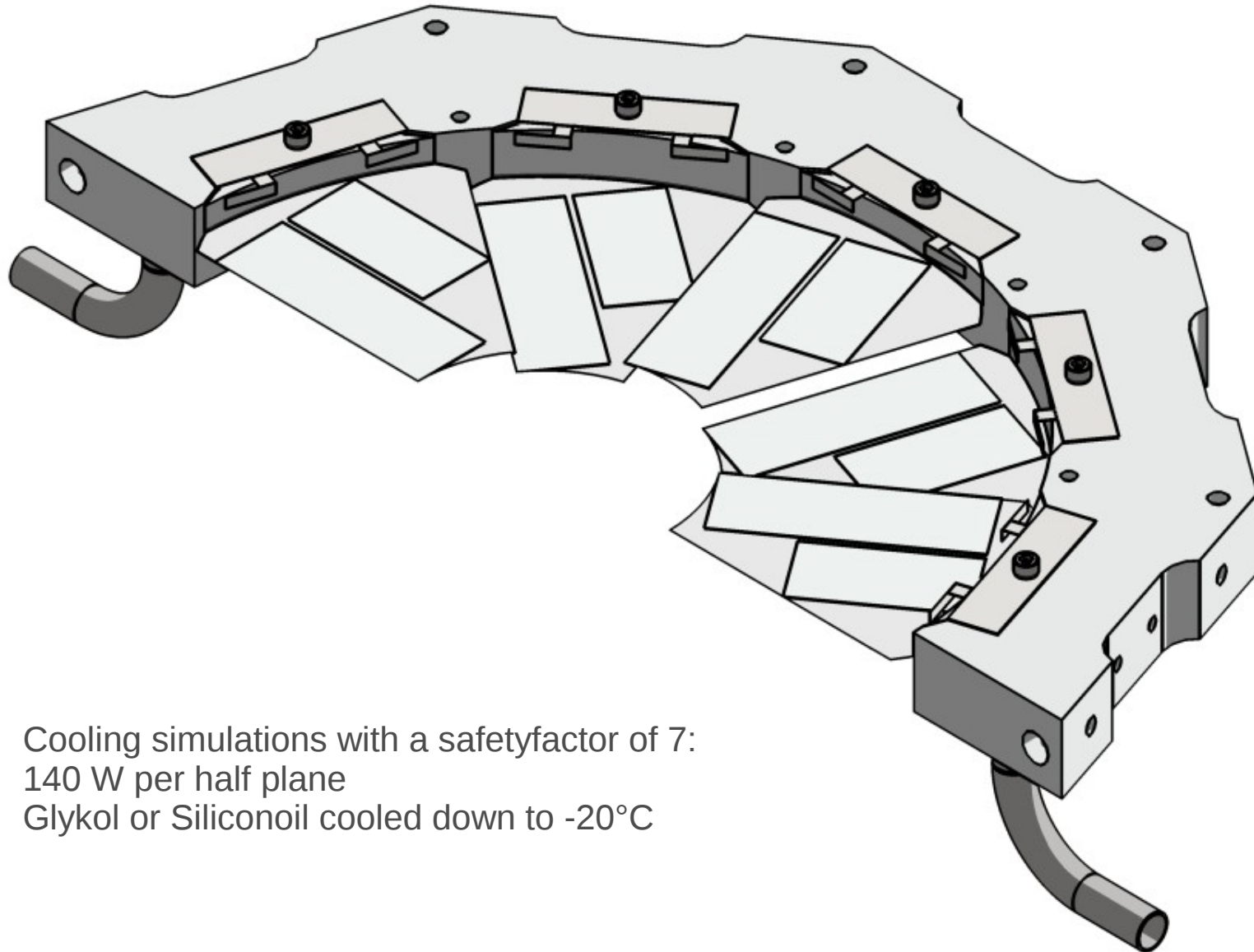
Temperature gradient: 0.5°C/mm



## Real tests in vacuum under preparation



## The heat sink and support

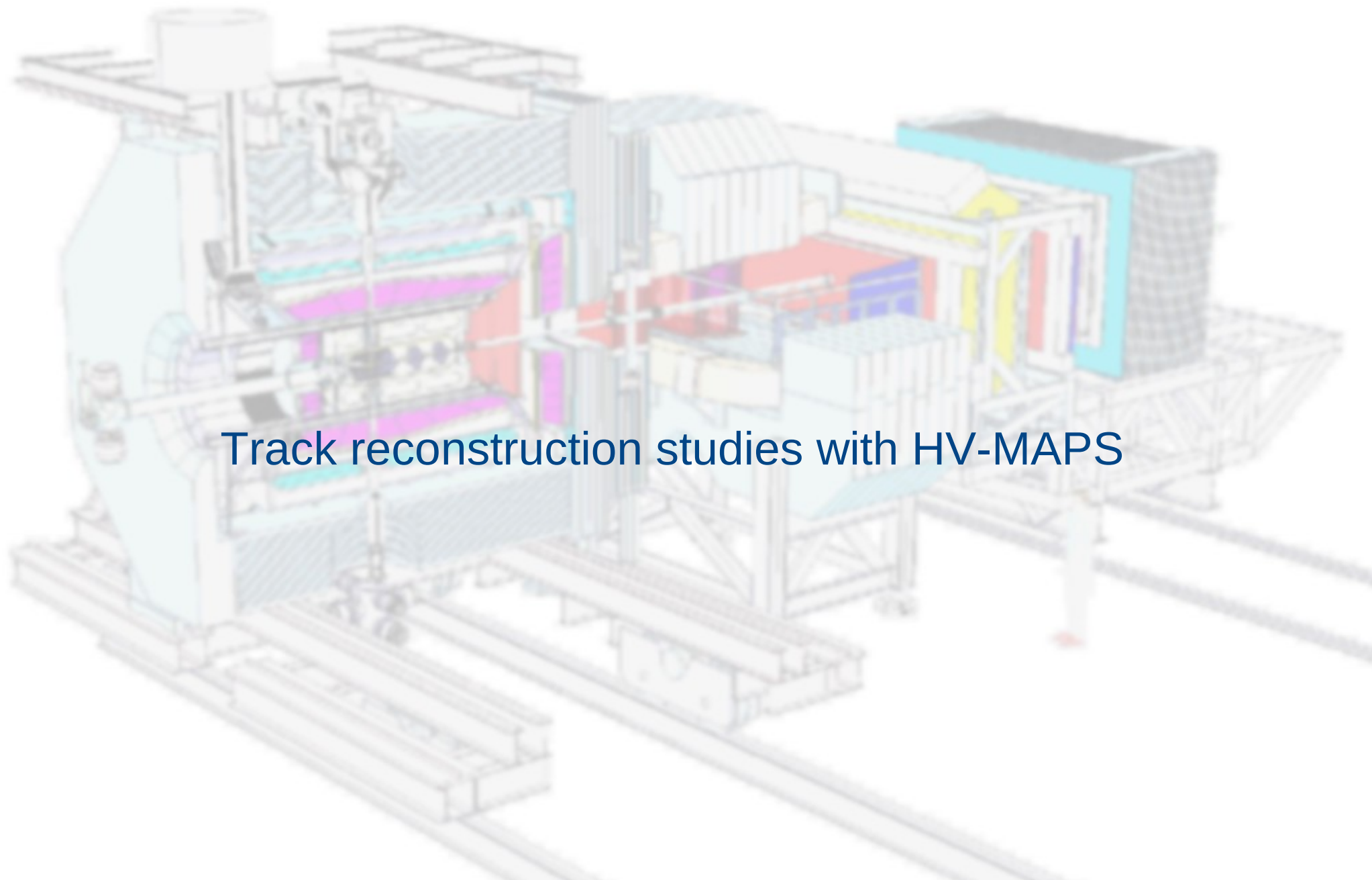


Cooling simulations with a safetyfactor of 7:  
140 W per half plane  
Glykol or Siliconoil cooled down to -20°C

## Melting studies in preparation

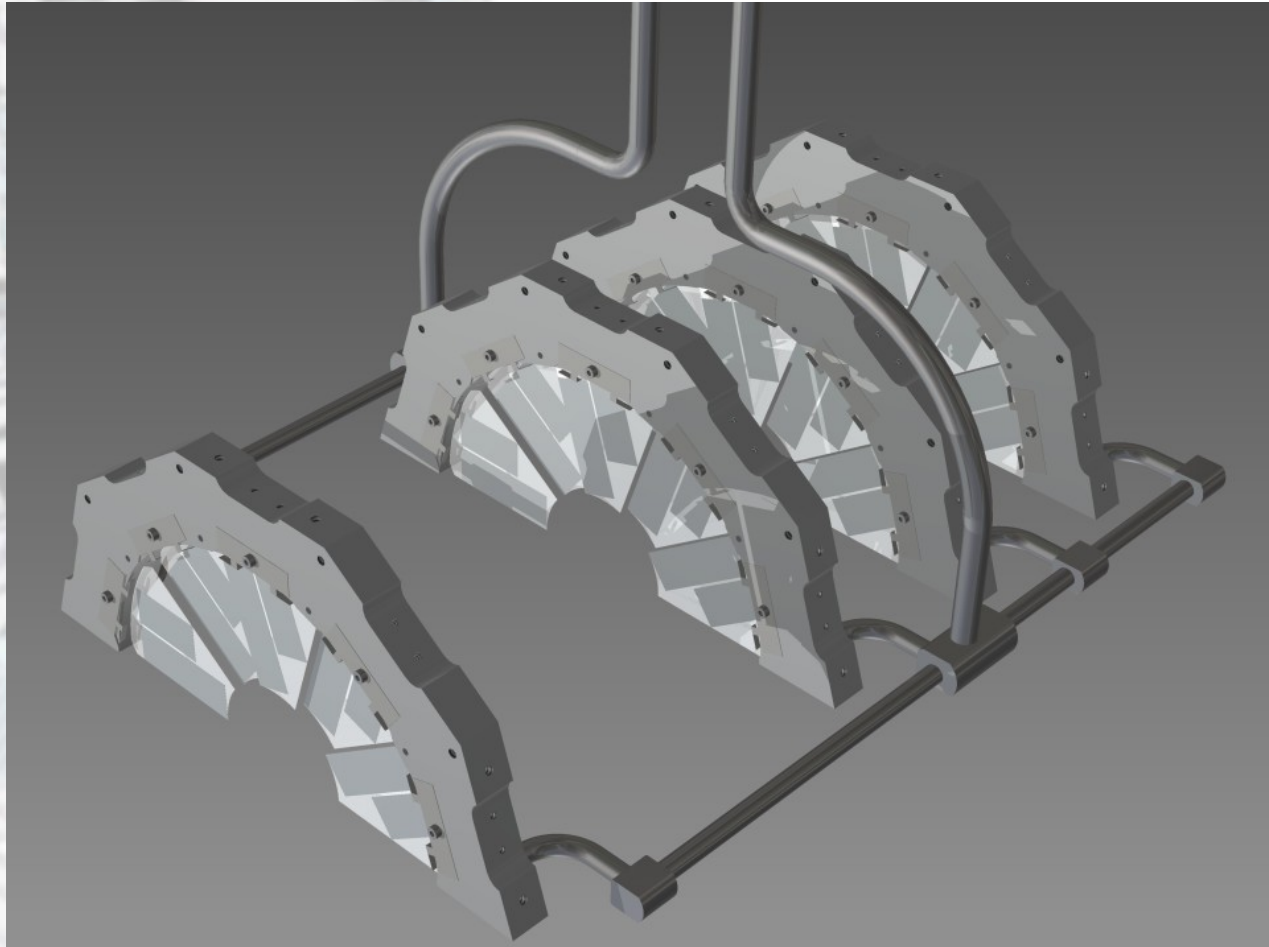


Workshop produced special bend jig and the mold  
Melting aluminum will be done in a vacuum furnace at Jülich



## Track reconstruction studies with HV-MAPS

# Track reconstruction studies with HV-MAPS



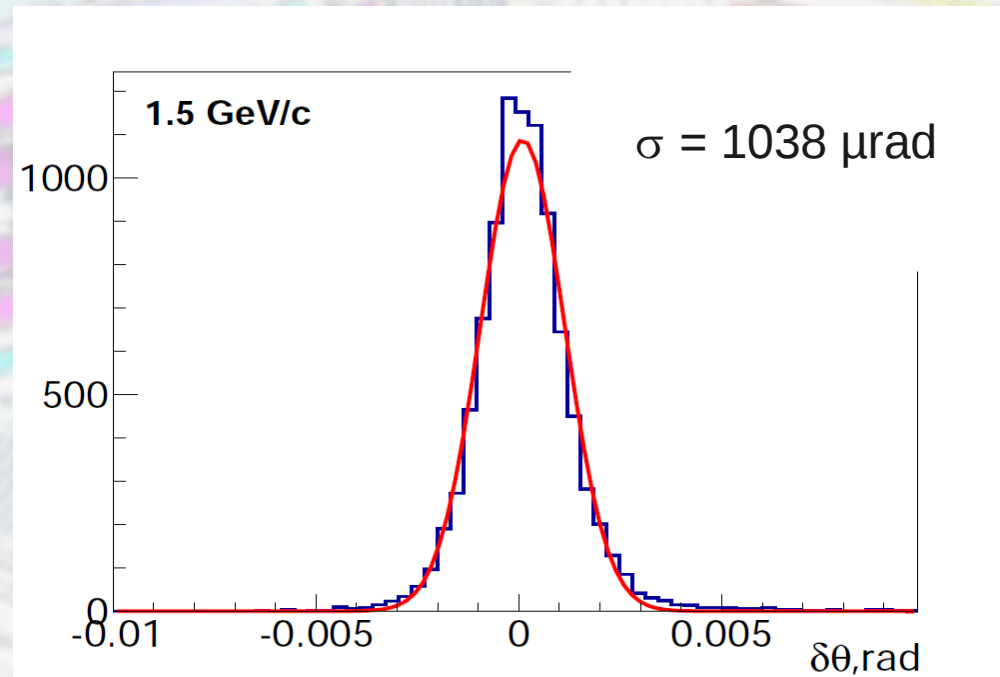
4 Planes with a distance of 20-10-10 cm in respect to each other

# Effective Radiation Length

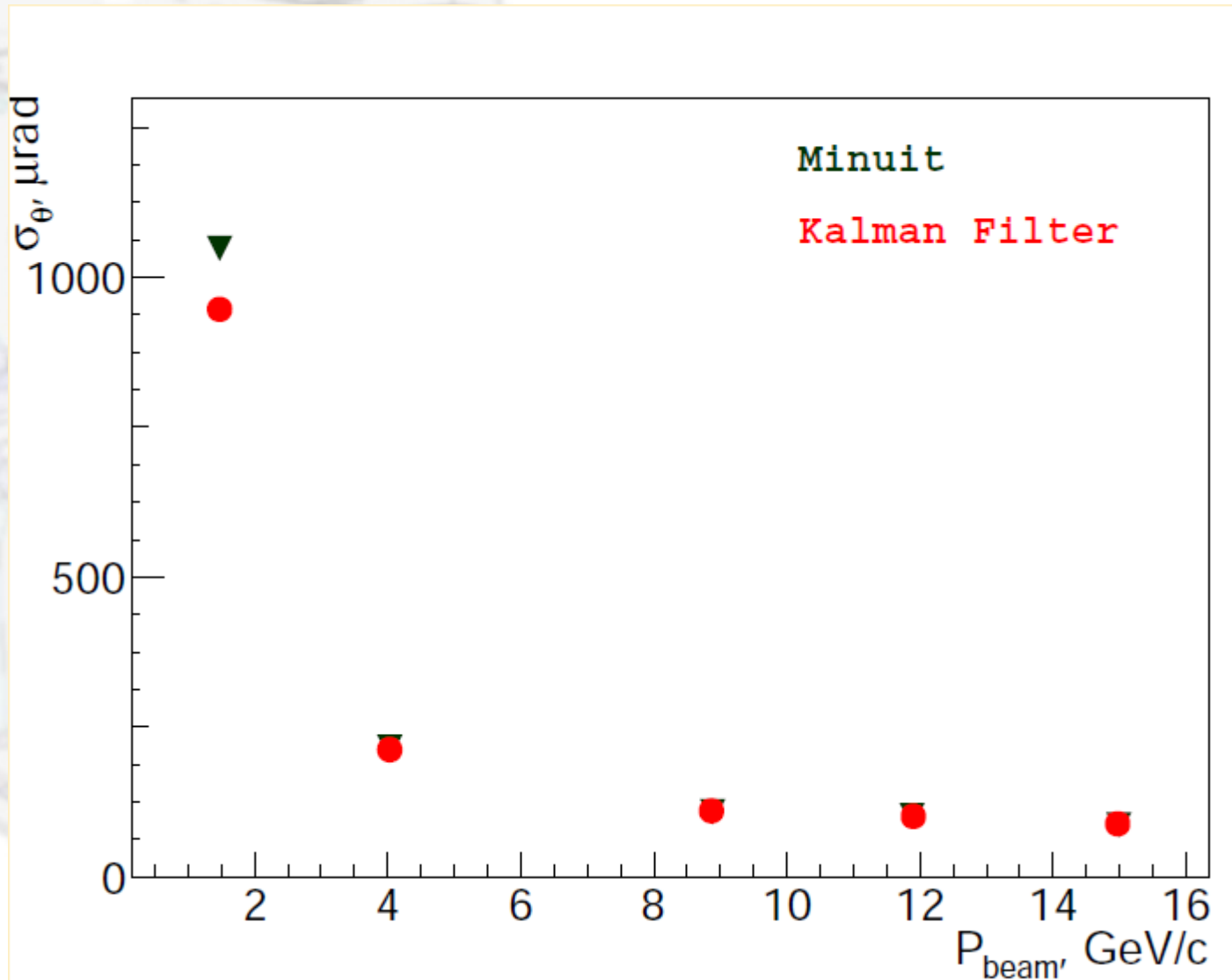
component	material	thickness	effective $X/X_0$ [%]
cone support	kapton	20 $\mu\text{m}$	0.027
RF-Shielding	aluminum	10 $\mu\text{m}$	0.022
<b>transition region</b>			<b>0.049</b>
flex-cable	kapton	50 $\mu\text{m}$	0.0175
HV-MAPS	silicon	50 $\mu\text{m}$	0.053
cooling disc	CVD-diamond	200 $\mu\text{m}$	0.165
HV-MAPS	silicon	50 $\mu\text{m}$	0.053
flex-cable	kapton	50 $\mu\text{m}$	0.0175
<b>one plane</b>			<b>0.306</b>
<b>total</b>			<b>1.273</b>



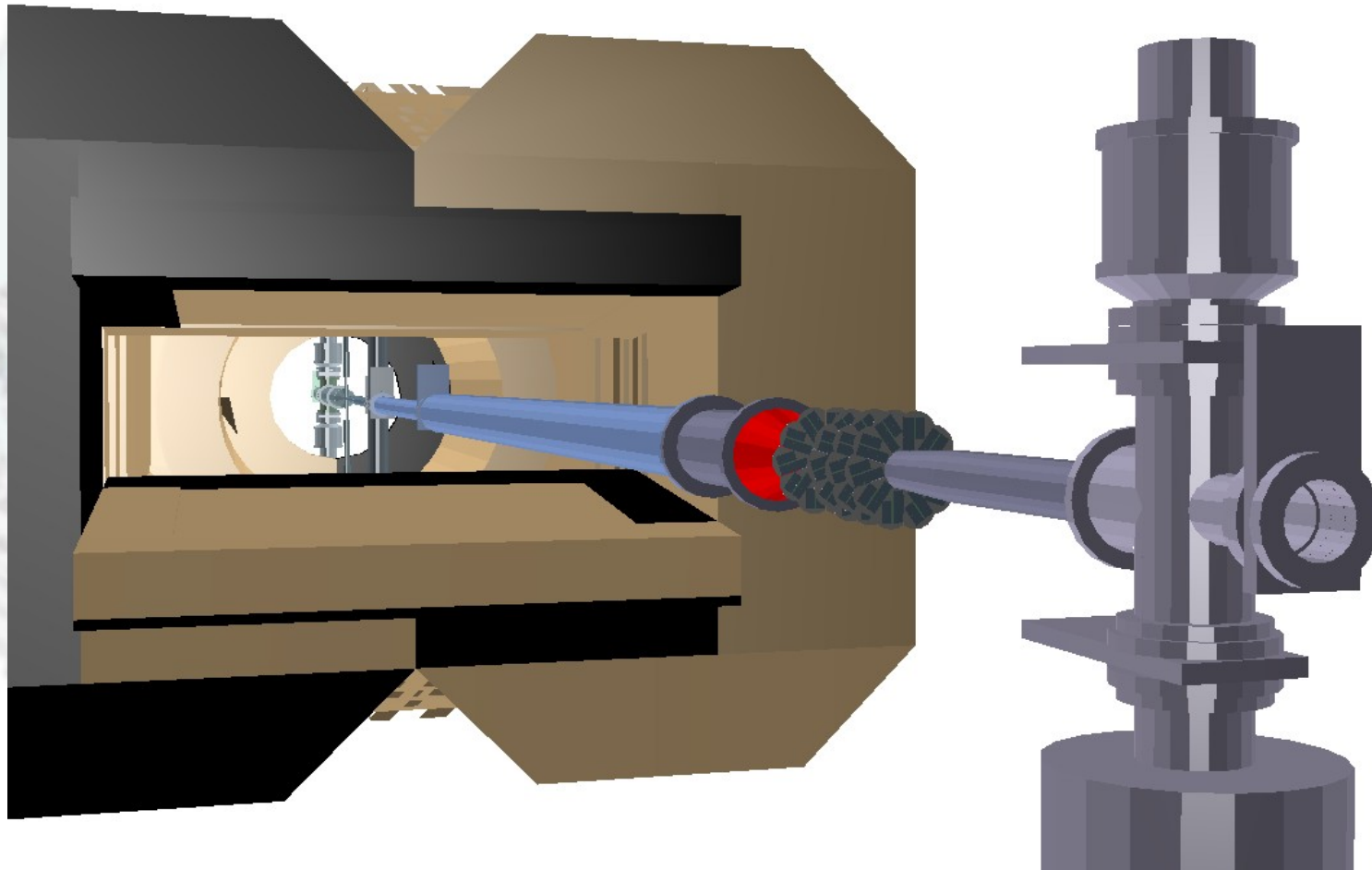
# Detector resolution



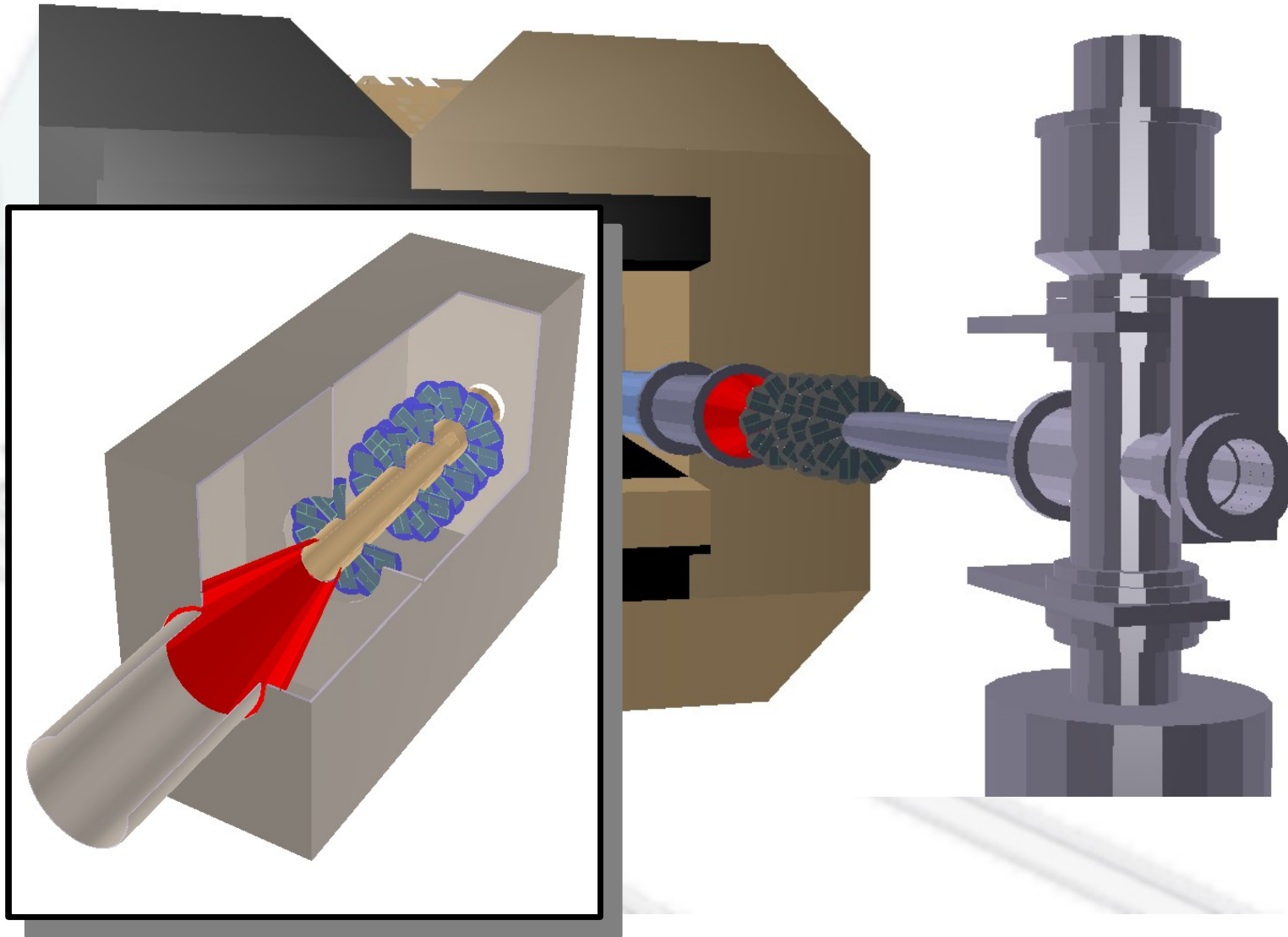
# Detector resolution



## Further studies with PANDAROOT



# Further studies with PANDAROOT

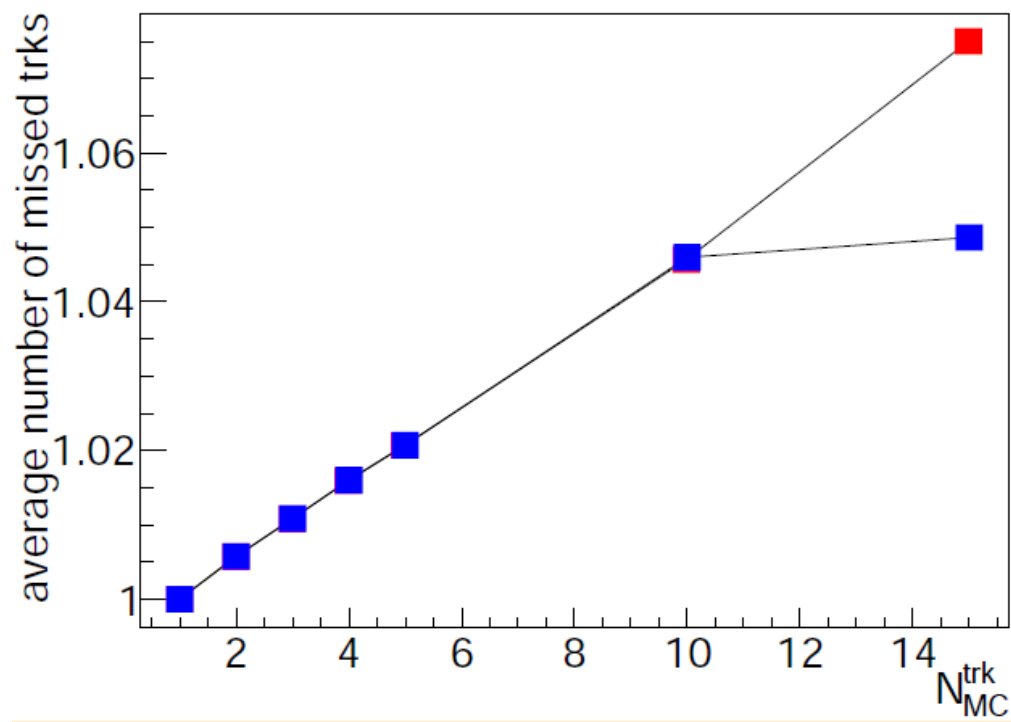
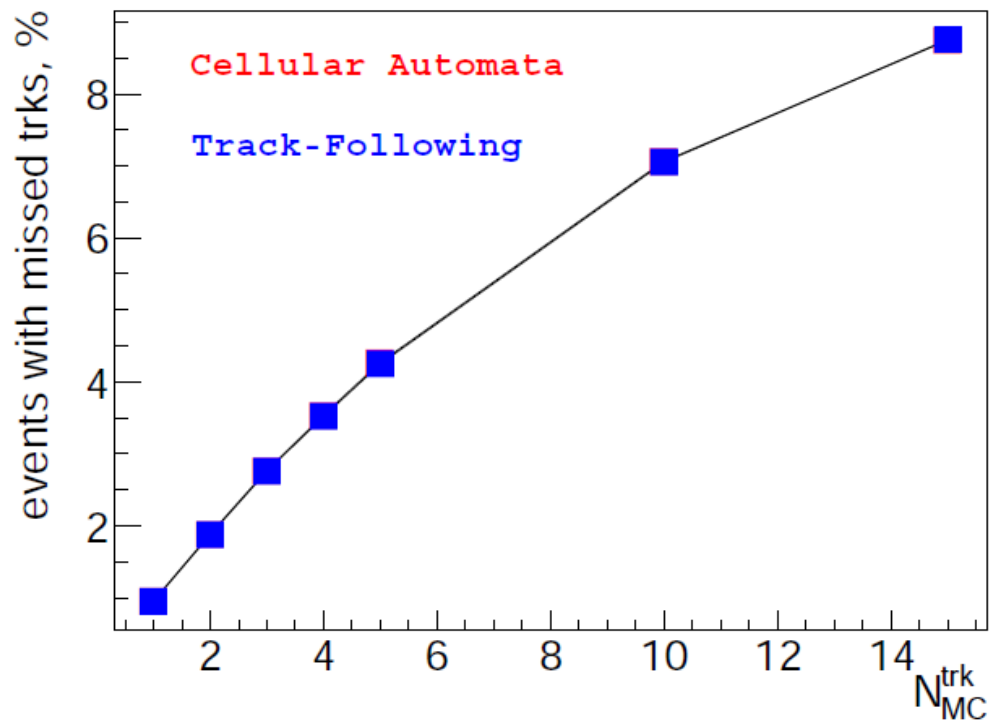


# Track reconstruction: Track multiplicities

15 GeV/c

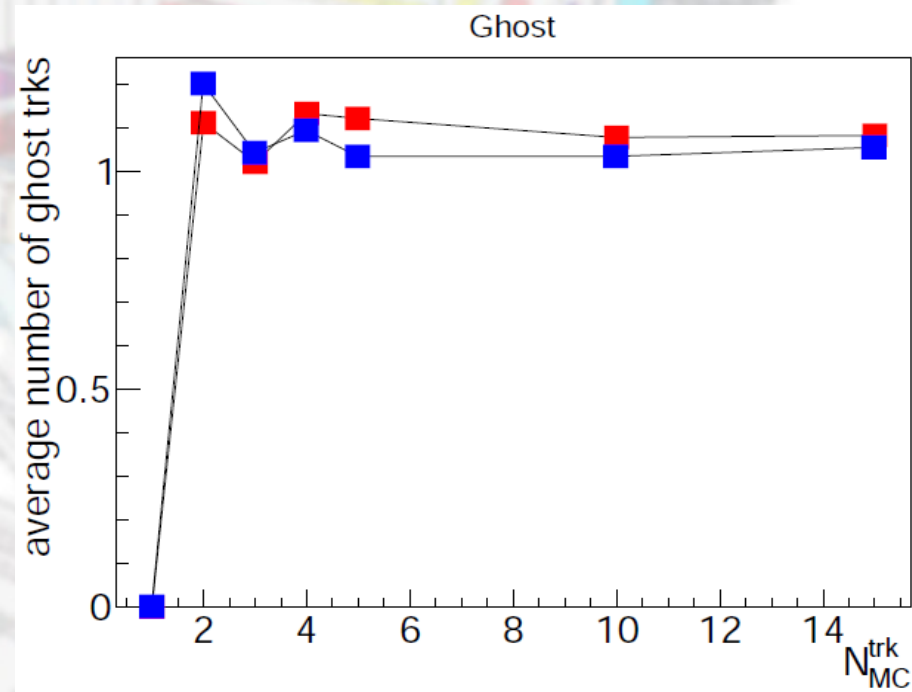
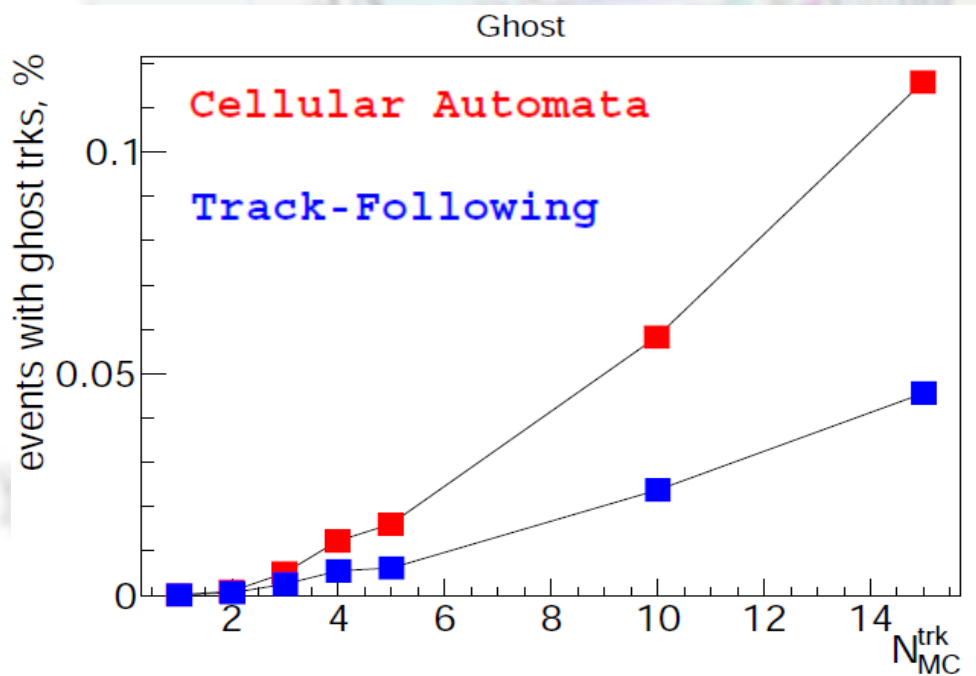
Missed

Missed



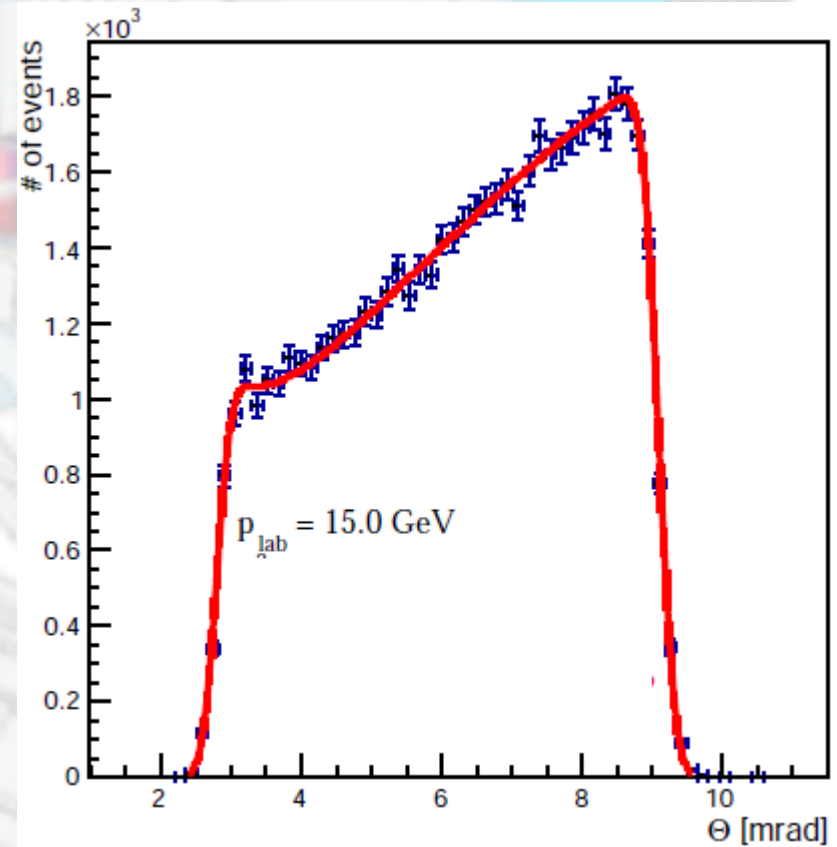
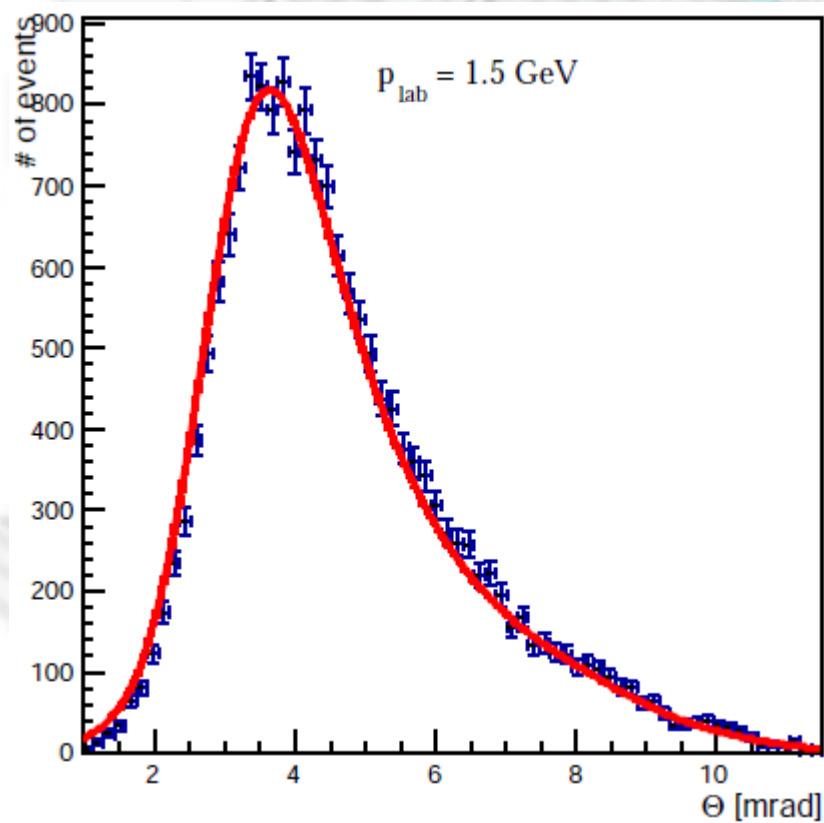
# Track reconstruction: Track multiplicities

15 GeV/c

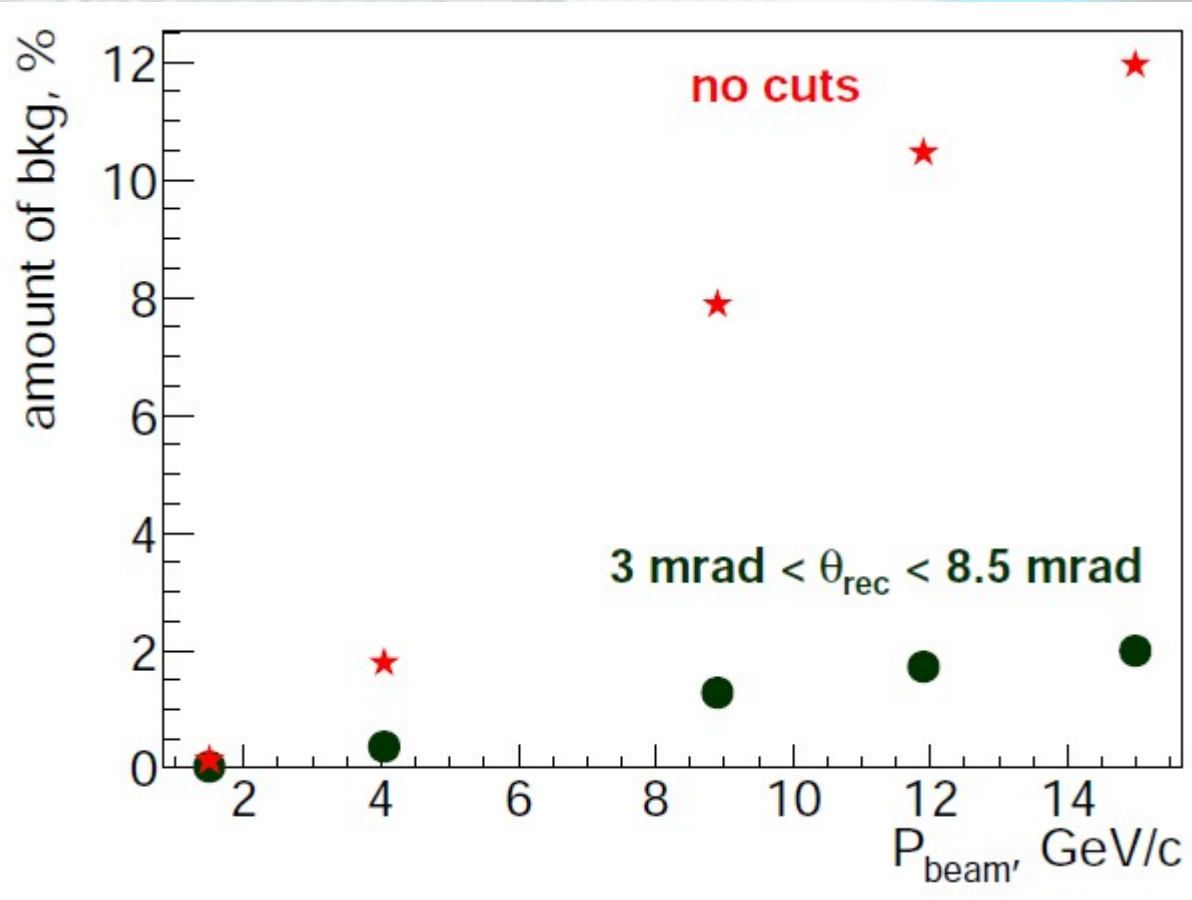


# Fitting the luminosity

Angular distributions after reconstruction



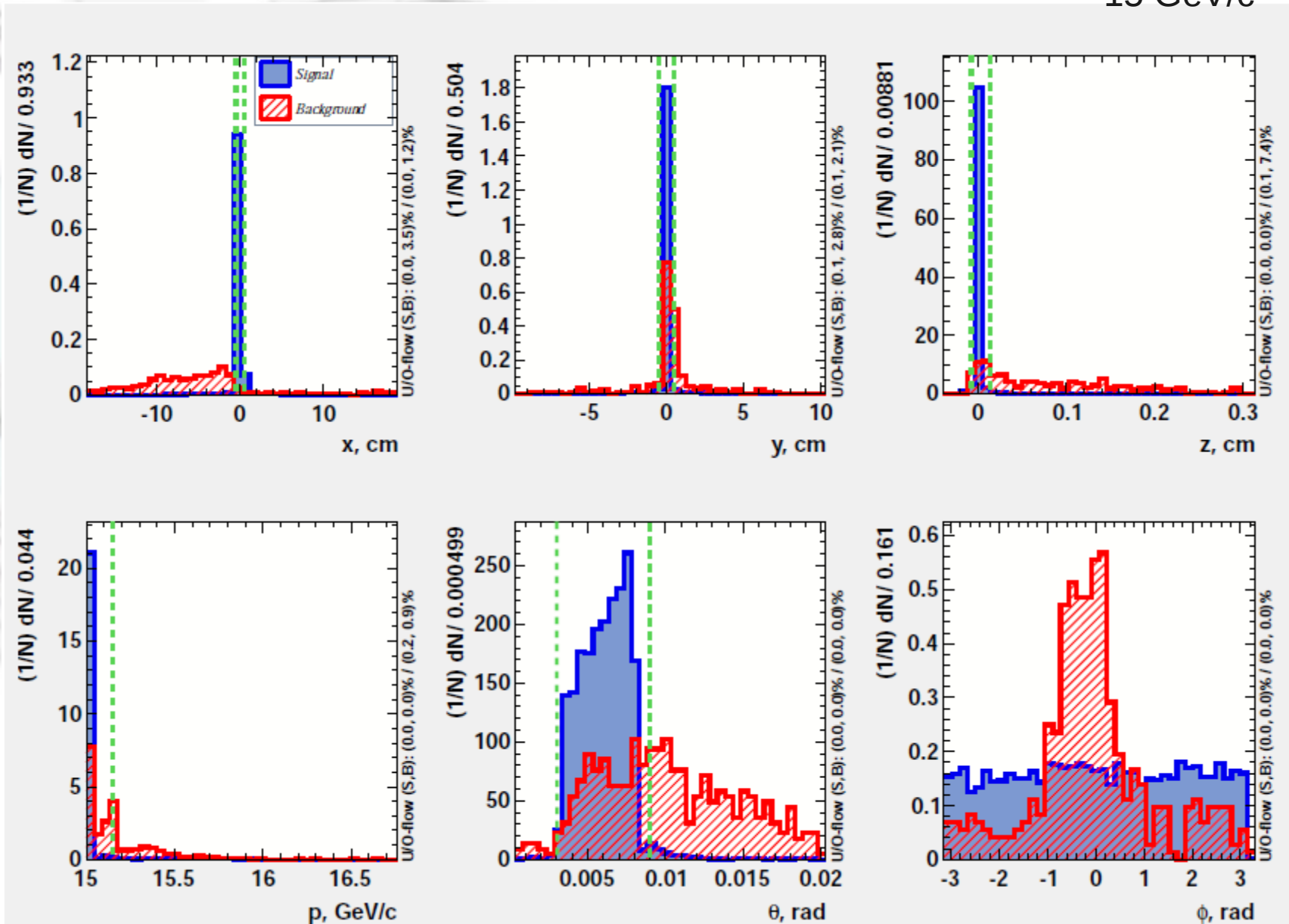
# Background studies





# Background studies

15 GeV/c

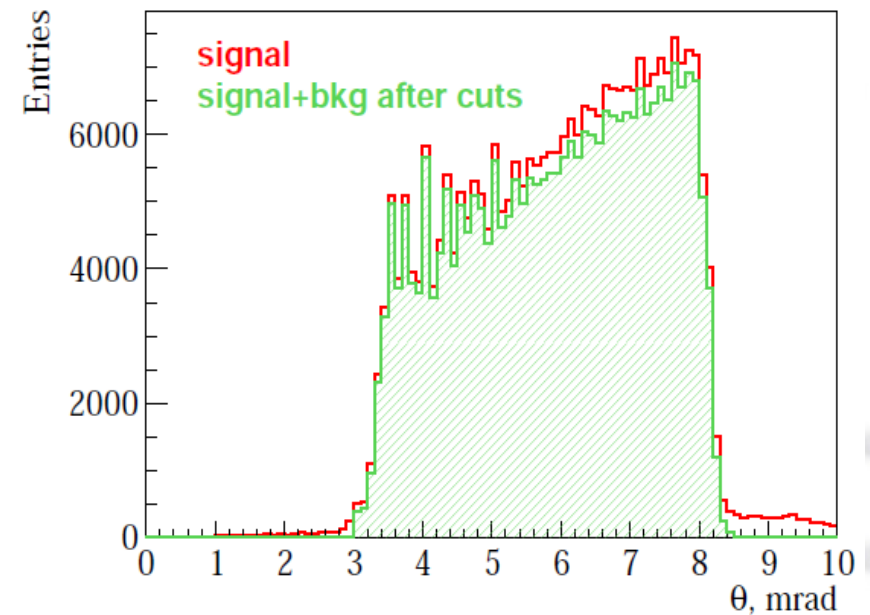


# Background studies

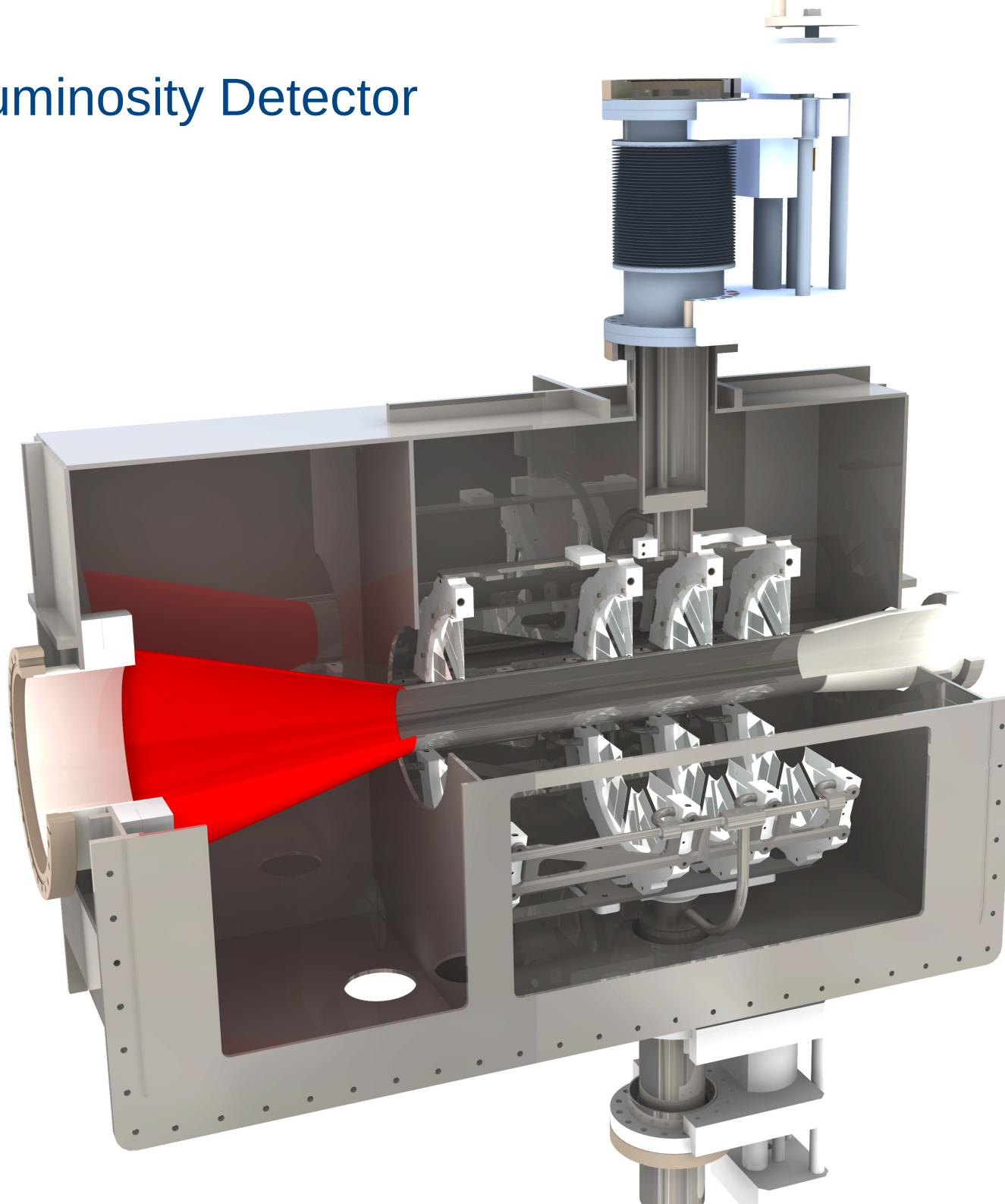
- $3 \text{ mrad} < \theta < 8.5 \text{ mrad}$
- $|X_{PCA}| < 5\sigma_X^{sig}$
- $|Y_{PCA}| < 5\sigma_Y^{sig}$
- $|Z_{PCA}| < 5\sigma_Z^{sig}$
- $0.99 \cdot p_{beam} < p < 1.01 \cdot p_{beam}$

cut	bkg/sig, %	sig, %
All	0.2	91.2

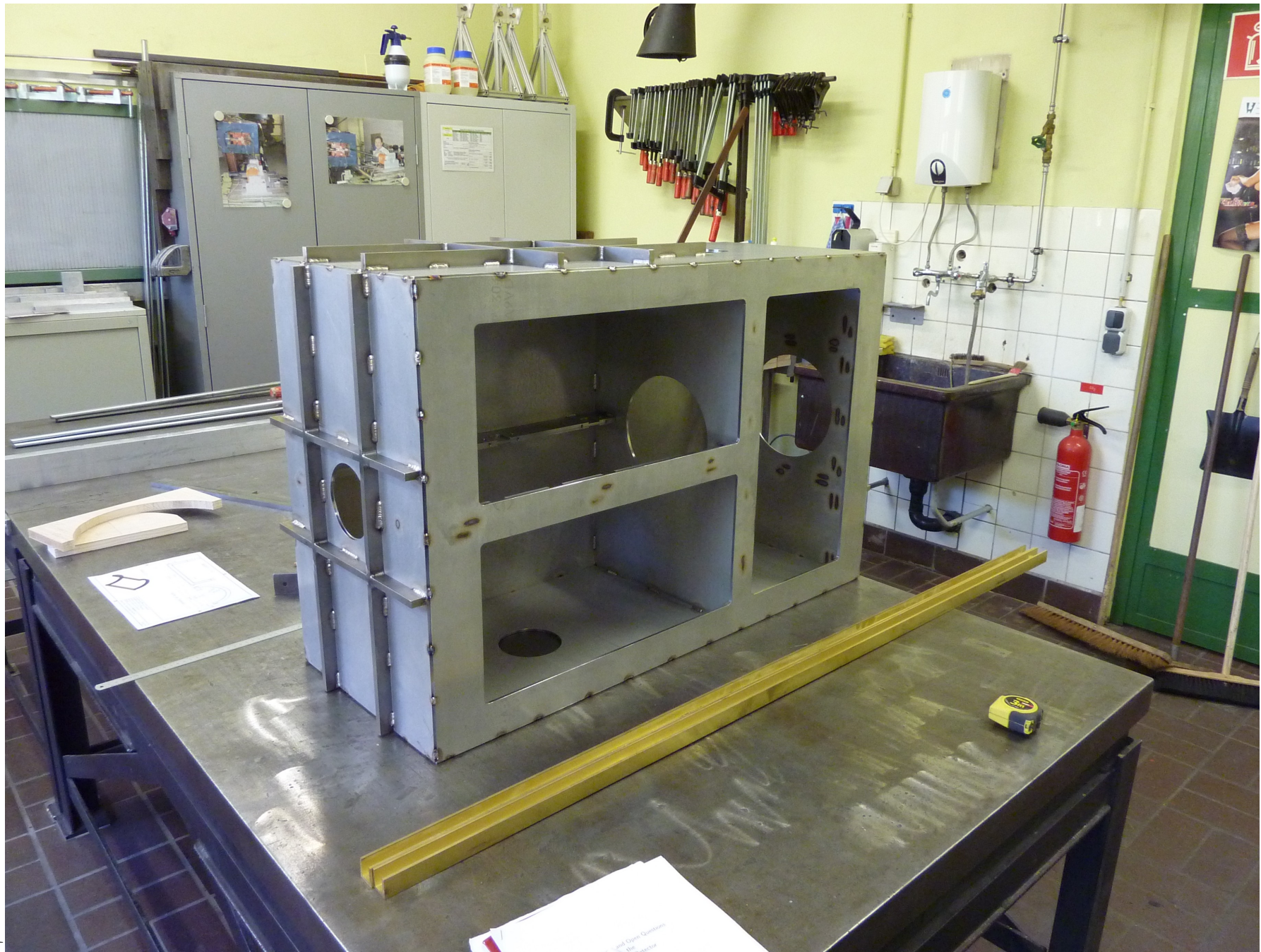
15 GeV/c



# The Luminosity Detector



# Recent progress on the prototype



# Recent progress on the prototype



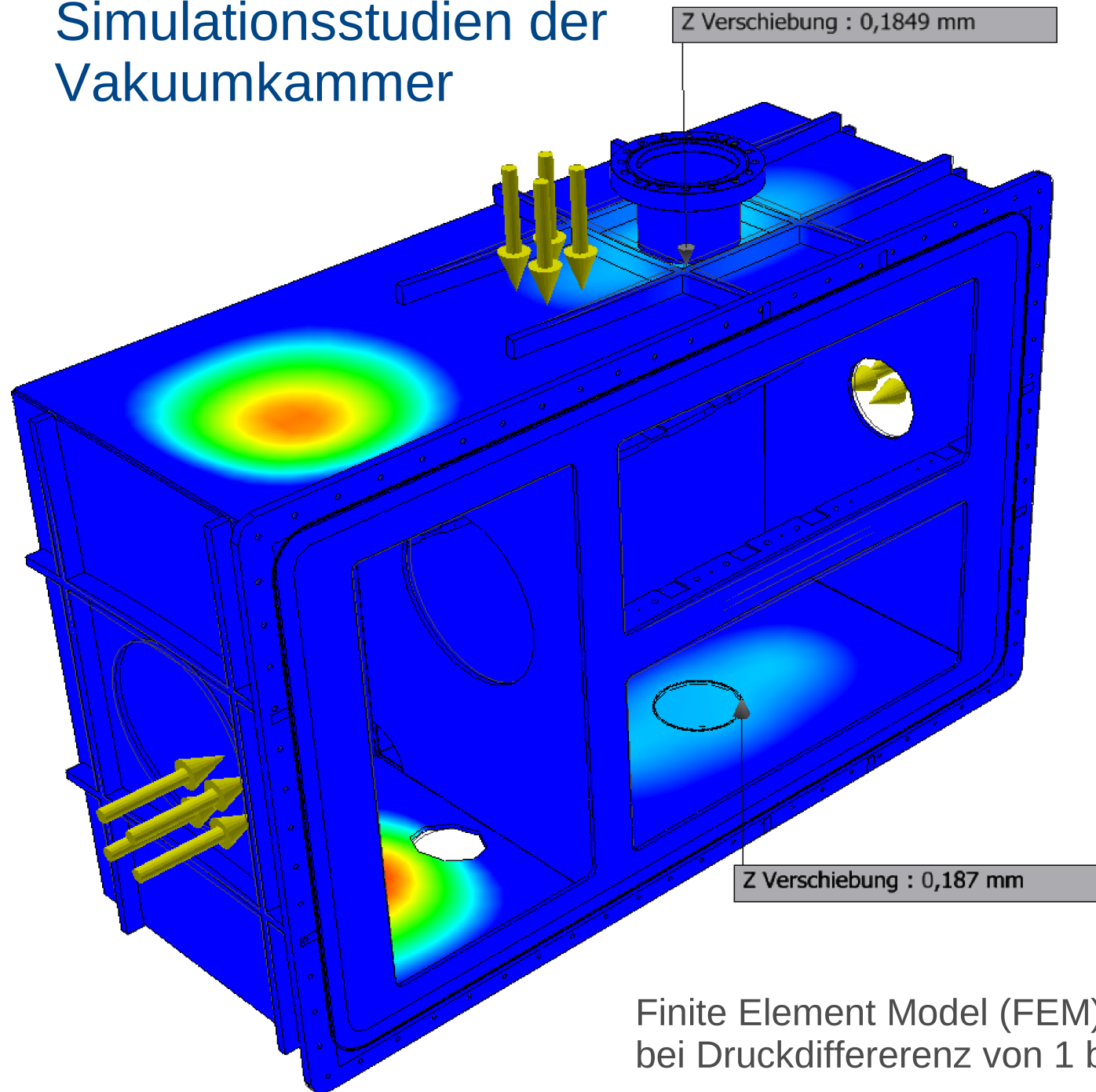
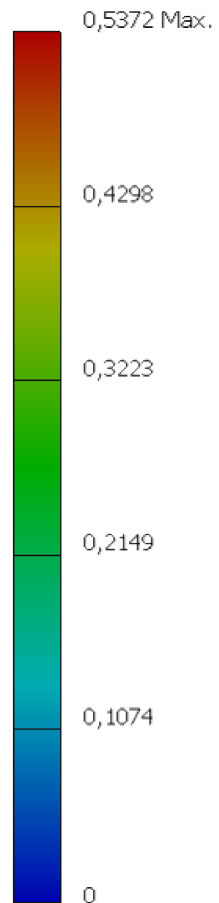


# Simulationsstudien der Vakuummkammer

Typ: Z Verschiebung

Einheit: mm

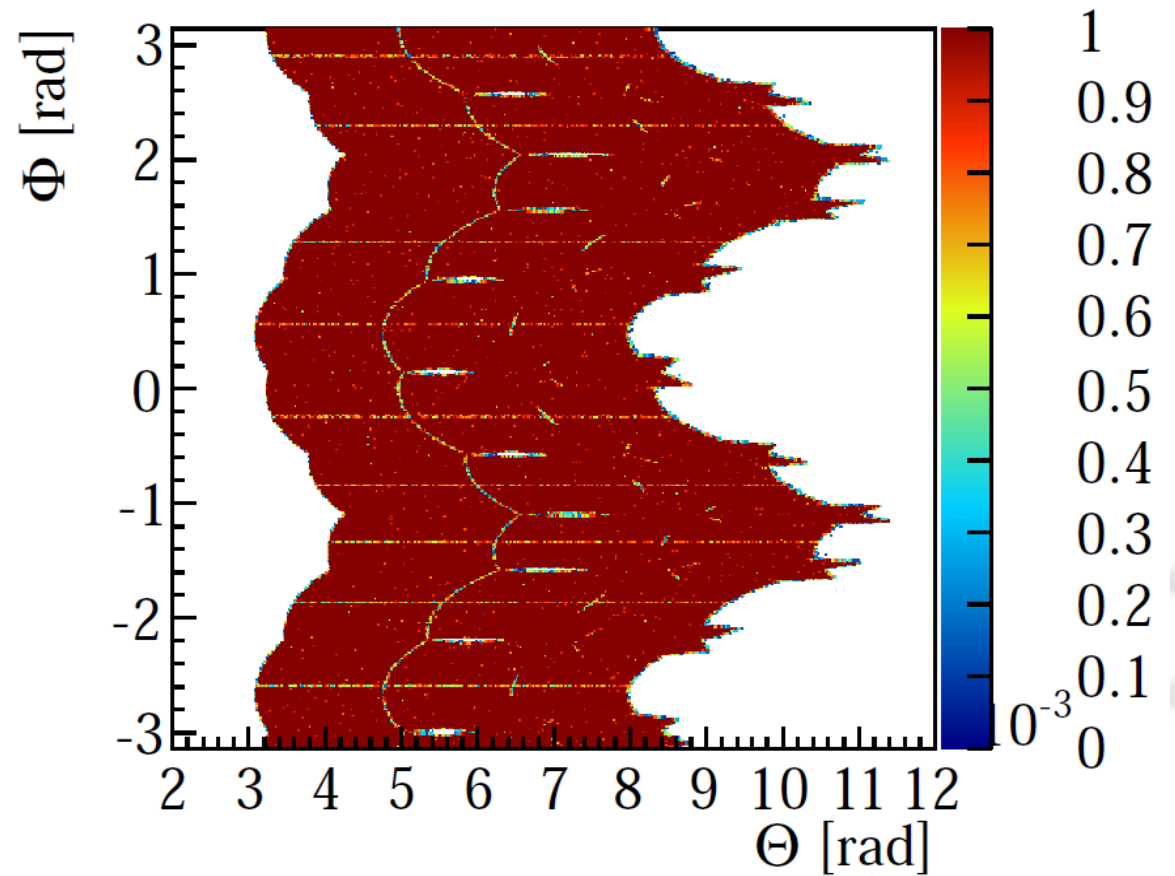
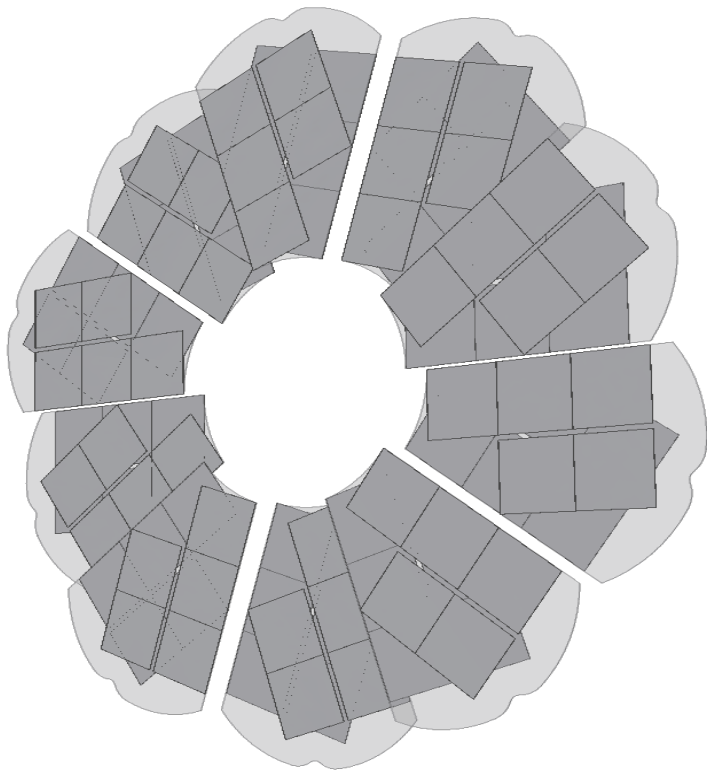
25.02.2013, 16:11:27



Finite Element Model (FEM)  
bei Druckdifferenz von 1 bar

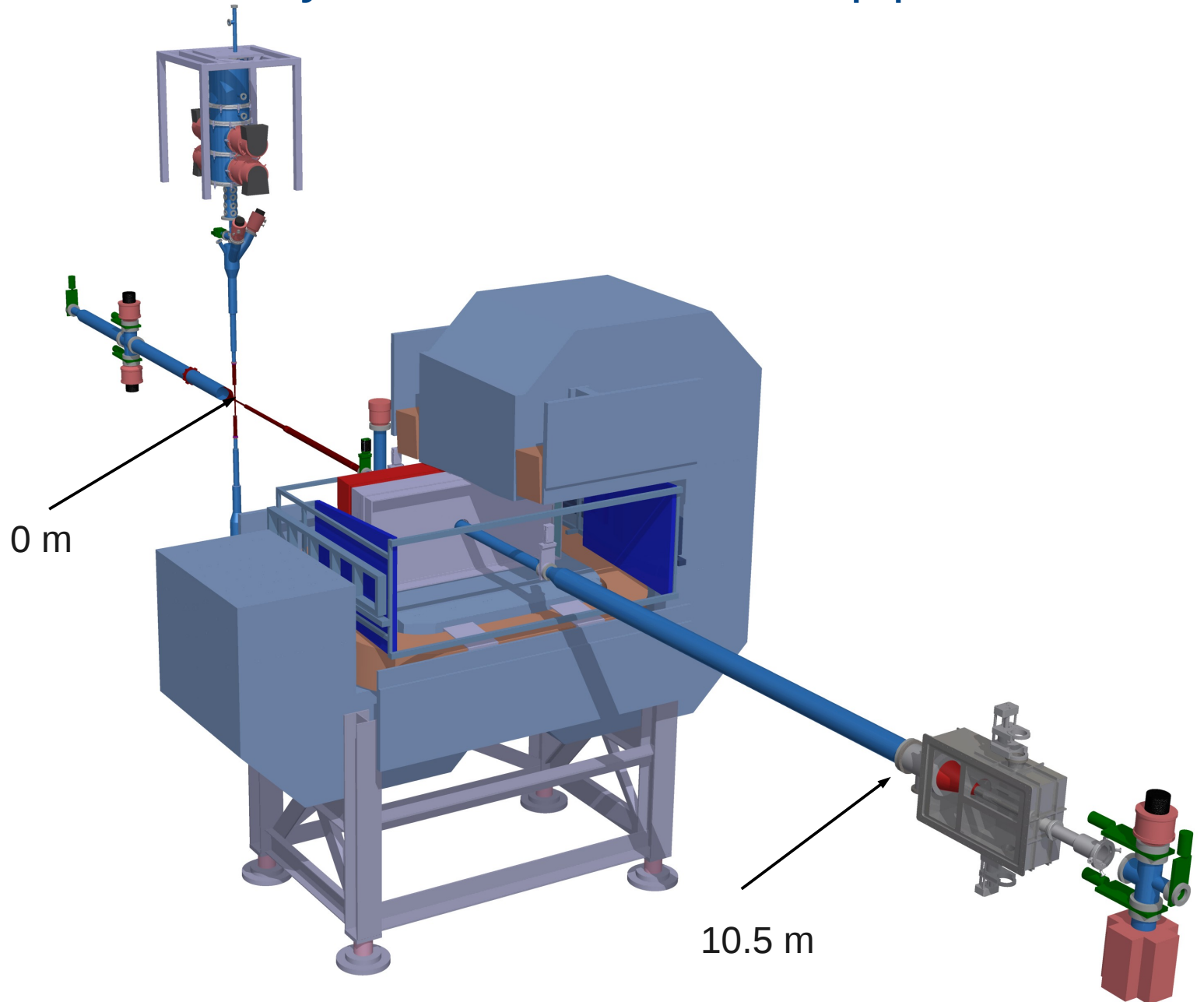
# Geometrische Akzeptanz

Akzeptanz bei 1.5 GeV/c Strahlimpuls





# The luminosity detector in the beam pipe



Beampipe and the simplified luminosity detector are available on EDMS  
To do: design of a support + check space for forward muon tracker

# Cooling stations for cooling liquids



Huber Unistate 425 w

versus

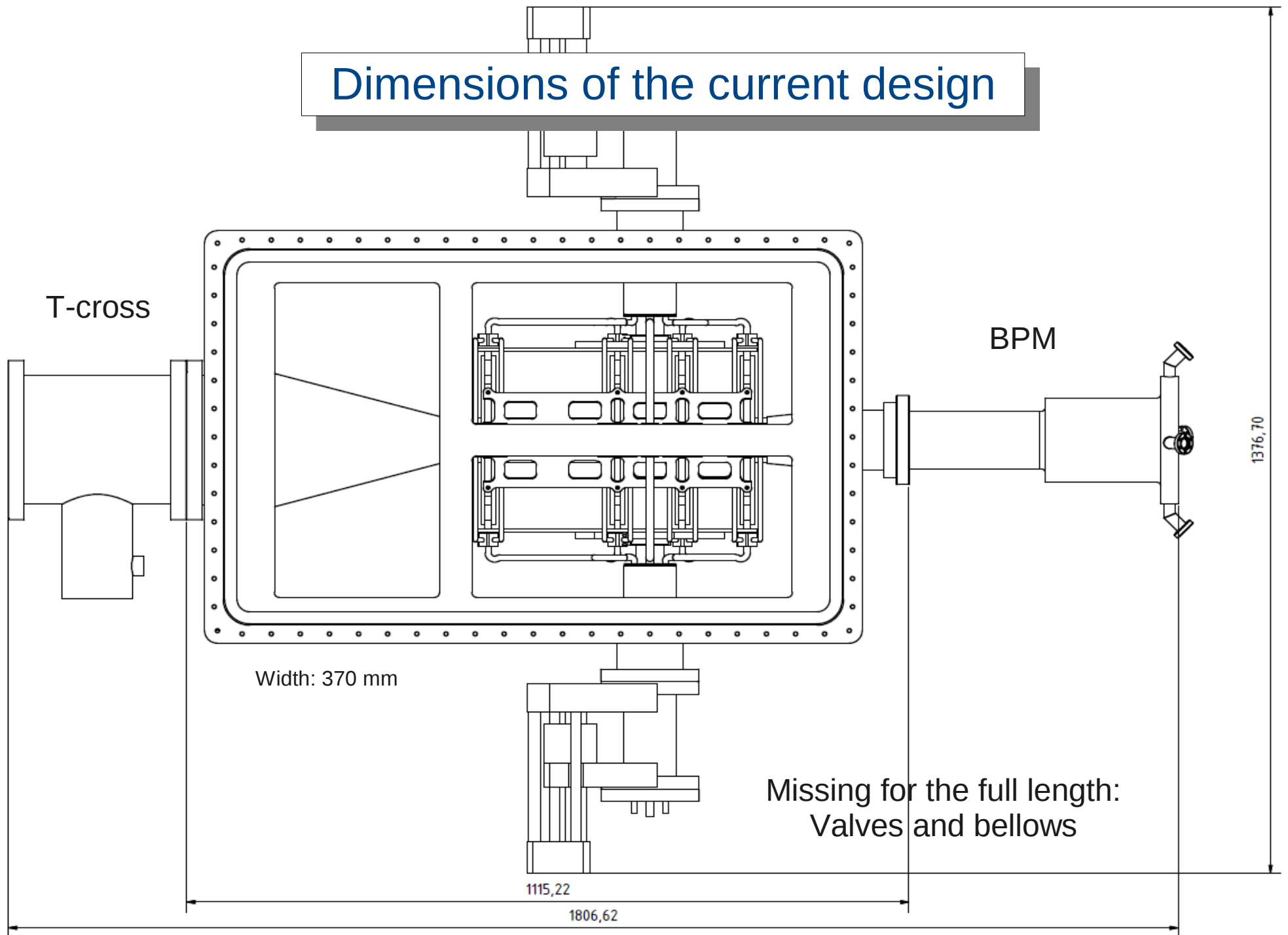
Cooling power @-20°C	
1.9 kW	2.2kW
max. pumping speed	
105 l/min	45 l/min
max. pumping pressure	
1.5 bar(requested for more)	2.9 bar

**Where can we place one of those at PANDA?  
(water cooled and radiation protected)**

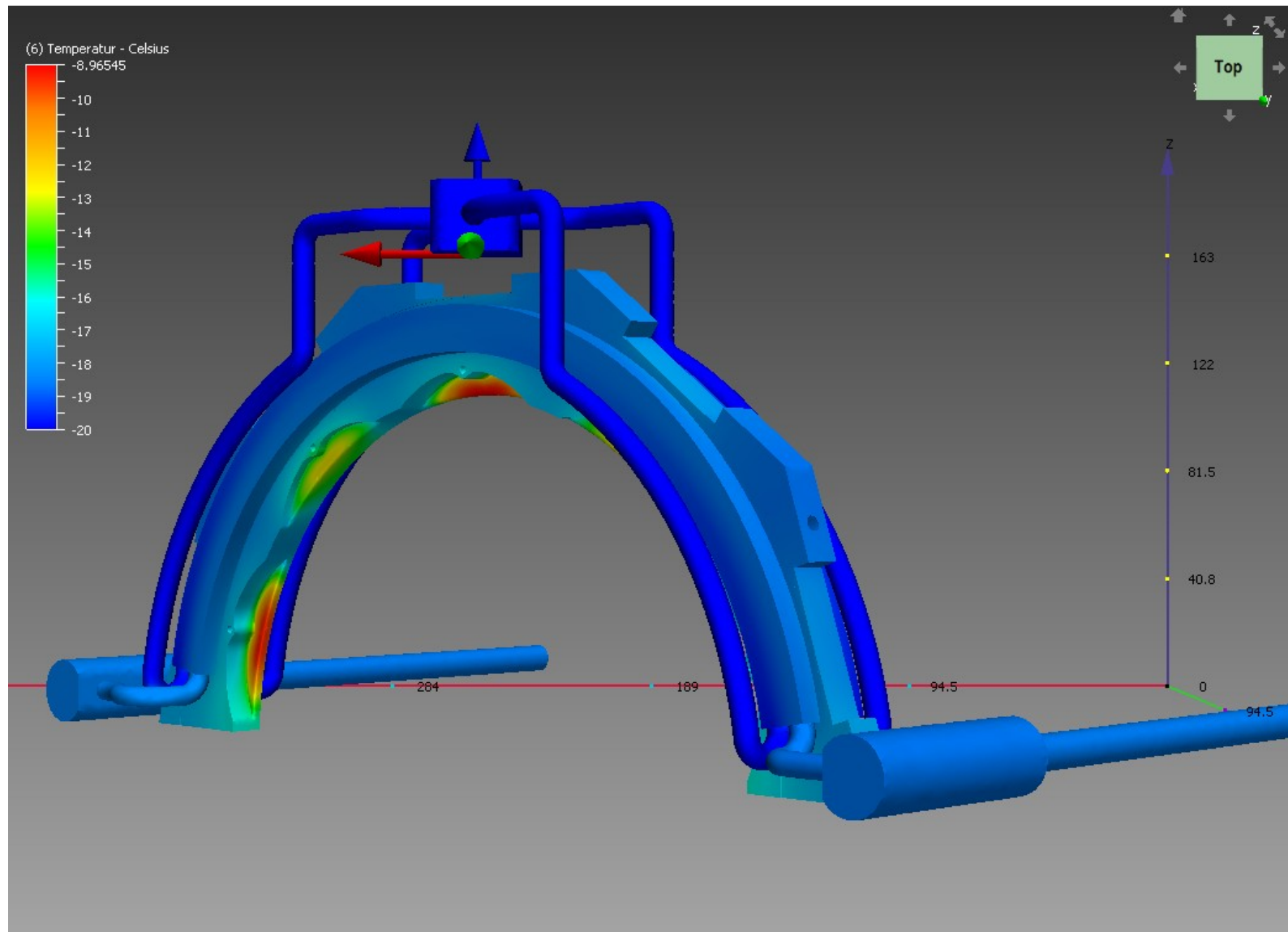


Lauda XT 550 (W)

# Dimensions of the current design

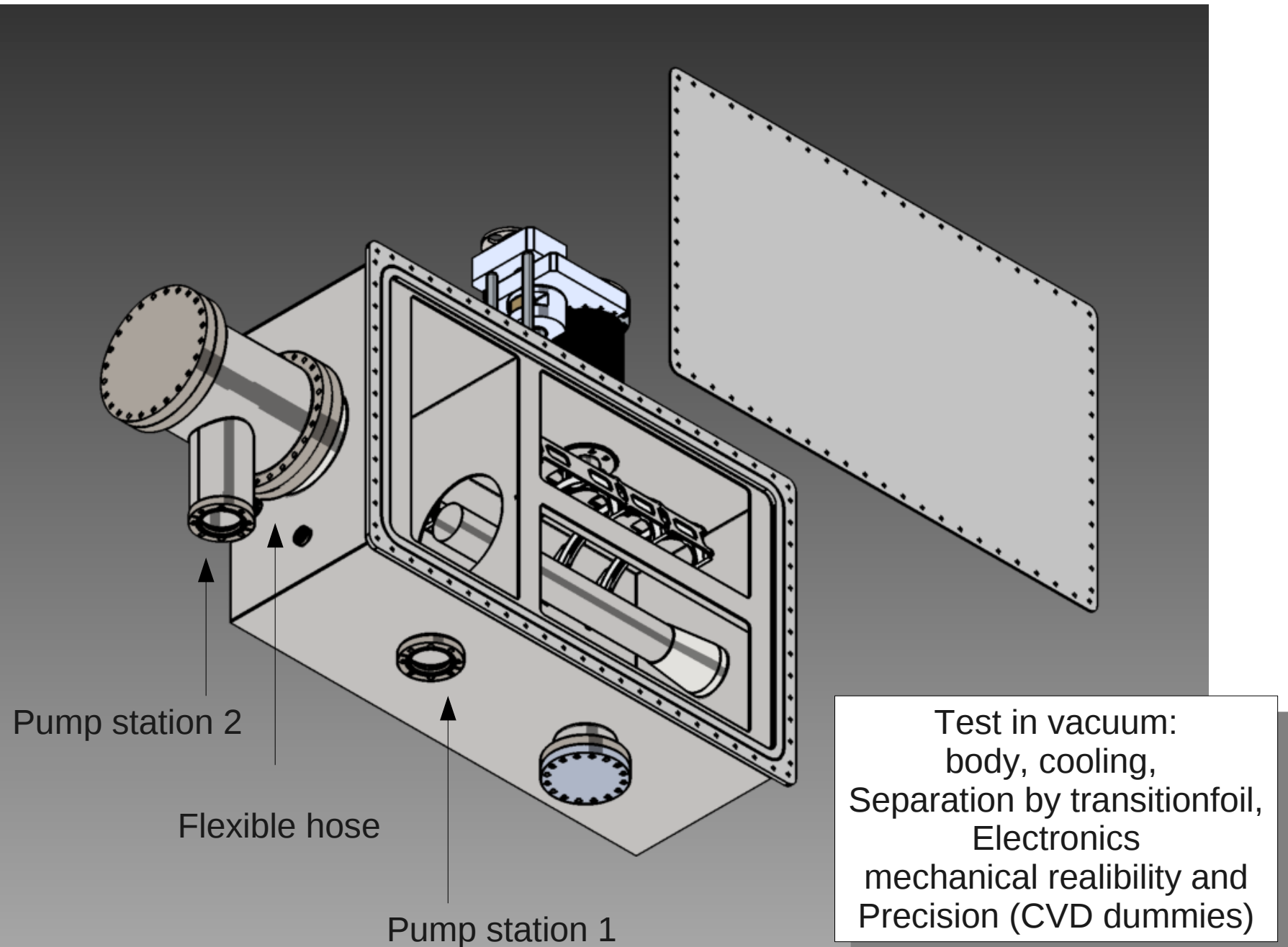


# Temperature distribution on one plane half

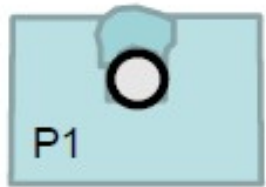


Cooling task will be taken over by a new PhD student. Prototype tests in preparation.

# The LUMI prototype



# The biggest fun we had: “Baking cookies”



P1  
Welding tube inside



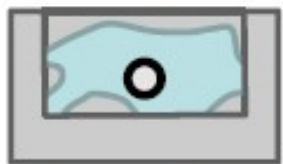
P2



Melting in a copper mold



P3

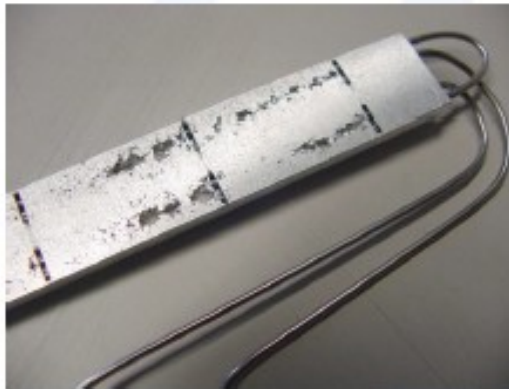


Melting in a SS mold with inert gas

- Question was: Can we melt aluminum cooling blocks around a stainless steel pipe?

- As Aluminum crimps more we must get a nice crimp contact though?

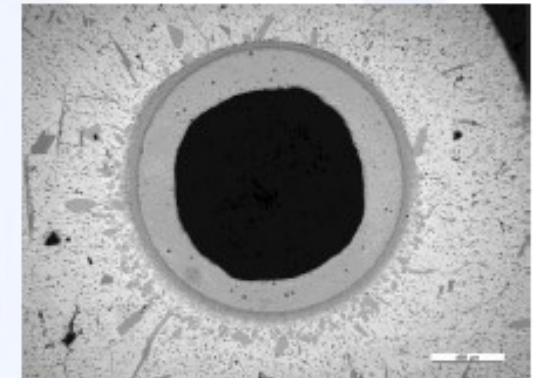
Prototype 4: Mg vapor bubbles due to vacuum



Prototype 5: Vacuum melting / pressurized freezing.. Perfect!



Applied vacuum method bonded SS to Alu by diffusion of Fe into Al

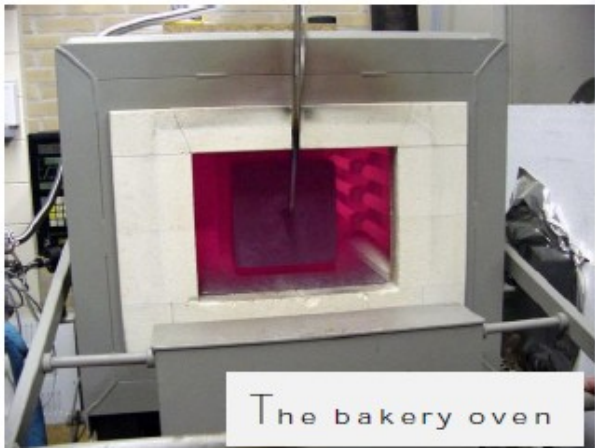


Result of vacuum baking:

A: Perfect contact around the pipe, B: perfect contra shape of the mold

- Aluminum cookie recipe:
  - Take a stainless steel tin and fill with aluminum blocks or bars (AlMg4,5Mn)
  - Melt aluminum under vacuum  $<1e-3$  mbar at  $700^{\circ}\text{C}$  for 1.5 hour
  - Apply 1 bar Argon pressure for 10 minutes
  - Switch of oven and let cool down.
  - Remove cookies from the mold and machine

# “The cookie bakery”



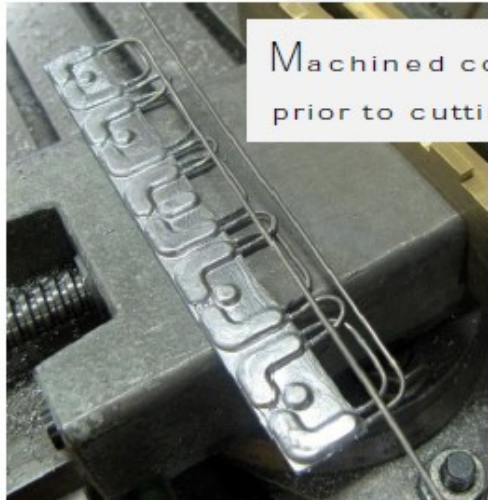
The bakery oven



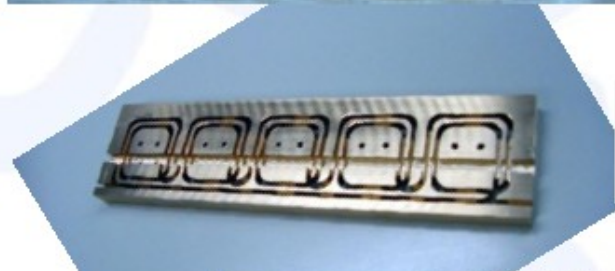
Serial production baking



A bare cake



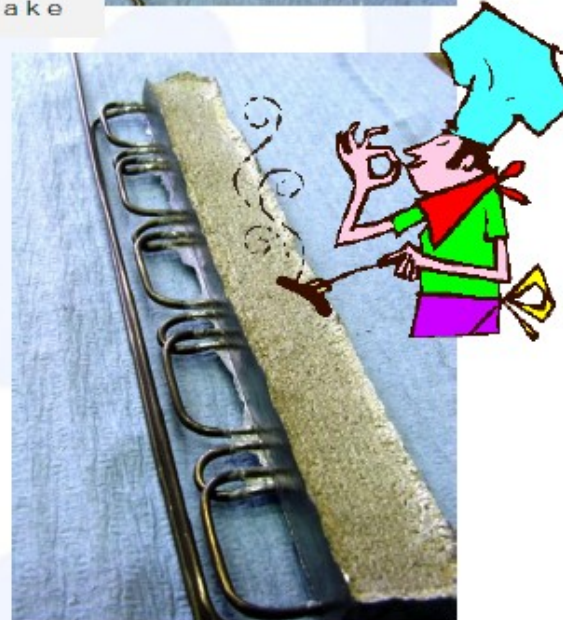
Machined cookie prior to cutting



Tube bend jig



Mold detail



A delicious aluminum cake!



Magic pen to stop “super fluid aluminum”