

# Experience with series-produced MCP-PMTs for the PANDA Barrel DIRC

ERLANGEN CENTRE  
FOR ASTROPARTICLE  
PHYSICS

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RICH2025, September 17<sup>th</sup>, 2025

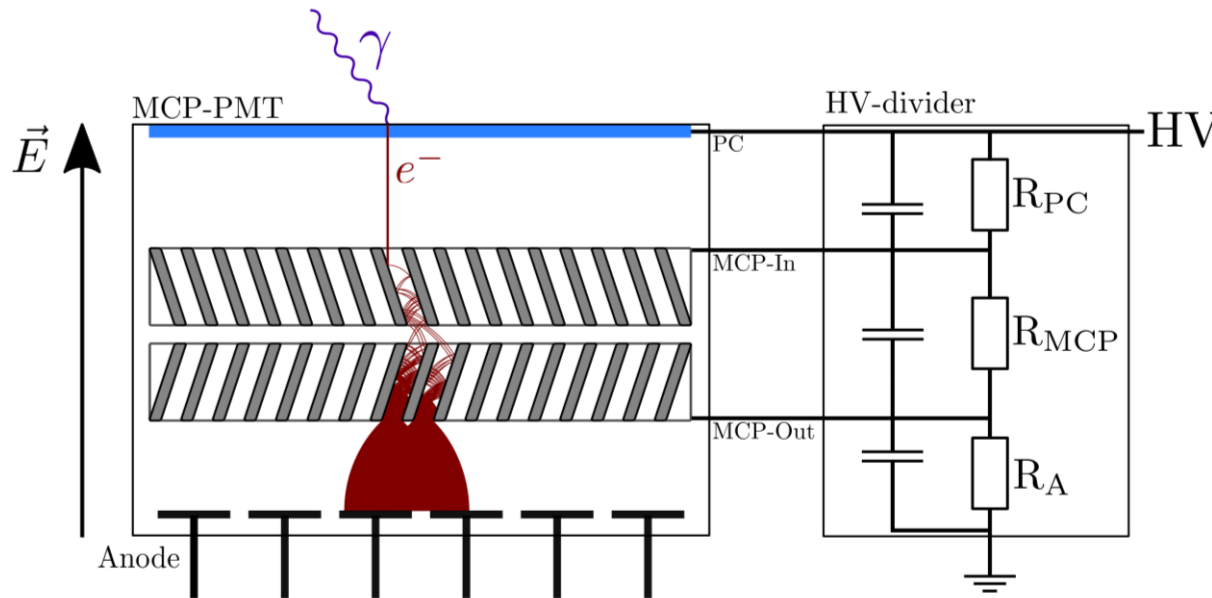


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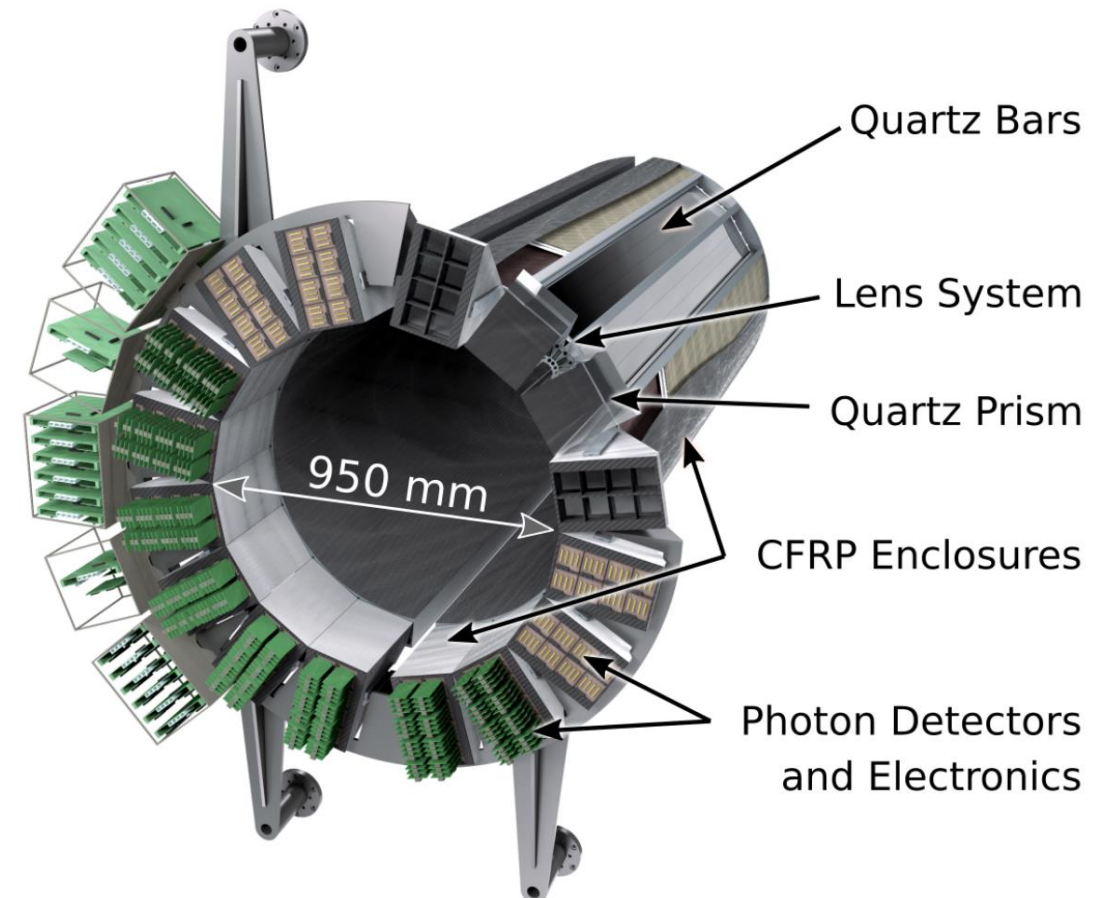
NATURWISSENSCHAFTLICHE  
FAKULTÄT

## Barrel DIRC in PANDA

- Cherenkov based particle identification ( $\pi/K$  separation)
- See talk: “Status of the PANDA DIRC detectors” by A. Lehmann on Thursday 18.09.2025
- Photosensors in magnetic fields of  $\sim 1T$ 
  - Microchannel Plate Photomultipliers (MCP-PMTs):  
Amplification of photoelectron in microchannels  
→ very fast and resistant to magnetic fields



## PANDA Barrel DIRC



- **128 MCP-PMTs for Barrel DIRC needed + 10 extra**
  - In addition 27 **subspec** MCP-PMTs: some performance parameters below requirements
- 165 MCP-PMTs ordered from PHOTONIS

## Series produced MCP-PMTs

- PHOTONIS XP85112-S-BA
- Active area: 2x2 inch<sup>2</sup> (81% form factor)
- Anode: 8x8 pixel
- Backplane: 2x Samtech QRM8 connectors
- MCP pores: 10μm diameter
- ALD coated: 1x layer Al<sub>2</sub>O<sub>3</sub>, 1x layer MgO

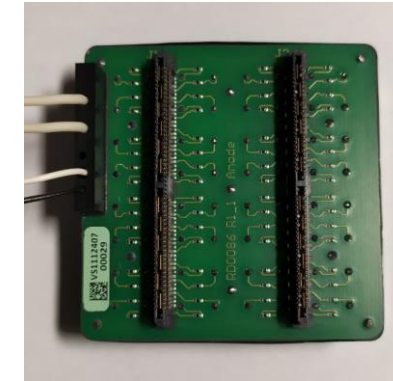
## Quality assurance measurements in Erlangen

- Performance parameters investigated for **all** tubes:
  - Detective Quantum Efficiency  $DQE = QE \cdot CE$   
(Quantum Efficiency · Collection Efficiency)
  - **Gain** and **rate capability**
  - **Uniformity** of gain and QE across active area
  - Internal parameters measured with TRB/DiRICH DAQ system:  
**Dark count rate, Afterpulse fraction, Time resolution**

PHOTONIS MCP-PMT



Front view



Back view

- Important requirements measured for **some** tubes:
  - Immunity to **magnetic fields** ~1 Tesla
  - Photo cathode **lifetime** >10 years operation  
(5 C/cm<sup>2</sup> integrated anode charge (IAC))

# Performance Parameters of MCP-PMTs

- 106 of 165 tubes received, status August 2025
- Requirements of PANDA Barrel DIRC in table
  - Preferred specs defined in datasheet: **ideal** for PANDA Barrel DIRC → 10% of tubes in spec
  - Softened specs to increase acceptance rate: still **acceptable** → acceptance rate increased to ~60%
  - **Out of specs**: not suitable for PANDA

	Peak QE in 300-400nm range	QE MMR whole area	Gain MMR whole area	CE	DCR Hz / cm <sup>2</sup>	AP ratio	Rate capability rel. gain @ 500kHz/cm <sup>2</sup>	DQE
<b>Datasheet specs</b>	≥ 18%	≤ 1.5	≤ 3	≥ 95%	≤ 1000	≤ 1%	≥ 90%	≥ 16%
<b>soft specs</b>	if DQE ok	< 3	< 4	if DQE ok	< 5000	< 4%	> 80%	~ ≥16%

## Measurement settings (unless stated otherwise)

- 10<sup>6</sup> gain
- 4:10:1 voltage divider
- single photon illumination rates

# Detective quantum efficiency

## Quantum efficiency (QE):

Probability of a photon producing a photoelectron

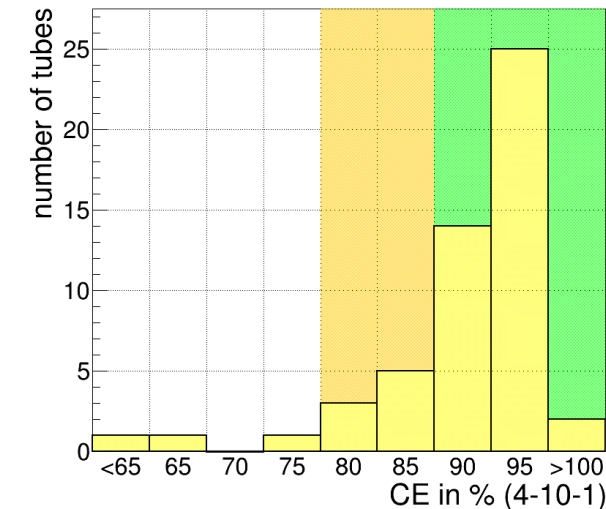
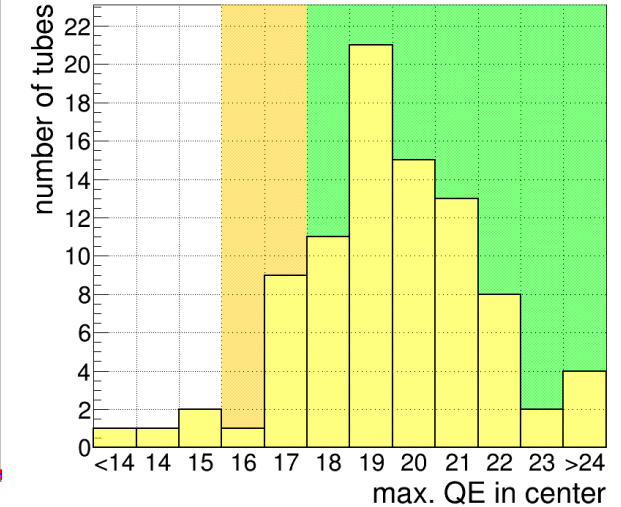
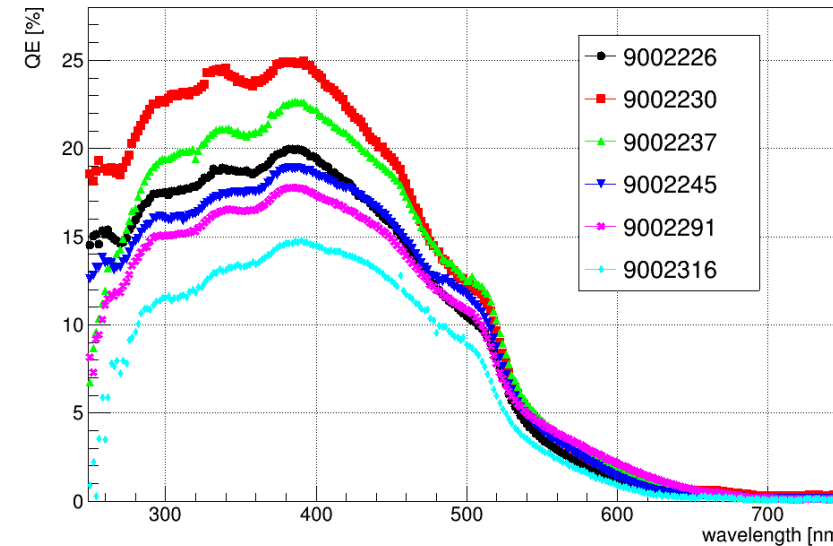
- Measured with 200V between PC and MCP, no amplification
- Dependent on wavelength
- **Requirement:** peak QE of >18% (>16% if CE=100%)  
between 300 – 400 nm  
→ 84% (95%) in requirements  
(all measured tubes, not including broken tubes)

- Maximum QE at ~390nm for all sensors

## Collection efficiency (CE):

Probability of a photoelectron entering a pore and producing a signal

- **Requirement** (indirectly): DQE >16%  
→ 80% of tubes CE >90%
- Not measurable for sensors with high fluctuations in leakage current





# Uniformity of quantum efficiency

## QE uniformity:

Distribution of QE across the active area

- Measured at 372nm
- Quantification: Max/min ratio:
  - Division of scan into 8x8 pixel grid with mean QE of each pixel
  - Division of maximum value by all other values sorted from lowest to highest
- **Requirement:** max/min <1.5 (<3)  
→ 81% (98%) in requirement

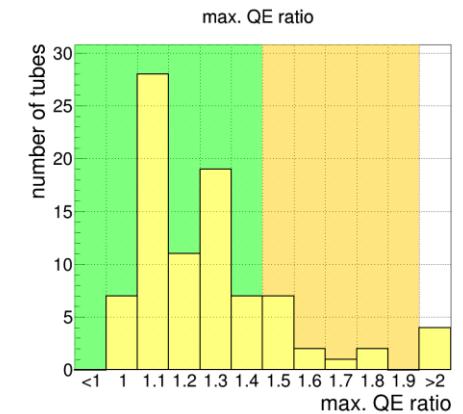
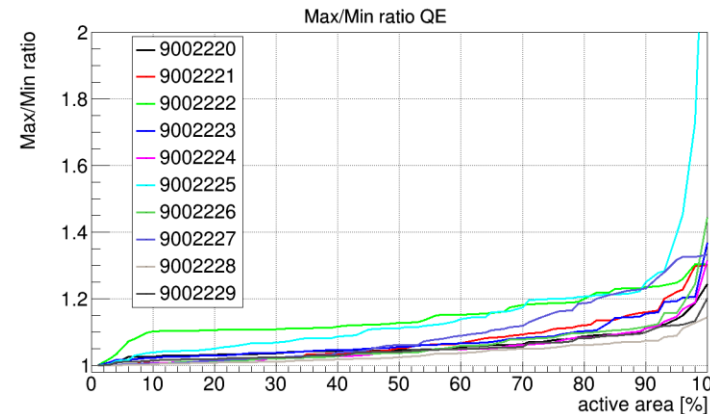
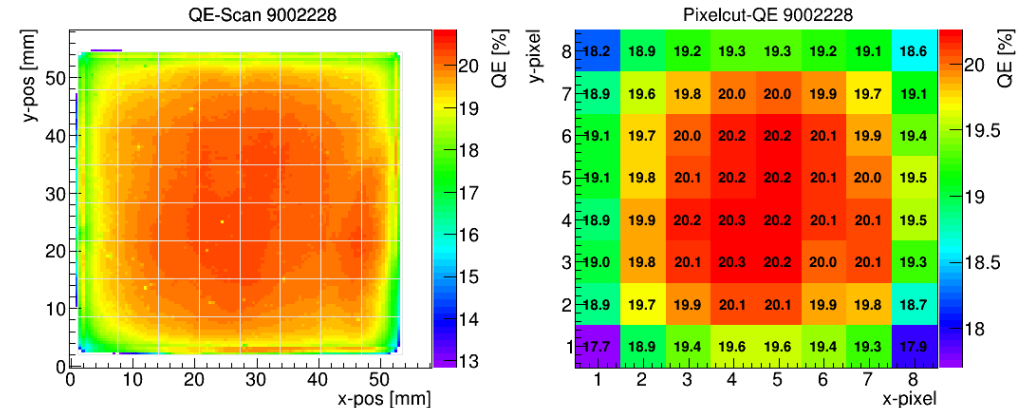
- Problem with some tubes:

### Vacuum micro leaks:

Gas dissipates into tube and damages the photocathode

→ QE loss over time (without illumination)

→ Not usable

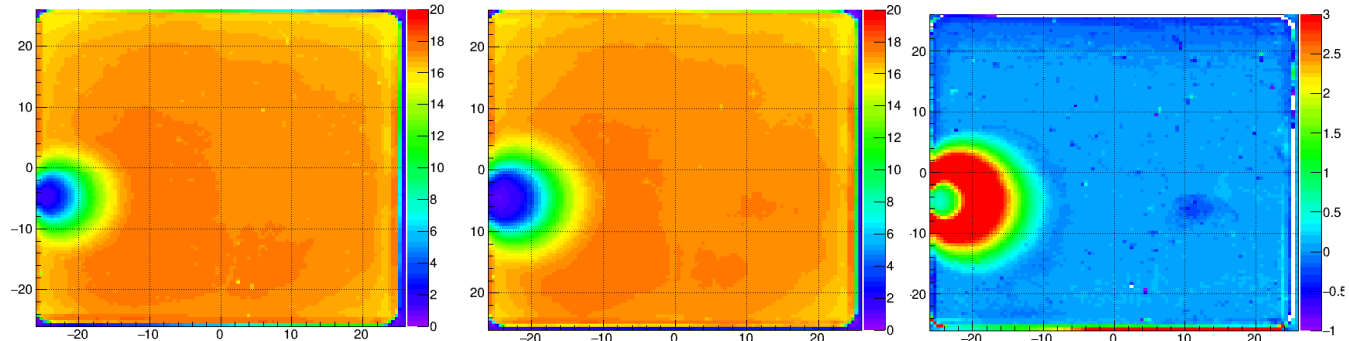


22. Oct. 2024

14. Jan. 2025

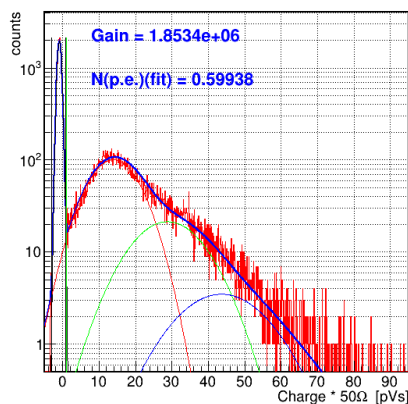
Difference

Example  
9002291



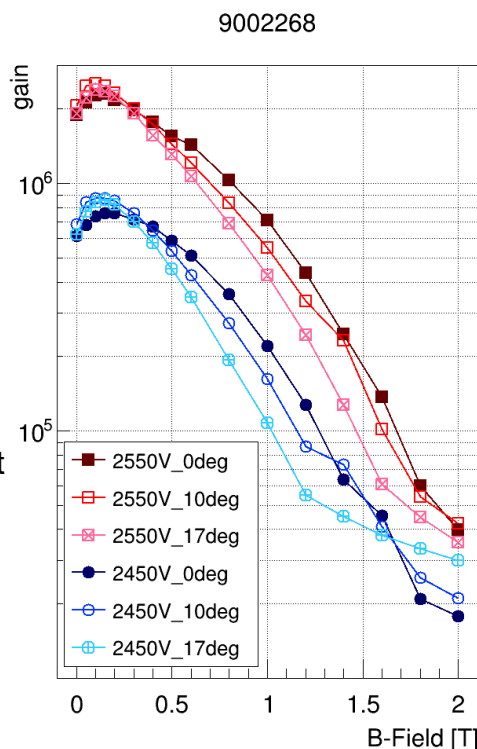
## Amplification of photoelectron

- Determined from charge spectrum
- **Requirement:** Save operation at  $10^6$  gain in PANDA
- Magnetic field: gain loss of  $\sim 3$  at 1 Tesla  
→ 90% maximum gain of  $> 3 \cdot 10^6$



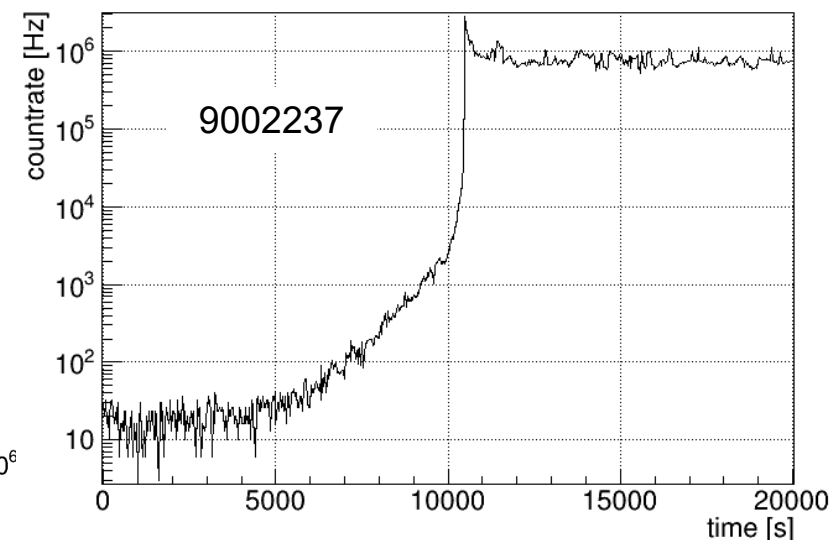
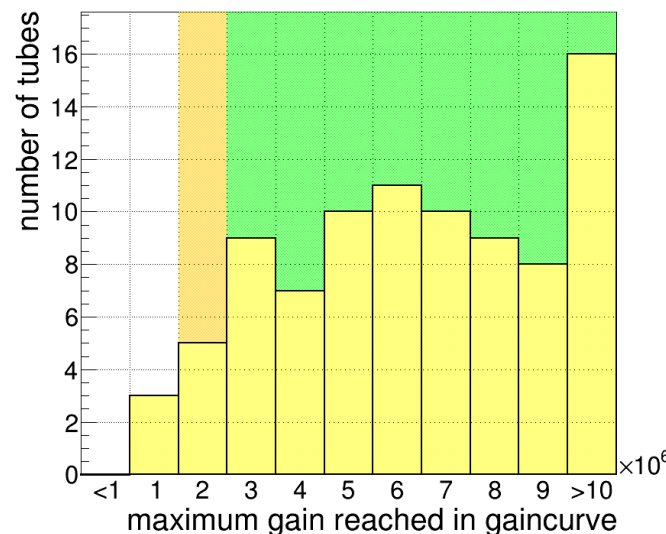
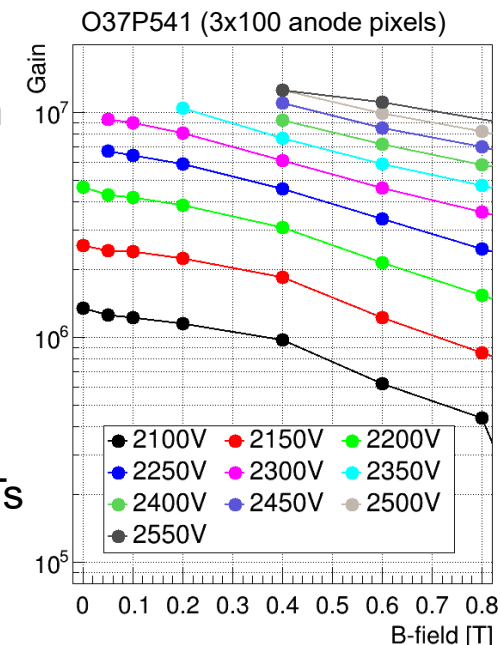
Charge spectrum of 9002249 at 2270V with 4:10:1 HV divider

Fit function from:  
E.H. Bellamy et. al.,  
*Absolute calibration and monitoring  
of a spectrometric channel using a  
photomultiplier*,  
[https://doi.org/10.1016/0168-9002\(94\)90183-X](https://doi.org/10.1016/0168-9002(94)90183-X)



## • Problem: Escalation

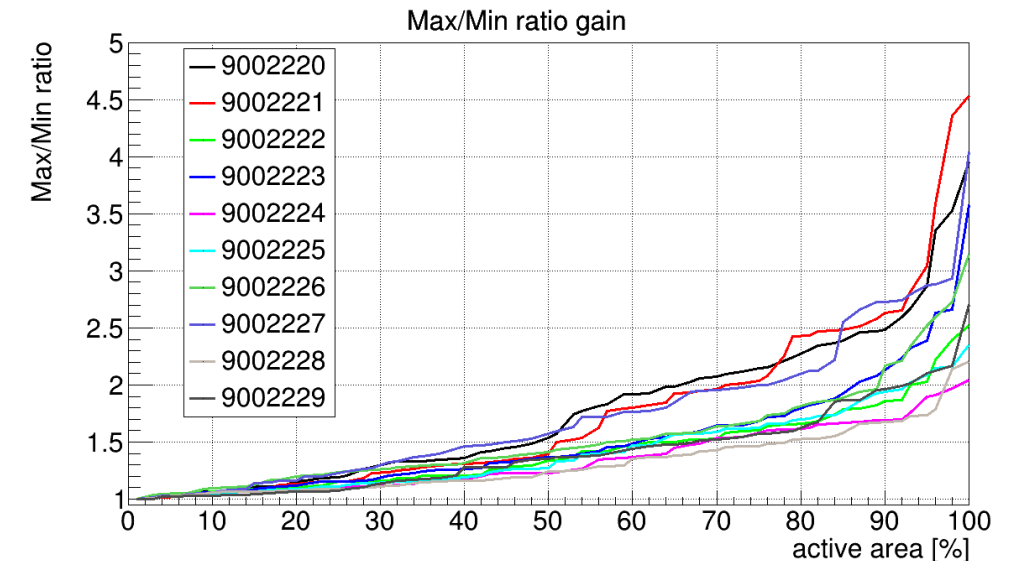
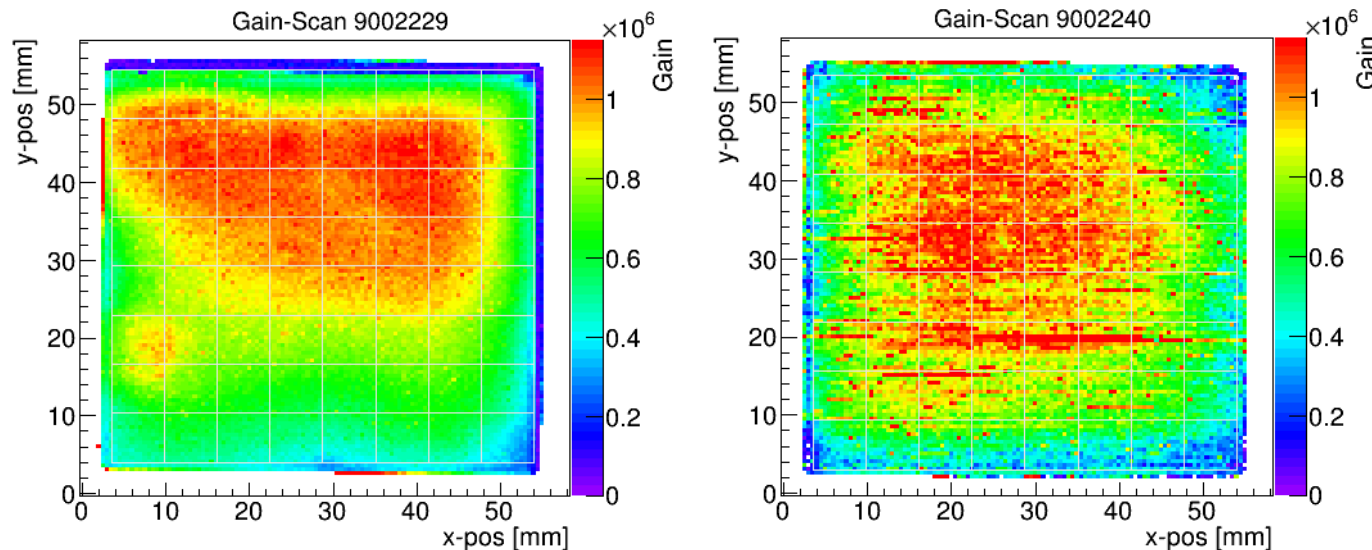
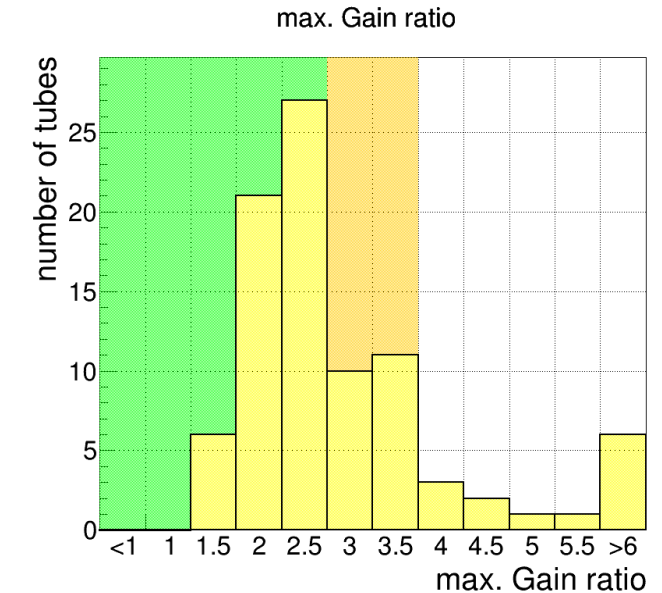
- Self-sustaining mode of photon emission from MCP at massive rate
- Locally and globally observed
- Typically happens at high gains or high illumination rates
- Improves in magnetic fields
- Observed with all 2-layer ALD MCP-PMTs



# Gain uniformity

## Distribution of gain across active area

- Quantification: Max/min ratio:
  - Division of scan into 8x8 pixel grid with mean gain of each pixel
  - Division of maximum value by all other values sorted from lowest to highest
- **Requirement:** max/min  $<3$  ( $<4$ ) for whole of active area  
→ 60% (85%) in requirements
- Sensors with high fluctuating dark currents → noisy scans





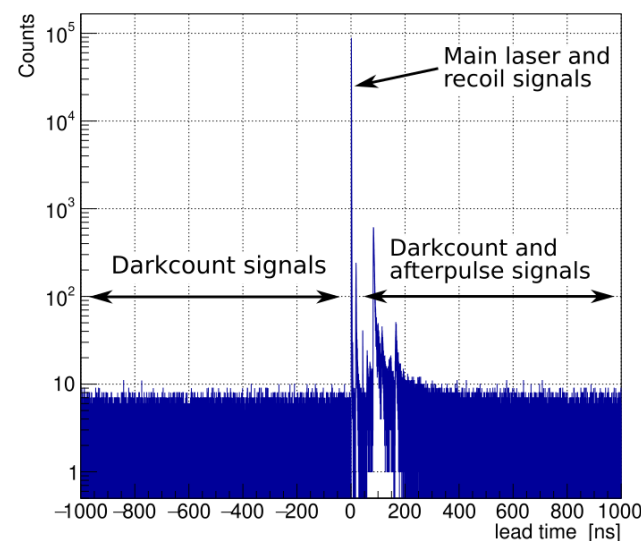
# Dark count rate

## TRB/DIRICH DAQ

- GSI designed
- FPGA based
- Multihit capable

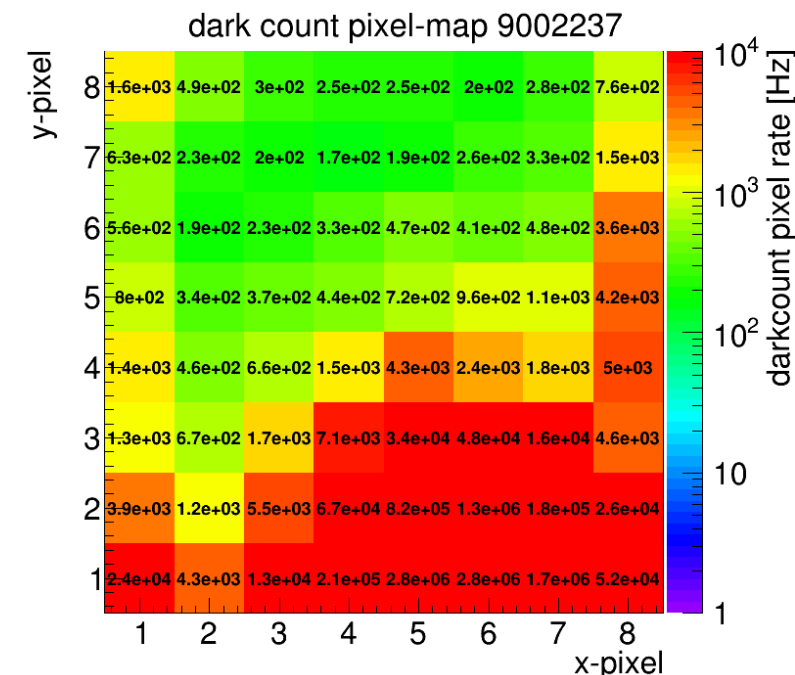
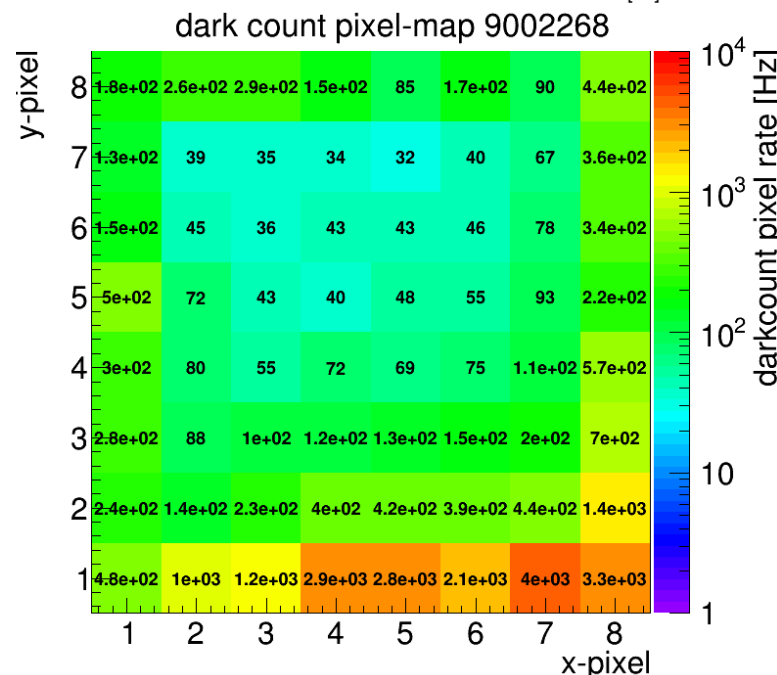
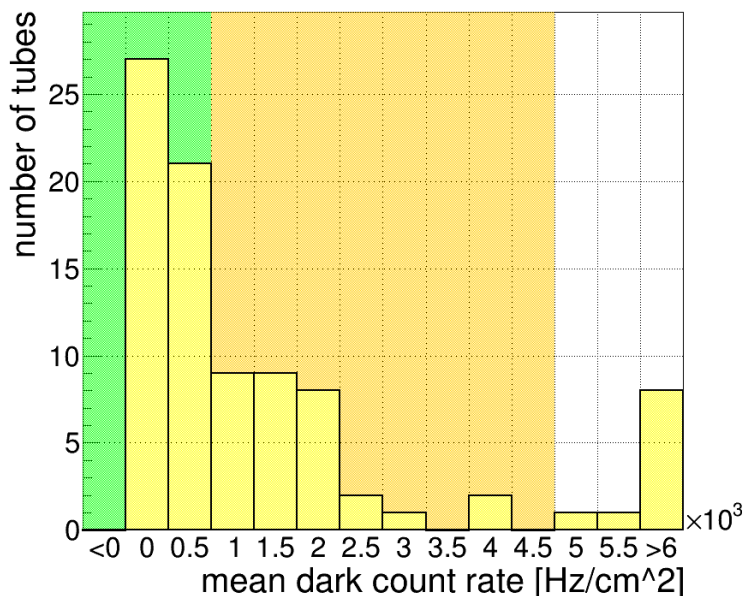
## Information obtained for every channel

- Time over threshold
- Hit time
- Number of hits



## Dark count rate:

- Rate of hits before the laser trigger
- **Requirement:**  $<1\text{kHz/cm}^2$  ( $<5\text{kHz/cm}^2$ )  
→ 54% (89%) in requirement
- Sometimes hot pixel at the rims (e.g. 9002268)
- Some tubes with very high DCR ( $>10\text{kHz/cm}^2$ )
- 9002237: Count rates  $>1\text{MHz/pix}$  at bottom rim  
→ enters local escalation in this region



# Afterpulse probability

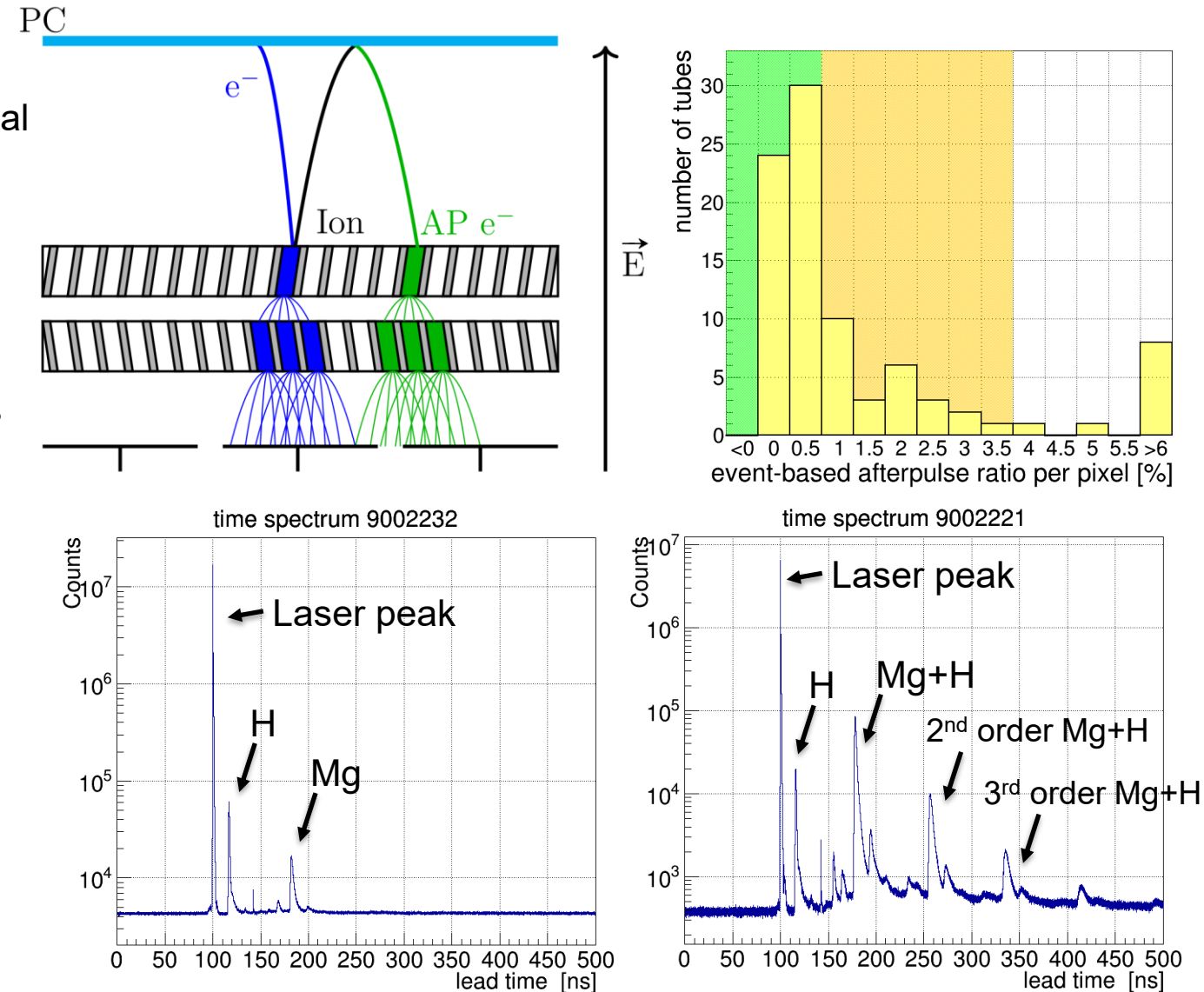
## Afterpulses (AP):

Ion that travels back to photocathode and creates a signal  
→ damages the photocathode (limits lifetime)  
and leads to fake hits

## Afterpulse ratio:

Ratio of number of events with one or more hits in time range 3-300ns after laser peak to total number of events

- **Requirement:** <1% (<4%) events with afterpulses  
→ 61% (89%) in requirement
- Different afterpulse spectra observed:
  - Low AP ratio: only few peaks
  - Cascades of AP: AP ions create afterpulses
- Type and origin of most prominent peaks:  
(Best agreement with simulation)
  - Hydrogen from between the two MCPs
  - Magnesium from the back of the second MCP

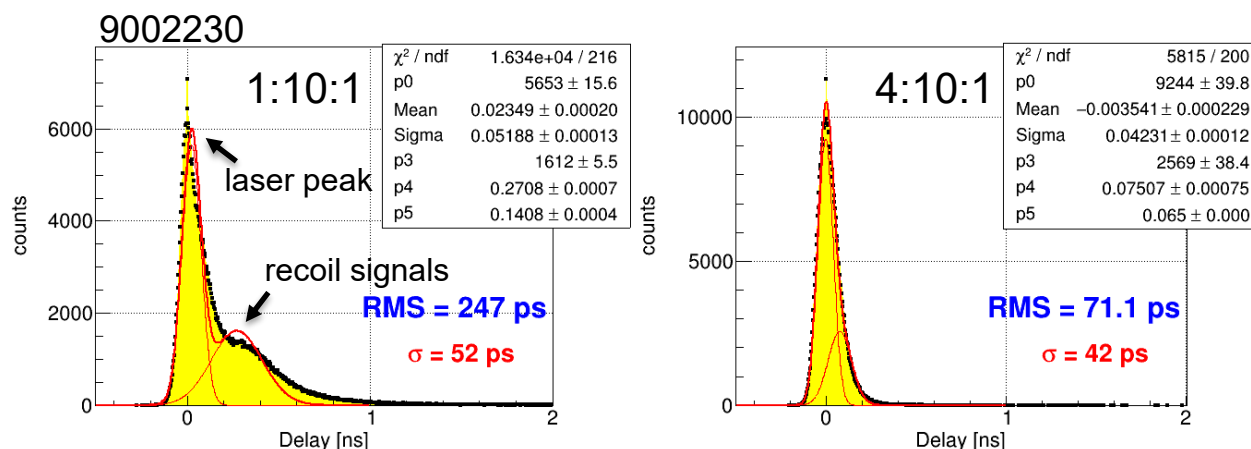


Transit time spread (TTS): width of main laser peak

Root Mean Square (RMS): in time window -0.5ns to 2ns around laser peak

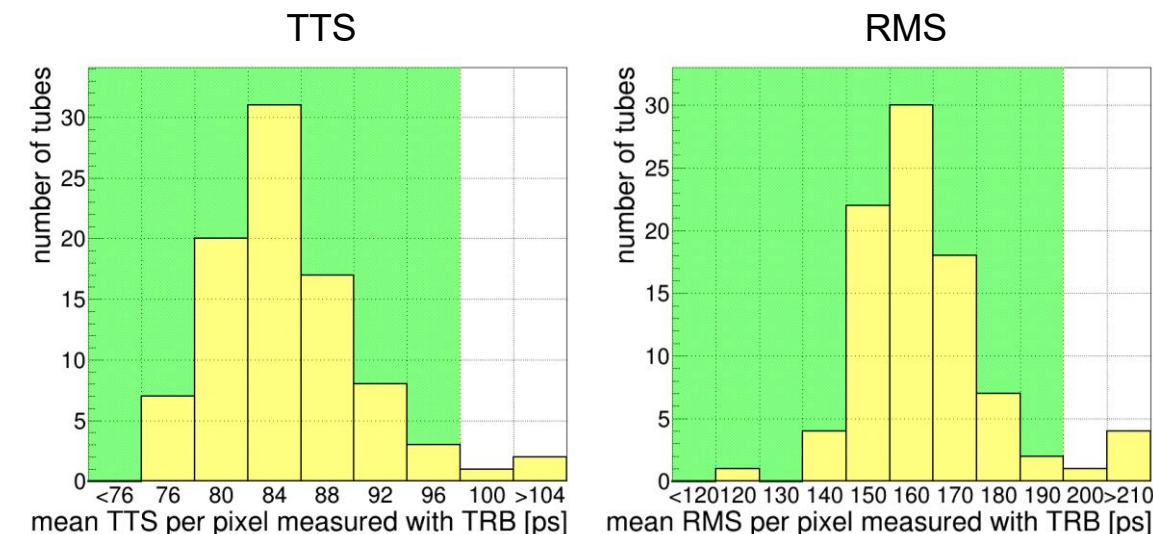
## Measurement with the scope:

- Illumination of small spot ( $\sim 1\text{mm}$ )
- Change of voltage divider from 1:10:1 to 4:10:1
  - Increase of the voltage between PC and MCP
  - Recoil peak shifted closer to main laser peak
  - Improved RMS (TTS hardly affected)



## Measurement with the TRB system:

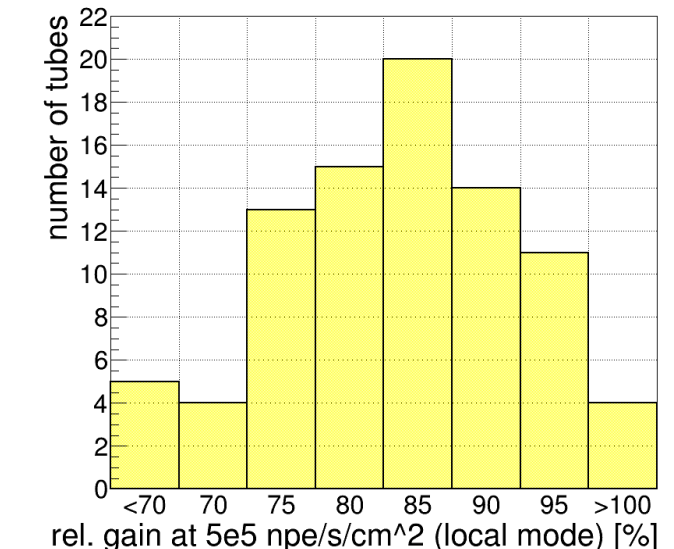
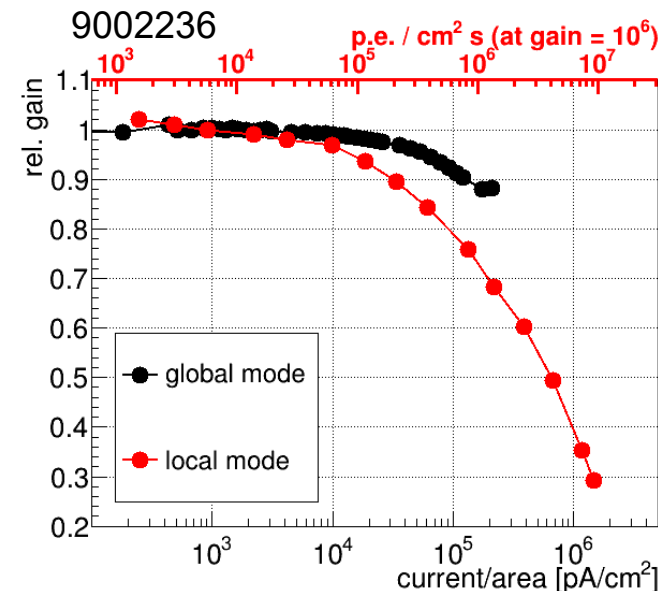
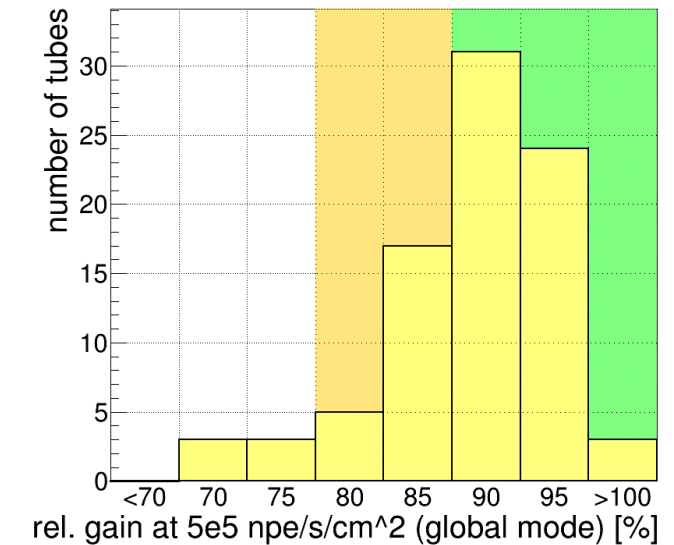
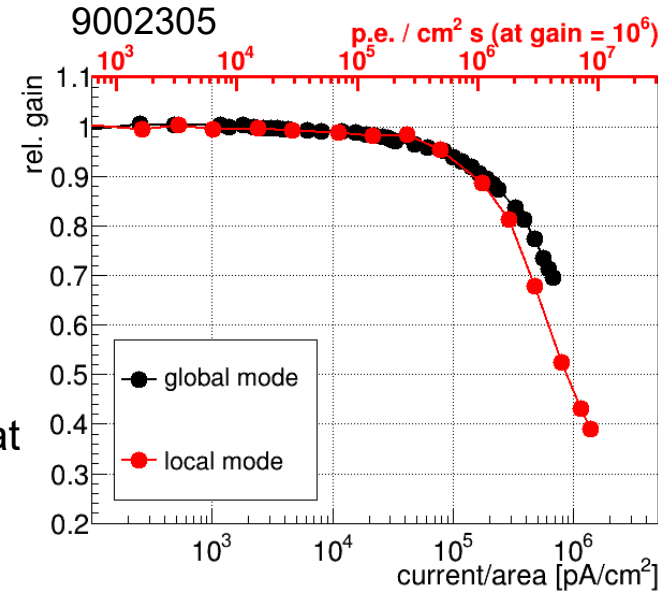
- Time resolution of whole pixel + DAQ system
  - worse than measurement with scope
- **Requirement:** <100ps TTS, <200ps RMS (TRB)
  - 95% in requirements
- Time resolution typically worse at the rims



## Gain drop at high illumination rates

Measured in two modes:

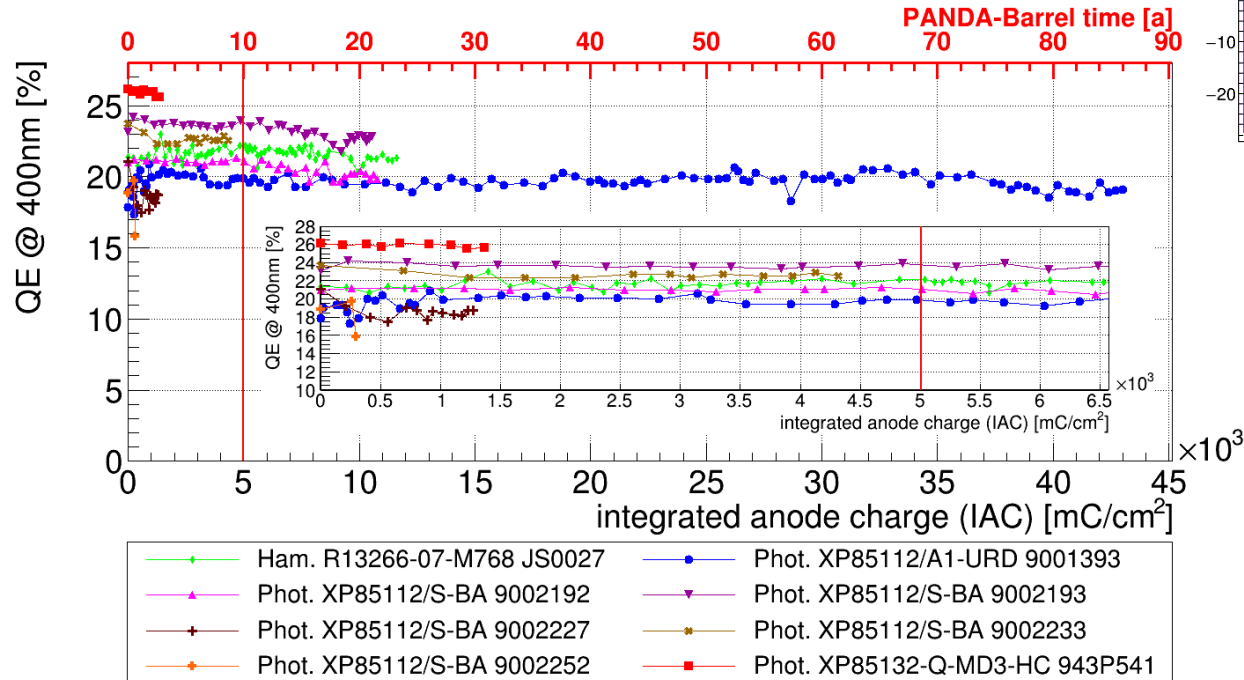
- **Global mode:**
  - Illumination of whole active area
  - measurement of current at anode
  - **Requirement:** >90% (>80%) relative gain at photoelectron rate of 500 kHz/cm<sup>2</sup>  
→ 67% (93%) in requirement
- **Local mode:**
  - Illumination of one pixel
  - Measurement of charge spectra
  - Typically similar or worse than global mode
- Differences in both modes not understood, potentially due to inhomogeneities in ALD layer thickness





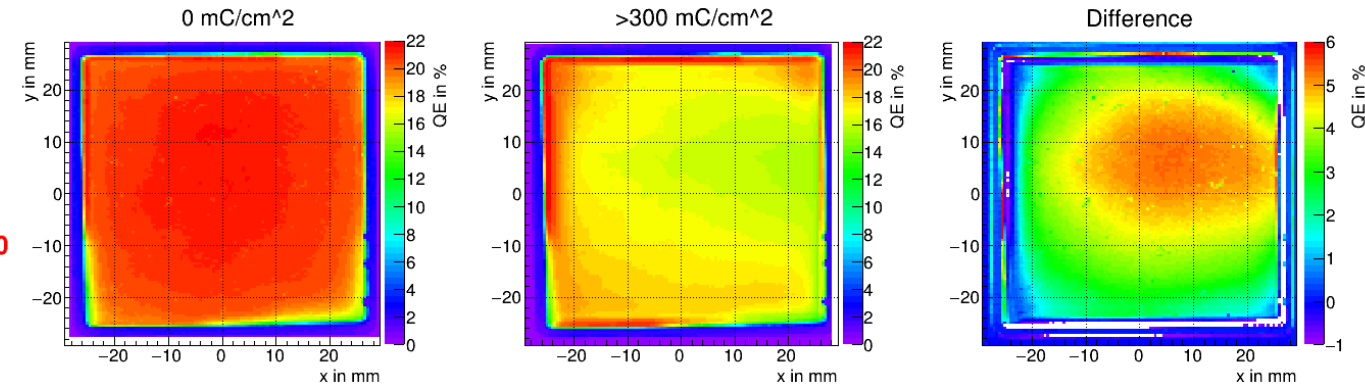
## Update (status July 2025):

- 9001393 still without QE loss at  $\sim 45 \text{ C/cm}^2$
- Requirement:**  $>5 \text{ C/cm}^2$  without QE loss
- 9002192 and 9002193 at  $>10 \text{ C/cm}^2$   
(same type as series production)
- Series production tubes 9002233 at  $4.4 \text{ C/cm}^2$   
and 9002227 at  $1.4 \text{ C/cm}^2$  **without QE loss**

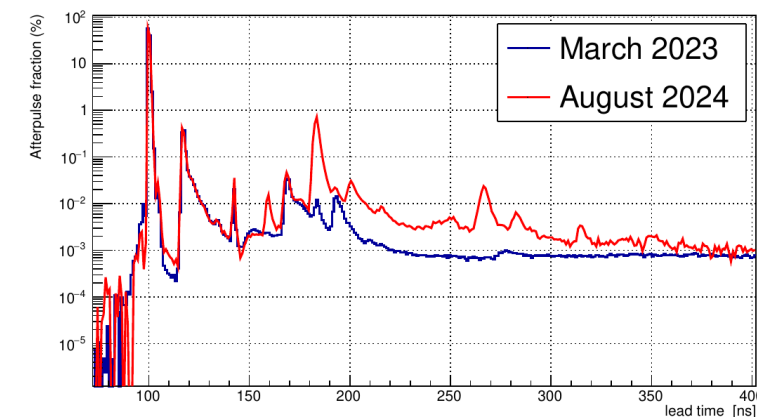


## Observations:

- 9002252: entered escalation mode for a few weeks  
→ significant QE loss  
→ Not operable at  $10^6$  gain anymore



- 9002233: AP probability of Mg ions increased in the first few months (from 0.1% to 2.3%), now stable





- 106 of 165 tubes received, status August 2025
  - In spec: 10
  - In soft specs: 53
  - Subspec: 25
  - Broken: 15
  - Not categorized yet: 3
- Acceptance rate of ~60%

} 63 accepted

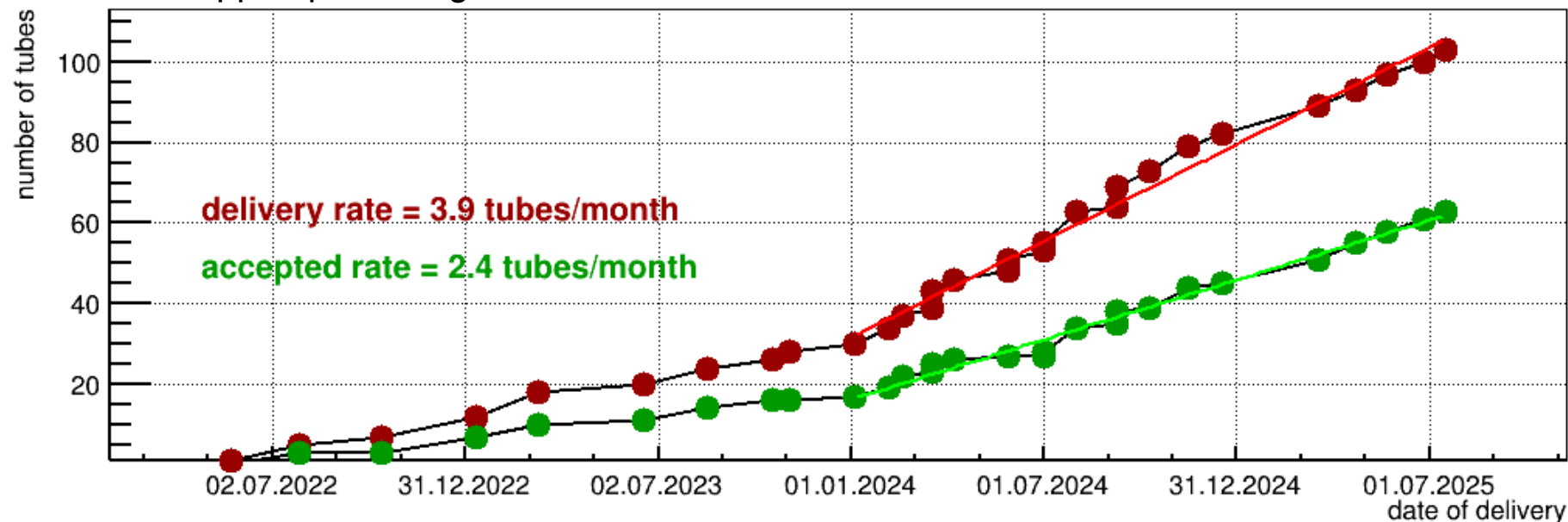
- Main reasons for rejection
  - Subspec:
    - Gain max/min >4 (8 tubes)
    - DCR >5kHz/cm<sup>2</sup> (7 tubes)
    - Afterpulse ratio >4% (5 tubes)
    - Or multiple out-of-spec parameters
  - Broken:
    - Electrically shorted (5 tubes)
    - Escalation at low gains (4 tubes)
    - Vacuum micro leaks (4 tubes)
    - Instable MCP resistance (2 tubes)

## Main problems during measurements

- High dark current
  - noisy gain scan
- High leakage current
  - noisy measurement of QE
  - CE measurement not possible
- Escalation
  - tube not usable in this mode

# Summary of delivery

- First delivery: May 2022
- First delays due to escalation:  
Good communication with by PHOTONIS → escalation mode shifted to higher gains
- Delivery rate ~4 tubes/month since January 2024 (expected rate 8-10 tubes/month)
- Acceptance rate ~60%
- QA in Erlangen limited to end of 2025  
→ Series production ended in August 2025
- PHOTONIS stopped producing this kind of MCP-PMTs → new manufacturer must be found for PANDA



## Rate capability:

- Dependency on MCP resistance
- Behavior at different gains
- Behavior in magnetic fields

## Time resolution:

- Behavior at different rates

## Probability of escalation:

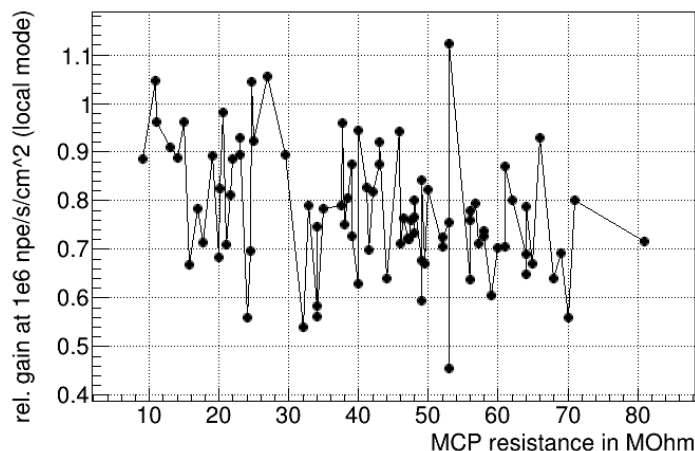
- Operation voltage
- Dark count rate and afterpulse probability
- MCP resistance

## Fluctuating parameters:

- Gain
- Leakage and dark currents

## Dependency on MCP resistance:

- Plot: relative gain at illumination rate of 1MHz/cm<sup>2</sup> vs. MCP resistance of all measured tubes
- Small improvement of rate capability at low resistances

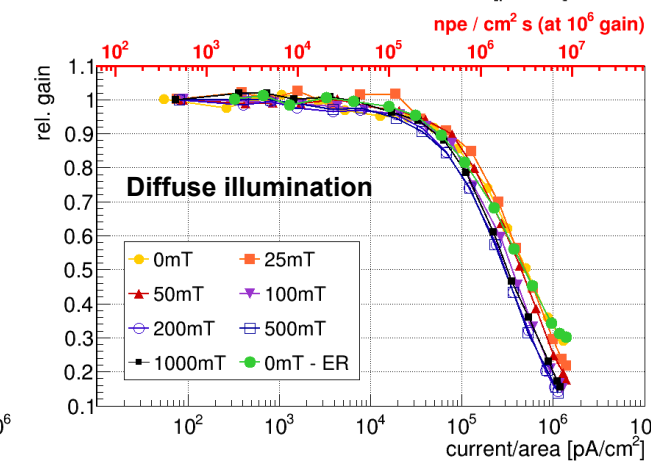
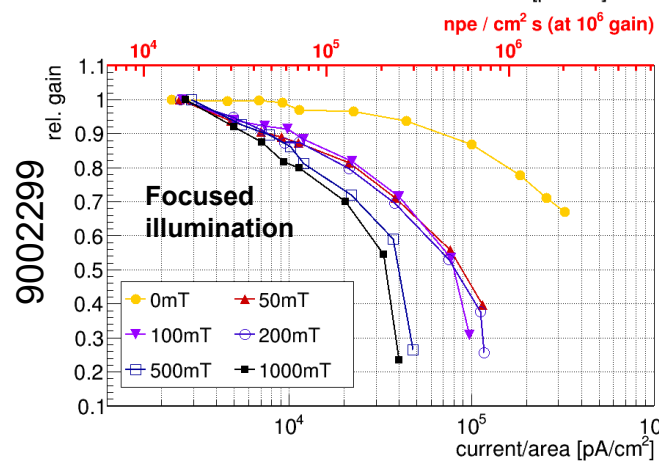
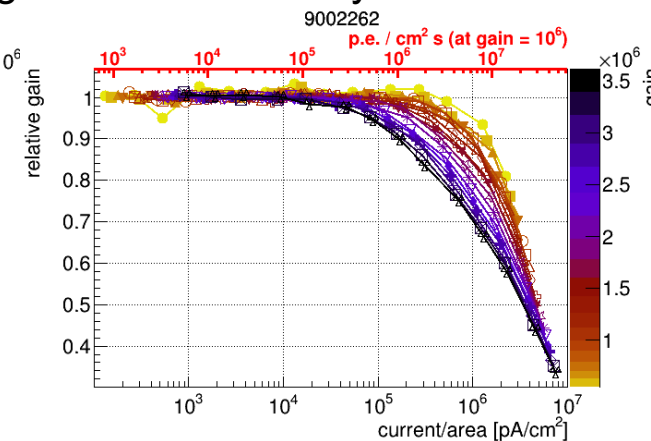
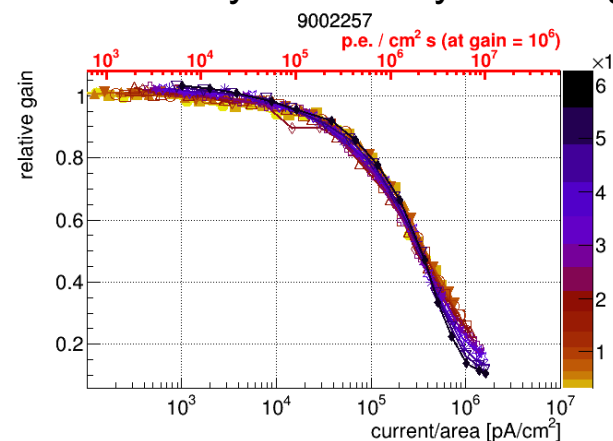


## Behavior in magnetic fields:

- Focused illumination (spot size ~1mm): significantly worse rate capability already at small magnetic fields (50mT)
- Unfocused illumination: No effect on rate capability

## Rate capability at different gains:

- Some sensors: significantly worse rate capability at higher gains
- Other sensors: no effect
- Not correlated to MCP resistance
- Potentially caused by inhomogeneities of ALD layer thickness



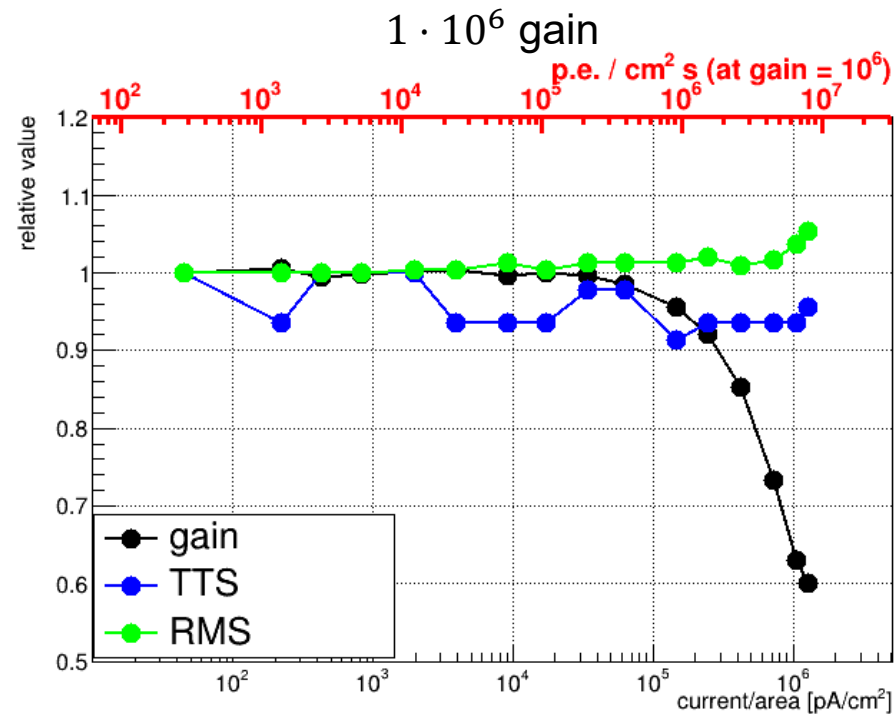
# Time resolution at different rates

## Time resolution at different illumination rates:

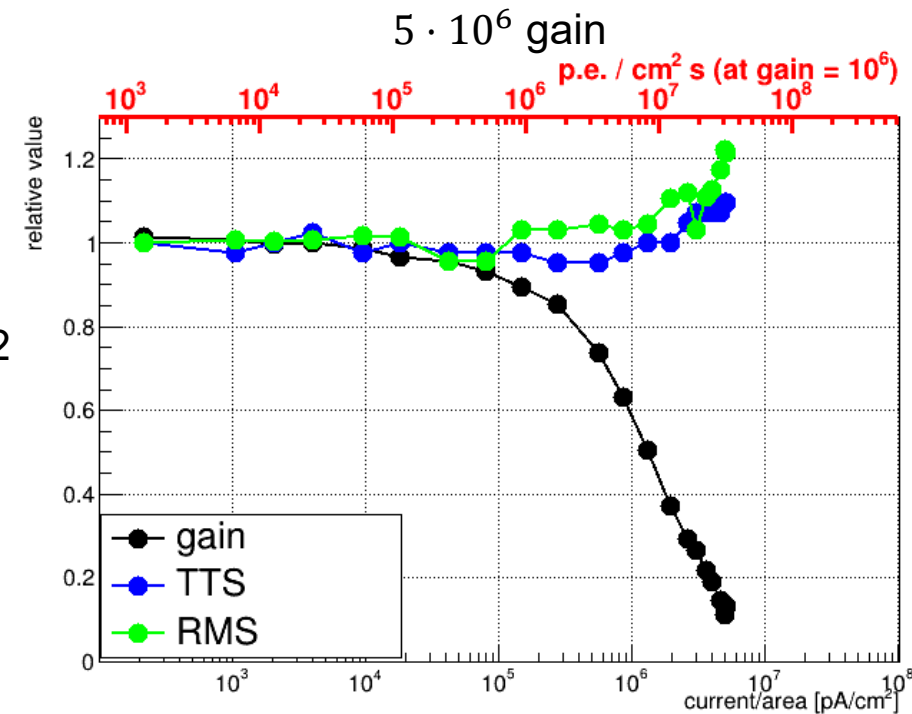
- Measured with 1:10:1 voltage divider

## Observations:

- Constant time resolution up to high rates ( $> 10^6 \frac{\text{p.e.}}{\text{cm}^2 \text{s}}$ )
- At very low relative gains: smaller signal height  $\rightarrow$  worse signal-to-noise ratio  $\rightarrow$  worse time resolution



9002302



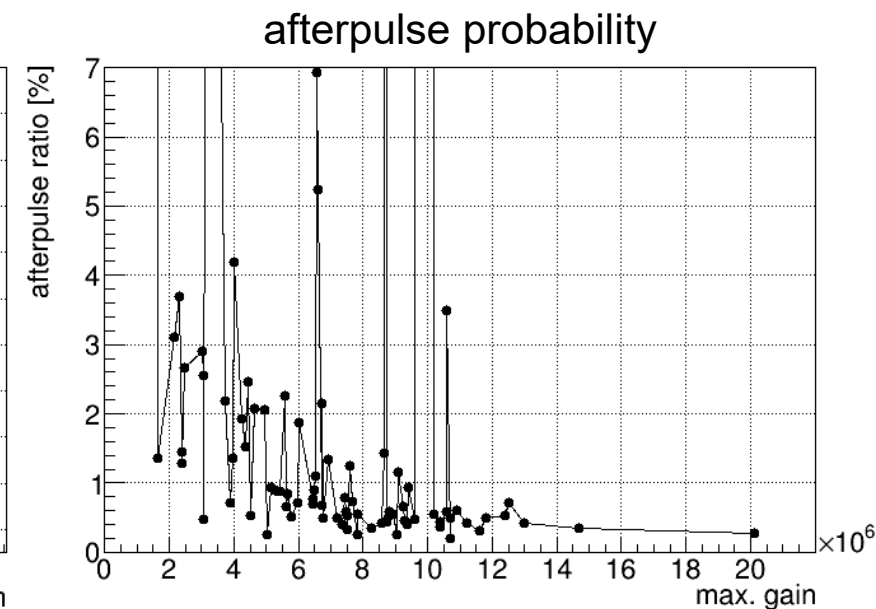
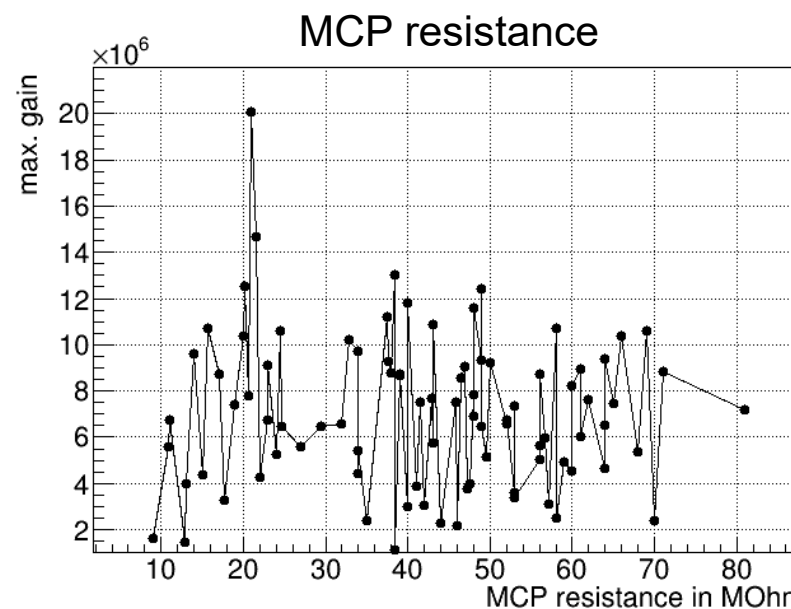
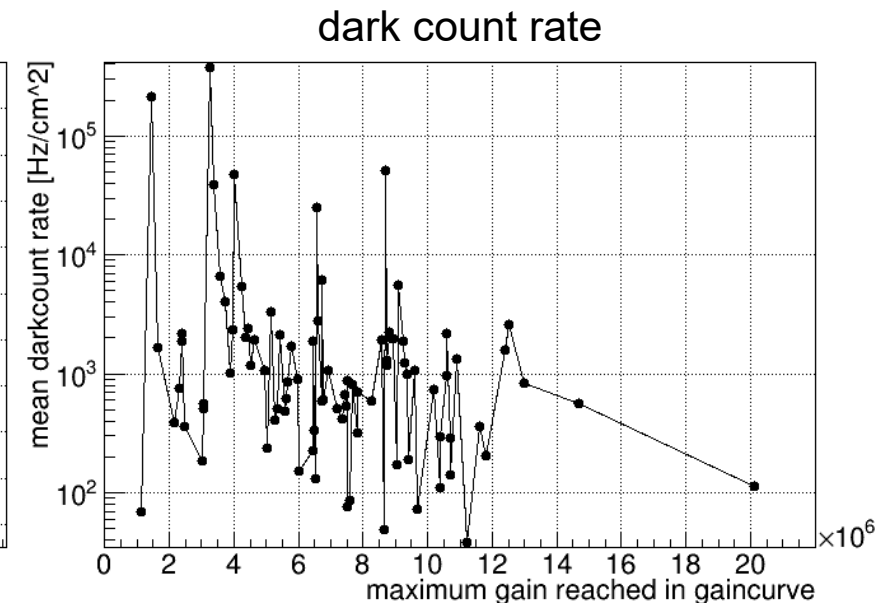
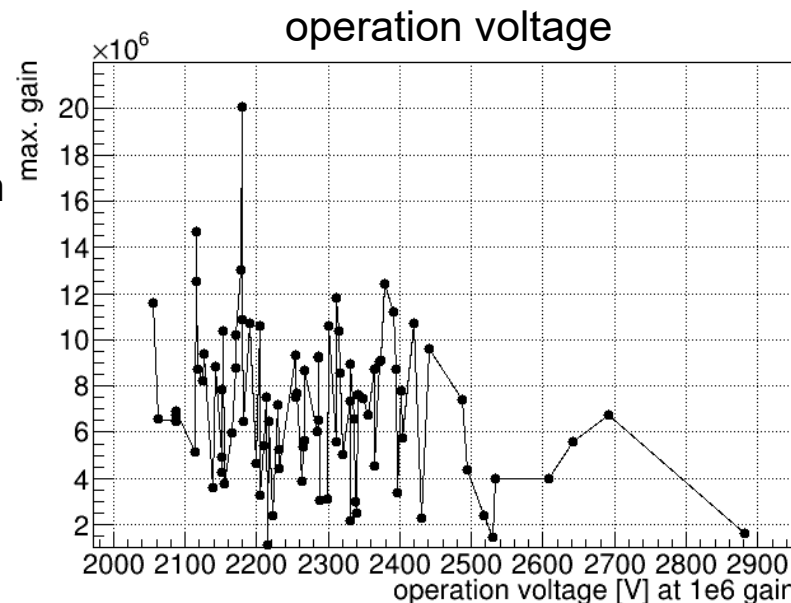
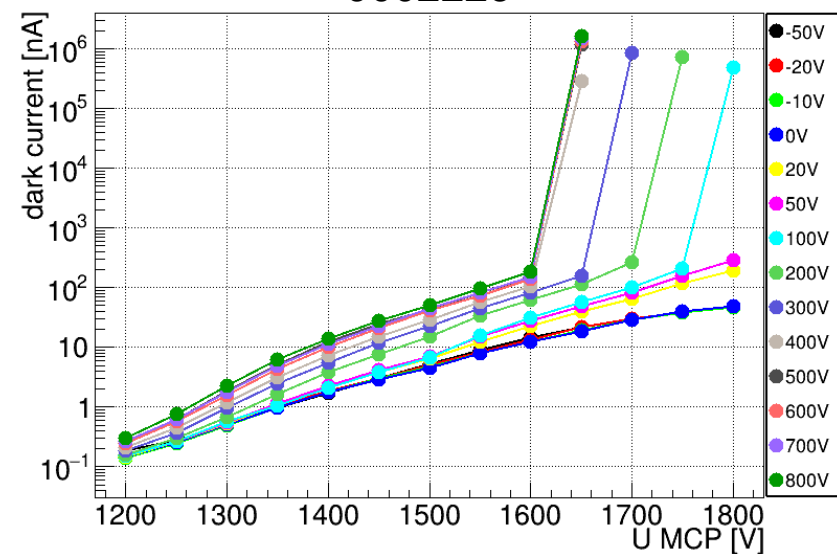


# Onset of escalation

Higher maximum gain before  
escalation for:

- Smaller operation voltage for  $10^6$  gain
- Smaller dark count rate
- Smaller afterpulse ratio
- MCP resistance  $\rightarrow$  no impact on escalation

9002223



# Fluctuations of gain and currents

## Spikes in gain:

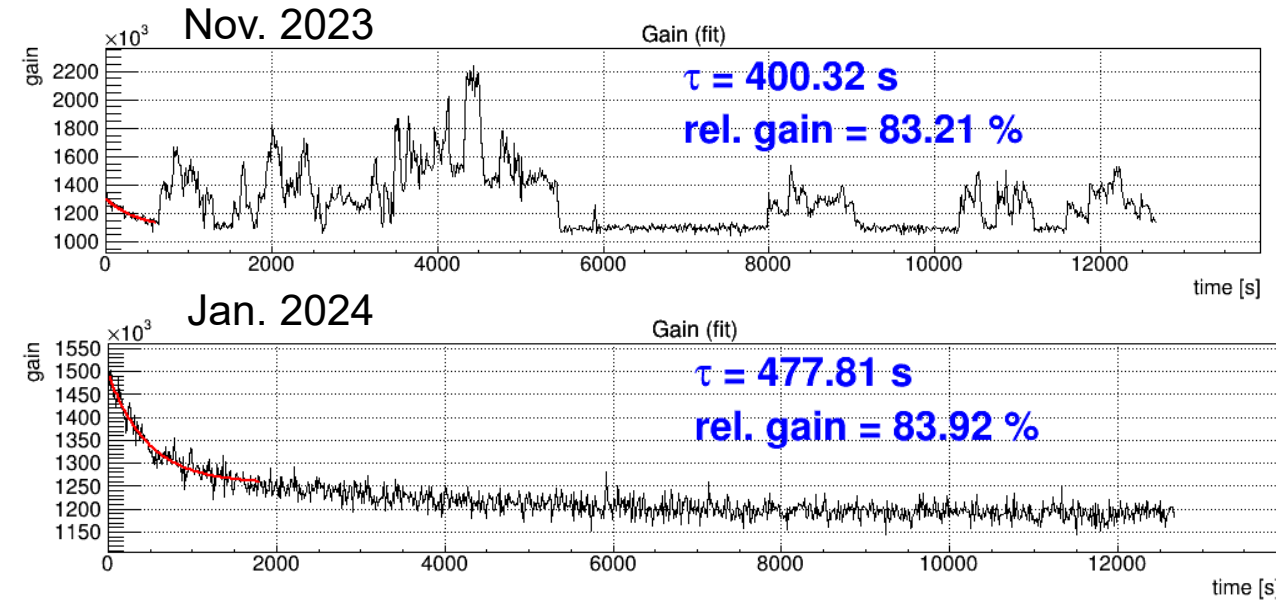
- Some tubes: unstable gain, increase by up to a factor of 2
- Spikes disappear after a few months
- No problem for PANDA experiment
- Some measurements not possible with spikes
- Cool down constant  $\tau$  (exponential) similar for all tubes

## Leakage and dark current:

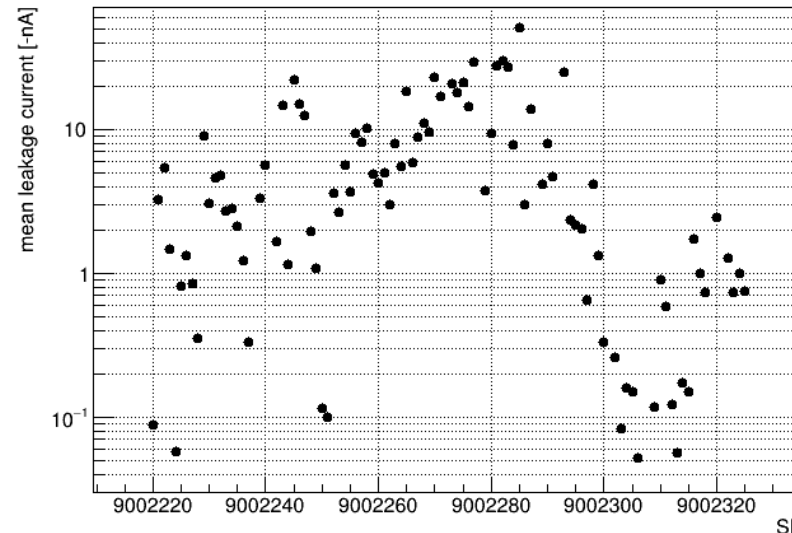
**Leakage current:** Current between PC and MCP without illumination

**Dark current:** Anode current without illumination

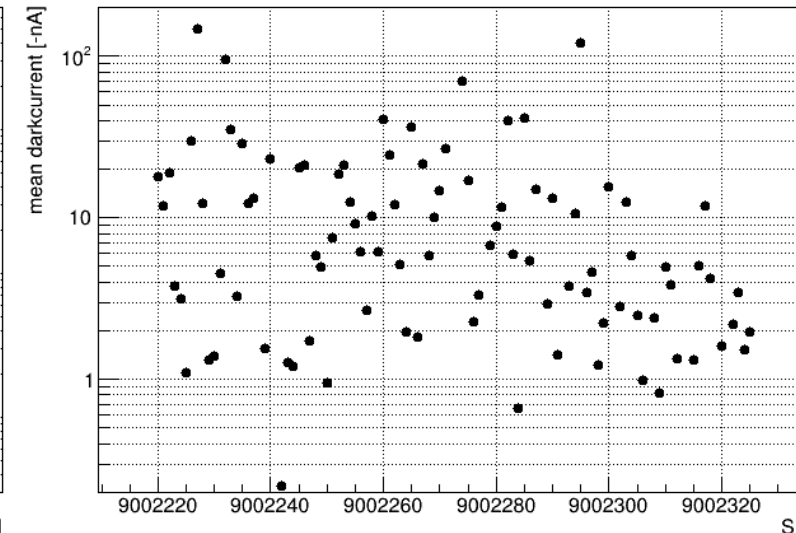
- Directly after delivery: some tubes with dark and leakage currents of 10-100nA  
→ noisy measurements
- Leakage and dark current decreases with time (~ weeks to months)



mean leakage current



mean darkcurrent



## Delivery:

- 106 tubes since May 2022
- Delivery rate: 4 tubes/month
- Series production ended now

## Performance:

- 63/103 tubes usable for PANDA  
→ Acceptance of ~60%
- Enough tubes for prototype sector of PANDA Barrel DIRC
- Main reason for rejection:
  - Low gain uniformity
  - High dark count rates
  - High afterpulse ratio
  - Escalation

## Lifetime:

- Best performing tube at 45 C/cm<sup>2</sup>
- Tendering tubes from PHOTONIS at >10 C/cm<sup>2</sup>
- Series production tube at 4.4 C/cm<sup>2</sup> without QE loss  
→ will probably reach requirement

## Further investigations:

- Rate capability
  - Better rate capability at small MCP resistances
  - Dependency on applied gain for some sensors
- Time resolution at high illumination rates unchanged
- Onset of escalation
  - Later for lower DCR, AP ratio, operation voltage
  - Not dependent on MCP resistance
- Fluctuations of gain, dark current and leakage current  
→ influence measurements