



# GridPixes and their Application

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GEFÖRDERT VOM



Bundesministerium  
für Bildung  
und Forschung

GSI strategic Meeting  
Darmstadt  
1.12.2023

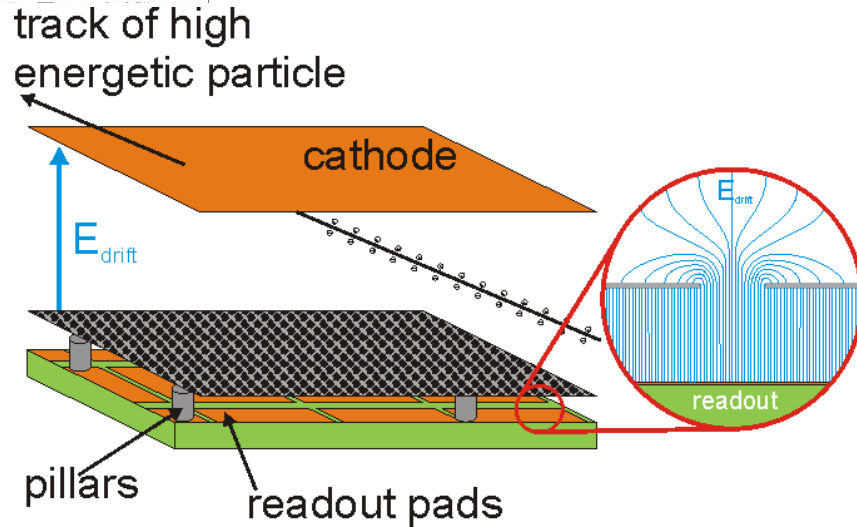


# Content



- GridPix Detectors
- X-ray Photon Detector for Axion Searches
- TPC Readout at future Higgs factories
- GridPix for X-ray Polarimetry
- GridPix in Neutron Detectors
- GridPix in a Negative Ion TPC
- GridPix in educational detectors

# From Micromegas to GridPix



Could the spatial resolution of single electrons be improved?

Diffusion in amplification region:

Ar:CO<sub>2</sub> 80:20 →  $\sigma = 11 \mu\text{m}$

Ar:iC<sub>4</sub>H<sub>10</sub> 95:5 →  $\sigma = 11 \mu\text{m}$

Ar:CF<sub>4</sub>:iC<sub>4</sub>H<sub>10</sub> 95:3:2 →  $\sigma = 11 \mu\text{m}$

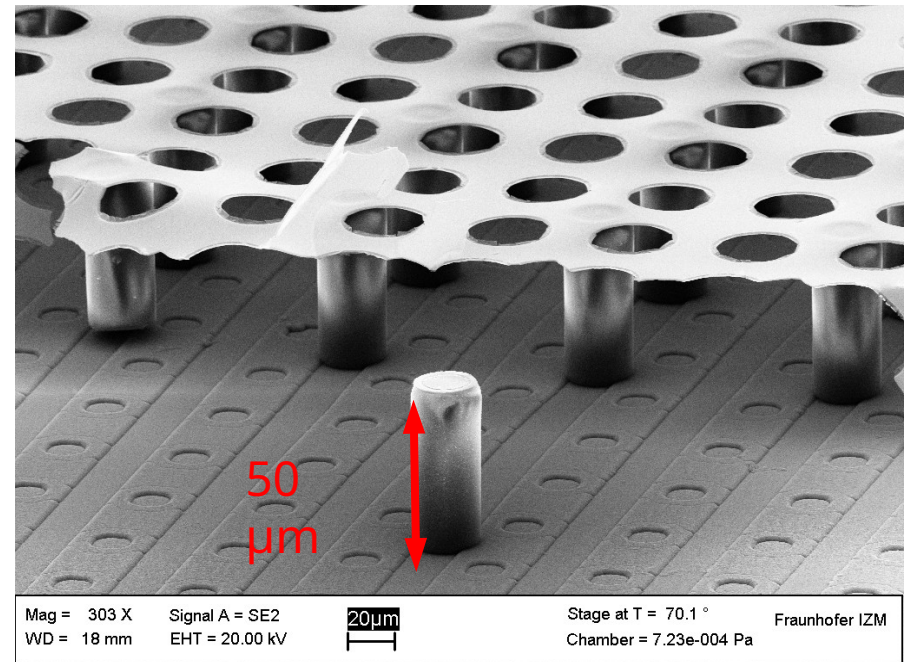
**Smaller pads/pixels could result in better resolution!**

**At NIKHEF the GridPix was invented.**

Standard charge collection:

Pads / long strips

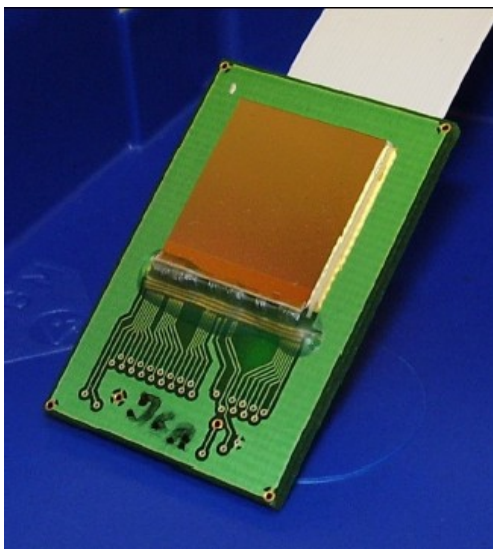
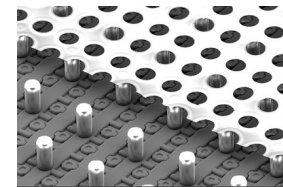
Instead: Bump bond pads are used as charge collection pads.



Charge avalanche is collected by one pixel

→ one hit corresponds to one primary electron

# The ASICs - Timepix(3)



**Timepix:** Available for tests since Nov. 2006

Number of pixels:  $256 \times 256$  pixels

Pixel pitch:  $55 \times 55 \mu\text{m}^2$

Chip dimensions:  $1.4 \times 1.4 \text{ cm}^2$

ENC:  $\sim 90 e^-$

Limitations: no multi-hit capability.

Each pixel can measure either charge or time.

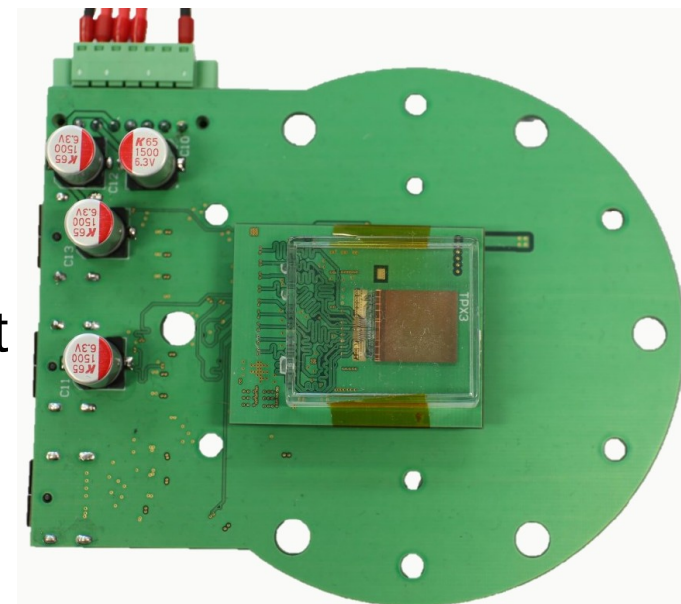
**Timepix3:** Available for tests since 2012

Number of pixels:  $256 \times 256$  pixels

Pixel pitch:  $55 \times 55 \mu\text{m}^2$

ENC:  $\sim 70 e^-$

- Charge (ToT) and time (ToA) available for each hit
- Timing resolution: 1.56 ns for duration of  $\sim 410 \mu\text{s}$
- Zero suppression on chip (sparse readout)
- Multi-hit capable
- Output rate up to 5.12 Gbps





# GridPix - Production

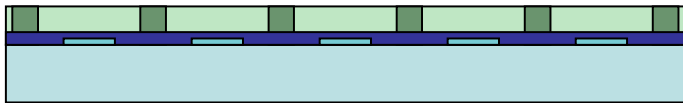
A wafer-based production was set up at the Fraunhofer Institut IZM at Berlin. One wafer (107 chips) is processed at a time.



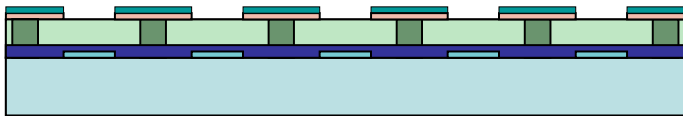
1. Formation of  $\text{Si}_x\text{N}_y$  protection layer



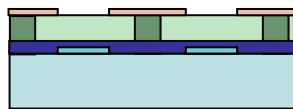
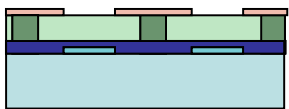
2. Deposition of SU-8



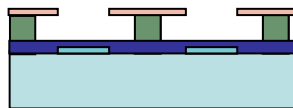
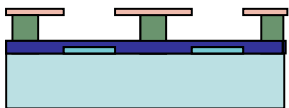
3. Pillar structure formation



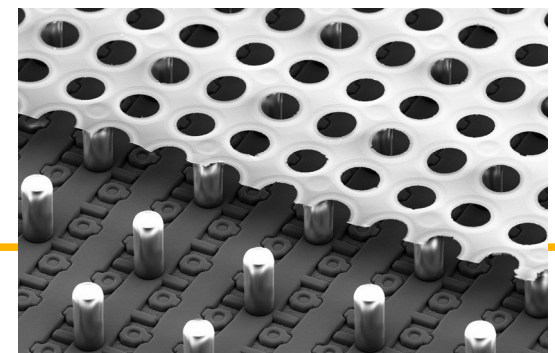
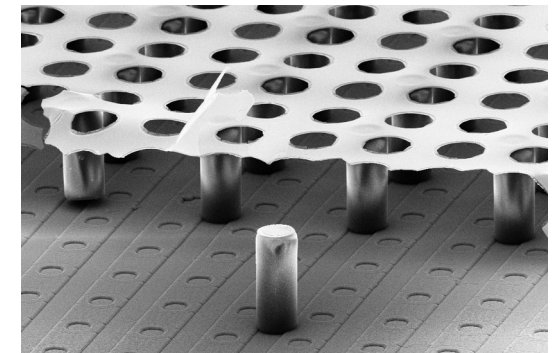
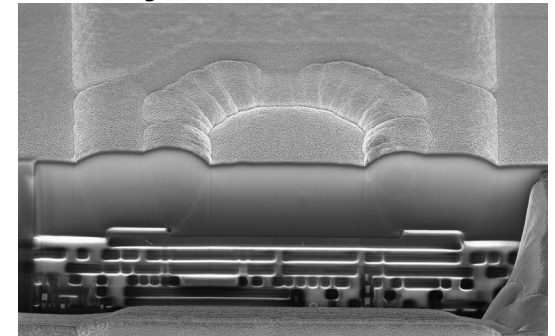
4. Formation of Al grid



5. Dicing of wafer



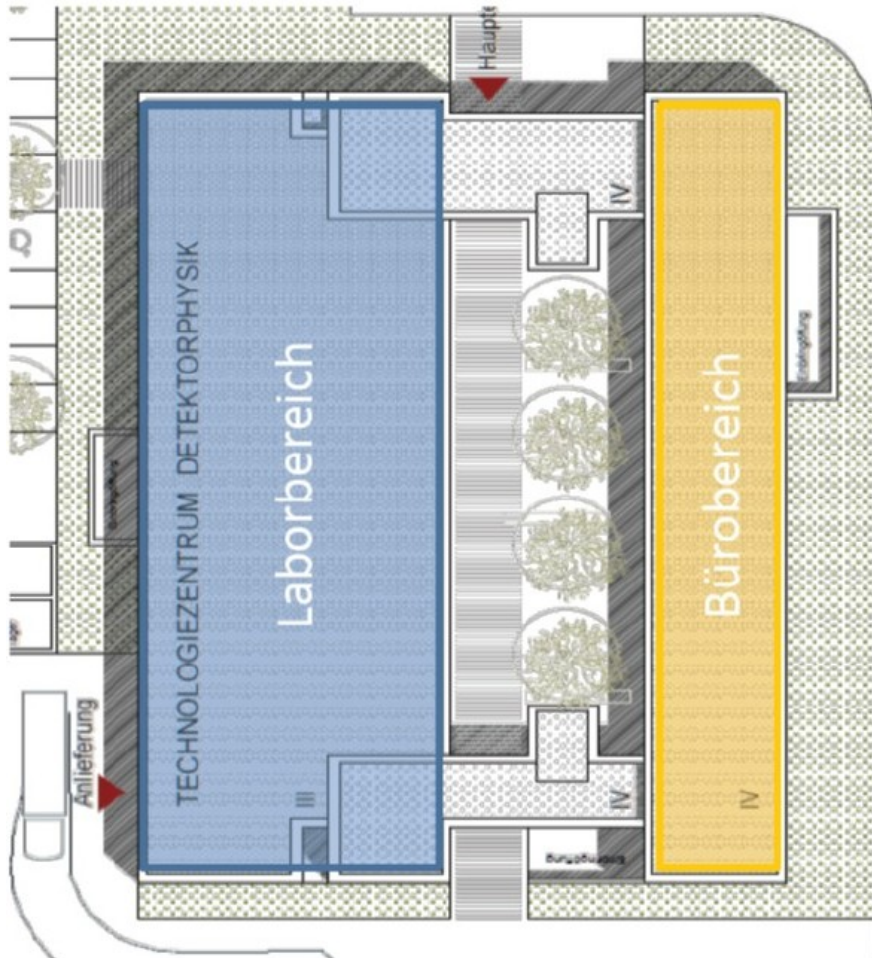
6. Development of SU-8



We have started to transfer the process to the FTD at Bonn in 2023/24.

# Forschungs- und Technologiezentrum Detektorphysik

First stone laying ceremony 2.11.2016  
Inauguration ceremony 8.11.2021



Office space:

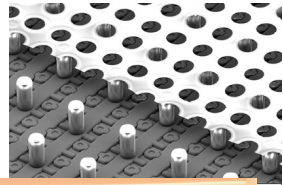
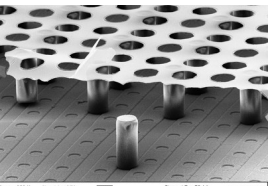
- 880 m<sup>2</sup>
- 4 Floors

Lab space

- 2010 m<sup>2</sup>
- 4 Levels + Underground Laboratory
- 360 m<sup>2</sup> clean rooms (ISO 5, 6, 7)



# Cleanroom



ISO 7



Maskless  
Aligner  
ISO 5

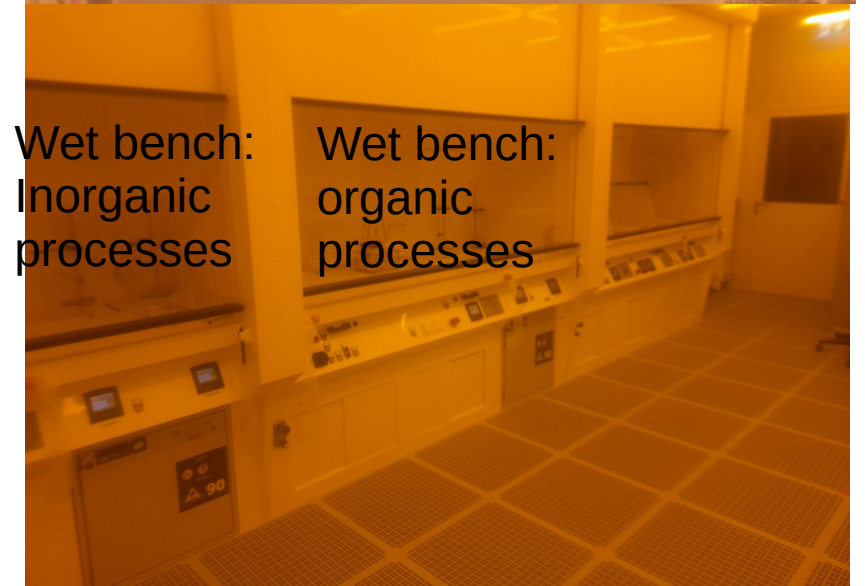


ISO 6

sputterer

PECVD

RIE

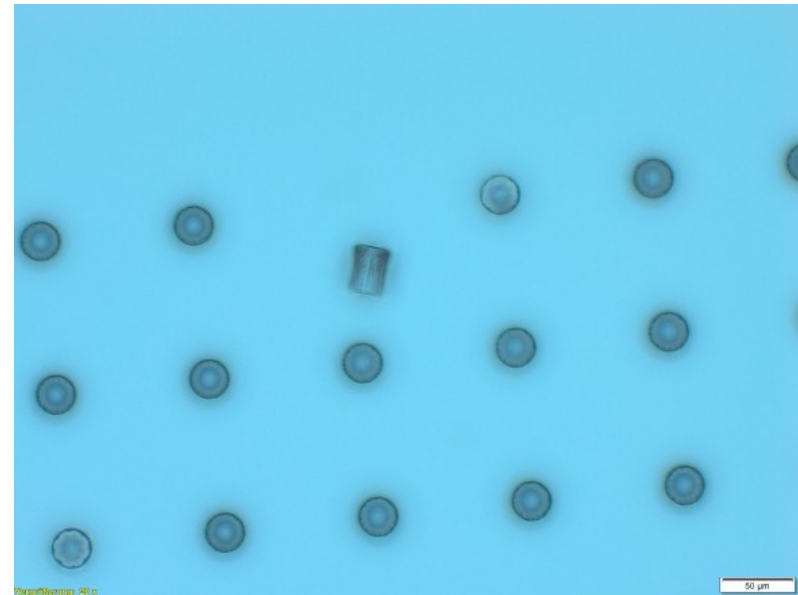
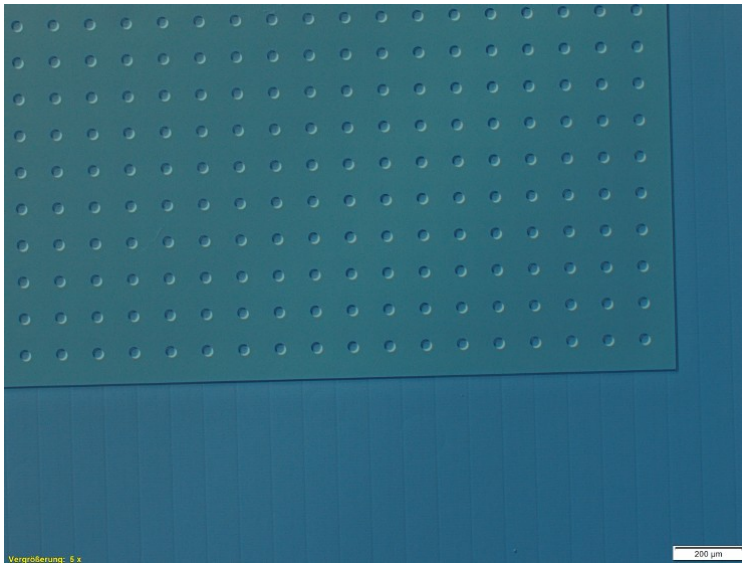


Wet bench:  
Inorganic  
processes

Wet bench:  
organic  
processes

# First Steps Towards “GridPixes made in Bonn”

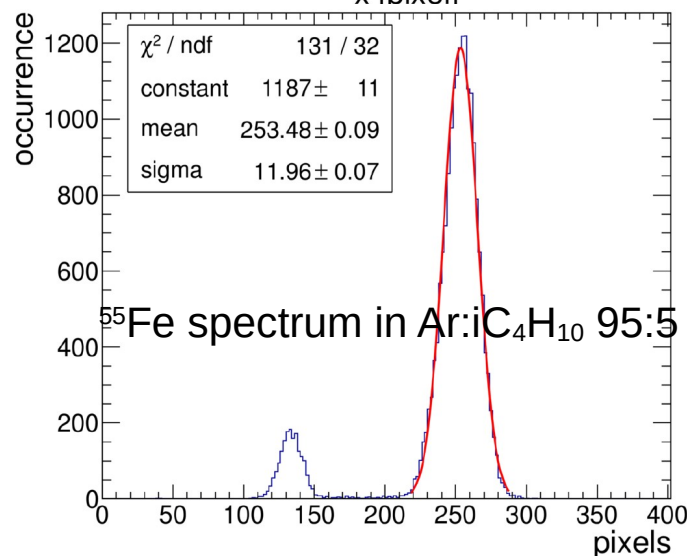
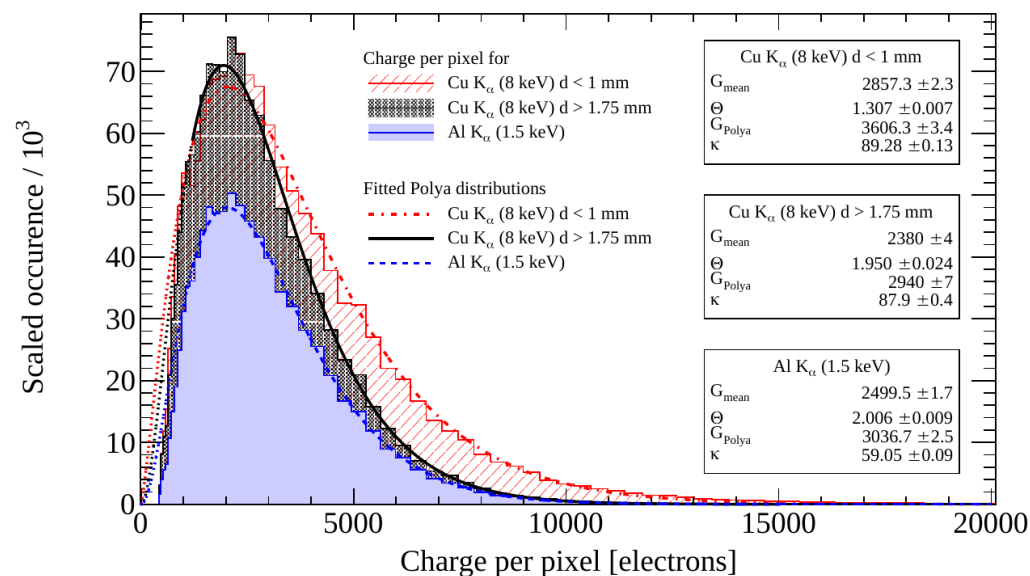
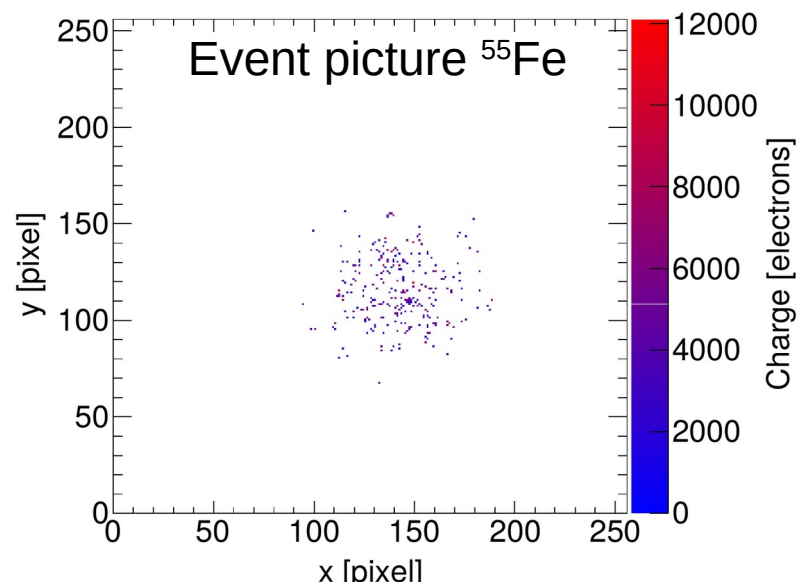
First structures made of SU8: 30 $\mu$ m high pillars and dykes



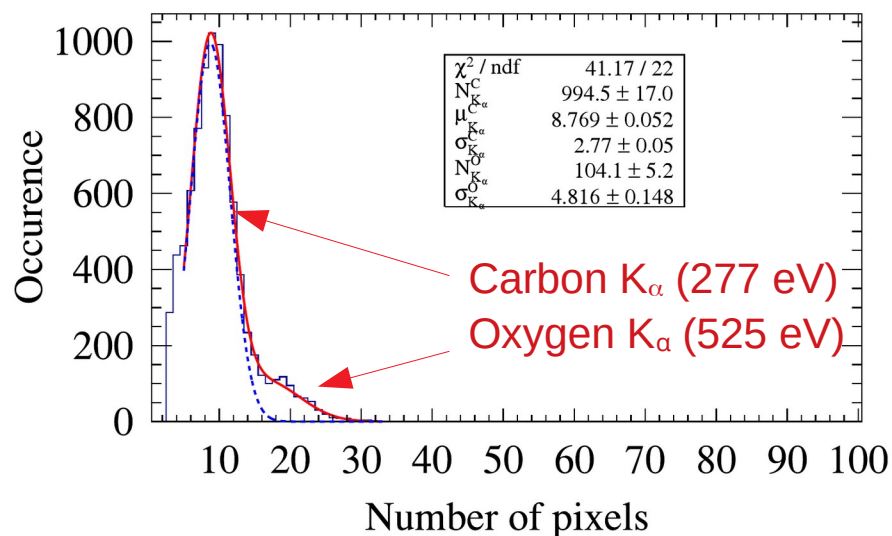


# GridPix – Single Primary Electrons

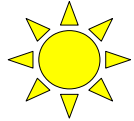
Single primary electrons can be counted leading to excellent energy resolution.



Energy resol.  
 $\sigma_E/E$  of down  
 to 3.85 % was  
 reached in  
 $\text{Ar}:\text{iC}_4\text{H}_{10}$  90:10  
 at 5.9 keV.

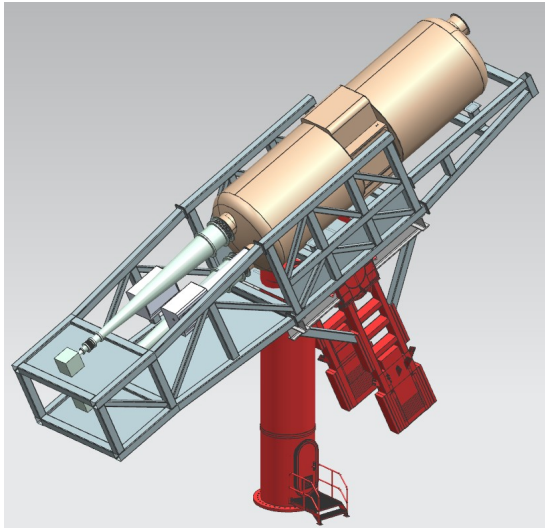
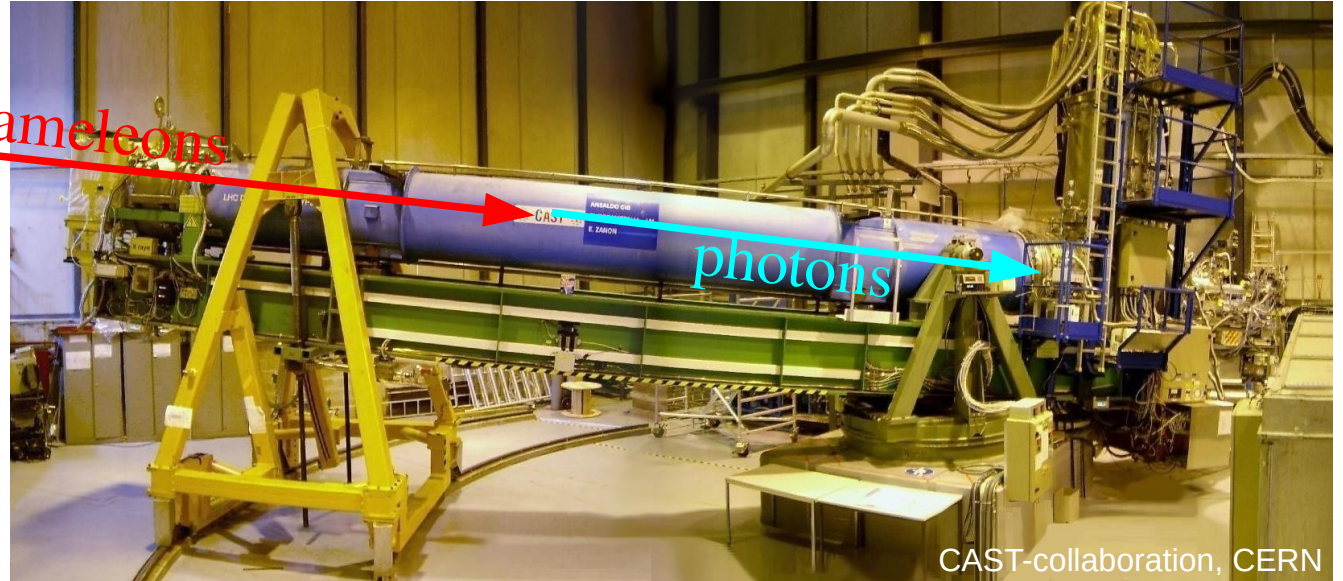


# CAST/IAXO – Search for Solar Axions



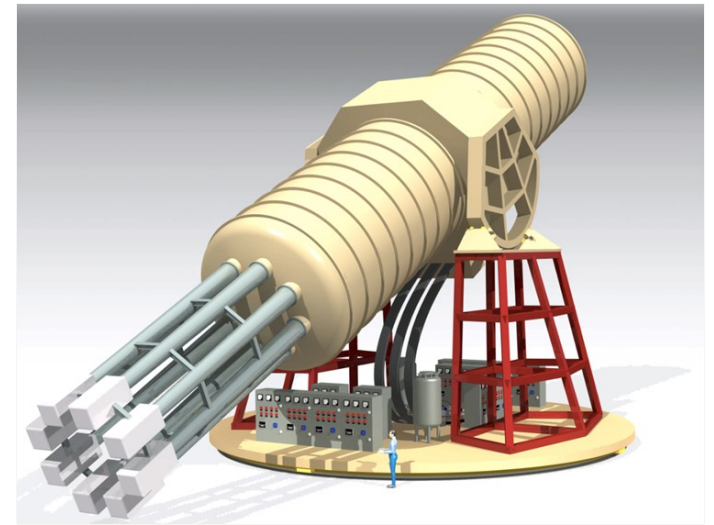
*Axions / chameleons*

CAST: Decommissioned LHC-magnet is pointed to the Sun. Axions and Chameleons produced in the Sun convert into X-ray photons.



Successor experiment (Baby-)IAXO is planned to be built at DESY.

- X-ray detectors with
- Low energy threshold
- High spatial resolution
- High radiopurity
- Shielded by lead



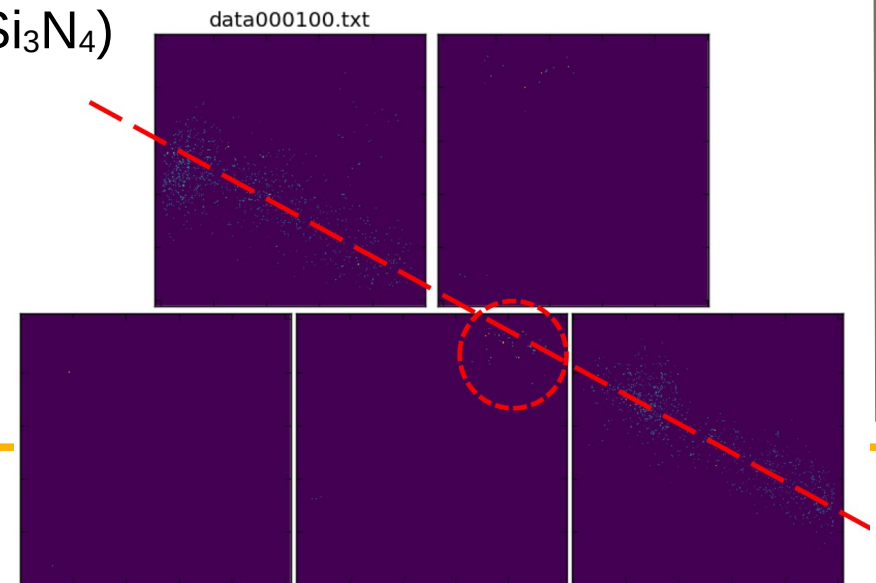
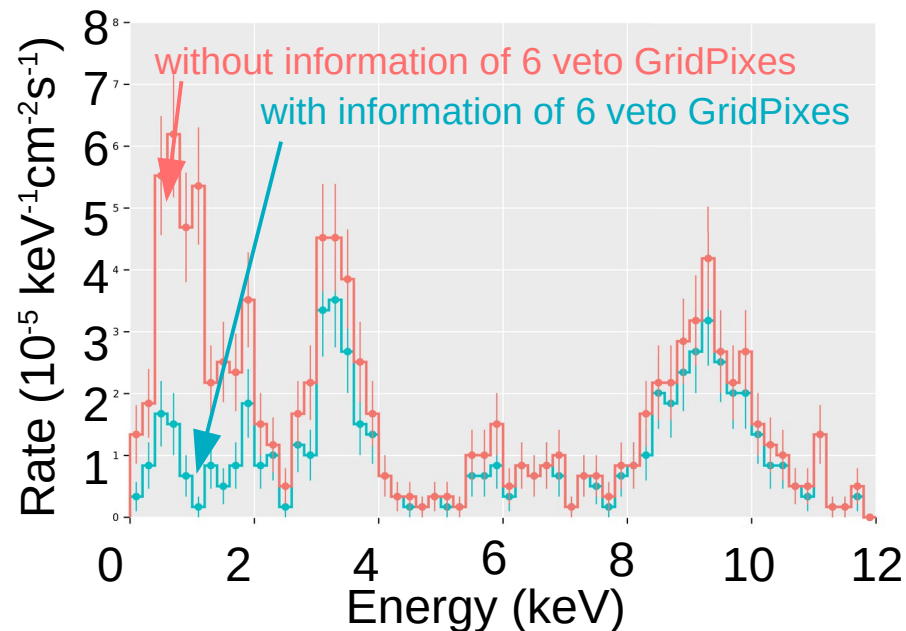


# CAST

1. data run 2014/15 → Data published
2. data run 2017/18 → Analysis is finalized

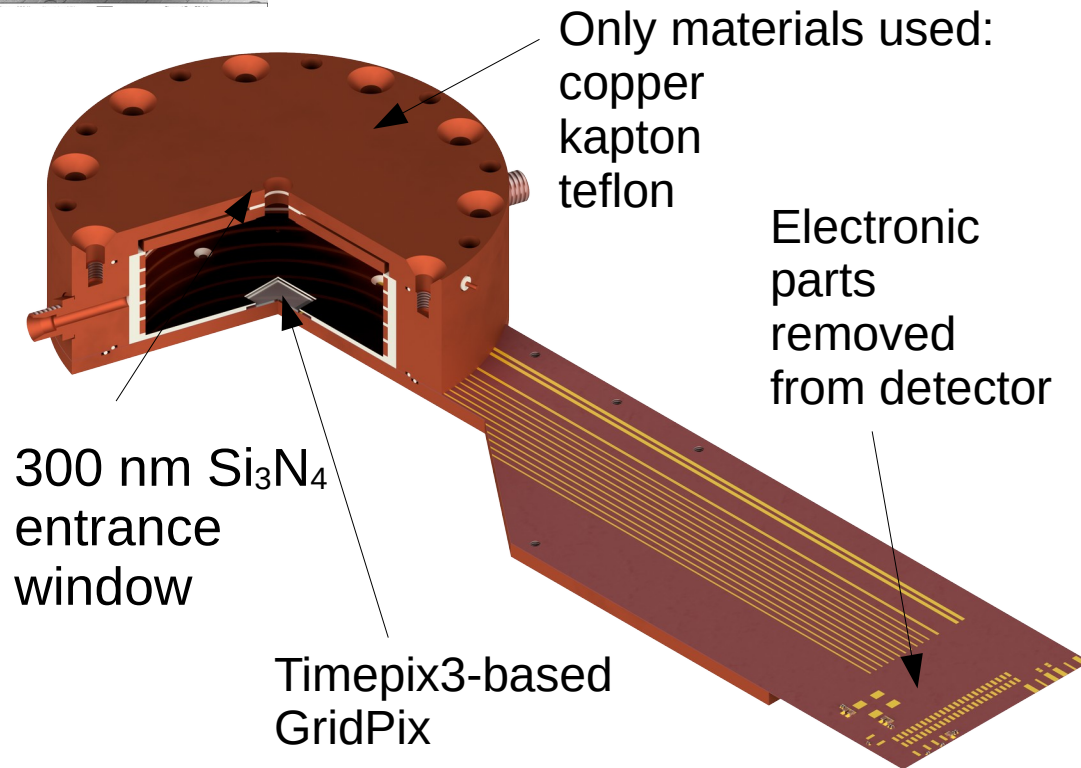
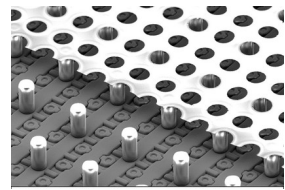
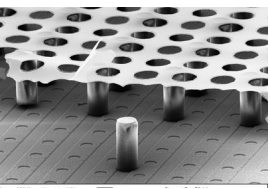
Data Run 2 had several improvements in the detector:

- 7 GridPix arrangement  
(central main detector + 6 veto detectors)
- Signal decouple from grid and digitized by FADC
- 2 veto scintillators (behind GridPix and on top of lead shielding)
- Low material budget entrance window  
(300 nm  $\text{Si}_3\text{N}_4$ )





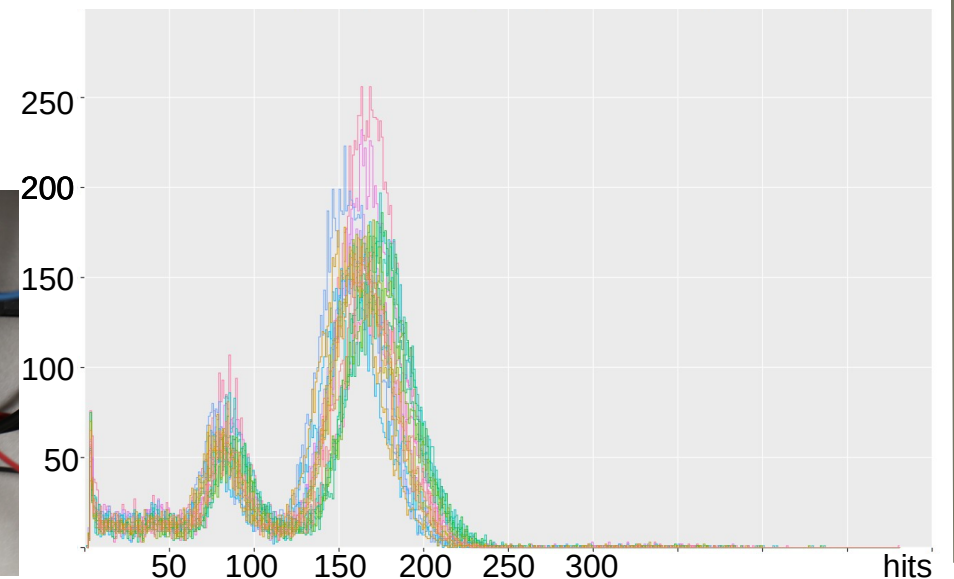
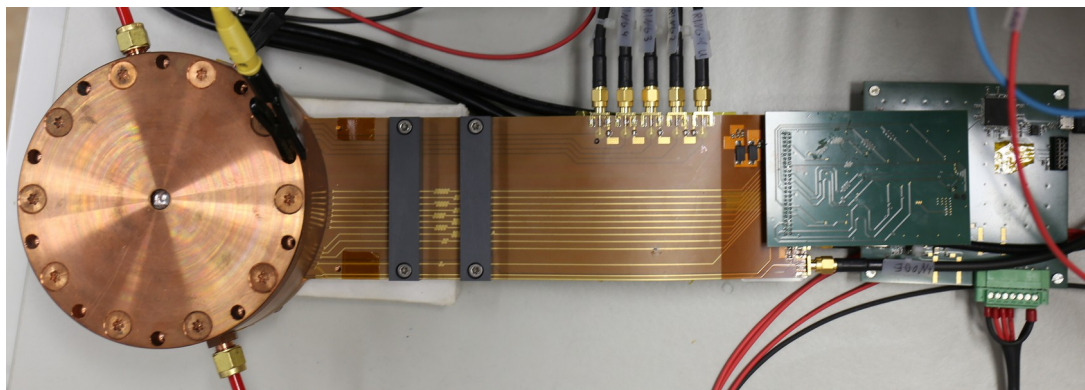
# BabyIAXO Prototype Detector



Further improvements of the CAST detector:

- Timepix3 (currently only one)
- Use of radiopure materials only (copper, teflon, kapton)
- Move non-essential parts further away

Currently first prototype without radiopure copper/cleaning.



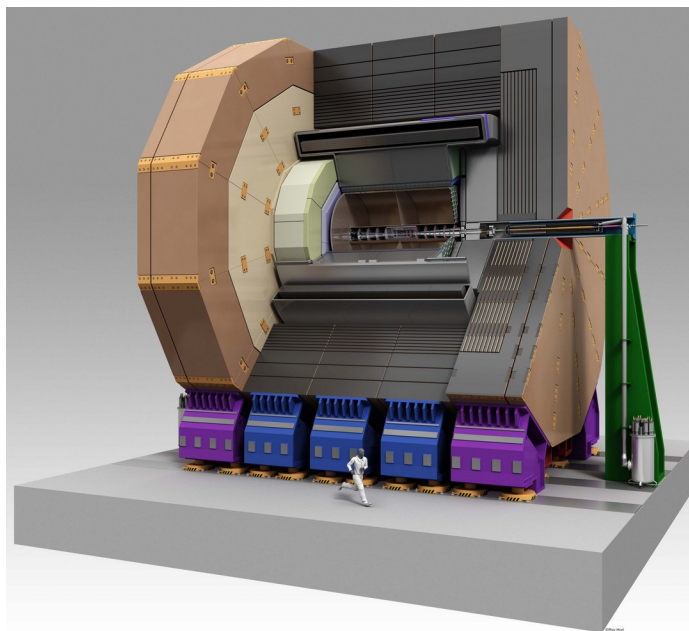
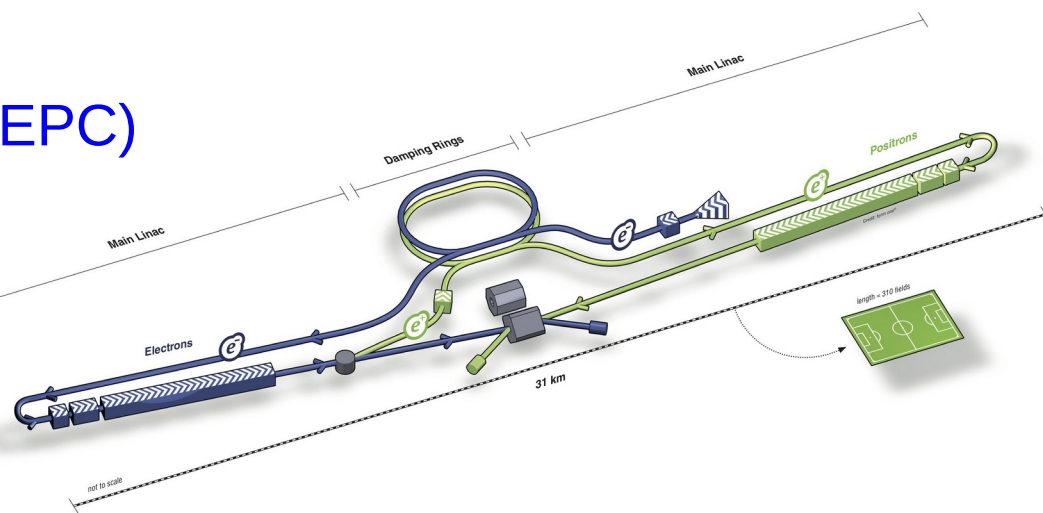
# Tracker for Future Higgs Factories

International Linear Collider (ILC) /  
Chinese Electron Positron Collider (CEPC)  
Future Circular Collider (FCCee)  
are  $e^+e^-$  colliders with:  
 $\sqrt{s} = 90 \text{ GeV} - 1 \text{ TeV} / 90\text{-}240 \text{ GeV}$   
Overall length of 21-50 km / 100 km

Requirements of TPC from  
ILC TDR vol. 4

Parameter			
Geometrical parameters	$r_{in}$	$r_{out}$	$z$
	329 mm	1808 mm	$\pm 2350 \text{ mm}$
Solid angle coverage	up to $\cos\theta \simeq 0.98$ (10 pad rows)		
TPC material budget	$\simeq 0.05 X_0$ including outer fieldcage in $r$ $< 0.25 X_0$ for readout endcaps in $z$		
Number of pads/timebuckets	$\simeq 1\text{-}2 \times 10^6/1000$ per endcap		
Pad pitch/ no.padrows	$\simeq 1 \times 6 \text{ mm}^2$ for 220 padrows		
$\sigma_{point}$ in $r\phi$	$\simeq 60 \mu\text{m}$ for zero drift, $< 100 \mu\text{m}$ overall		
$\sigma_{point}$ in $rz$	$\simeq 0.4 - 1.4 \text{ mm}$ (for zero – full drift)		
2-hit resolution in $r\phi$	$\simeq 2 \text{ mm}$		
2-hit resolution in $rz$	$\simeq 6 \text{ mm}$		
dE/dx resolution	$\simeq 5 \%$		
Momentum resolution at B=3.5 T	$\delta(1/p_t) \simeq 10^{-4}/\text{GeV}/c$ (TPC only)		

In addition: very high efficiency for particle of more than 1 GeV.



**International Large Detector**

- Standard layout HEP detector with improved performance
- **TPC as main tracker**



# PixelTPC for tracking at Colliders

A pixelTPC has some advantages compared to a conventional pad TPC

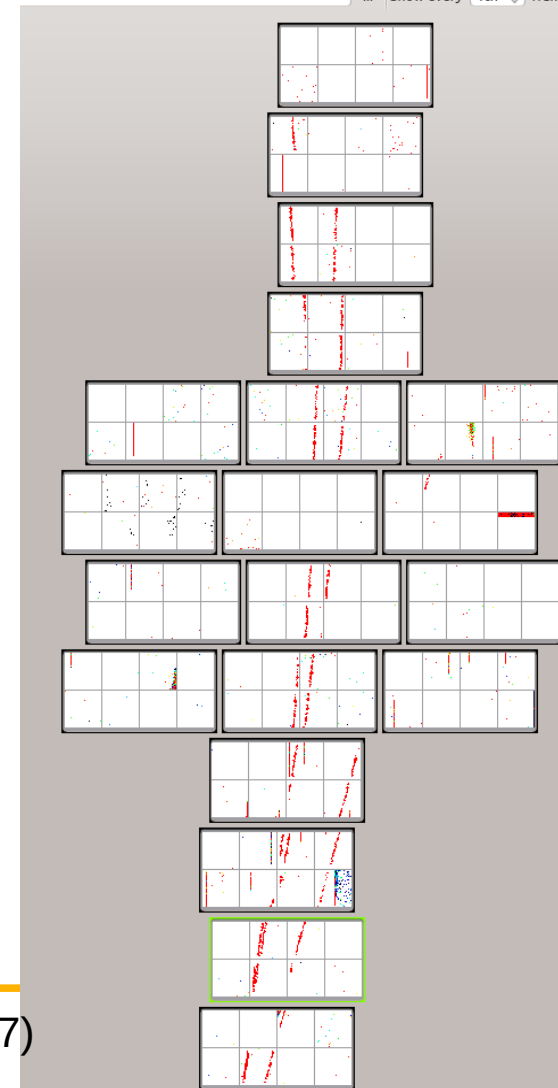
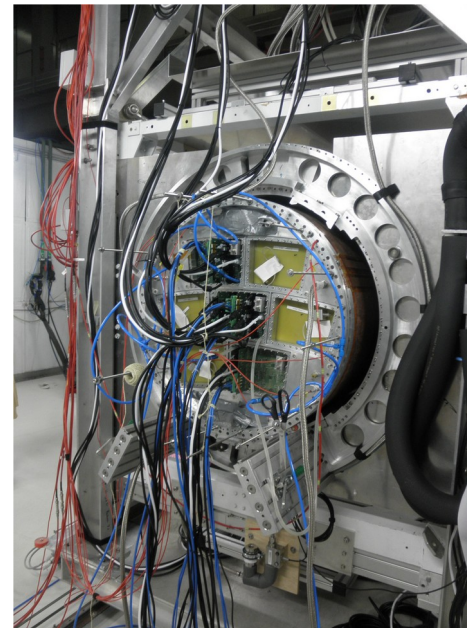
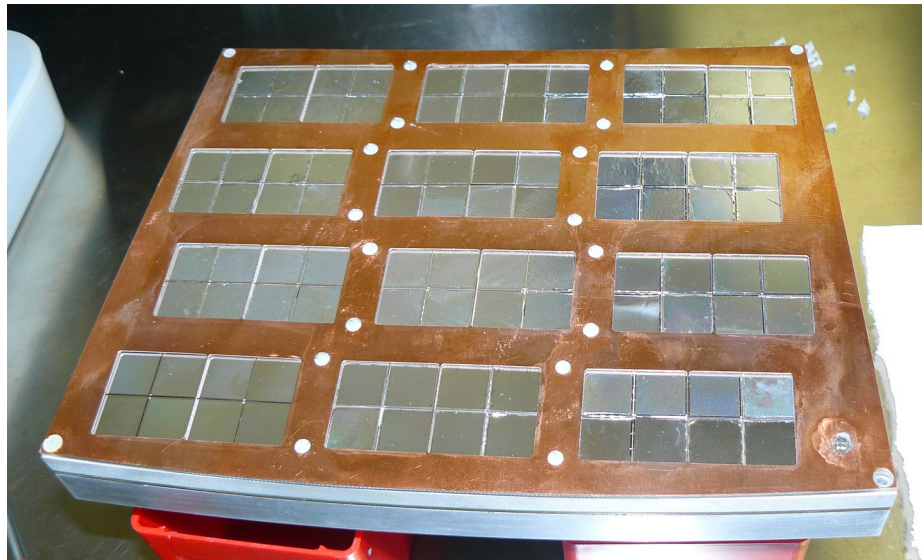
- Lower occupancy → easier track reconstruction at higher backgrounds
- Improved  $dE/dx$ :  $<4\%$  seems possible with electron or even cluster counting
- Removal of  $\delta$ -rays and kink removal
- No angular pad effect

To readout a large TPC: ~50000 GridPixes needed

→ Demonstrator with 160 GridPixes (Timepix) in 2015

Central module with 96 GridPixes (coverage 50%)

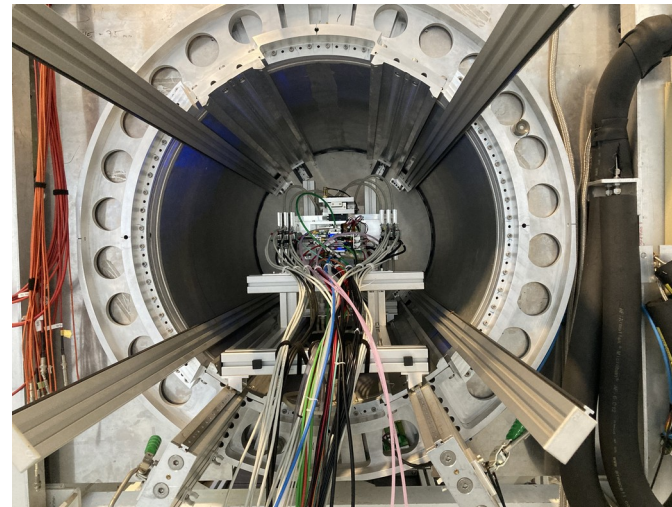
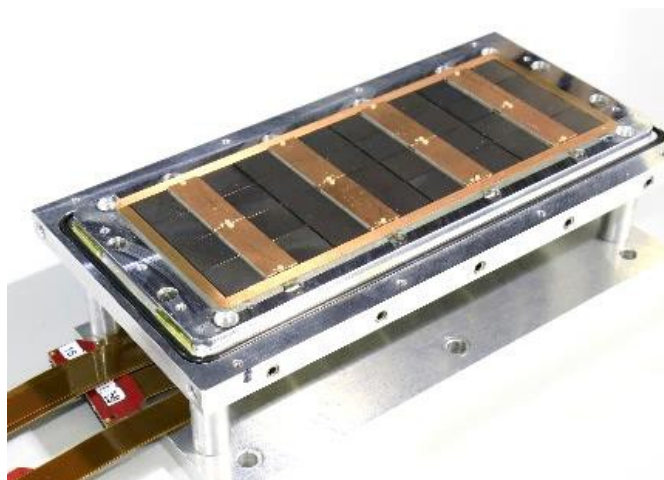
2 weeks of successful test beam.



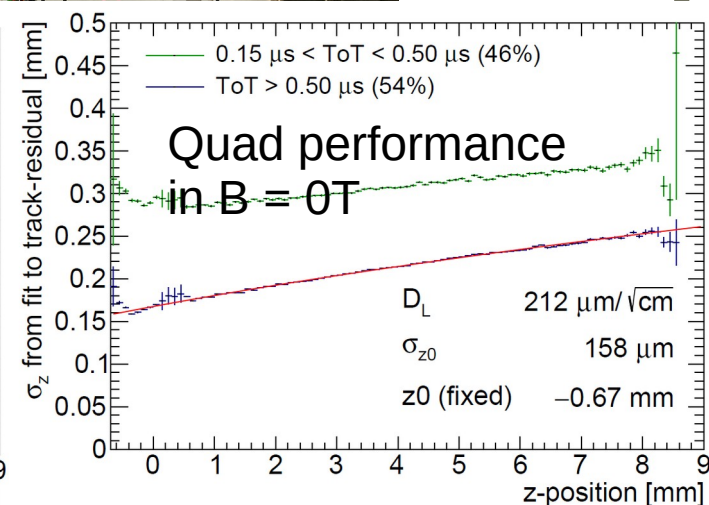
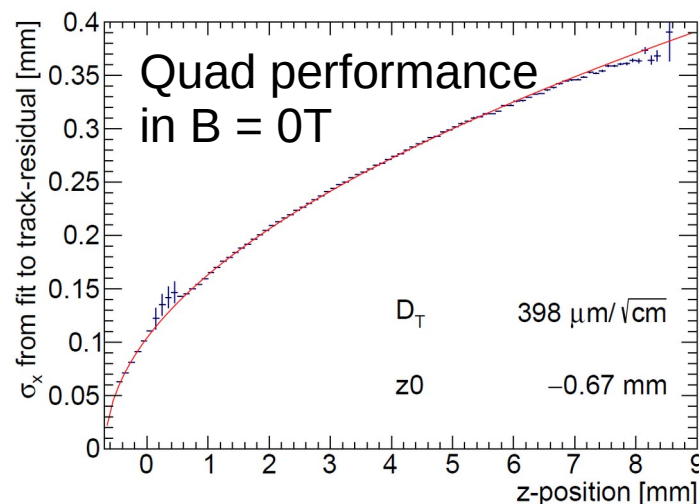
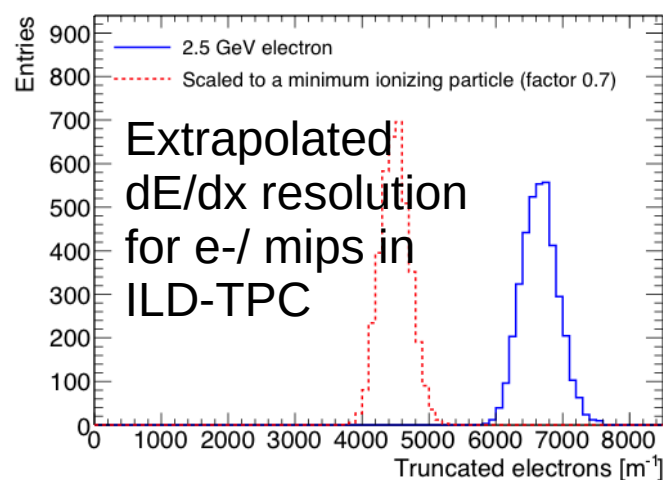


# Tracking with Timepix3

New effort to build larger modules with Timepix3 based GridPixes:  
First single chip (2017), then quads (2018), finally 8 quads (June 2021).

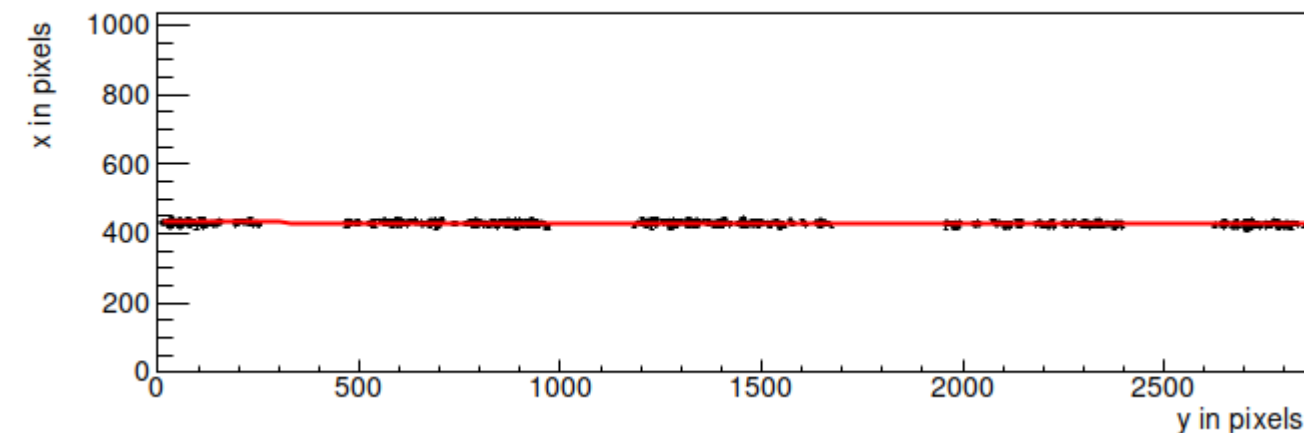


Quad coverage:  
68.9 %



# Tracking with Timepix3

DESY LCTPC-Pixel Testbeam Run 6916 Event 12 Bfield 0 T beam momentum 6 GeV/c

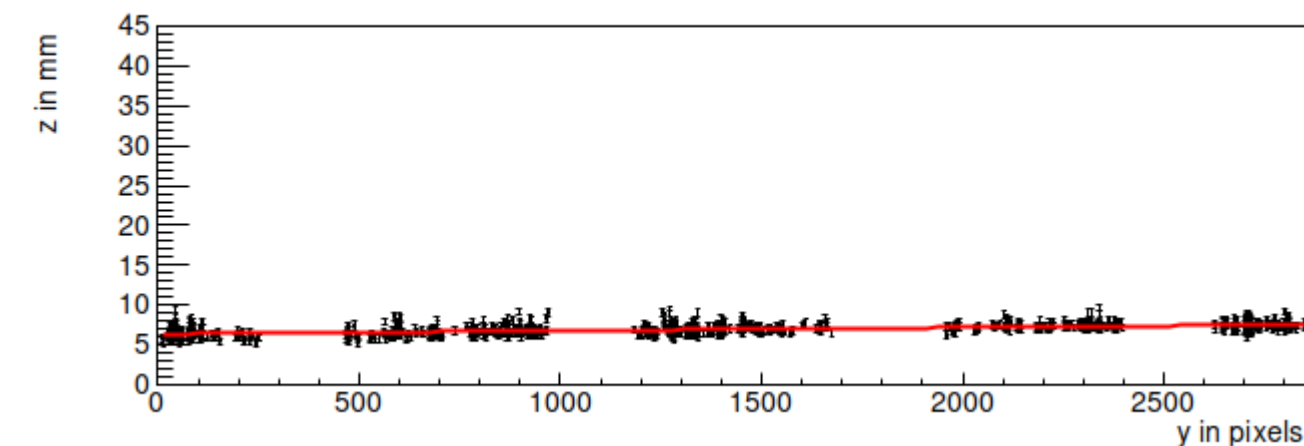


Track with 1050 hits:

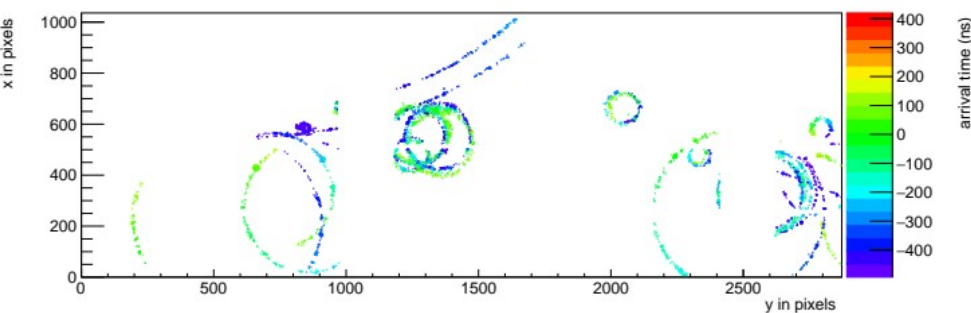
$$\chi^2_{xy} = 912/1048$$

$$\chi^2_z = 1740/1048$$

No asymmetric tail (z time slewing) or outlier removal applied yet.



Many tests performed  
in B = 0/1 T  
with various beam energies  
with various rates  
with various angles  
For the complete data  
taking a high precision  
external tracker was  
available

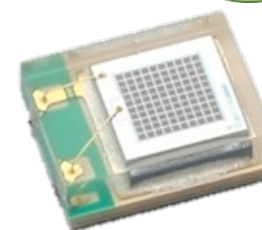
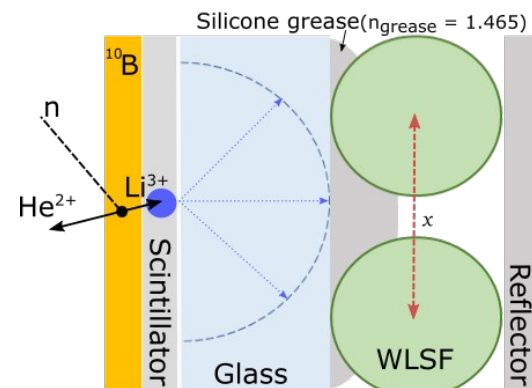
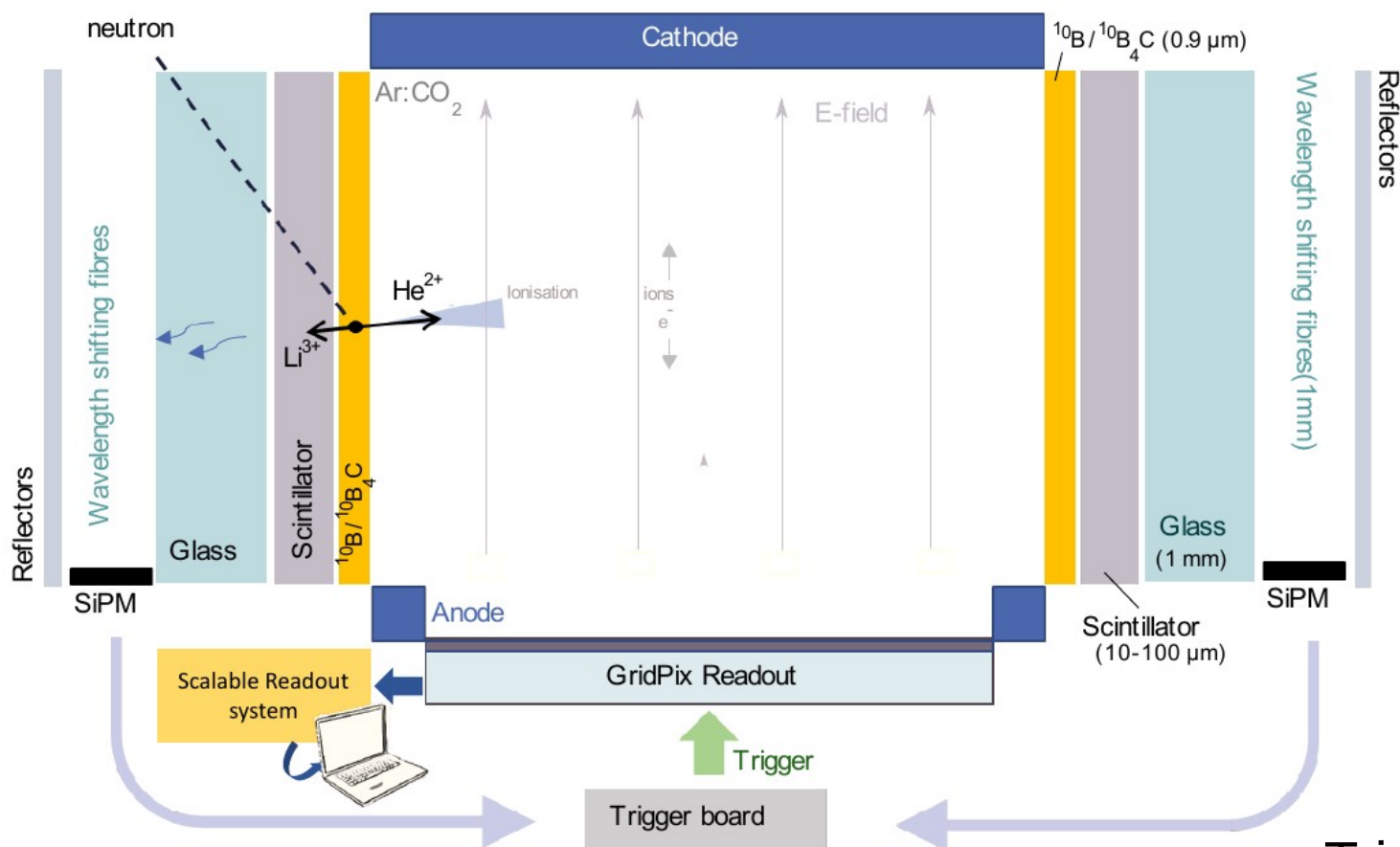


# Neutron TPC

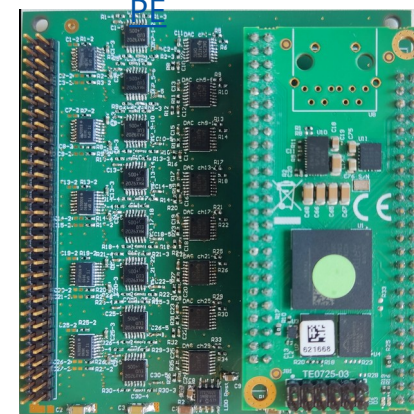
TPC with solid state converter on side walls

$^{10}\text{B} + n \rightarrow ^7\text{Li} + \alpha \Rightarrow$  two fragments: trigger + tracking

Side walls:  $^{10}\text{B}$ , scintillator, glass, WLSF



MPPC S13360-1375

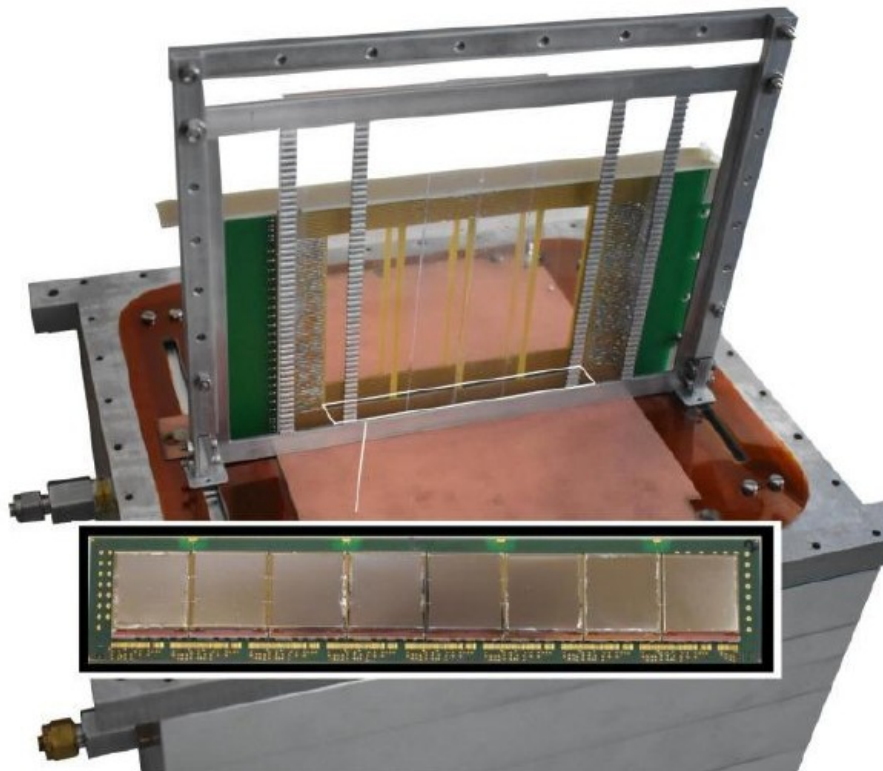
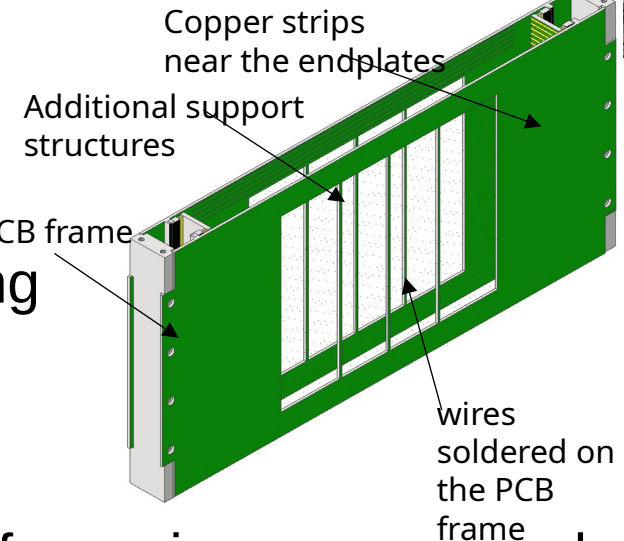


Trigger board for 30 SiPMs

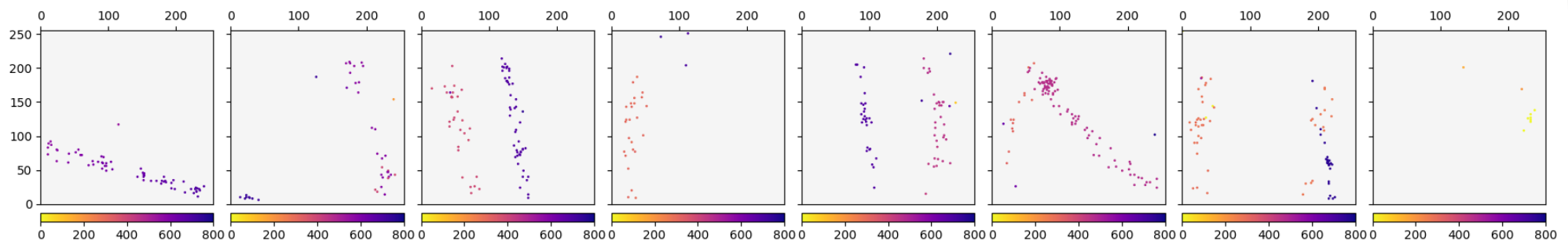


# Neutron TPC

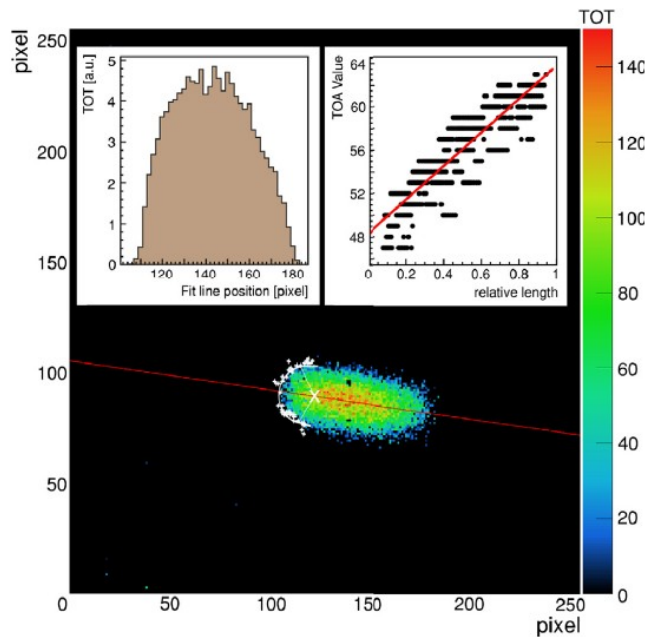
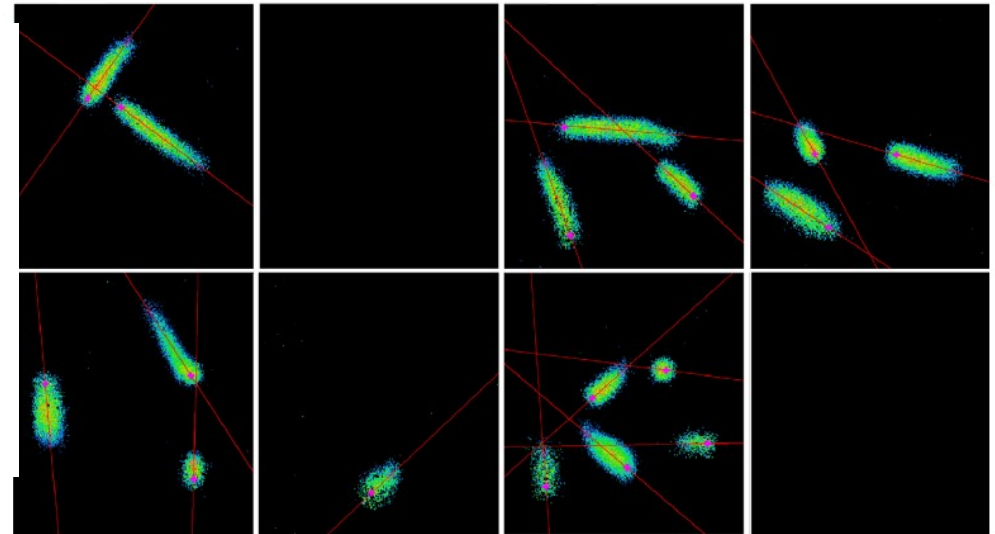
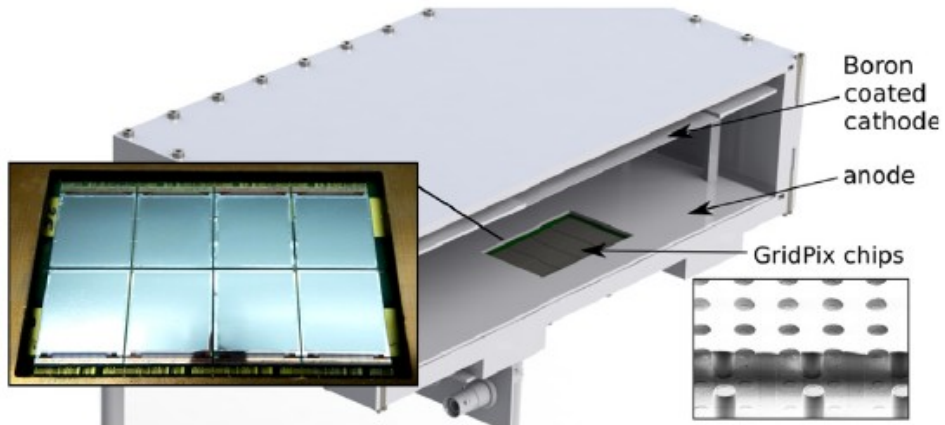
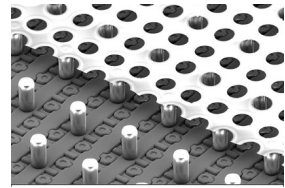
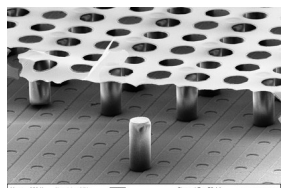
Current field cage: 30  $\mu\text{m}$  thick wires with a spacing of 2 mm soldered on PCB.



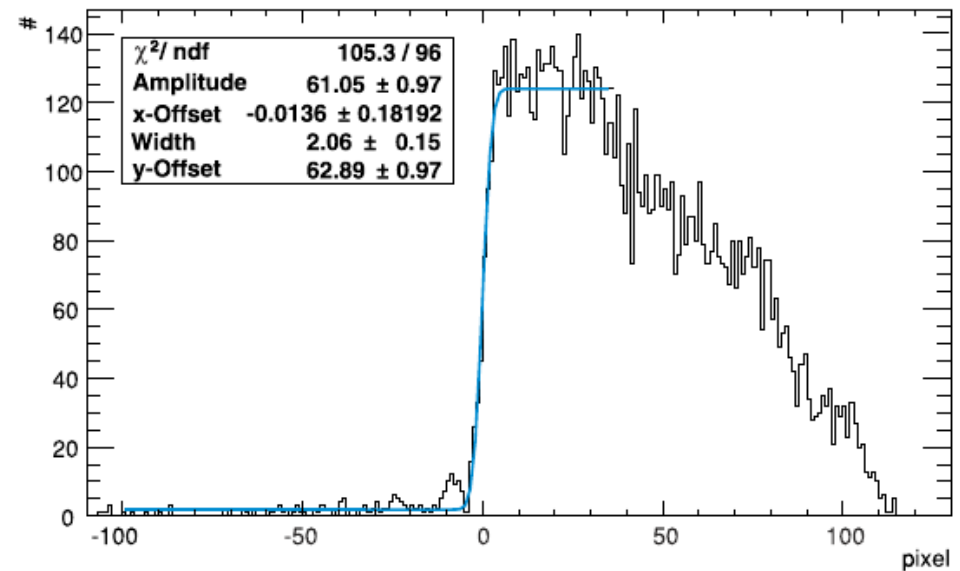
First tracks of cosmic muons recorded with the TPC and external trigger. Analysis shows, that there are no track distortion in the xy-plane seen. Some distortions in the drift direction are seen close to the wires.



# Prestudies – alphas with GridPixes



Strip with  
BC<sub>4</sub> on  
cathode





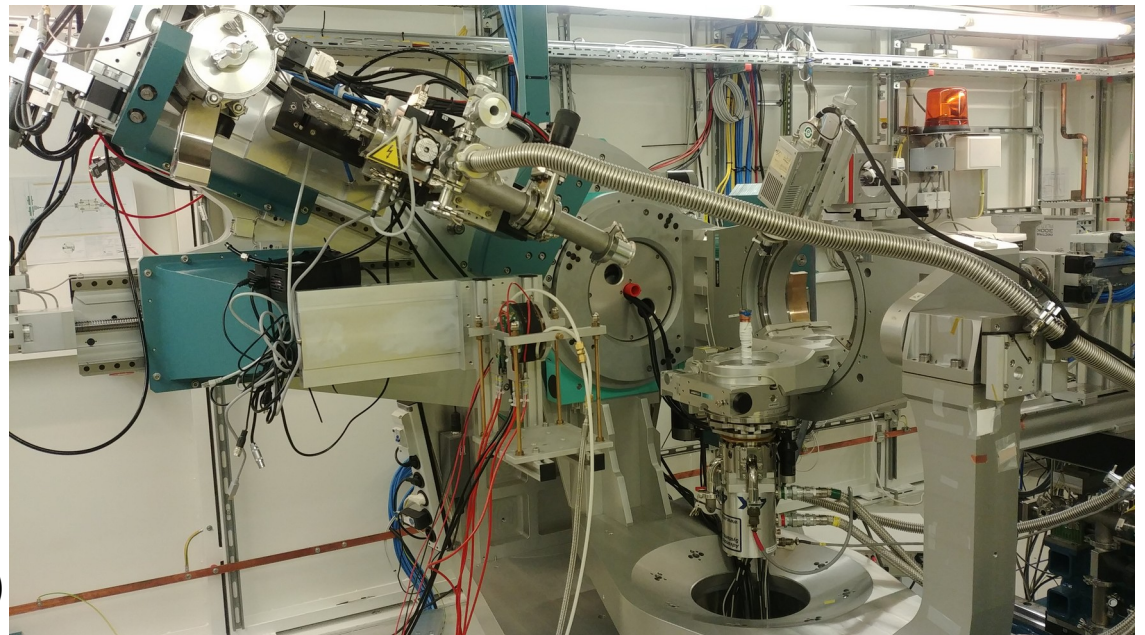
# X-ray Polarimetry

Polarization is interesting to measure, since it gives information about materials or physical processes.

→ Difficult to measure at low X-ray energies with standard techniques

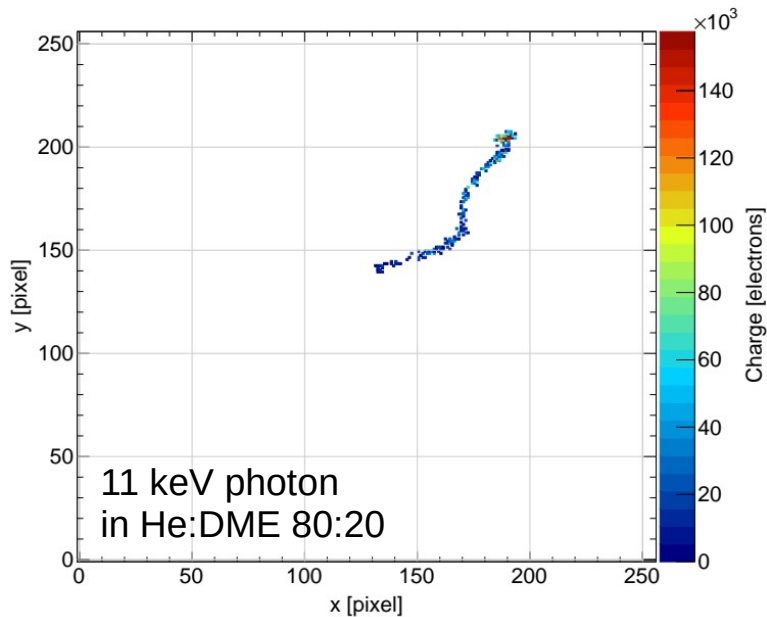
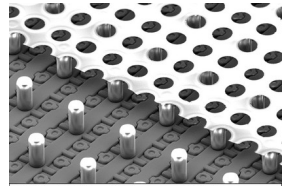
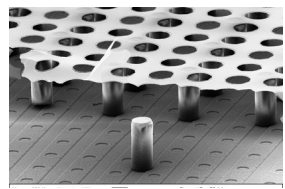
**Photoelectrons follow E-field of polarization**  
=> need gaseous detectors with high resolutions (GridPixes 😊)

- CAST type detector with 3 cm drift
- Different He-based gas mixtures with CO<sub>2</sub> or DME
- Test beam at PETRA III (DESY) and KARA (KIT)
- Beam energies 4-11 keV
- Beam is >95 % linearly polarized  
→ reconstructed polarization 76% (sofar)



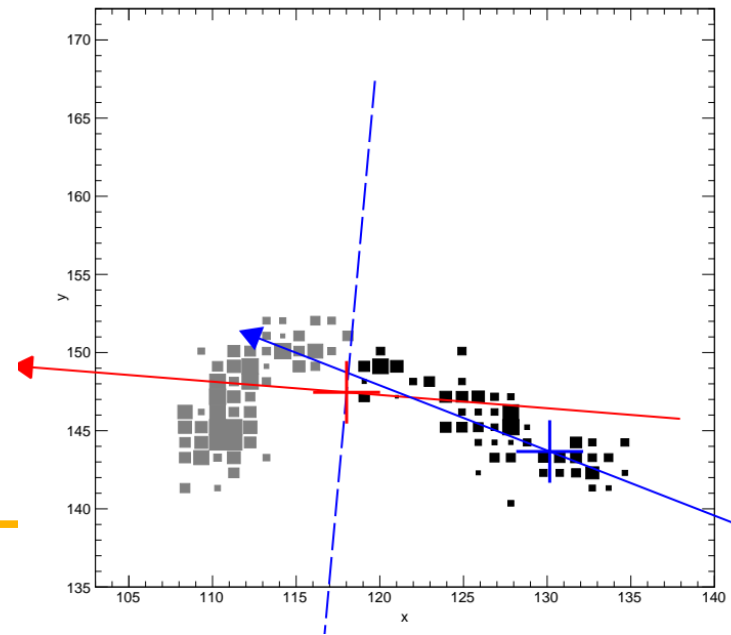
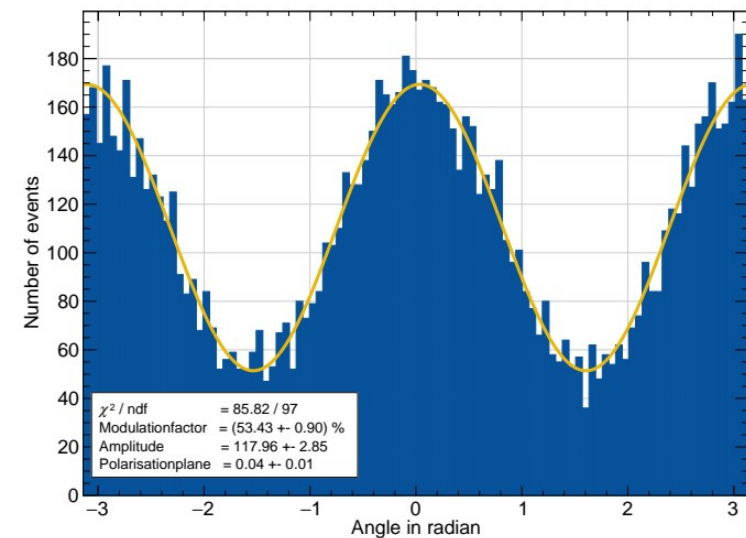
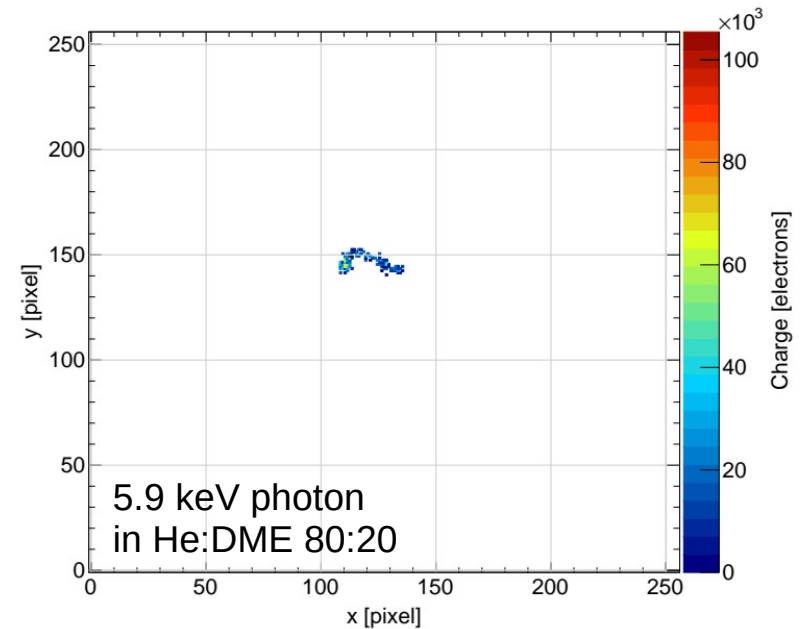


# X-ray Polarimetry



Reconstruction:

- Find center of event
- Split track
- Find end with higher ioniz.
- Reconstruct the other end
- Determine direction



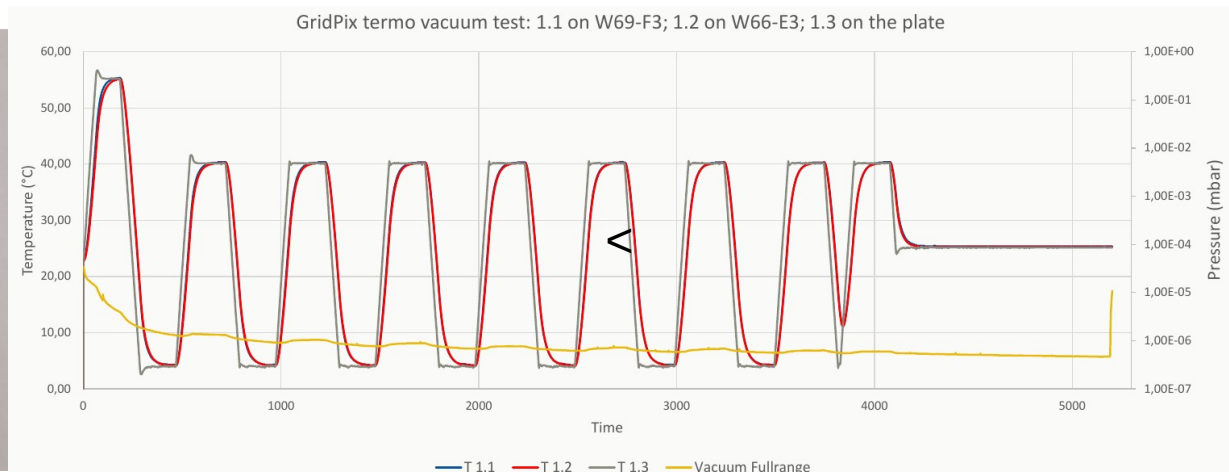
GSI 2023  
J. Kaminski

# X-ray Polarimetry in Astrophysics

Project by the X-ray polarimetry group at INAF-IAPS (lead by Paolo Soffitta). Idea is to prepare and propose a follow-up mission of the IXPE satellite, potentially using a GridPix instead of a Gas Pixel Detector.

Important first tests have been performed with 2 standard GridPixes:

## 1.) Thermo vacuum tests



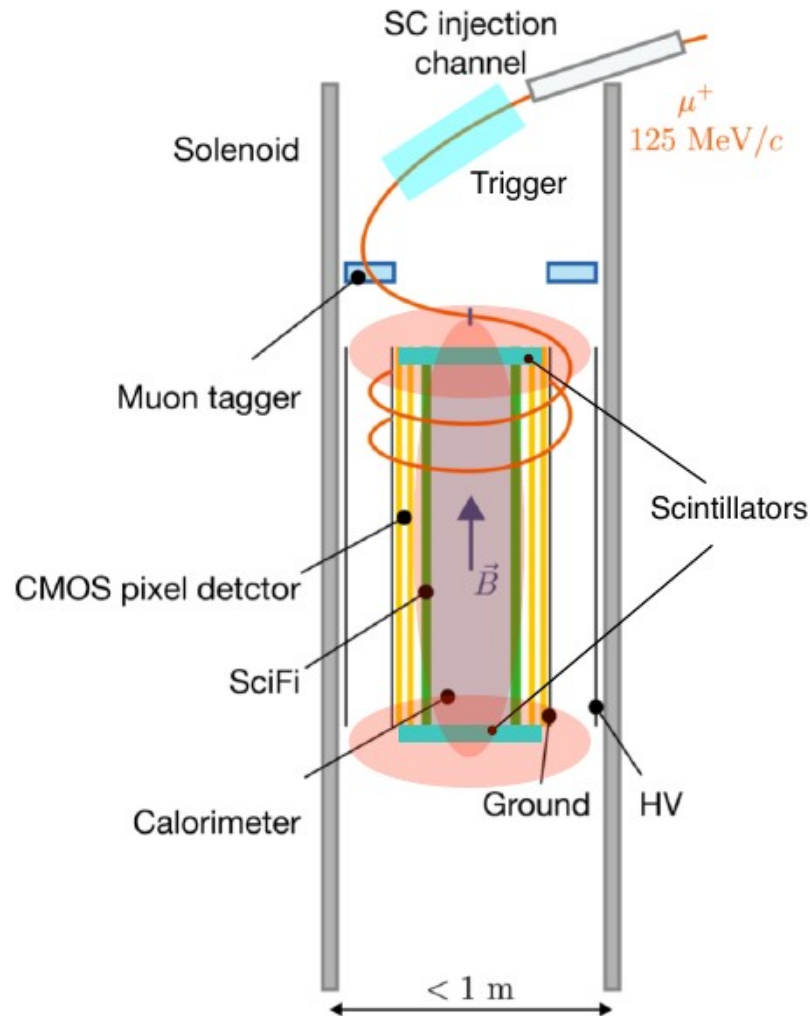
## 2.) random vibration test → no resonances found up to 2 kHz



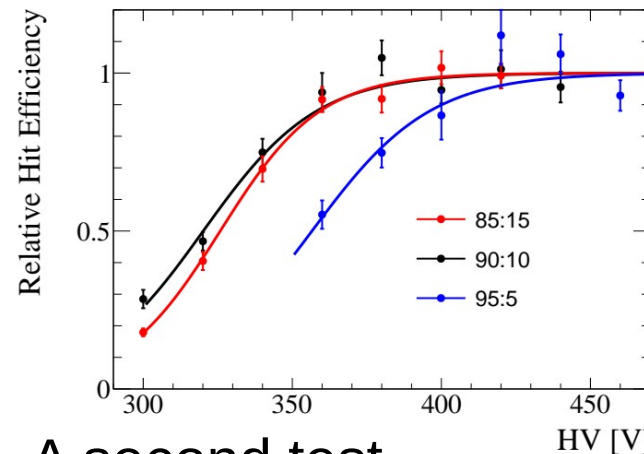
Before and after the two environmental tests high resolution pictures of the grid were taken and the ASICs were tested electronically → no differences were found

# Muon EDM at PSI

A new project for a dedicated measurement of the muon EDM

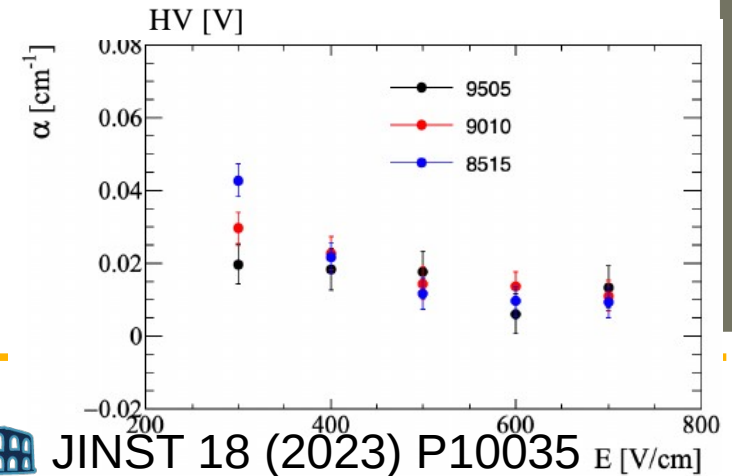


First tests to evaluate GridPix-TPC (F. Renga, INFN Roma) to characterize the muon beam during the commissioning of the phase-I experiment (2025-2026).  
Test beam with different mixtures of  $\text{He}:\text{iC}_4\text{H}_{10}$  (95:5, 90:10, 85:15)



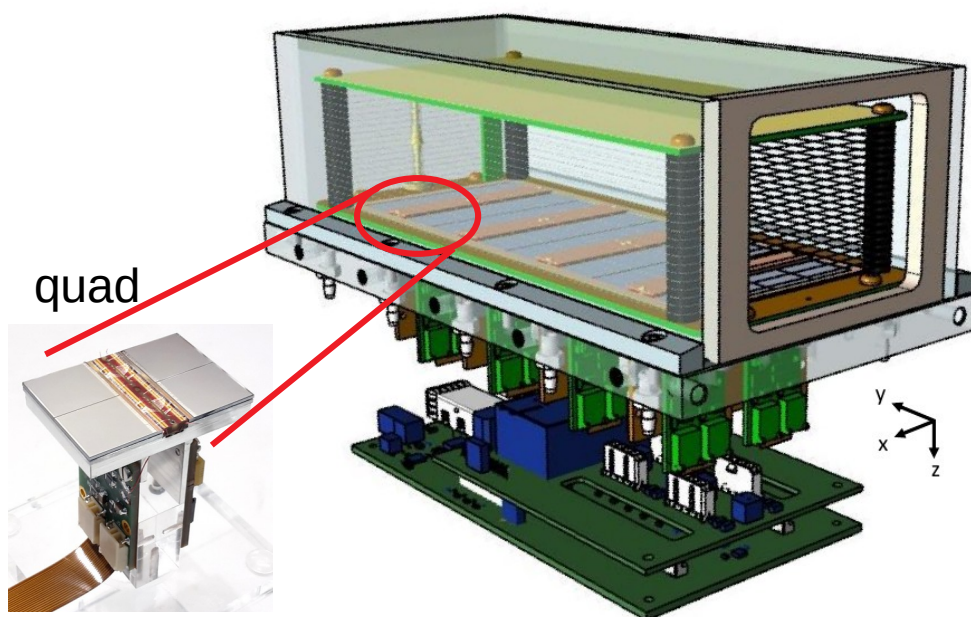
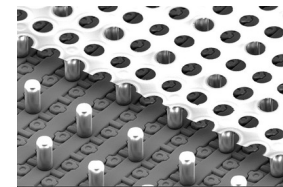
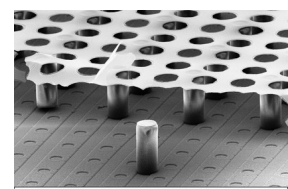
Rich study of gas parameters:  
 $V_{\text{drift}}$ ,  $D_T$ ,  $D_L$ ,  
attachment  $\alpha$

A second test beam with  $\text{He}:\text{CO}_2$  mixtures just took place.





# Negative Ion TPC

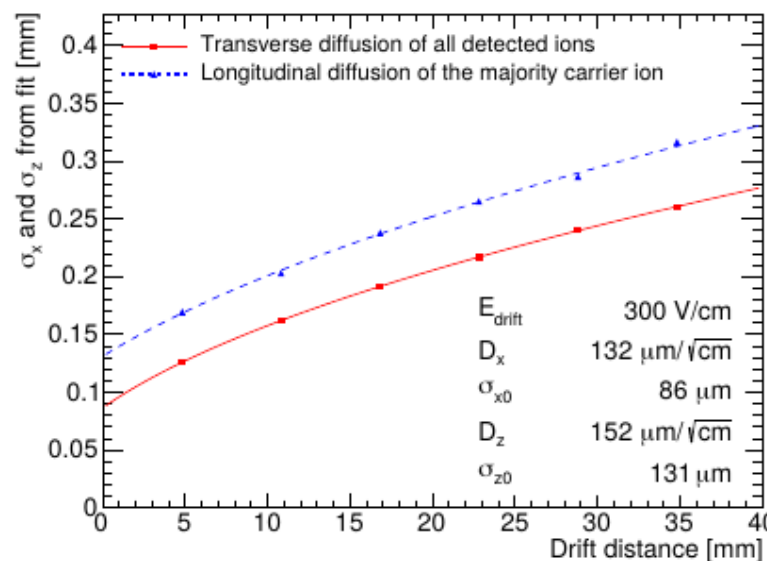
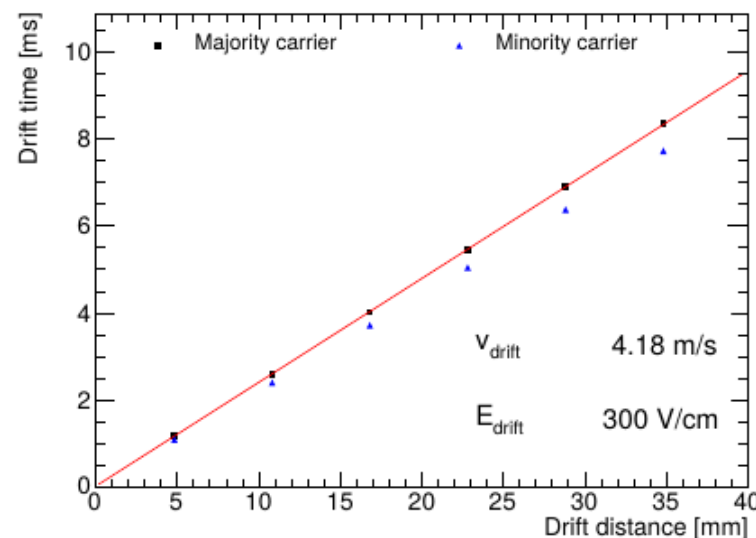


Detector with 32 GridPixes based on Timepix3

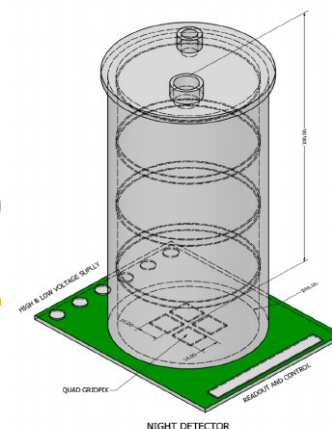
UV laser (337nm) used to generate tracks.

Gas mixtures:

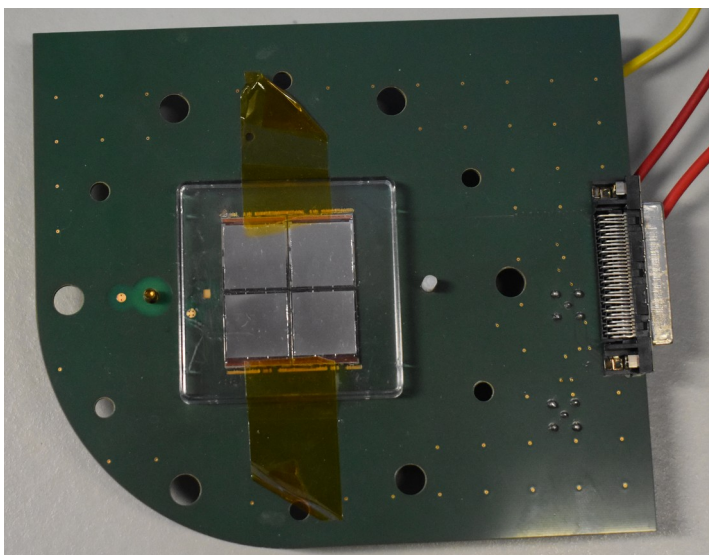
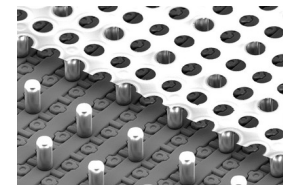
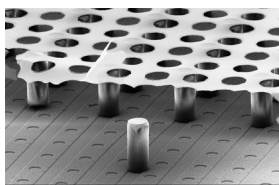
Ar:iC<sub>4</sub>H<sub>10</sub>:CS<sub>2</sub> 93.6:5.0:1.4  
 + O<sub>2</sub> (650-1150 ppm) -minority carrier  
 + TMPD (to enhance sensitivity to laser)



- Gas at atmospheric pressure
- Both majority (CS<sub>2</sub>) and minority (O<sub>2</sub>) carriers observed
- Transverse diffusion at thermal limit
- Have to optimize gas



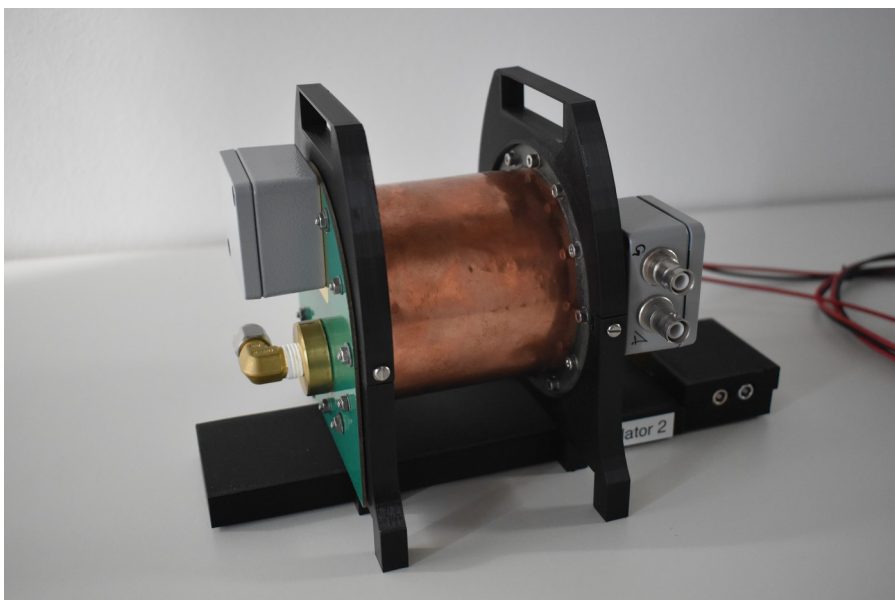
# SchulTPC



Compact, flexible and mobile detector for educational purposes such as: exhibitions, school projects, workshops at schools

Setup consists of (partially planned)

- TPC: 10 cm length, 8 cm inner diameter
- 4 GridPixes
- Compact readout system (FitPix)
- 2 trigger scintillators
- Possibly small, compact HV supply
- Operated with welding gas (cheap)
- Currently developing an educational concept for schools
- Thinking about a small magnet





# GridPix Production in the Future



Once the GridPix production is reestablished we have several ideas

- study if larger pads improve the signal size
  - revisit hole size/amplification study
    - interesting for higher / lower gas pressures
  - reduce resistivity of protective layer
  - Study the 'pillar density' => GEMgrids to absorb UV photons
  - double / triple grid structure (see next slide)
- (-investigate low power mode of Timepix3 – 1/10 of regular power are claimed)

## Other ASICs:

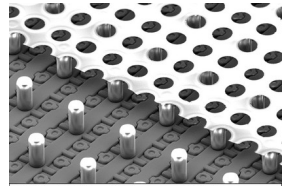
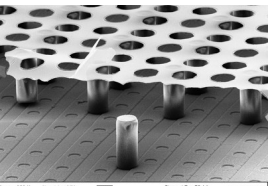
With the flexible setup in Bonn, other design of the grid can be easily implemented → **Any chips are welcome**

## Timepix4:

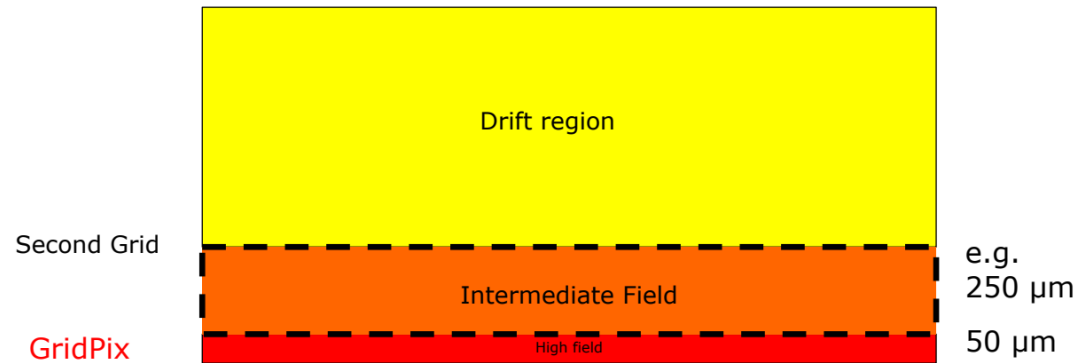
- larger area (4x Timepix3), 4-sided butteble, slightly better time resolution, slightly lower power consumption
- we can certainly do grids on Timepix4, if someone needs it, but we will not switch as a standard because
  - \* machines are layer out for 20cm not 30 cm diameter
  - \* can't afford to implement in readout system
  - \* large radical size reduces yield too much
  - \* large R&D program needed to study how to handle thinned GridPixes.



# Reducing the IBF in a Pixel TPC



The Ion back flow can be reduced by adding a second grid to the device. It is important that the holes of the grids are aligned. The Ion back flow is a function of the geometry and electric fields. Detailed simulations – validated by data.



Ion backflow	Hole 30 $\mu\text{m}$	Hole 25 $\mu\text{m}$	Hole 20 $\mu\text{m}$
Top grid	2.2%	1.2%	0.7%
GridPix	5.5%	2.8%	1.7%
Total	$12 \cdot 10^{-4}$	$3 \cdot 10^{-4}$	$1 \cdot 10^{-4}$
transparency	100%	99.4%	91.7%

With a hole size of 25  $\mu\text{m}$  an IBF of  $3 \cdot 10^{-4}$  can be achieved and the value for IBF\*Gain (2000) would be 0.6.

# EIC – exploiting PID

Originally proposed for ATHENA – no a possibility for 2<sup>nd</sup> detector

Small TPC mostly for PID:

Minimal Low momentum

Radii:

Inside of Silicon layer 5

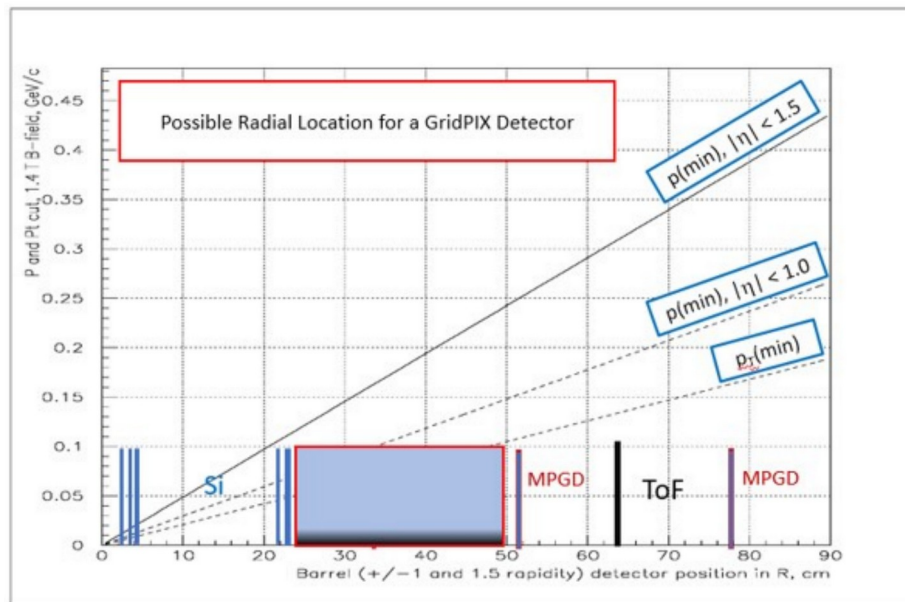
Outside of Silicon layer 4

Zed:

Look at Zed of 1<sup>st</sup> large disk

Go inside of this.

No side effect



Funding by GENERIC EIC-RELATED DETECTOR R&D PROGRAM started.



# Summary and Outlook



GridPixes are seeing a transition from Timepix to Timepix3.

The grid production can soon be done in Bonn, which will open possibilities for new ideas and R&D.

More projects are becoming interested in testing the devices and evaluate them for their applications.

There is quite a large interest in the possible PID performance of GridPixes in particular if cluster counting can be exploited.





# Acknowledgment

This is of course the work of many people.

In Bonn these are:

Yevgen Bilevych, S. Hartung (who build the InGrids)  
C. Krieger, S. Schmidt, T. Schiffer, J. von Oy (CAST/IAXO),  
M. Lupberger, D. Danilov, A. Hamann (LCTPC).  
M. Gruber, V. Plesanovs (Polarimetry)  
M. Köhli, D. Pal, T. Block (Neutron TPC)  
and of course Klaus Desch.

Special thanks goes to our technical team

H. Blank, W. Ockenfels, S. Zigann-Wack, as  
well as the electronics and mechanical workshops.

At Nikhef:

H. van der Graaf, F. Hartjes, P. Kluit, C. Ligtenberg, G. Raven, J. Timmermans.

and even more on smaller projects.

# Beam Instrumentation

Developed at CERN: non-destructive beam position monitor

Use rest gas in accelerator as a gaseous detector and make an ionization chamber  
With Timepix3 readout



Operated in low vacuum (SPS)

We are working on a similar project: MCP-based neutron detector:  
Also 4 Timepix3 ASICs operated in vacuum ( $10^{-6}$  mbar)