

## **History**

mp

1984 Incorporated

**1984** Multilayer PCBs

**1987** Multilayer / Thermal Clad / Metal Core PCBs

**1991** MIL-PRF-55110 D certified for GF

1993 IECQ approval. First company in India to get IECQ approval

1993 ISO 9000 QMS certification

**1999** Approved by ISRO for flight grade PCBs

3/28/2023

## **History**



2004

Management & Strategy Change - Focus on high reliability segment

2009

MIL 55110 certification for Rigid PCBs - GI (Polyimide material)

2013

MIL 50884 certification for Flex & Rigid Flex PCBs

2013

Certification to AS9100 C

2017

QML MIL 31032 certification & listing for GF / GI Rigid QML MIL 31032 listing for Rigid Flex

Nadcap certification

Certification to AS9100 D

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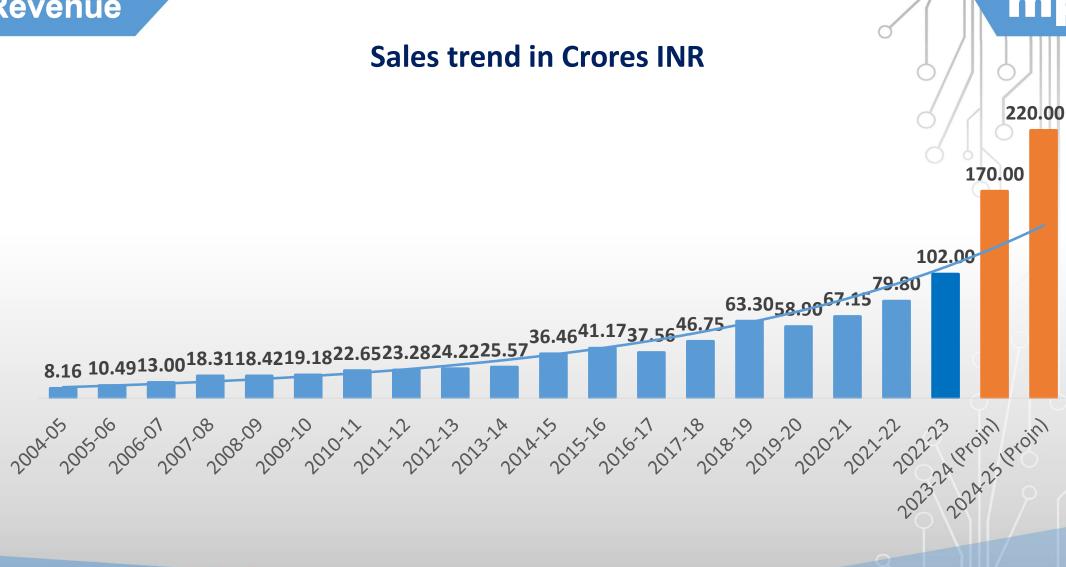
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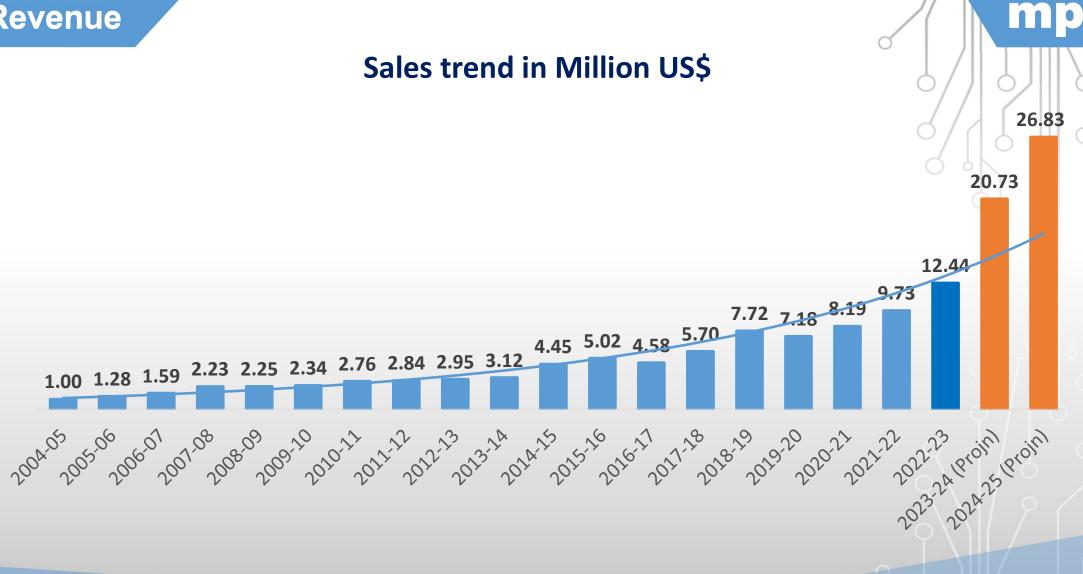
### **Company Brief**

- 100% privately owned Indian company
- Focus on fabrication of bare PCBs for Aerospace and Defence
- Strategy to focus on small volume / high mix segment
- Factory is located at Jigani Industrial Area, in Bangalore, in 10 acres of land with a built-up manufacturing area of 60000 Square feet
- Installed capacity of 50000 Square meters per annum
- 250+ employees, all technically qualified and trained to handle specialized processes
- Multilayer PCBs: Max. layer count manufactured- 38 layers
- Fabricates approximately 500-550 designs every month including 350-400 fresh designs
- In-house facility for all operations

#### Revenue



#### Revenue



- Micropack is a part of family-owned businesses
- Other business interests of the family include real estate and others
- Micropack's investments in the past has been for technology upgradation of the plant.
- In 2022, investments were also made for capacity enhancement to meet the expected market requirements for the next 3 years
- Post the capacity enhancements made last year, we are in a position to accommodate
   3-4 times our current production and this gives ample scope for catering to new businesses and new customers
- Our focus on aerospace and other high reliability customers is to ensure continued compliance to the strict process controls

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## Financial Summary – Last 3 years



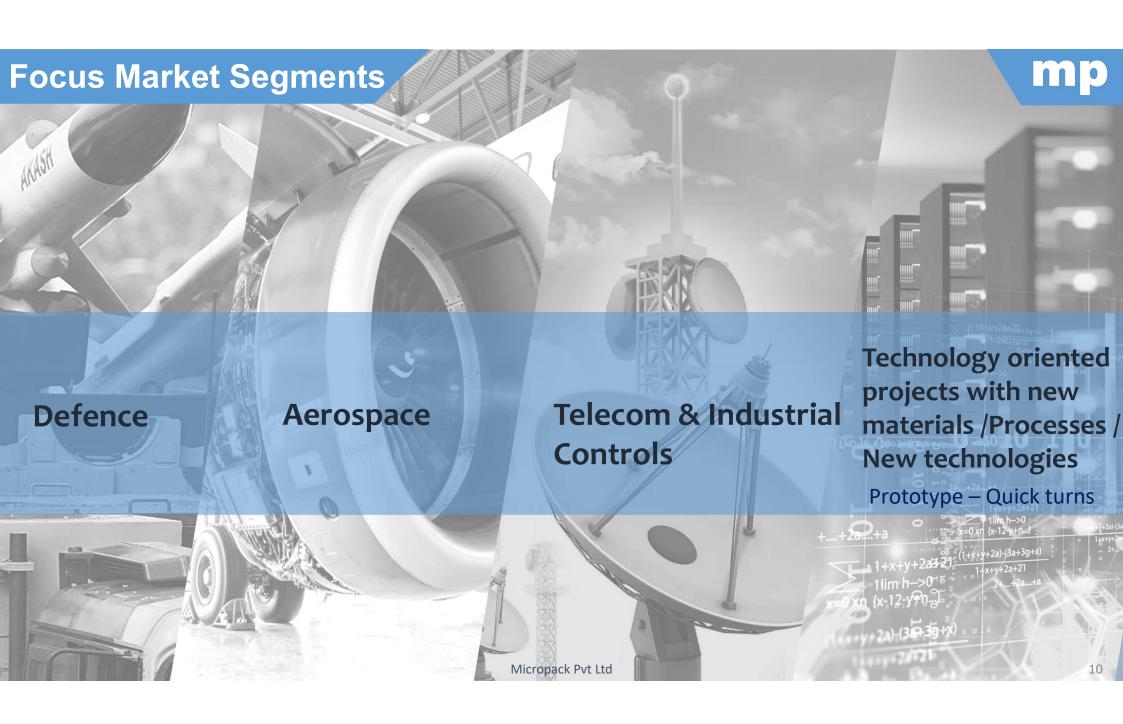
				in Million US\$
	Provisional		Audited	
Particulars	31-Mar-23	31-Mar-22	31-Mar-21	31-Mar-20
Total Revenue	12.44	9.73	8.19	7.18
Value of Investments				
made	2.28	2.90	0.76	0.47

Above table shows consistent financial growth and focus on continued upgradation of the facility. Investments planned for 2023-24 is to the tune of 2.50 million US\$

## **Financial Indices**

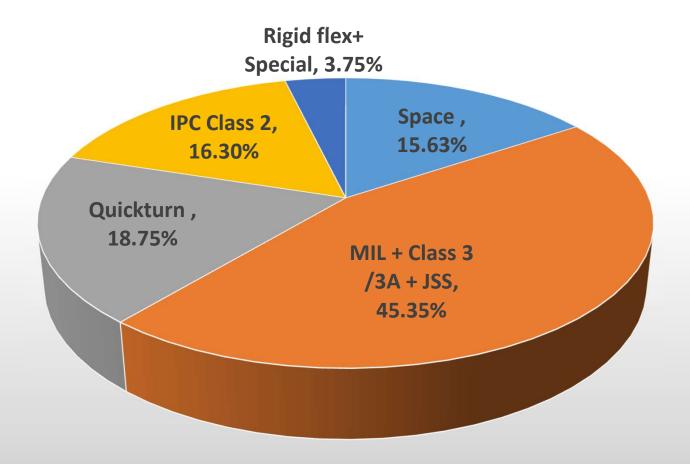
Solvency ratios	Industry Standard	Ratio as Feb 2023
Debt to equity:	<1	0.28
Debt service coverage ratio:	>1	3.87
Interest coverage ratio:	>3	7.76
Liquidity ratios	Industry Standard	Ratio as Feb 2023
Current ratio:	>1.33	5.93
Quick ratio:	>1	3.01

Above ratios indicate strong cash flow to meet long term liabilities



Sales

## **Segment wise breakup**



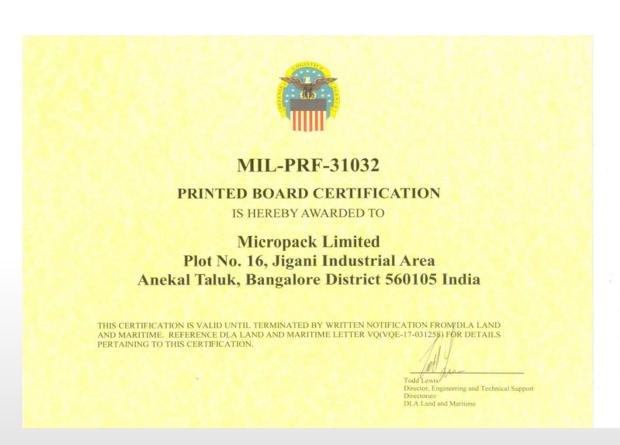


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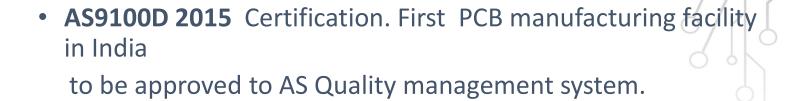




MIL 31032 Certification-Only manufacturing facility in Asia to be listed in US MIL QML / QPL. Certified to MIL 31032 /1, /2, /3, /4 and /5 covering multilayer Rigid PCBs with GF and GI materials, Rigid flex PCBs and Hybrid PCBs with Hydrocarbon Ceramic CCL+ FR4. Technologies include Blind and Buried via PCBs, Metal core PCBs, HDI PCBs and Nonconductive via filled PCBs.









- Quality management system approval Certified for ISO9001-2015 standards.
- **ISO 14001-2015** Certification for environmental management system.

- UL-USA and Canadian safety approvals as per 94-V0 and 786 standards:
   File # E95743 (for Rigid PCBs)
- Quality management system approval Certified for ISO9001-2015 standards
- LCSO /JSS India Defence approval
   (Electronic components standardisation organisation -LCSO)
   for multilayer PCBs as per joint service specifications

#### **Customer Approvals:**

ISRO / CERN / Thales / Collins Aerospace / Honeywell Aerospace / Bharat Electronics / Hindustan Aeronautics Limited



## **Product Range**

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- Rigid Multi Layer PCBs up to 38 layers
- Special Conduction cooled PCBs for heat sinking Metal Core PCBs (Al, Cu) / Thermal clad PCBs (Al, Cu)
- Blind and Buried via PCBs
- HDI PCBs with Sequential lamination cycles
- Control Impedance PCBs
- Non- Conductive Via filled PCBs
- Cap plated PCBs
- Multilevel Flexible PCBs in Polyimide / Polyester
- Rigid Flex PCBs
- RT Duroid / Teflon PCBs for high frequency applications
- High Copper Rigid PCBs (up to 5 Oz copper)
- Hybrid PCBs (FR4 + Hydrocarbon ceramic / FR4 + Teflon )
- Buried resistance panels

## Manufacturing Specifications

- MIL 31032/1, /2, /3, /4 & /5
- MIL PRF 55110J
- MIL PRF 50884G
- IPC 6012ES / E Class 3 / Class 2- For Rigid
- IPC 6013E Class 3 / Class 2 For Flex / Rigid Flex
- Indian Space specification ISAC / VSSC / SAC
- LCSO /JSS –Indian Defence Specifications
- DM 4020- BEL Specifications
- IPC- A-600 Class 3 / Class 2



## **Manufacturing Capabilities**

**38** Layers (max layer count fabricated)

26 layers (max layer count fabricated)

**0.089mm** (3.5mil) / 0.1mm (4 mil)

**0.15mm** (6 mil) with mechanical drilling / 0.10 mm

(4 mil with laser drilling for blind vias)

Max. thickness

**Aspect Ratio** 

Impedance tolerance

Min. trace width /spacing

Min. finished diameter

Rigid

**Rigid Flex** 

Max. production panel size

5.5mm +/- 10%

10:1

+/- 10%

450mm x 700mm (MLB) / 1200mm x 610mm (D/S)

Final Inspection 100% Electrical tested; COC; Cross-section

analysis; Impedance measurements; Reliability tests as per MIL

specs; FAI reports as per **AS9100** requirements

## **Facility Upgrade**

by Dec 2022 LDI upgraded to 28W Xact PCB laser – Soldermask Orbotech Ultra software for - 2 Schmoll CNC drilling m/cs - 8 exposing also with LDI dimension AOI registration spindles CAM – Upgraded to 6 Spindle 200K RPM - 6 electroplating baths with RPP **InCAM** from Genesis Posalux CNC drilling -**Wet Processing** Filled Via - 6 opening Vacuum press Burkle 2000 Total 16 drilling spindles machines - DES copper - Direct Imaging for SM - Schmoll now line with auto plating for Cutsheet laminator – Hakuto Press capacity controls / 4- brush microvias - Addnl Polar Speedstack licence Plasma capability enhanced - Burkle Deburring machine Screen Printer – ATMA enhanced. March plasma Focus on high with ultrasonic Hole checker - Enhancement of approved Plasma capability BBT- FPT capacity cleaning / electrical power incl UPS reliability / Segment enhanced. March enhanced- Microcraft soldermask Reverse pulse - Schmoll Hybrid (CO2 + UV Laser) plasma added developer by Mar2023 plating **CNC Jump scoring** 2010-2022 2004 2015 2016 2017 2018 2019 2020 2021 Installed / completed: Upgradation of LDI – Orbotech Nuvogo Inkiet printer – Orbotech CO2 Laser drilling -CAM software to Sprint 10022000DPI -Dual wavelength 14W laser Hitachi. 2MW Wind power source Incam Pro Laser plotter - EIE source Auto alignment UV Plating capacity Via filling capability- ITC via 2X Orbotech AOI 1 **Video Inspection** exposure – Alitix enhanced with filling + Wise Planariser Verification station systems -UV Spectrophotometer – new auto PAL Perkin Elmer Tagarno. Sodermask – Spray coater– electroplating line XRF – Fischer **BBT Grid tester** All4PCB Gerber analysis – Barco Antistatic 15000Sqft-Shop BBT - Large frame FPT -Integr8tor Upgradation of electroless / cleaners floor space added Microcraft 10000Sqft Shopfloor area **ENIG** lines doubling the added capacity Pinless Registration – DIS Impedance software &

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X Ray Drilling - Muraki

measurement hardware -

Polar

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5000 Sqft Shopfloor area

To be installed





**Integr8or**: Pre Engineering – Input analysis with Ucamco integr8tor Software



PCB stackup, signal integrity and controlled impedance



Engineering CAM – DRC & DFM with Frontline InCAM Pro software



Software to achieve the best registration control

# Imaging – Laser Direct Imaging with Orbotech Nuvogo & Schmoll MDI TT





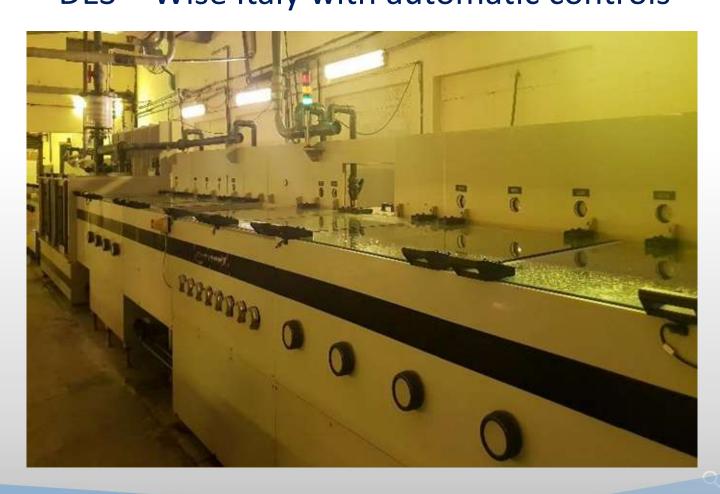


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# DES – Wise Italy with automatic controls





# **Automatic Optical Inspection**

Orbotech's Ultra Dimension™ is a 4-in-1 AOI solution / Discovery









Registration – Camera assisted pinless registration system - DIS



Multilayer Press- Hot oil press – 1x 6 opening+ 1 x 2 opening



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CNC Drilling – 24 spindles - 200K RPM spindles for small hole drilling – Posalux / Schmoll maschinen

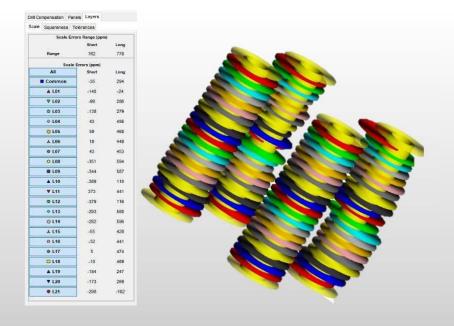








#### PCB registration control and prediction





Multi-Point Compensating X-Ray 2-Spindle Drilling Machine

Hole treatment – Plasma treatment / Wet desmear Full fledged Chemical lab including UV Spectrophotometer / CVS (Cyclic Voltammetric Sripping ) analysis and titration







Plated through Hole – Electroless plating followed by Electrolytic plating PLC controlled PAL Automatic plating lines









Non-conductive Via Filling – with Taiyo THP 100 paste

ITC Via filling machine with vacuum. Can do blind via hole filling also







Etching – Fine line etching with IS etching machine. 100% verification with AOI Solder masking – All4PCB Spray coating machine with inline IR + hot air convection oven.

Soldermask exposure using LDI.

Silkscreen – Inkjet printing using Orbotech Sprint 100



100% BBT by Flying Probe testers / grid tester – Max panel size upto 810x510mm Pre-despatch Inspection – Full fledged microsection / Visual inspection facility Impedance measurement – Using Polar 800 Si





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#### **Laser drilling facility:**

Drilling of 0.10mm holes for HDI PCBs

Also being used for profile cutting of RF PCBs with Teflon based materials

Being enhanced with Hybrid laser by April

2023



## **Full fledged Microsection lab**



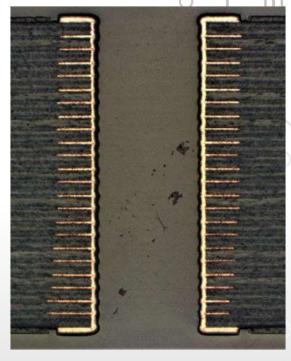


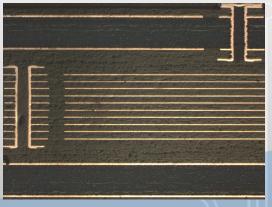












#### **Base Materials**



- FR4 (Tg 170 / Tg 210) : Isola 370HR / 185HR / I-Tera MT40 / 408HR / I-Speed | Iteq IT180A
   Nelco- 4000-13EP | TUC TU768 / 862HF / TU 933 | Ventec VT47 | Panasonic Megtron6
- Rigid Polyimide (Tg 250): Nelco 7000 / Ventec VT 901 / Arlon 35N
- Integrated Metal Substartes (IMS) Aismalibar / Laird T Lam / Berquist / Polytherm / Ventec
- Flexible materials Polyimide (adhesiveless FCCL): Dupont Pyralux / Thinflex A&W Series /
   Panasonic Felios
- PTFE: Rogers RT Duroid 3000, 5000 &6000 series / Taconic / Arlon
- Hydrocarbon ceramic laminates: Rogers 4000 series
- No flow Prepreg Arlon 49N / 37N | TUC TU84P | Ventec 47PP NF
- **Arlon** 85NT Polyimide Aramid substrate
- Embedded Resistor foils Ohmegaply / Ticer

## **Chemical Suppliers**



- Desmear Chemistry Dow Chemicals (Formerly Rohm & Haas / Shipley)
- Electroless Copper Chemistry Dow Chemicals (Formerly Rohm & Haas / Shipley)
- Electroplating Copper Chemistry Dow Chemicals (Formerly Rohm & Haas / Shipley)
- Tin Plating Chemistry Dow Chemicals (Formerly Rohm & Haas / Shipley)
- Etchant MacDermid
- Oxide Treatment –Atotech, Germany
- Electroless Nickel Immersion Gold Atotech, Germany
- Gold Tab Plating Dow Chemicals (Formerly Rohm & Haas / Shipley)
- Surface Treatment / Resist stripper RBP, USA

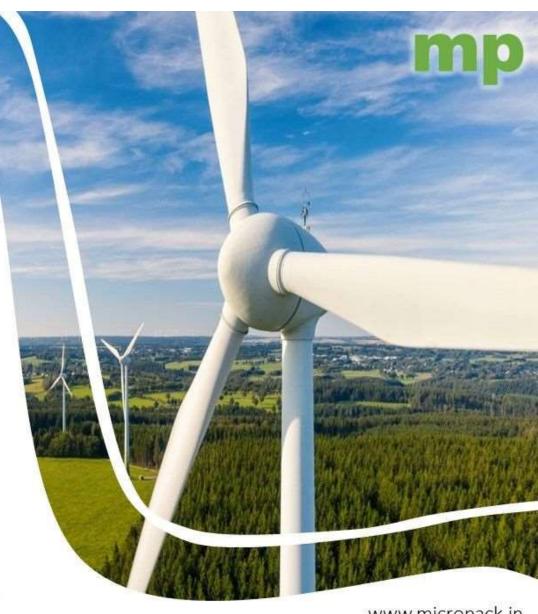
#### **Surface Finishes**

- Electroless Nickel Immersion Gold
   (ENIG :0.05-0.1microns of Gold over 4-6 microns of Nickel)
- HASL Hot Air Solder Levelling
- Electrolytic Gold 0.5 3 microns gold over 4-6 microns of Nickel
- Electrolytic Gold -0.5 3.0 microns gold directly on copper
- Soft Electrolytic Gold ( Upto 3 microns Gold directly over copper)

# Micropack goes green

- 2.0MW captive wind power plant commissioned at Ujjini, Bellary and connected to the grid in June 2022
- Entire power requirement of Micropack to be met with this clean energy

Committed to a clean Green World



www.micropack.in

## **Power Backup**





Entire plant under UPS of capacity of 1250 KVA and synchronized with 6 x Diesel generators of 2000 KVA





## Water treatment





Fully automated Effluent treatment plant of 100 KLD. Moving to Zero Liquid Discharge system by June 2023

#### **Investments made in 2022**



- CNC drilling machines 8 Spindles including capability for vision drilling, especially for back drilling
- 6 Opening multilayer press Enhancing capacity
- 2 AOI machines from Orbotech Additional capacity
- Additional capacity for plating with Reverse pulse plating 6 additional plating baths
- Additional Direct Imaging machine from Schmoll Multiwave length. Additional capacity for solder mask exposure. Can do big size panels upto 48"
- Enhancement of Bare board testing Fixture tester for medium volume
- Additional 2<sup>nd</sup> transporter for automatic ENIG line enhanced capacity
- Cut sheet laminator / antistatic cleaners for inner layers

#### **Planned Investments in 2023**



- Additional seats of CAM and Polar impedance software By Apr 2023
- Hybrid laser UV + CO2 for enhanced capability including Flex cutting / 2 level microvia drilling. To be installed by May 2023
- Upgradation of ETP plant to Zero Liquid Discharge facility By June 2023
- Facility upgradation Outer layer developer / Post cleaner after HASL
- HATS tester By June 2023
- Video Measurement system By June 2023
- Pin Registration System By Oct 2023

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