

#### Frencken Group

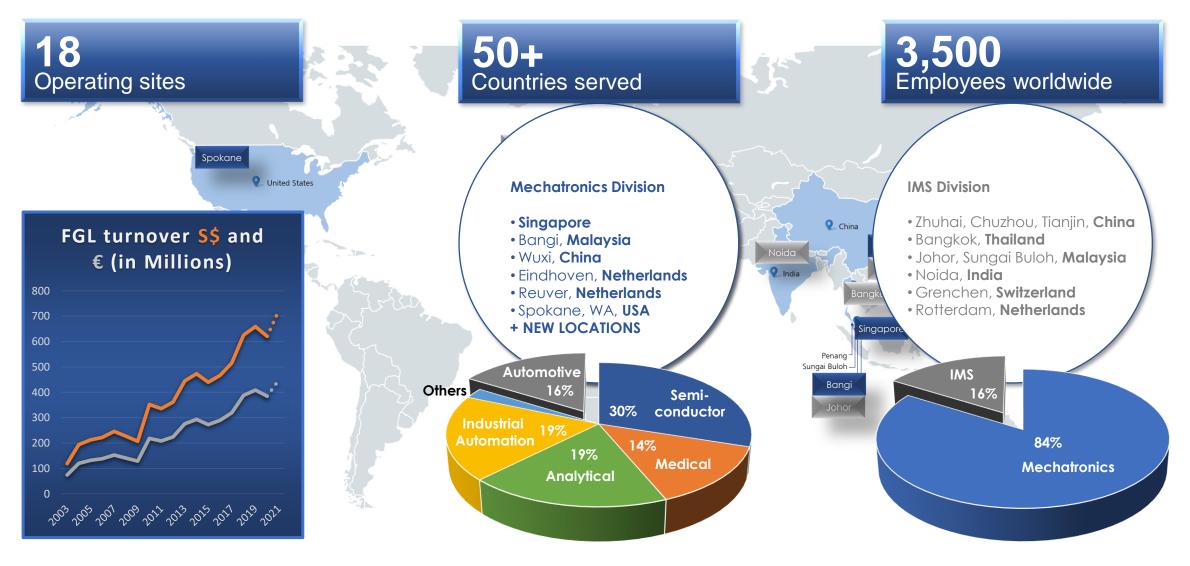
November 2022 Henri Wijnants

New Business Development

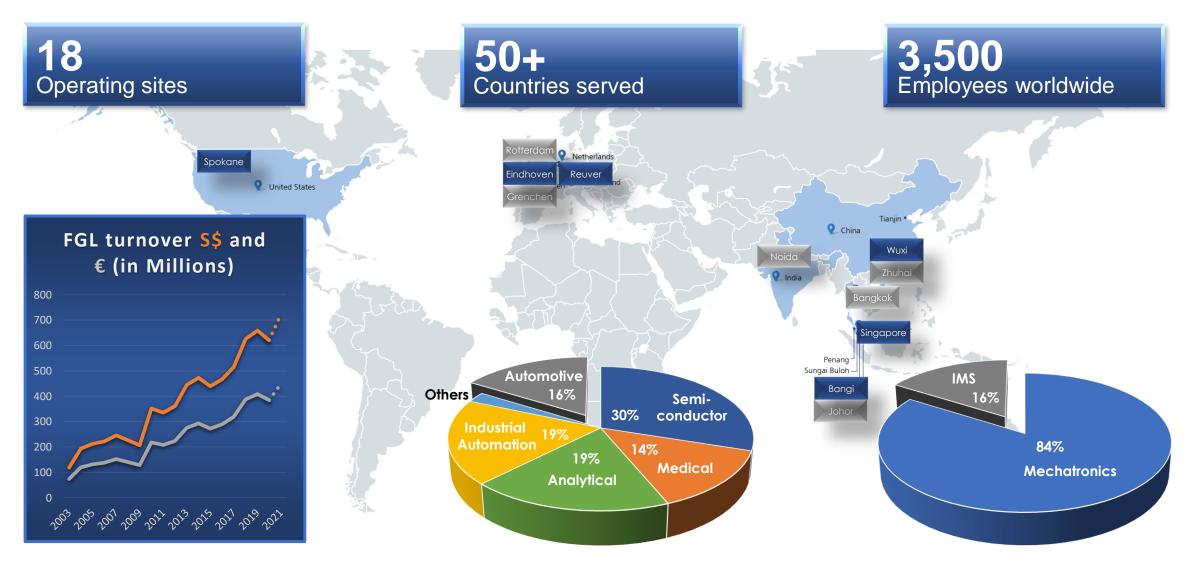
**Mechatronics** 

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# **FRENCKEN OVERVIEW**

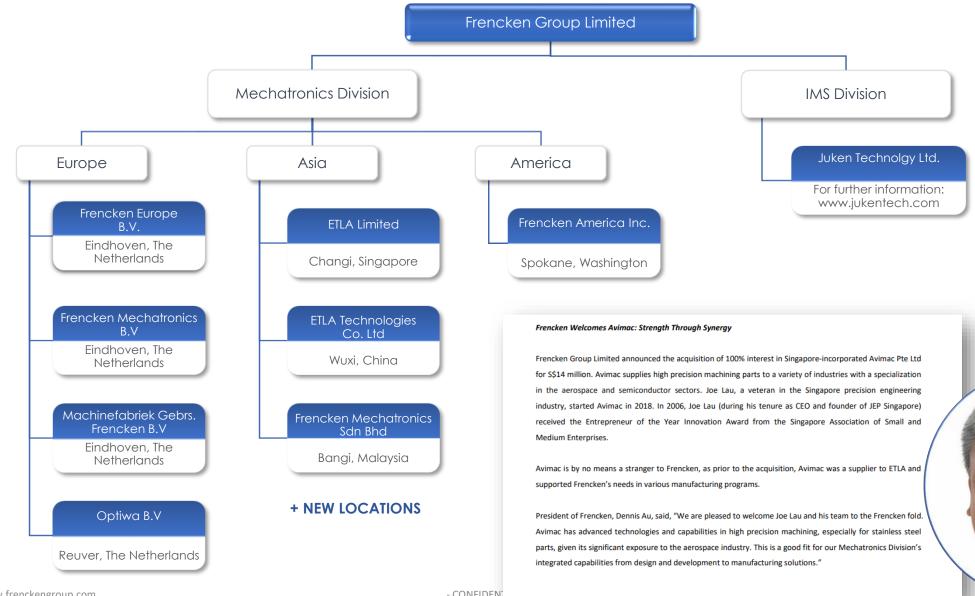


# **FRENCKEN OVERVIEW**



- CONFIDENTIAL -

# FRENCKEN MECHATRONICS DIVISION

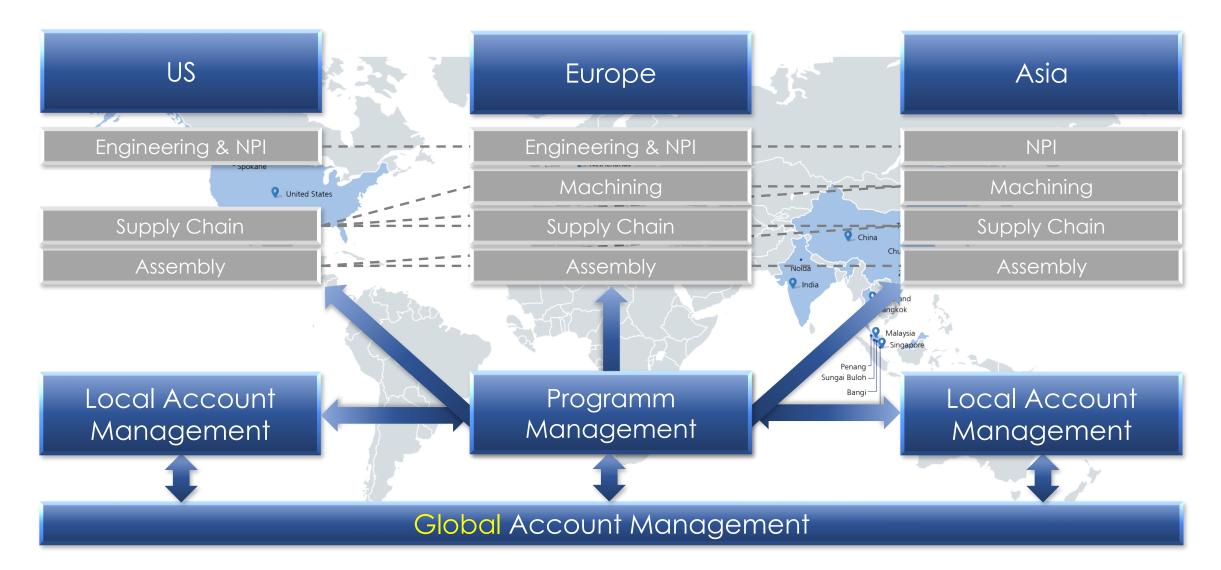


Dennis Au

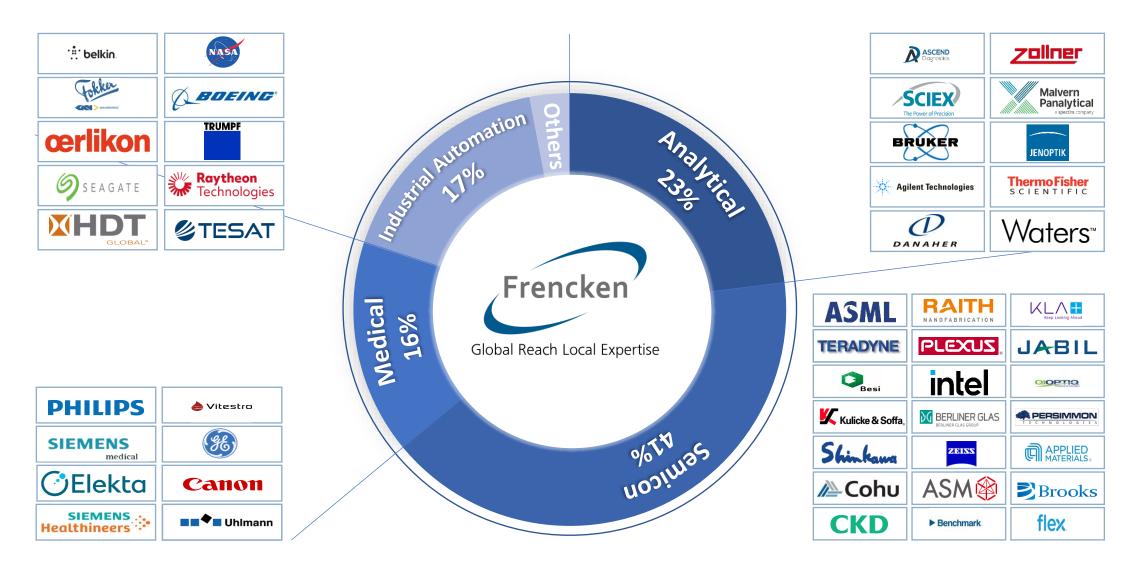
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# FRENCKEN MECHATRONICS GLOBAL APPROACH



# **MARKETS AND CUSTOMERS**



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# **GLOBAL TECHNOLOGY SOLUTION PARTNER**

#### Global Reach, Local Expertise

#### Competences

Innovate: Build to Specification, Manufacturing Process development, customer request enhancement and innovation

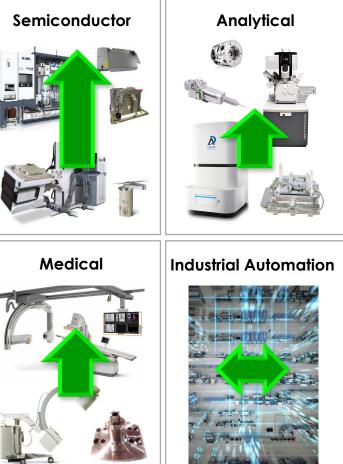
**Design and Engineering**: Optimization of TPD to DfX, Industrialize design, Optimize cost, quality and delivery, collaborate in create product specification to production, partnering customer product roadmap development

**Manufacturing**: Precision and complex machining, frames, sheet metal and complex assembly

**Sustaining**: Global supply chain management, Product lifecycle management, Process and quality control

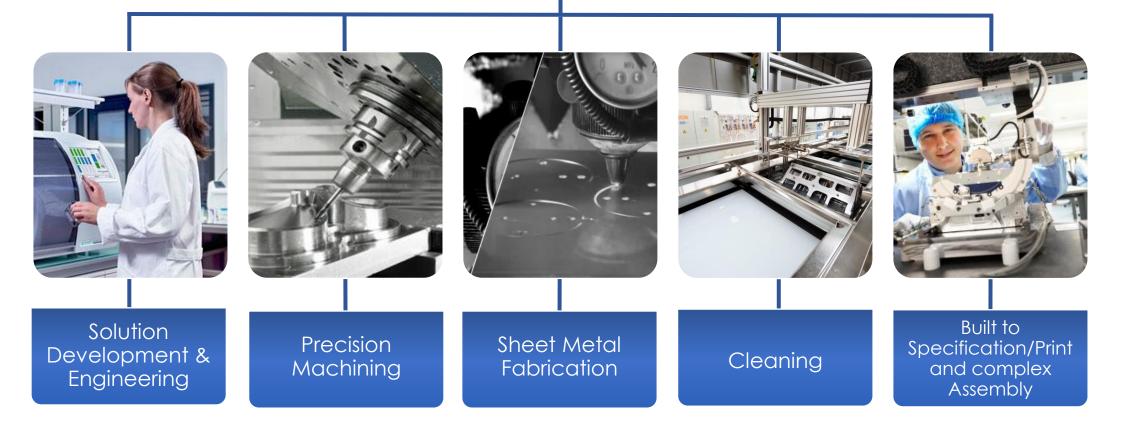
## Value Proposition Semiconductor **Enable** partners to focus and excel in their CORE business Support partners' total product life cycle and accelerate time to market Medical **Provide** access to our global distribution of centers of excellence to accommodate global market approach

#### Key Market Segments



# FRENCKEN MECHATRONICS DIVISION

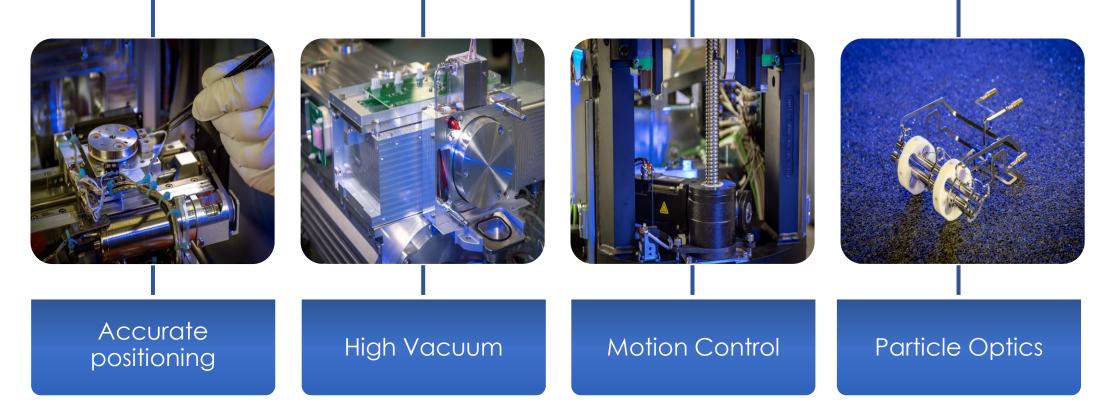
Our Manufacturing and Engineering Expertise





# FRENCKEN MECHATRONICS DIVISION

**Our Focus Areas** 





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## ENABLING PROCESSES: OUR TOOLBOX

- Product Enhancement & Specification Improvement
- Reduction of Total Cost of Ownership
- Full Product Development
- High Voltage components Design and Manufacturing
- DfX manufacturing, assembly, service, safety, test, reliability
- Product Creation Process (NPI) according ISO-13485 (including HALT/HAST Testing and CE/UL/CB/510(k) Support)
- FDA 21 CFR Part 820 environment
- Ultra Cleaning
- High precision machining
- High tech Total Level Assembly and qualification
- Supply Chain Management (Including Product transfer from Customer and to our Global Facilities)
- Sustaining
- Product Life cycle management
- Configuration Management
  - WWW.FRENCKENGROUP.COM

#### ENABLING PROCESSES: ULTRA CLEANING

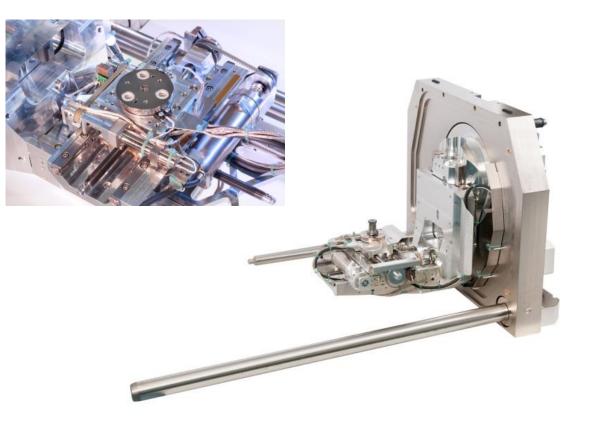




#### OUR CUSTOMERS, YOUR REFERENCES



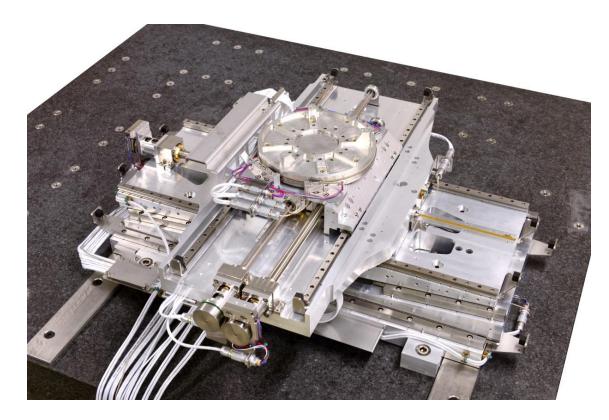
- Applications:
  - Sample positioning in e-beam and ion beam.
- Customer demands:
  - Develop a cost efficient stage with the highest possible spec (80% spec  $\rightarrow$  25% of the costs)
- Frencken responsibilities:
  - Development (white box)
  - Supply Chain Management
  - Assembly, test and product life cycle management
- Key technologies:
  - High Vacuum
  - Accurate Positioning



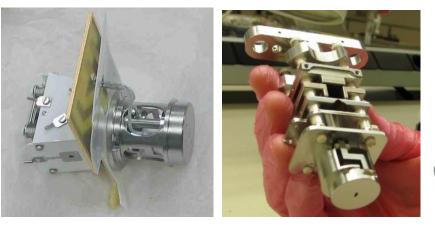
- Applications:
  - High throughput TEM sample preparation for semiconductor and data storage
- Frencken responsibilities:
  - Co-Development
  - Supply Chain Management
  - Assembly, test and product life cycle management
- Key technologies:
- High Vacuum Accurate Positioning High speed





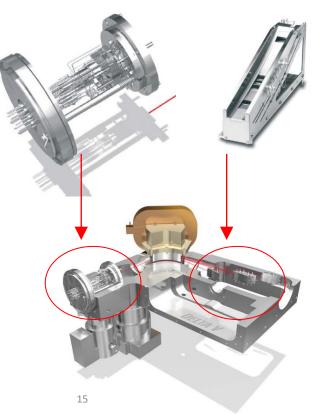


- Assembly & testing
- Supply chain management
- Quality control
- Clean room environment









ETD transfer tube with flatapol rods

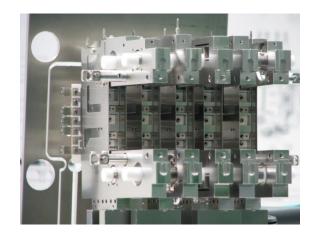
High volume supply to Europe and USA





#### Helix multi collector

- Noble gas mass spectrometer
- Ultra high vacuum 1.10<sup>-8</sup>





## MEDICAL DEVICES: ADVANCED MOTION AND CONTROL

- Full Product Design
- Reduction of Total Cost of Ownership
- Product Creation Process (NPI) according ISO-13485 (including HALT/HAST Testing and CE/UL/CB/510(k) Certification)
- Supply Chain Management (Including Product transfer from Customer and to our Global Facilities)
- Product Life Cycle management
- Configuration Management



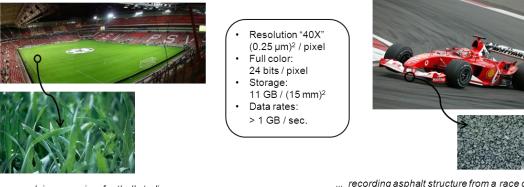
## MEDICAL DEVICES: ADVANCED MOTION AND CONTROL

- Full Product Design
- High tech Total Level Assembly and qualification
- Product Creation Process (NPI) according ISO-13485 (including HALT/HAST Testing and CE/UL/CB/510(k) Support)
- FDA 21 CFR Part 820 environment
- Supply Chain Management (Including managing the transfer within our global facilities)



- Sustaining
- Product Life cycle management





... recording asphalt structure from a race car

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#### SEMICON EQUIPMENT: ULTRA HIGH VACUUM SYSTEM

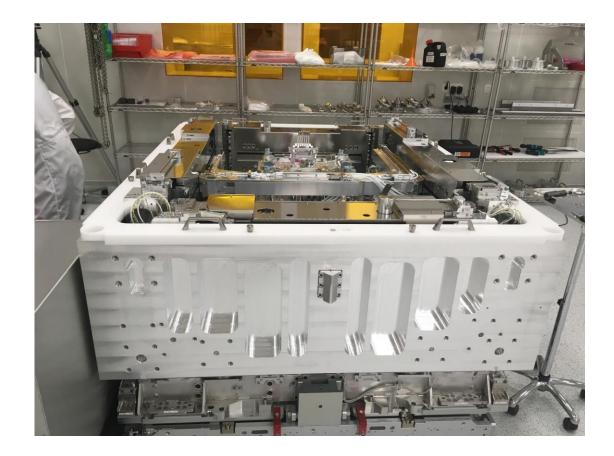
- Module Design
- Product Creation Process (NPI)
- Ultra Cleaning
- High precision machining
- High tech Total Level Assembly and qualification
- Product Life cycle management







## **High level Assembly**







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## ANALYTICAL DEVICES: PARTICLE OPTICS

- Product Enhancement & Specification Improvement
- Reduction of Total Cost of Ownership
- DfX manufacturing, assembly, service, safety, test, reliability
- Product Creation Process (NPI) according ISO-13485 (including HALT/HAST Testing and CE/UL/CB/510(k) Certification)
- FDA 21 CFR Part 820 environment
- Ultra Cleaning
- High precision machining
- High tech Total Level Assembly and qualification
- Supply Chain Management (Including Product transfer from Customer)
- Product Life cycle management





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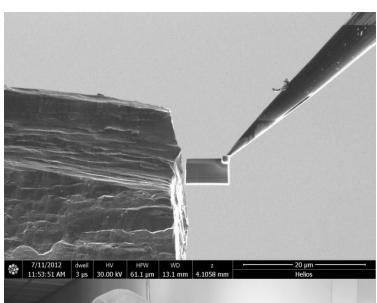
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## ANALYTICAL DEVICES: ACCURATE POSTIONING

- Product Enhancement & Specification Improvement
- Reduction of Total Cost of Ownership
- Full Product Development
- Ultra Cleaning
- High precision machining
- High tech Total Level Assembly and qualification



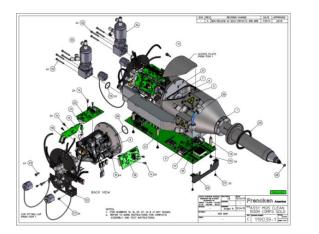






### **ANALYTICAL DEVICES: MOTION & CONTROL**

- Full Product Development
- Product Creation Process (NPI)
- Ultra Cleaning
- High precision machining
- High tech Total Level Assembly and qualification
- Supply Chain Management Sustaining
- Product Life cycle management



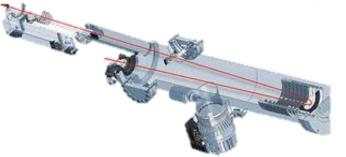






## ANALYTICAL DEVICES: PARTICLE OPTICS

- Product Enhancement & Specification Improvement
- Reduction of Total Cost of Ownership
- High Voltage components Design and Manufacturing
- DfX manufacturing, assembly, service, safety, test, reliability
- Product Creation Process (NPI) according ISO-13485 (including HALT/HAST Testing and CE/UL/CB/510(k) Support)
- FDA 21 CFR Part 820 environment
- Supply Chain Management (Including Product transfer from Customer)
- Ultra Cleaning
- High precision machining
- High tech Total Level Assembly and Qualification





## ANALYTICAL DEVICES: PARTICLE OPTICS

- Product Enhancement & Specification Improvement
- Reduction of Total Cost of Ownership
- DfX manufacturing, assembly, service, safety, test, reliability
- Product Creation Process (NPI) according ISO-13485 (including HALT/HAST Testing and CE/UL/CB/510(k) Certification)
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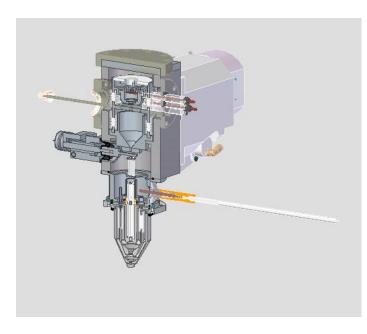




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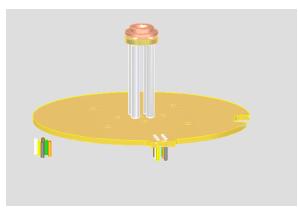
## EXAMPLE: ION OPTICS AND ELECTRON OPTICS DESIGN

# Full design of Ion source (20 kV+) in dual beam microscope

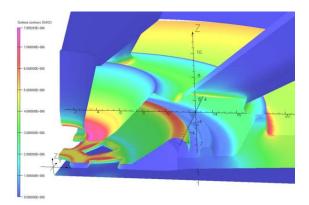


Full design

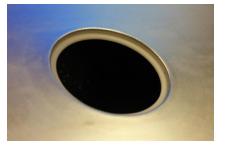
Value Quadruople with PCPB interconnection feed trough



#### Simulation of High voltage designs (External)

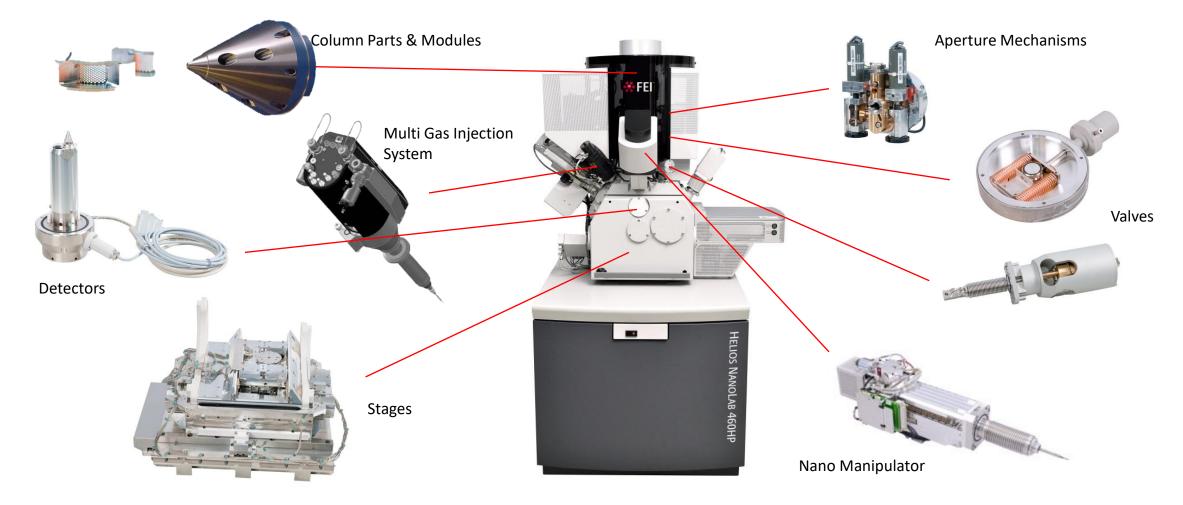


Metalized Ceramics; 11 kV application





## Sub Module Assembly.



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## High Level Assembly

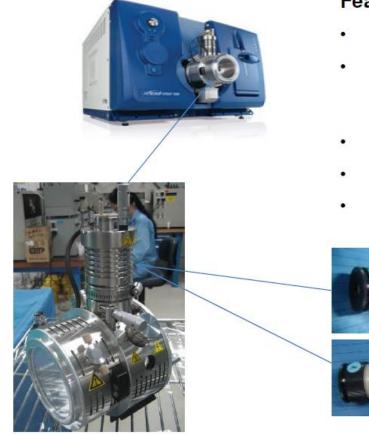
- Close cooperation during development
- Cross functional team
  - Production engineering
  - Supply chain management
  - Manufacturing
- Short lines and flexibility
- Industrialization and manufacturability know how
- Contains ion-optics: collision cell, DA lenses, 90 degrees deflection
- Vacuum chamber, including door and feed trough
- Process chamber, RF generator
- Electronics and process wiring (water and air)
- Assembly and testing
- De- vacuuming





## **Optical systems**

#### Ion Optical Modules



#### Features :

- Vacuum Applications
- Delicate machining items, OEM parts and assembly within the specified requirements.
- Supply chain management
- Project management
- Controlled environment assembly



# Capabilities – Sheetmetal Fabrication

#### Features :

- Multiple welded sub-modules with tight tolerances control
- Complex 5-face/Horizontal machining process after welding
- Stringent requirements on surface finish (EN)
- Fixture design for welding and machining





TEST HEAD ASSEMBLY

TEST HEAD - FRAME WELDMENT



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# Capabilities – Build to Print Assembly

#### Turnkey Automation Systems for Storage Devices Features:

- High precision motion control
- Vision guided Pick and Place
- Automated alignment system
- Automated screw fastening (M0.8)
- Short cycle time 3 to 4secs
- > 60,000 unique items
- Project & Supply Chain Management
- Restricted access to assembly & testing room for IP protection **Execution :**
- Machine Buildup (4 weeks LT)
- Station standalone cycle runs
- Line integration and buy-off
- Site installation and commissioning
- Production support and handover



## Capabilities – Build to Print Assembly

SCIEN OTRAP 6500+





#### **Features :**

- Focus on design for assembly, process & quality control and NPI process
  - Design For Assembly
  - Optimization of assembly process
  - Creation and validation of production tooling
  - System integration
  - Assembly, testing, repairs & upgrades
  - Value engineering and design for manufacturing (DfX)
- Manufacturing space
  - 3200 m<sup>2</sup> Controlled Environment area
- Key Technologies
  - Ion Source

## Capabilities – Build to Print Assembly





#### Features :

- Delicate machining, fabricated items, OEM parts (>1300 part counts) and assembly within the specified requirements (+/- 10 micron parallelism)
- Supply Chain Management
- Project Management

## In house manufacturing of core components.







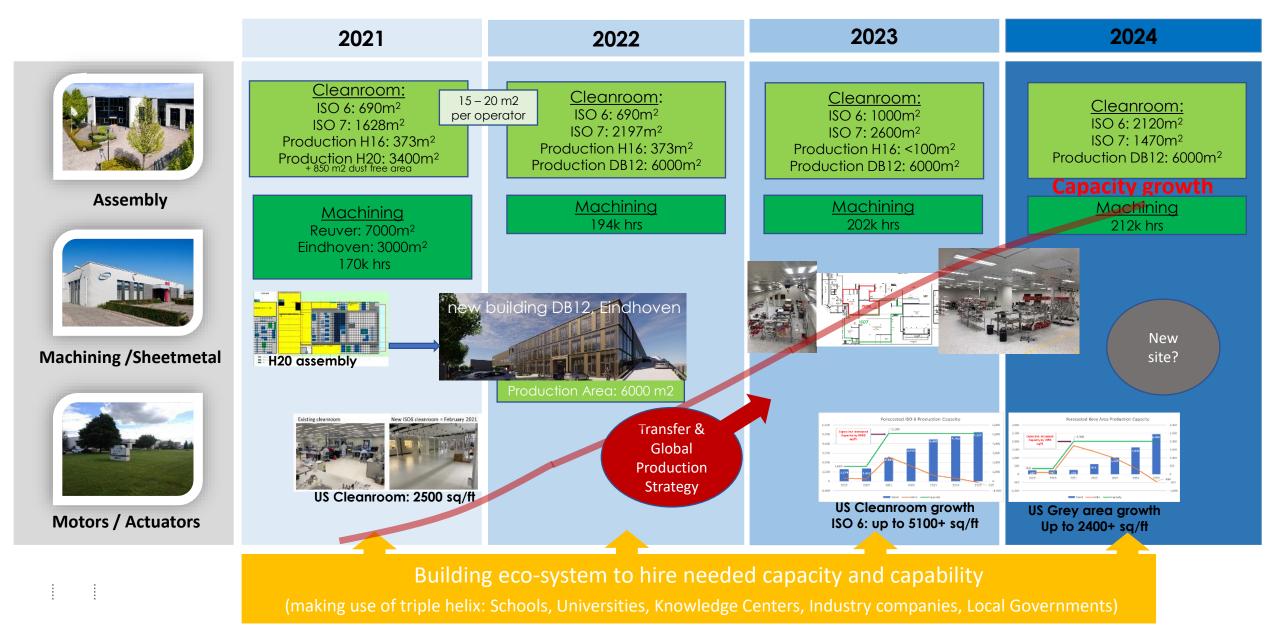








#### **Operational Roadmap** – Factory Development Europe & US



## Frencken Development & Expansion plans

Artist Impression of the new Frencken Mechatronics Europe headquarters April 2022 @ Dillenburgstraat 20 Eindhoven





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