



# Extraction Chromatographic Studies of Rf homologs with Eichrom's Pb and Sr Resins

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# Separation Requirements

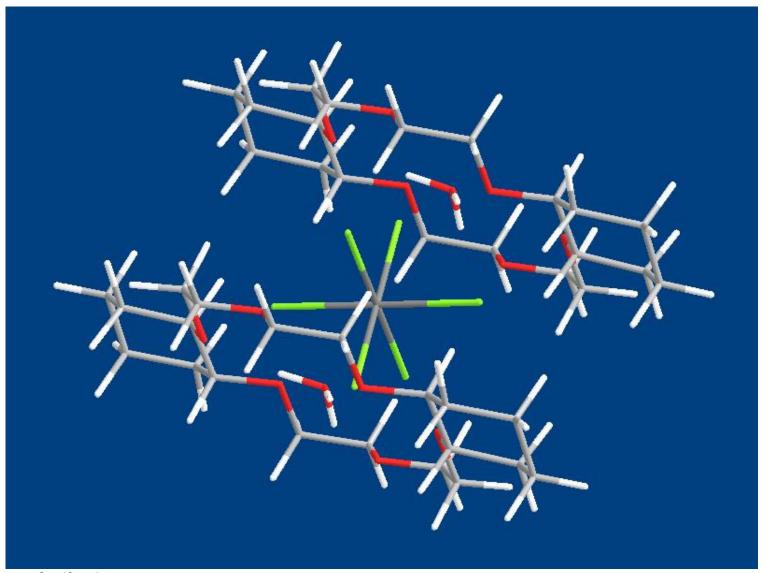
- Rapid
- Large number of exchange steps
- Highly Selective
- Preferably a continuous process
- Samples easily prepared for α spec

# Extraction Chromatography fulfills all of these

# Background

- Crown Ethers have been shown to extract Rf homologs<sup>1</sup>
  - Physical pre-separation is necessary due to the extraction mechanism
- Complex formation is dependent on solution conditions
  - 2[crown ether·H<sub>3</sub>O<sup>+</sup>] responsible for extraction
  - [MCl<sub>6</sub>]<sup>2-</sup> is extracted
  - $-\left[\mathrm{MCl}_{6}\right]^{2}$  does not form below 6M HCl

### **Extraction Mechanism**



#### Eichrom's Pb and Sr Resins

#### Pb Resin

- 0.75M crown ether
- Isodecanol solvent
- Free resin
- 2mL pre-packed cartridges

#### Sr Resin

- 1.0M crown ether
- 1-octanol solvent
- Free resin
- 2mL pre-packed cartridges

#### **Batch Studies**

- ~ 3cps <sup>95</sup>Zr and ~ 2cps <sup>175</sup>Hf placed in a PPE
   15 mL centrifuge tube
- Samples evaporated to dryness, reconstituted with HCl solution
- Samples counted using HPGe gamma spectroscopy for 30 minutes
- 10 20mg of resin added
- Mixed for 1 hour
- Filtered using a PPE syringe filter and placed in a clean PPE 15mL centrifuge tube
- Samples counted for 30 minutes



#### Results

 Absorption expressed in terms of k' values, number of free column volumes to peak maximum<sup>2</sup>

$$k' = D_w \times F$$

- k' value can be determined from D<sub>w</sub>
  - Dependent on the resin (multiplication factor)<sup>3</sup>

Resin	Correction Factor (F)
Pb	0.55
Sr	0.46

$$D_{w} = \frac{A_{r}}{m_{r}} \div \frac{A_{s}}{v_{s}}$$

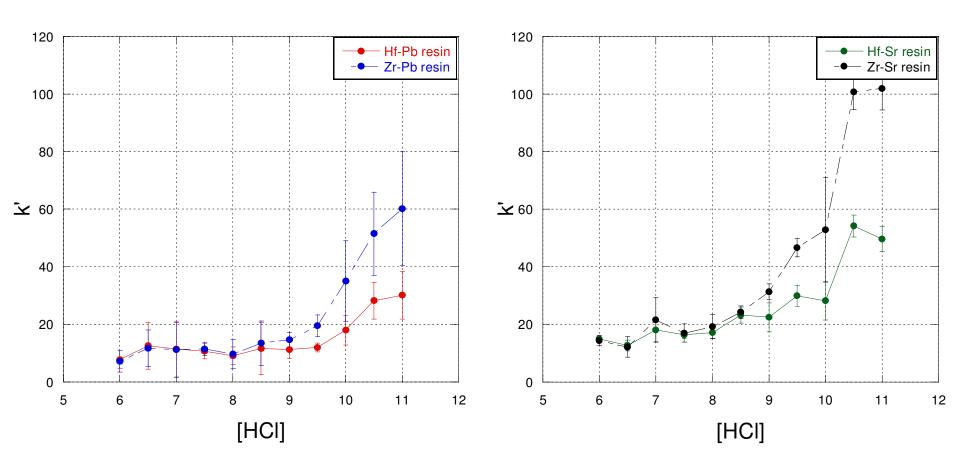
$$A - A - A$$

$$A_r = A_o - A_s$$

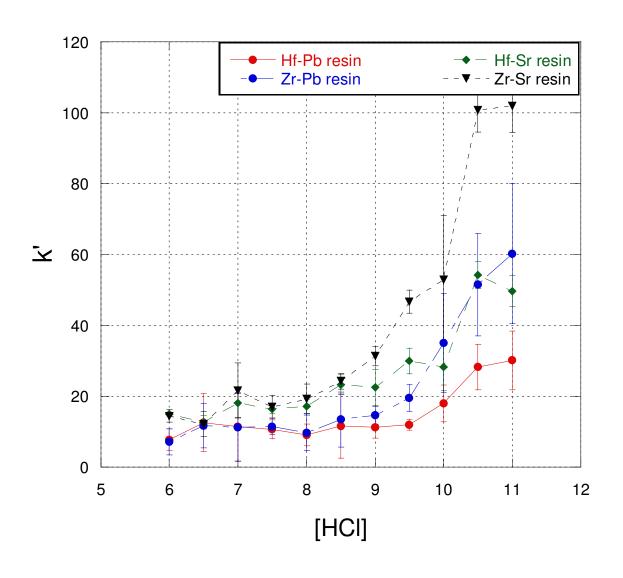
<sup>&</sup>lt;sup>2</sup>Horwitz, E.P., Chiarizia, R., Dietz, M.L., Solvent Extr. Ion Exch. **10**, 313-336 (1992)

<sup>&</sup>lt;sup>3</sup>Eichrom Website: "Extraction Chromatography of Actinides and Selected Fission Products: Principles and Achievement of Selectivity" August 2008

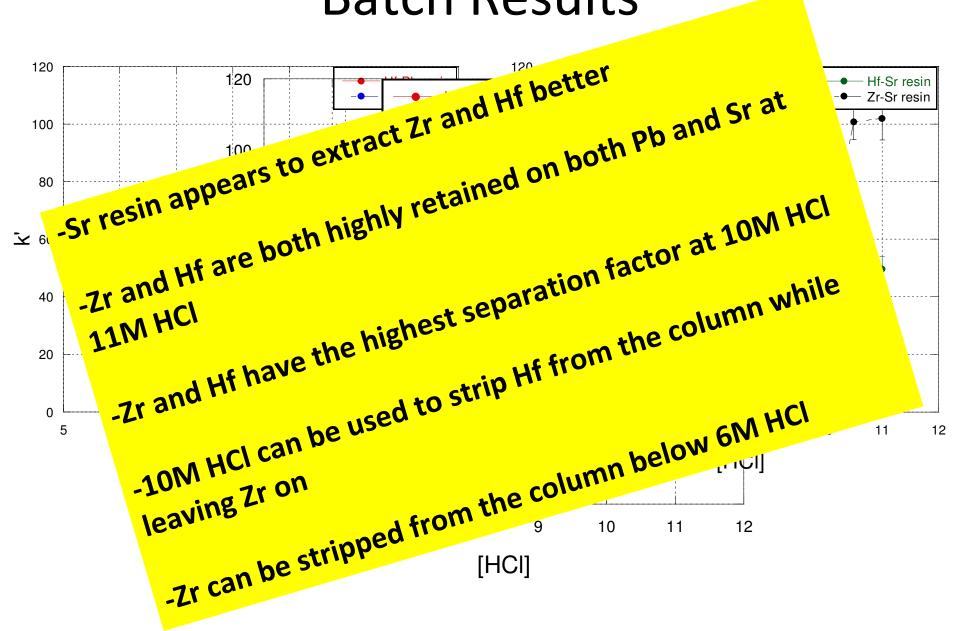
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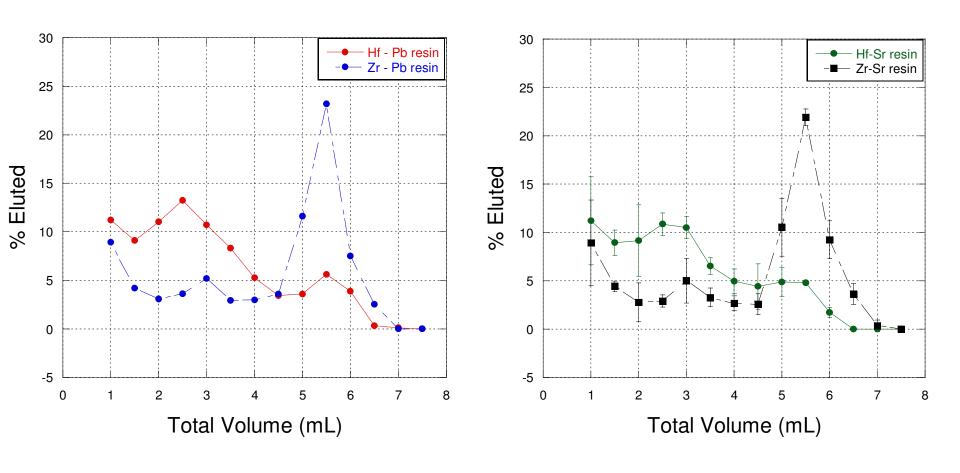


#### Column Studies

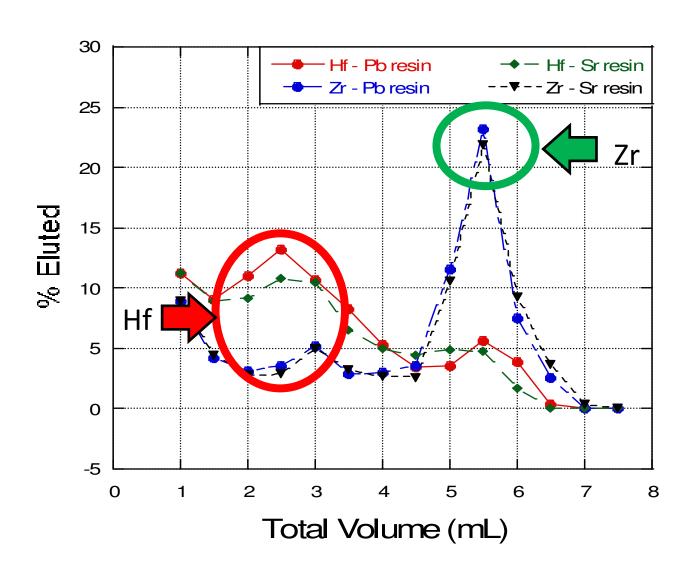
- ~ 3cps <sup>95</sup>Zr and ~ 2cps <sup>175</sup>Hf placed in a PPE 15mL centrifuge tube
- Samples evaporated to dryness, reconstituted in 11M HCl
- Samples counted using HPGe gamma spectroscopy for 30 minutes
- Columns conditioned with 5mL 11M HCl
- Columns loaded
- Hf eluted with 3mL 10M HCl
- Zr eluted with 3mL 3M HCl
- Each fraction evaporated to dryness, reconstituted in 1mL acid then counted for 30m using HPGe gamma spectroscopy



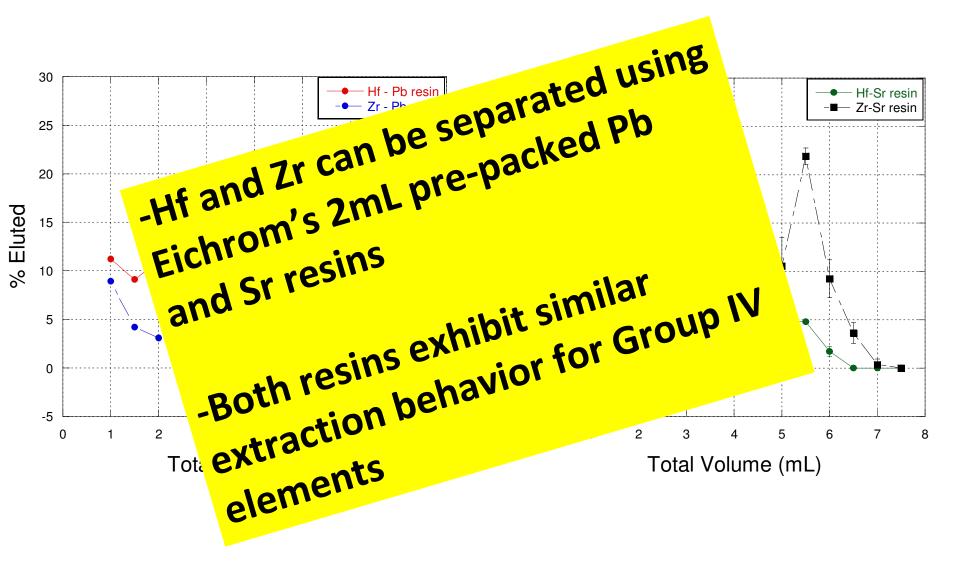
# Column Results



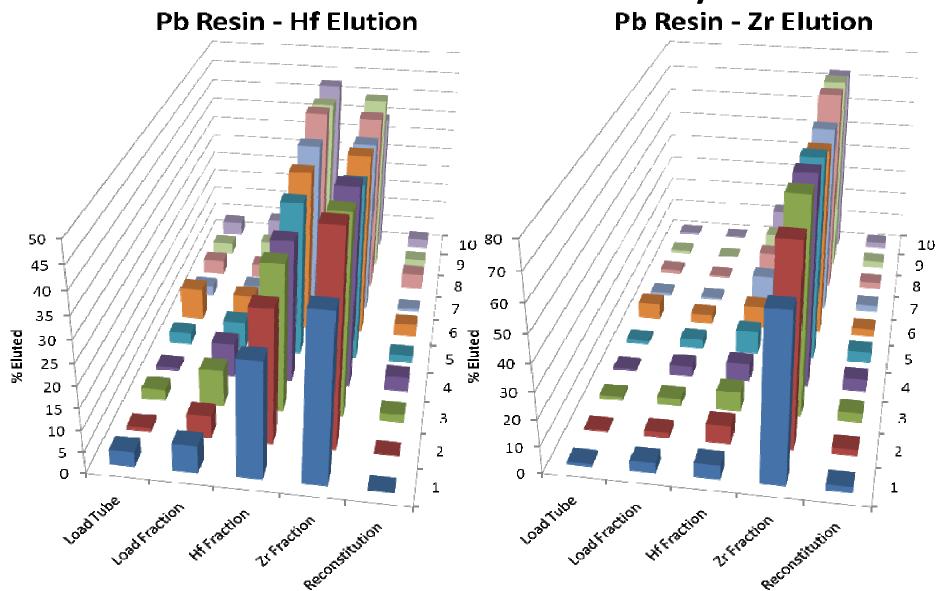
# Column Results



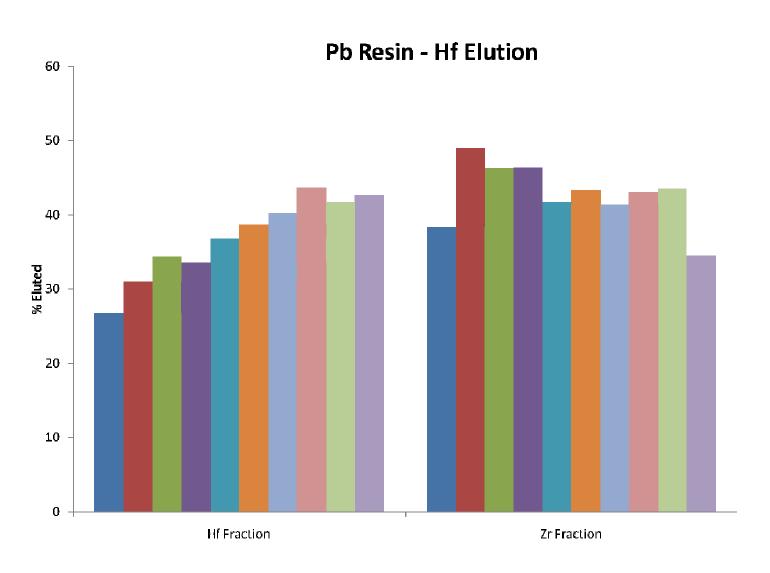
# Column Results



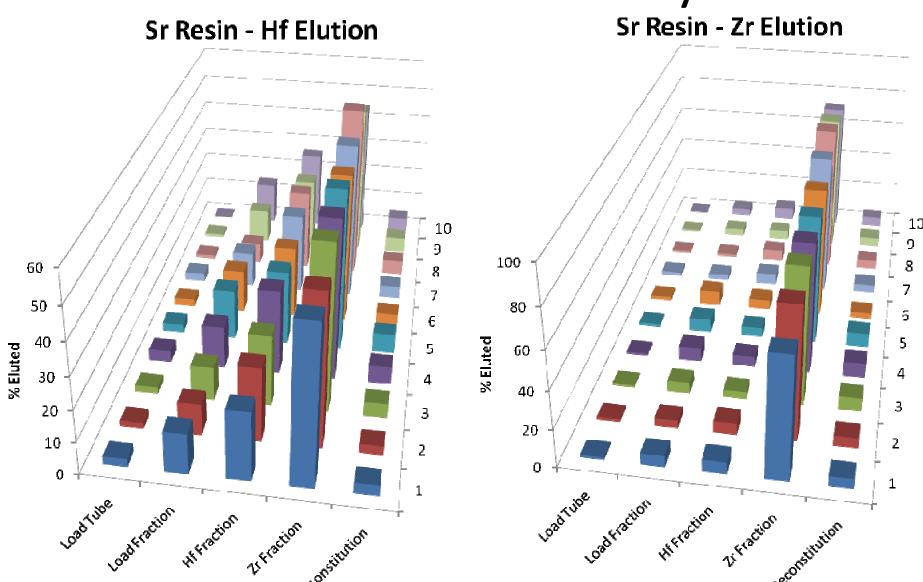
# Pb Resin Reusability



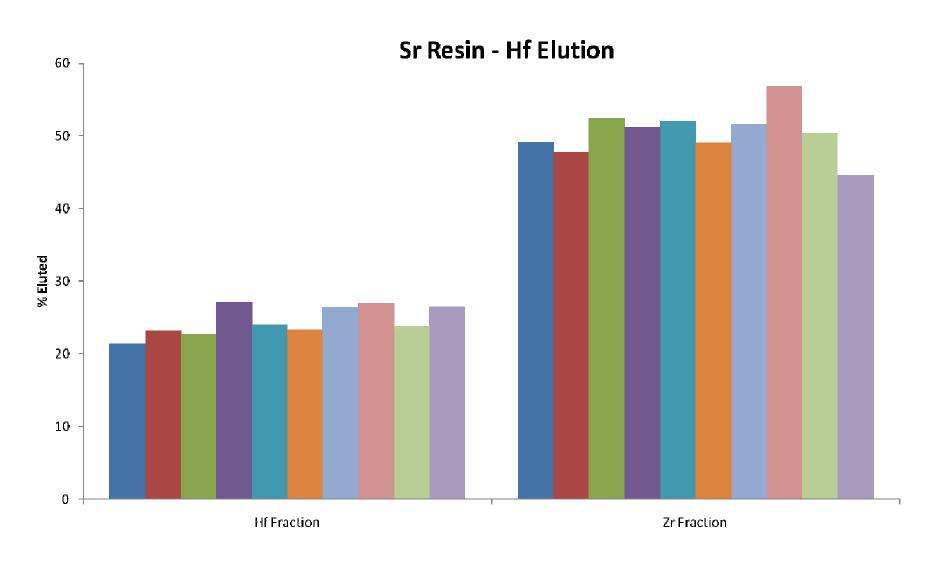
# Pb Resin Reusability



# Sr Resin Reusability



# Sr Resin Reusability



#### Conclusions

- Group IV sorption onto crown ether based resins has been studied for TAn applications
- A separation procedure for Group IV elements using Eichrom's Pb and Sr resins has been established
  - 11M HCl load solution, Hf elution with 10M HCl, Zr elution with 3M HCl
- Each resins cannot be re-used.

#### **Future Work**

- Elution of Hf with 5mL of 10M HCl
  - If successful do a reusability study
- Extend the crown ether resin work
  - ~0.75M DC-18-C6 in 1-octanol
  - ~0.75M DC-18-C6 in isodecanol
  - ~0.35 M DB-18-C6 in 1-octanol
  - ~0.35M DC-18-C6 in 1-octanol
- Bleeding studies over the course of 5 weeks

# Acknowledgements

 Tom O'Dou, Trevor Low, Julie Bertoia, Mary Turner

