



SIS18 Status and Future

GSI Accelerator Seminar

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March, 2022

Separation of requirements for **running operation + early science at Super-FRS** and **FAIR booster operation and early science for plasmaphysics at APPA**

Topics of the running operation and early science at Super-FRS (examples)

- Increase of intensity in average and per cycle
- Increase of efficiency of slow extraction
- Improve the micro spill structure
- Reduction of interaction between supercycles at parallel operation
- Reduction of beam loss and control of beam stability, especially at high current operation near the space charge limit.

Topics of the SIS100 booster operation (examples)

- Control of dynamic vacuum and restriction of charge related loss at heavy ions with intermediate charge states
- Minimization of effective beam loss at multiturn injection (<1 %)
- Increase of ramp rate (1.3 T/s > 10 T/s)
- Increase of repetition rate – Realization a batch operation
- Conservation of longitudinal phase space.
- Reduction of beam loss and control of beam stability, especially at high current operation near the space charge limit
- Adaptation of SIS18 Rf cycle to SIS100 Rf cycle

Funding

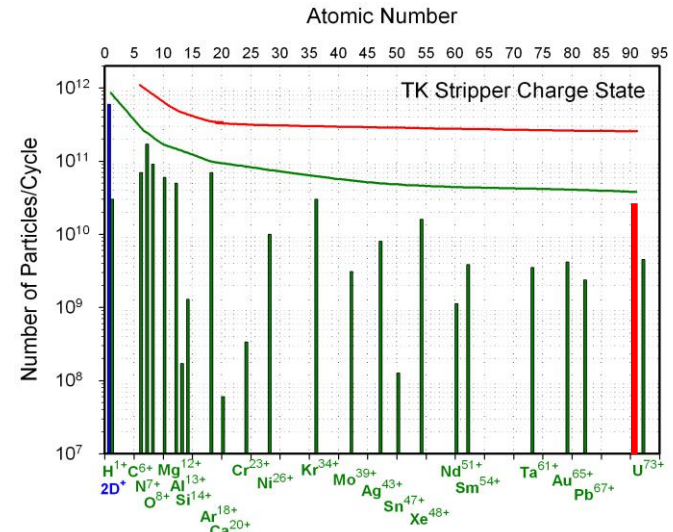
1. SIS18 upgrade towards the FAIR booster operation (link existing facility) (1).
2. Developments and improvements for the running experimental program (2).
3. Advanced accelerator R&D towards a SIS18 upgrade 2 program (3).

1. is (beside others) financed from FAIR projects funds and is focused onto the intermediate charge state heavy ion operation
2. is financed from annual institutional funds and is focused onto the requirements and needs of the presently performed experiments
3. is financed from ARD (accelerator research and development) funds, EUCARD/ARIES (accelerator research and innovation for european science and society)

+ Maintenance and Services

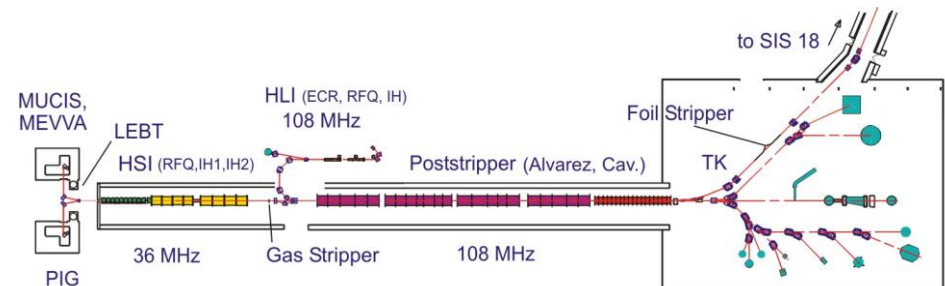
Reference Primary Beam Parameters

SIS18	Protons	Uranium
Number of ions per cycle	5×10^{12} (x50)	1.5×10^{11} (x100)
Inc. s.c. tune spread	-0.5	-0.5
Initial beam energy	70 MeV	11 MeV/u
Ramp rate	10 T/s	10 T/s
Final beam energy	4.5 GeV	200 MeV/u
Repetition frequency	2.7 Hz (x3)	2.7 Hz (x3)

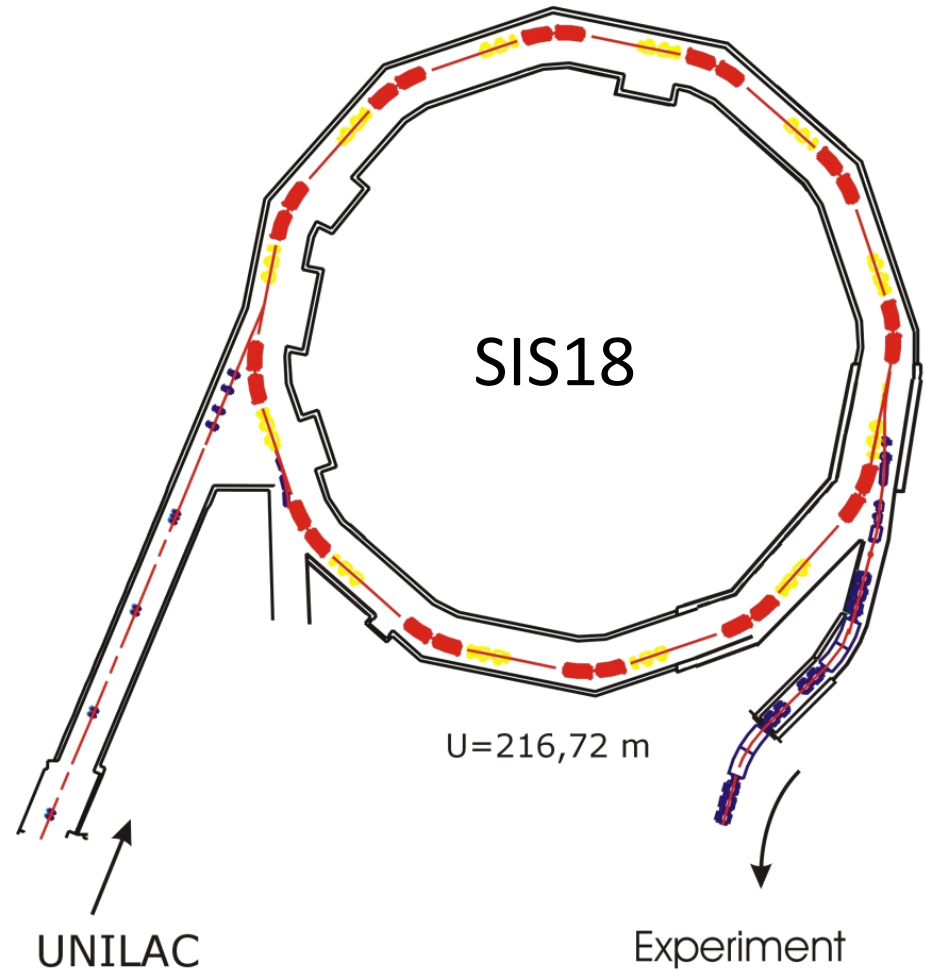


SIS18 peak intensities and space charge limits for high and intermediate charge states

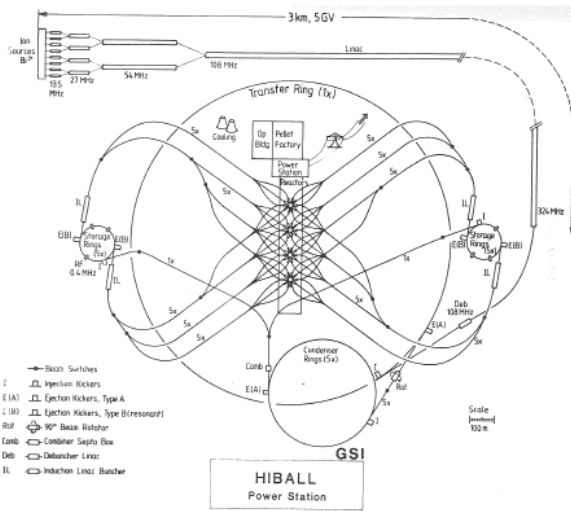
- FAIR peak intensity goals can only be reached by lowering the projectile charge states
- Incoherent space charge tune shift limits the maximum intensity in SIS18: $-dQ \propto Z^2/A$
- Poststripper charge states will be used
(e.g.: $Ar^{18+} > Ar^{10+} \dots U^{73+} > U^{28+}$)
- Without stripping loss (charge spectrum) significantly enhanced particle current ($N_{uranium} \times 7$) !



	Today	FAIR Booster
Reference Ion	U^{73+}	U^{28+} !
Maximum Energy	1 GeV/u	0.2 GeV/u
Maximum Intensity	4×10^9	1.5×10^{11}
Repetition Rate	0.3 - 1 Hz	2.7 Hz



Today	FAIR	HIBALL
U73+	U28+	U1+
10 ⁹	~10 ¹²	10 ¹⁵



HIBALL I

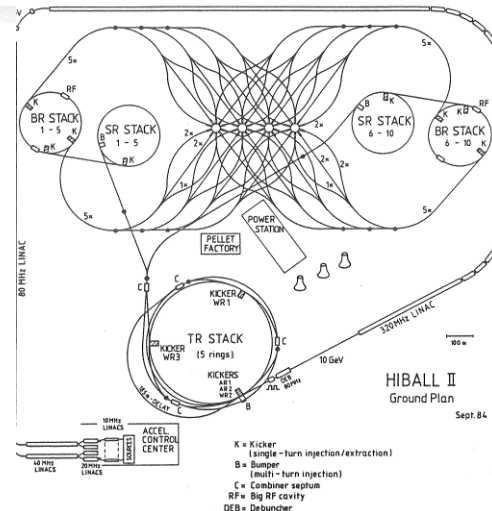
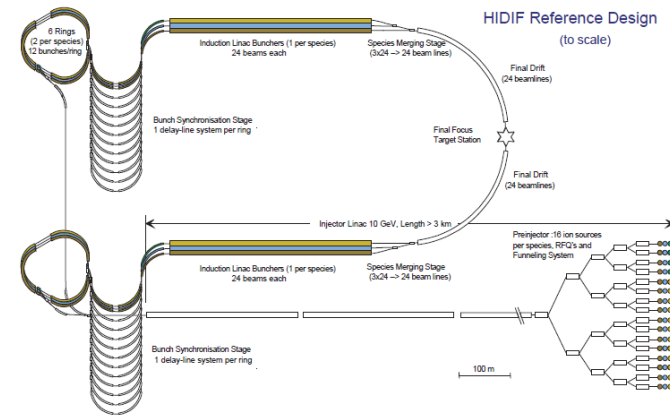


Fig. 1.2-1. HIBALL-II ground plan.

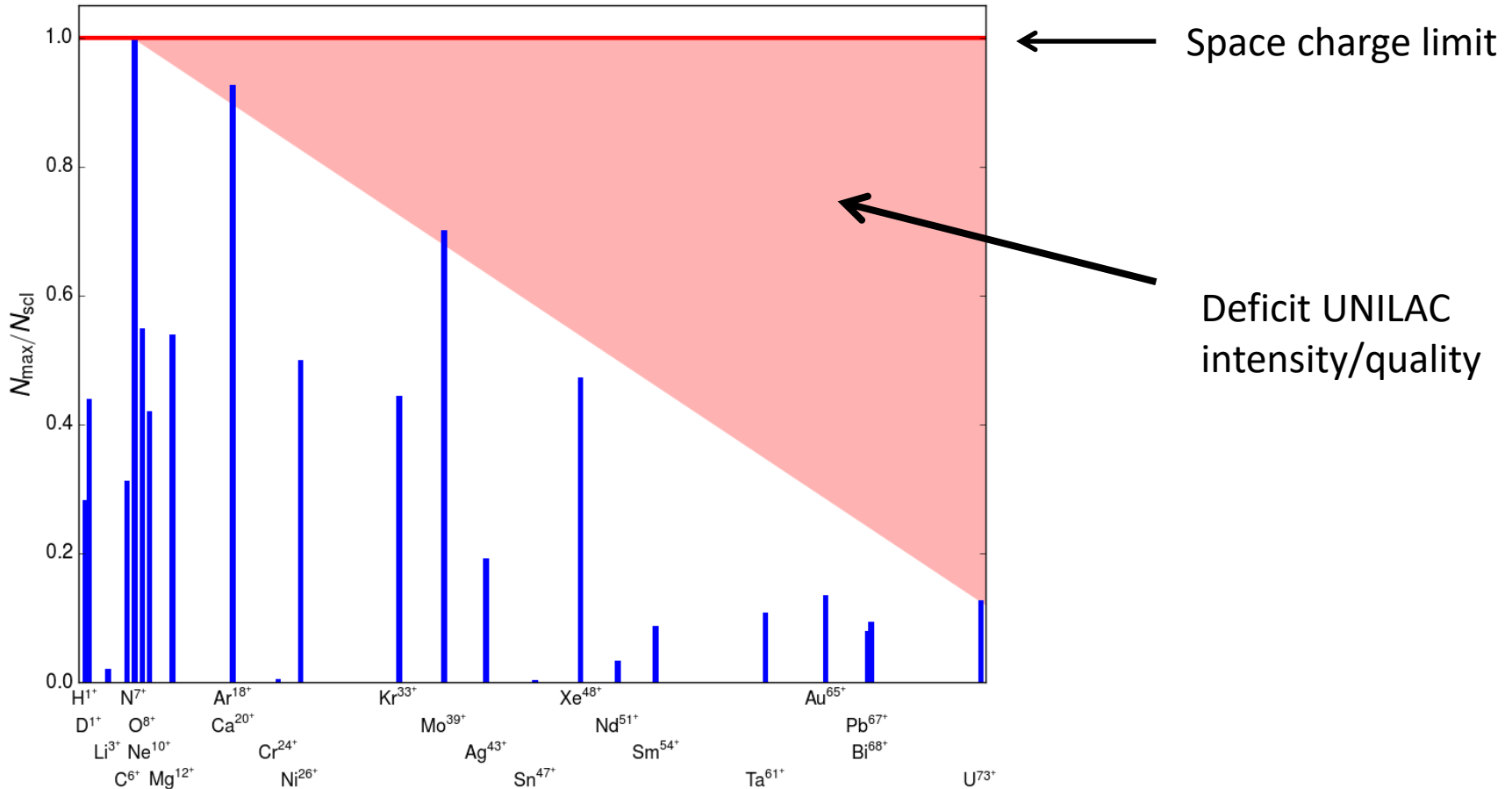
HIBALL II



HIDIF

Heavy Ion Fusion Goal: Energy Production 8 GW - 4.8 MJ Bi¹⁺ / Bi²⁺-ions

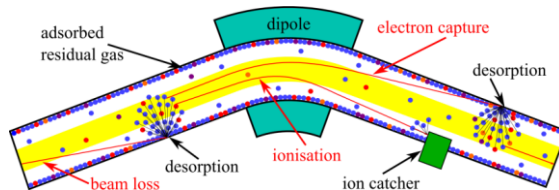
SIS18 Peak Intensity versus Space Charge Limit



With the completion of the SIS18upgrade program, the deficit from medium to high mass particles will not be closed without major improvements at the UNILAC:

The Dominating Intensity Limitation for Heavy Ion Beams in Synchrotrons is Ionisation in the Dynamic Vacuum.

This dominating loss mechanism appears much below the space charge limit.



Ionisation loss drives pressure bumps which itself accelerates the ionisation process.

GSI has developed a world wide leading understanding of ionization beam loss and dynamic vacuum in heavy ion synchrotrons, including unique tools for self consistent simulations in time and space and technologies for curing these phenomena.

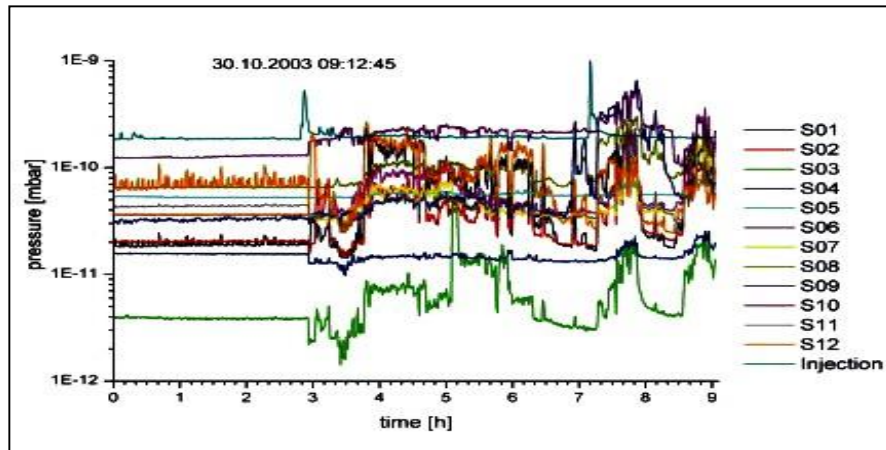
> Dynamic vacuum instability

Understanding: Simulation: STRAHSIM code
Dynamic vacuum and charge exchange driven beam loss in time and space

- Machine optics and collimation system
- Atomic cross sections for charge exchange
- Properties of pumping system (conventional, cryogenic, NEG etc.)
- Gas desorption processes
- Realistic machine cycles

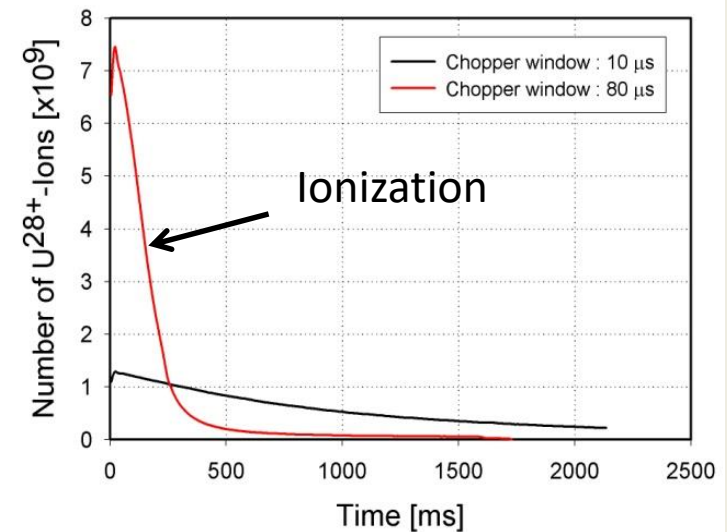
Counter Measures: New Concepts and Technologies (examples):

- Machine optics – Charge separator lattice (peaked distribution of ionization loss)
- NEG coating (distributed pumping)
- Low desorption surfaces and materials
- Ion catcher systems - room temperature and cryogenic
- Cryogenic, actively cooled magnet chambers (distributed pumping)
- Cryo-adsorption pumps



Static/Stationary (without beam) Dynamic (with beam)

U²⁸⁺- operation in 2001



Main beam loss mechanism in SIS18 and SIS100 (far below the space charge limit)

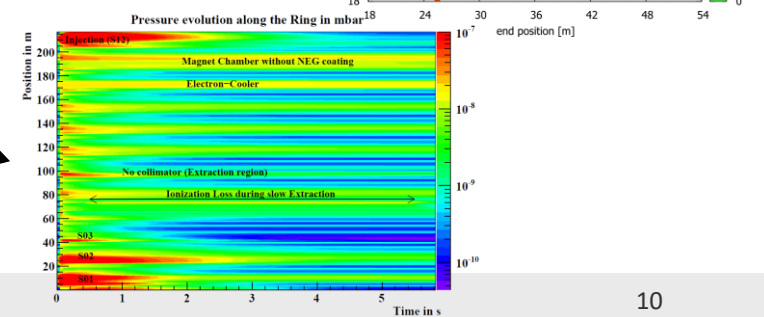
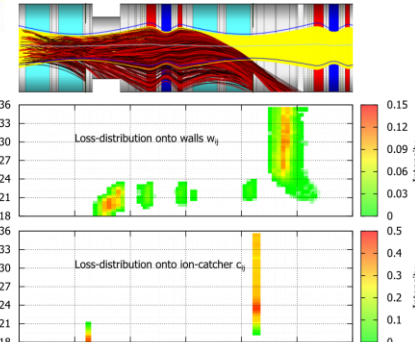
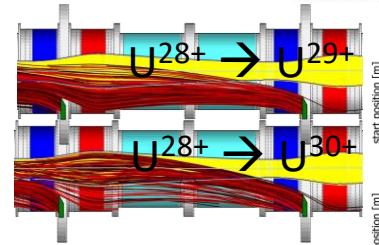
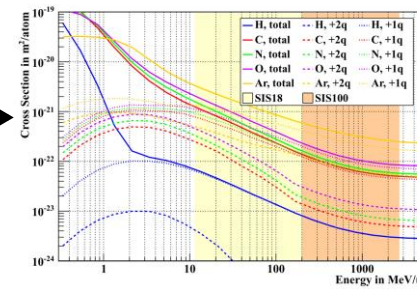
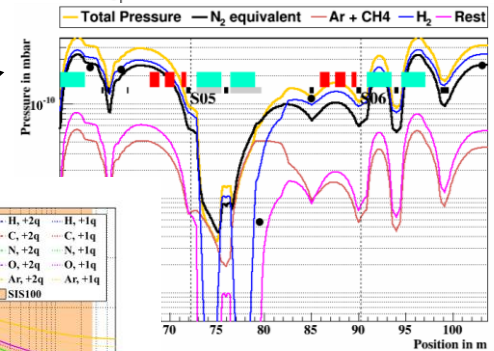
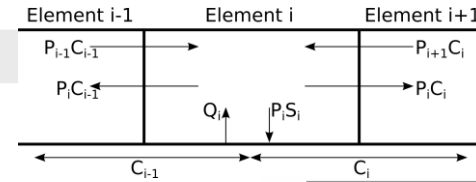
- Life time of U²⁸⁺ is significantly lower than of U⁷³⁺
- Life time of U²⁸⁺ depends strongly on the residual gas pressure
- Ion induced gas desorption ($\eta \approx 10\,000$) generates local pressure bumps
- Beam loss increases with intensity (dynamic vacuum)

STRAHLSIM-Simulation of Dynamic Vacuum and Ionization Beam Loss



StrahlSim – a world wide unique code - has been developed in the past decade for FAIR at GSI:

- Simulation of a self-consistent pressure profile along the ring (in space and time) for each residual gas component individually
- Number of charge exchanged ions is calculated for each time step individually, according to energy dependent cross sections for different ionization channels, including multiple ionization
- Loss distribution for each ionization channel is calculated via linear ion optics, ionized ions are distributed according to this tracking
- Simulation of ion induced desorption: Outgassing at the impact cells is increased, depending on the surface and the presence of ion catcher
- Number of lost ions and number of pumped gas particles is counted (saturation calculations)
- Pressure profile is re-calculated for the next time step → pressure profile evolution
- Realistic machine cycles is considered with shrinking of emittance and energy dependence of cross sections



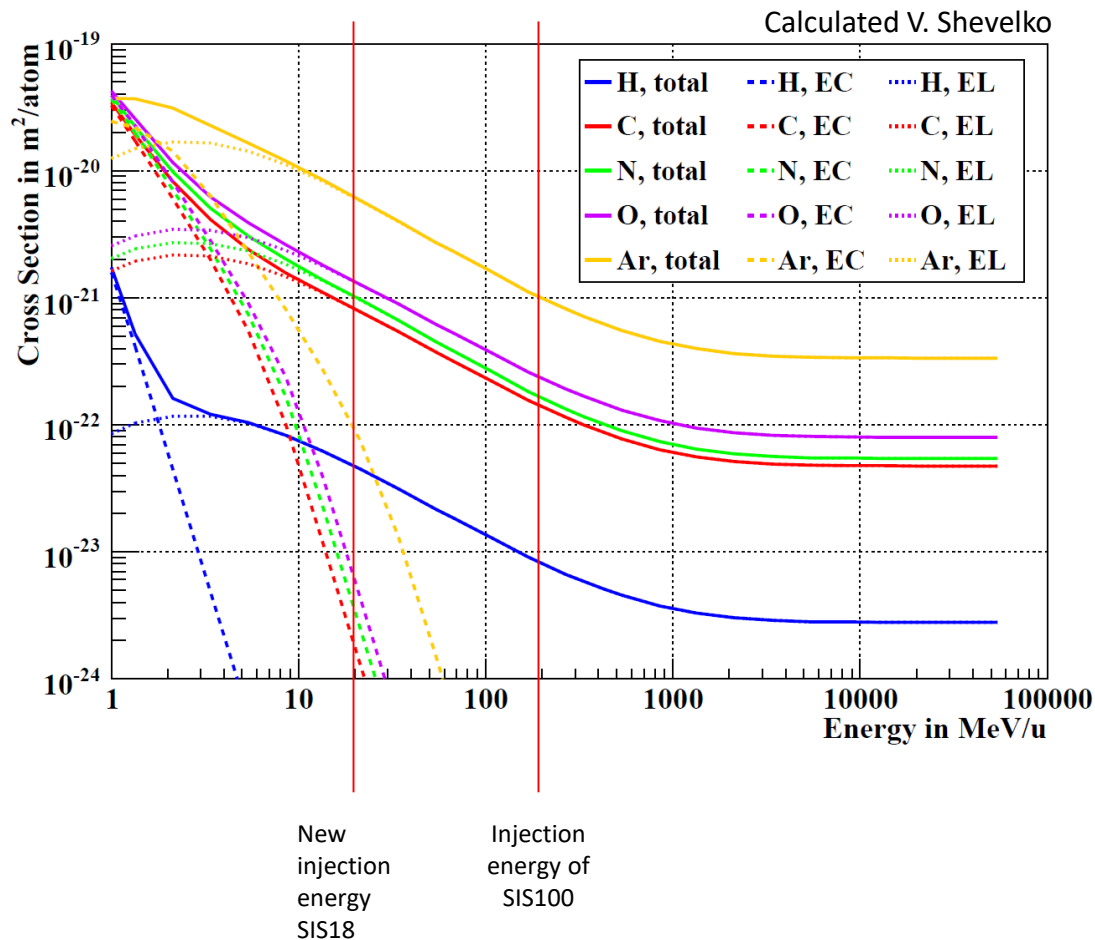
Ionization and Capture Cross Sections



Intense and unique collaboration with the GSI atomic physics department on cross sections for

- projectile ionization and multiple ionization
- electron capture
- target specific cross sections
- energy dependency
- target ionization

All data are summarized in a data base for the STRAHLSIM dynamic vacuum code.



Existing and planned Heavy Ion Accelerators operated with Low Charge States worldwide

AGS Booster	BNL	5×10^9	Au ³¹⁺
LEIR	CERN	1×10^9	Pb ⁵⁴⁺
NICA Booster	JINR	4×10^9	Au ³²⁺
SIS18	GSI/FAIR	1.5×10^{11}	U ²⁸⁺
SIS100	FAIR	5×10^{11}	U ²⁸⁺
B Ring	HIAF	1×10^{11}	U ³⁴⁺

SIS18 served as a pilot facility for the development of

- new accelerator concepts
- new technologies and
- the understanding

... to overcome vacuum instabilities and ionization beam loss at high intensity heavy ion operation.

Ionization Beam Loss and Dynamic Vacuum determines the system design and the accelerator technologies of SIS18 and SIS100 and limit the maximum intensity much earlier than space charge and current effects.

Strength of Charge Exchange Processes in the Reference Machine Cycle



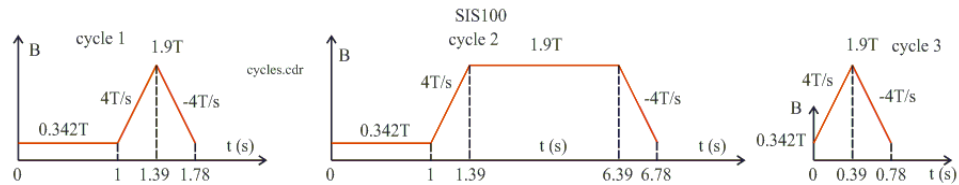
Charge exchange loss and dynamic vacuum scale with : $[N \times \sigma_{\text{int}}] \times f_{\text{rep}}$

Accelerator	Institut	Ion species	Total integ. cross section	Number of ions	$N \times \sigma_{\text{int}}$	Rep. rate [Hz]	$N \times \sigma \times \text{frep}$
AGS Booster	BNL	Au ³¹⁺	4.5×10^{-21}	5×10^9	2.2×10^{-11}	5	1.1×10^{-10}
LEIR	CERN	Pb ⁵⁴⁺	5.5×10^{-20}	1×10^9	5.5×10^{-11}	0.25	1.4×10^{-11}
NICA Booster	JINR	Au ³²⁺	4.9×10^{-21}	4×10^9	1.9×10^{-11}	0.25	4.7×10^{-12}
SIS18	GSI	U ²⁸⁺	8.7×10^{-22}	1.5×10^{11}	1.3×10^{-10}	3	3.9×10^{-10}
SIS100	FAIR	U ²⁸⁺	1.8×10^{-21}	6×10^{11}	1.1×10^{-9}	0.5	5.5×10^{-10}
Bring	HIAF	U ³⁴⁺	2.5×10^{-21}	5×10^{11}	1.25×10^{-9}	0.09	1.1×10^{-10}

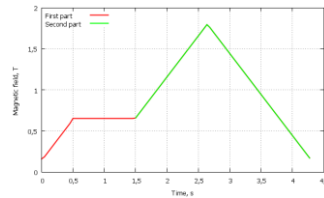
Machine Cycles and Integral Cross Section



SIS100 cycles

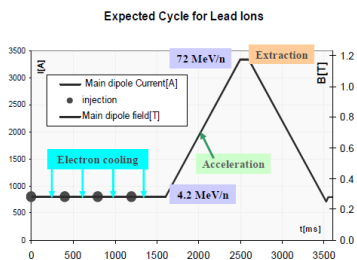


NICA booster cycle



σ_{int} depends on the specific machine cycle
 $\sim \int \sigma(E(t)) dt$

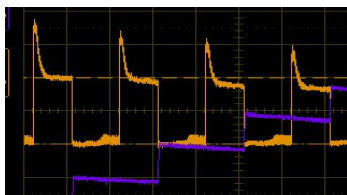
LEIR cycle



GSI has provided STRAHLIM simulations for:

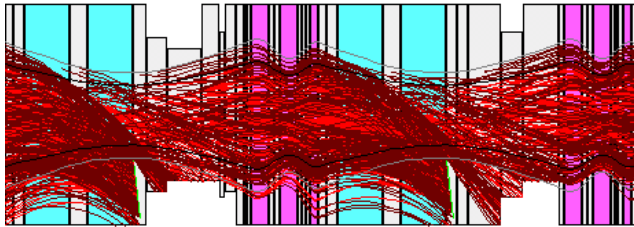
- AGS booster,
- NICA booster
- HIAF Bring

AGS booster cycle



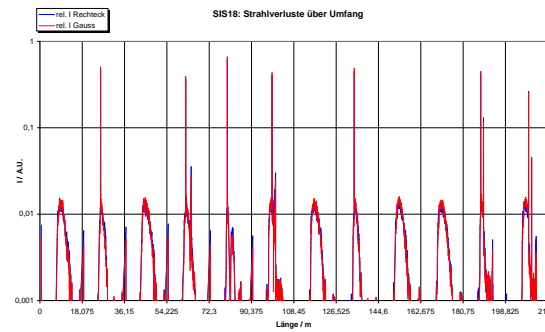
Ionization Loss Distribution

SIS18 Ion Catcher System

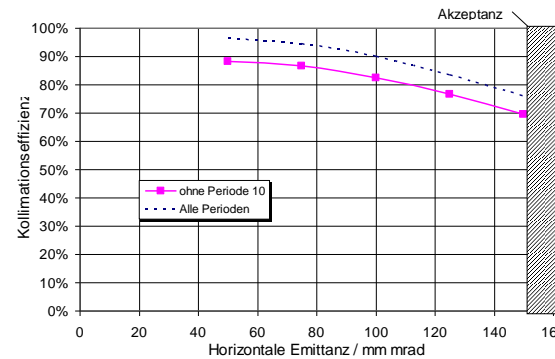


Ionization beam loss in section 11,12

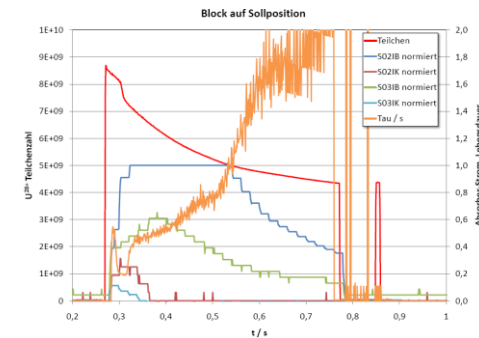
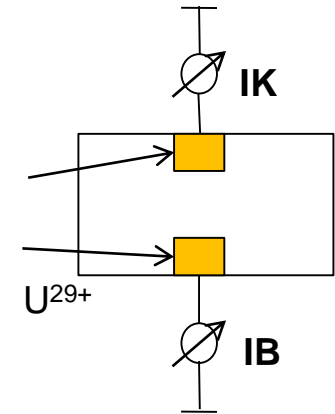
- Developed for heaviest ions (highest ionization cross sections)
- Triplet/ doublet structure is suitable but:
 - > Limited collimation efficiency depending on emittance (70 %)



Beam loss distribution U²⁹⁺



Scrapper efficiency U²⁹⁺



Ion catcher current depends on energy dependence of cross sections

Dynamic Pressure Stabilization

- Recipe for SIS18 upgrade-



- Short cycle times, short sequences and short injection plateau

Fast ramping (SIS18: 10 T/s, SIS100: 4 T/s)

(power connection, power converters, Rf system, fast ramped (superconducting) magnets)

- XHV and huge pumping power

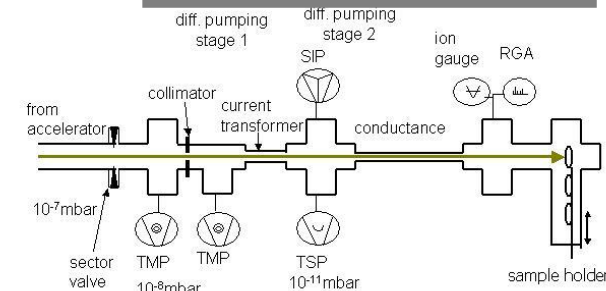
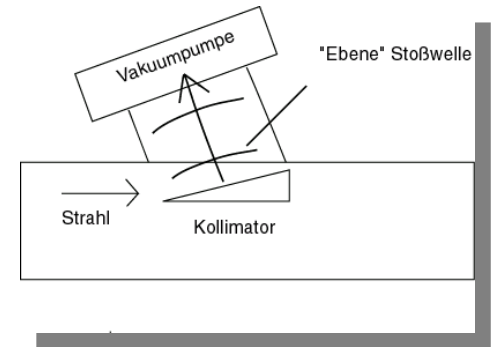
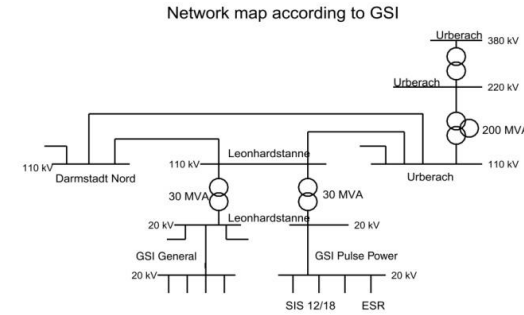
(NEG-coating, cryo pumping - local and distributed)

- Localizing beam loss and controle/suppression of desorption gases

(Ion catcher system with low desorption yield surfaces, Synchrotron optics and lattice design)

- Minimum „effective“ initial beam loss

(TK halo collimation, low desorption yield surfaces, precise closed orbit closed orbit feed-back, no tracking errors, precise radial position (feed-back))

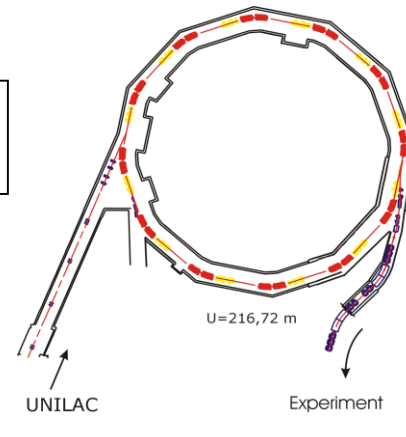


Collimation of transverse phase space and imaging optics upstream injection

1. Image plane
(Injection channel)

Imaging optical system

Object plane
(three stage collimation)



2. Image plane
(Backside injection septum)

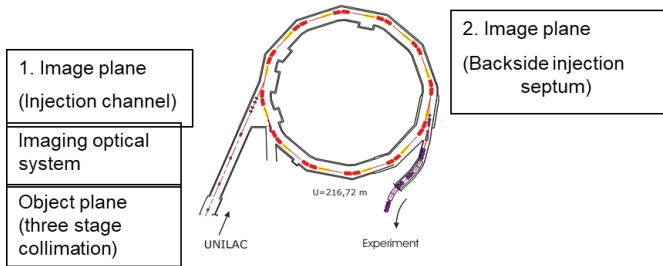
FAIR Booster Operation

Dynamic Vacuum (prevention of initial, systematic pressure bumps):

- **Multiturn injection loss** can not be significantly lowered, but losses have to be controlled by low desorption yield collimators. The effective loss in terms of desorption, shall be $< 1\%$.
- Closed Orbit: Precise Closed orbit correction without local distortion.
- Tracking Errors: Radial position feed-back

HV Stability: Beam halo at high intensity induces high voltage break down in the injection septum. Beam power at 15 emA: 1,5 MW. **Sharp edge distribution** needed for a stable injection septum operation.

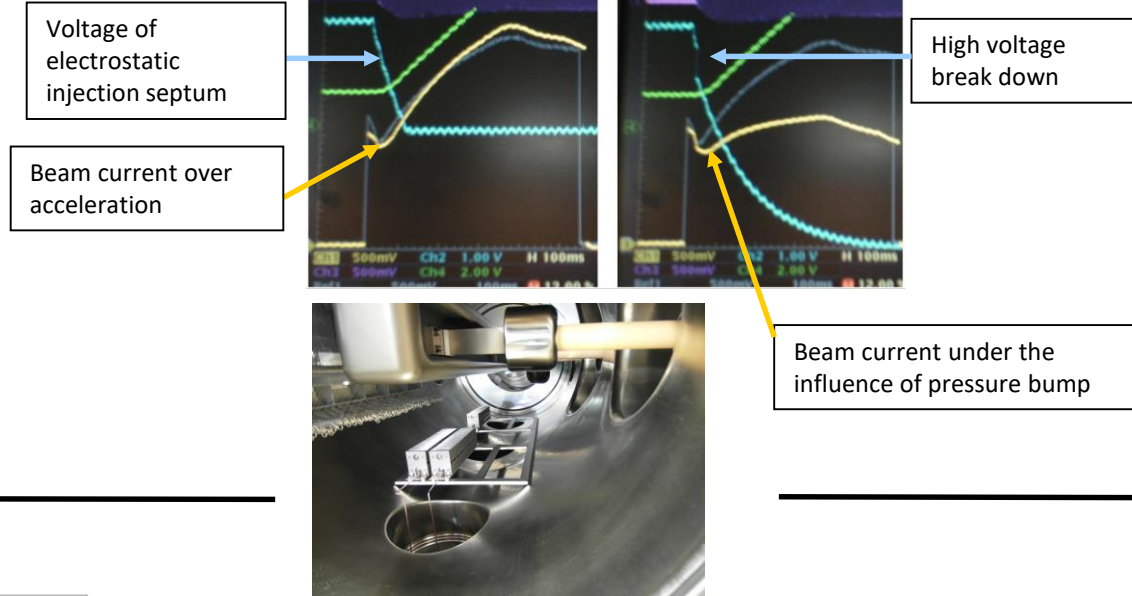
Losses in the injection channel and during the multiturn injection process



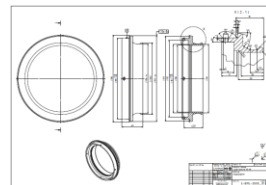
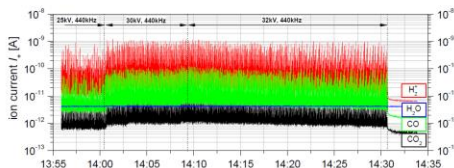
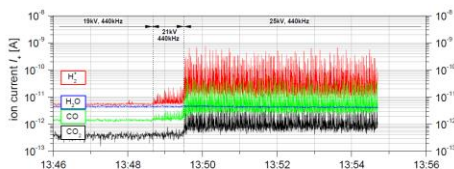
Halo Collimation in Transfer Channel

Shifting the beam loss from the inside of SIS18 into the transfer channel

High Voltage Break Down in electrostatic septa



Electron Multipacting in Rf Gaps



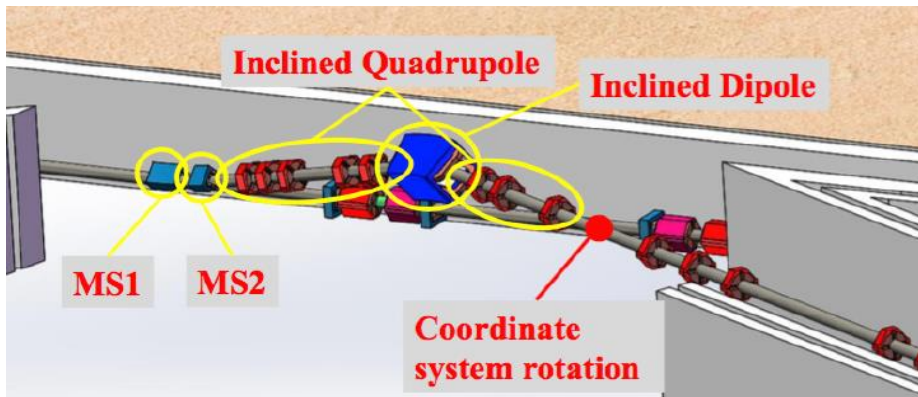
Strong pumping is needed in the electrostatic septa, e.g. by means of NEG panels

- In the course of developing SIS100 Rf bunch compression cavities, for the first time a **flashlight** has been observed during the Rf pulse.
- The flashlight is been accompanied by a significant **pressure bump** in the cavities.
- The same effect has been observed in the SIS100 FOS acceleration cavity above 15 kV gap voltage.
- Specially design Rf gap to suppress electron multipacting

Two-Plane MTI Injection

A new SIS18 two plane injection system may:

- a) Reduced beam loss during injection
 - b) Relax the required beam intensity from UNILAC (longer injection time)
- <> Higher MTI gain with same UNILAC intensity

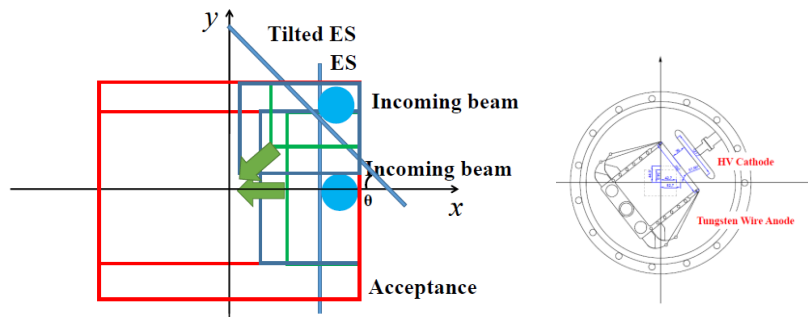


Sketch of Bring (HIAF) injection system

Single Plane:
$$N_{inj} \approx \frac{A}{1.5\epsilon_i}$$

Two-Plane:
$$N_{inj} \approx \frac{A_x}{\epsilon_{ix}} \times \frac{A_y}{\epsilon_{iy}} \times f$$

$$f \approx 0.1 \sim 0.125$$



Two plan injection with tilt electrostatic septum

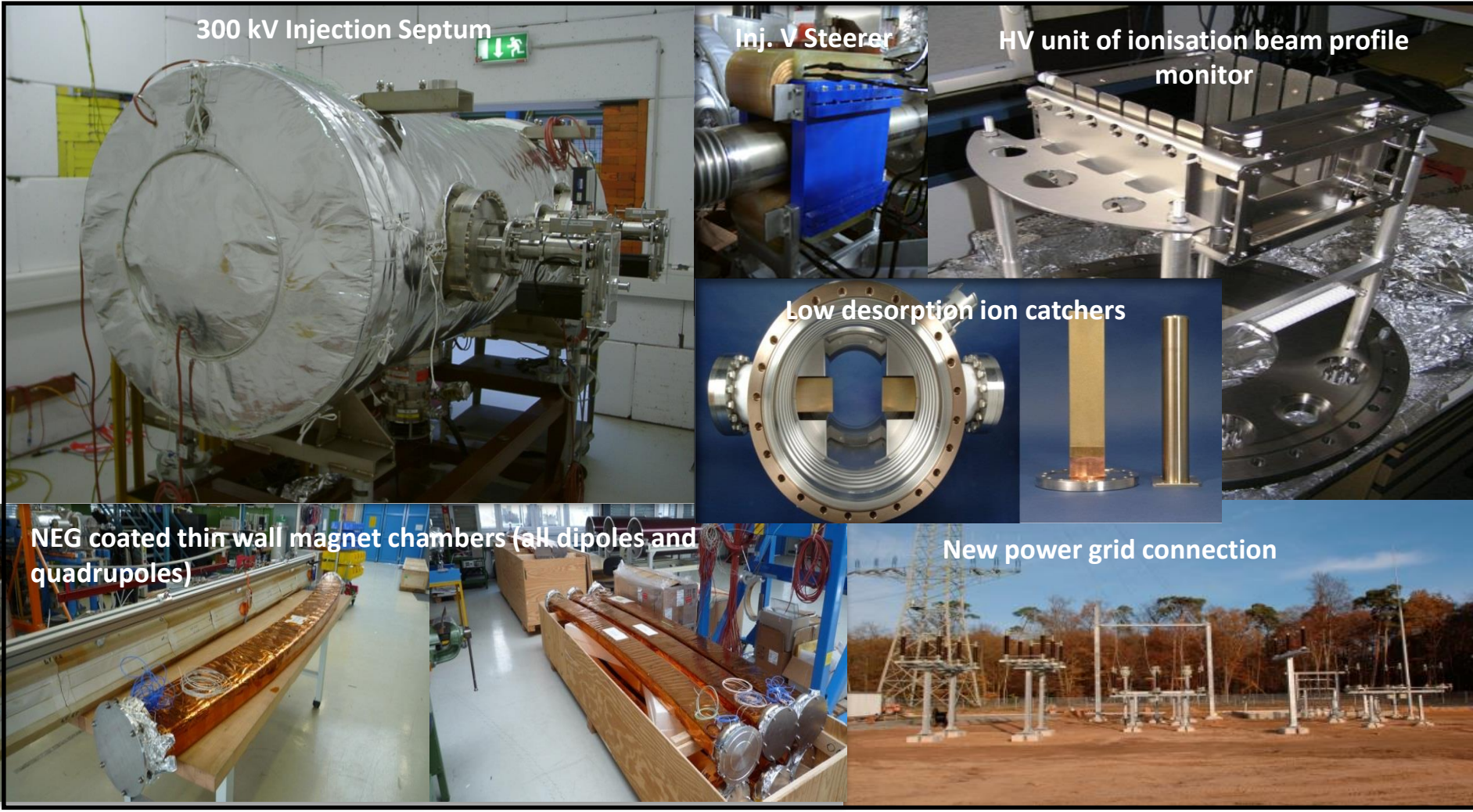
Beam parameters and acceptances for injection into Bring very similar to SIS18

SIS18 Upgrade Program 2005 – 2013

Implementation of New Key Technologies



The upgrade program is dedicated to intermediate charge state heavy ion operation for FAIR



300 kV Injection Septum

Inj. V Steerer

HV unit of ionisation beam profile monitor

Low desorption ion catchers

NEG coated thin wall magnet chambers (all dipoles and quadrupoles)

New power grid connection

SIS18 Upgrade Program 2013 – 2021

Implementation of New Key Technologies



The upgrade program is dedicated to intermediate charge state heavy ion operation for FAIR



Three new MA acceleration cavities installed (50 kV, $h=2$) and power converters



Replacement of main dipole power converter (for 10 T/s, 50 MW)



In the past, the EU has supported the upgrade program as an investment in a major European Research Infrastructure.



SIS18/SIS100 IPM magnet system manufactured and delivered



Bipolar dipole magnet and power converter for the connection of transfer line to SIS100



The originally defined SIS18upgrade program is completed.

Preparation of the Existing Accelerator Tunnels and Buildings for FAIR



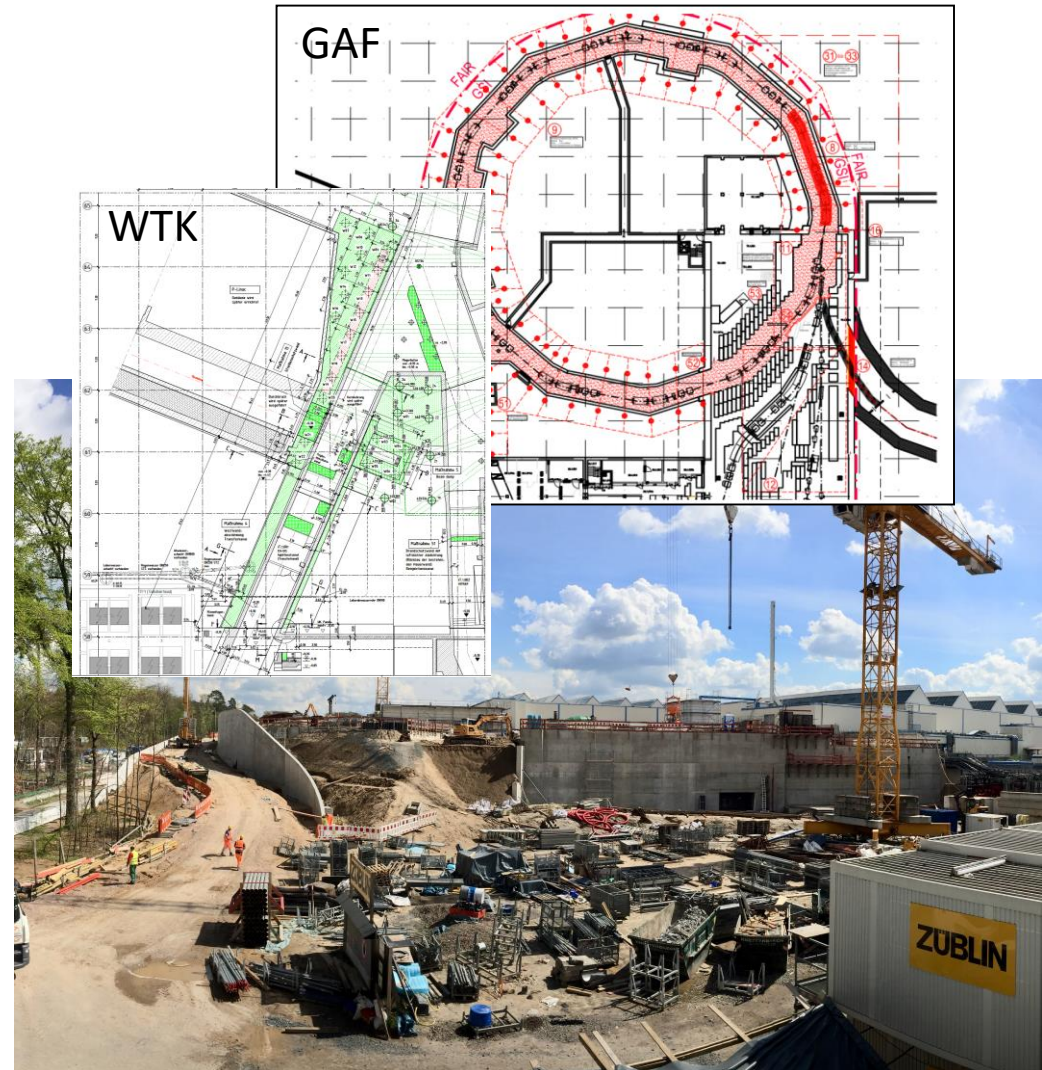
SIS18 Civil Construction GAF and WTK

GAF (Gebäude Anbindung FAIR):

- **Shielding enhancement** on top of the existing SIS18 tunnel and at other locations for fast cycled operation with 5×10^{12} Protons per Second. (**1% Proton beam loss at final energy**)
- **Radioactive air management system**
- **Fire prevention system** (nitrogen venting)
- **Interface** to the FAIR tunnel 101
- An inner and outer **reinforcement wall**
- **Power link** of main operation building to new transformer station North

WTK (Westwand Transfer Kanal)

- **Beam dump** for the proton linac on the western side of the transfer channel (TK)
- Shielding enhancement of the TK eastern wall and interface for an early construction of the p-linac building



GAF and WTK Project



Original situation



Interface for new Proton linac completed.



Reinforcement of SIS18 roof and new technical operation building TG1 completed.



Interface for FAIR tunnel 101

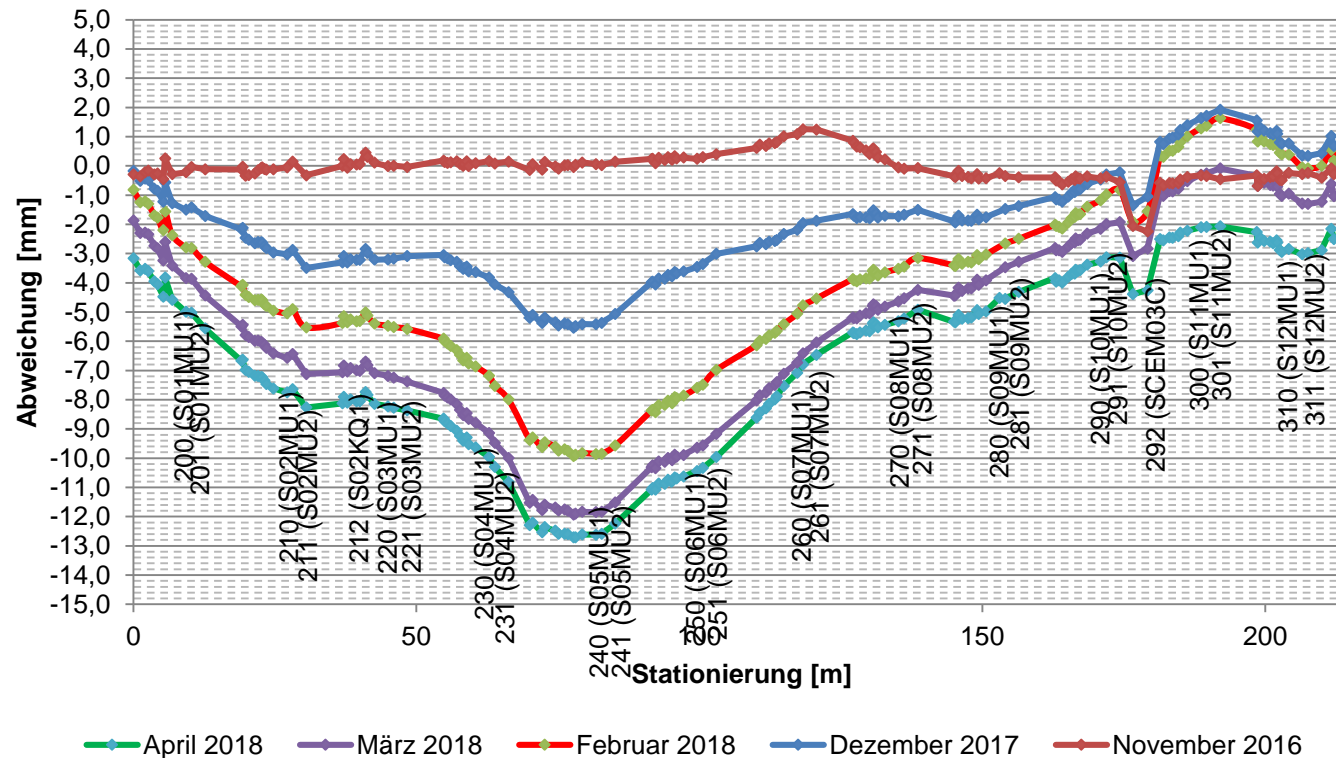
Remaining activities:

1. Shielding enhancement in kicker-room (2022) and
2. Shielding enhancement on top of SIS18 extraction

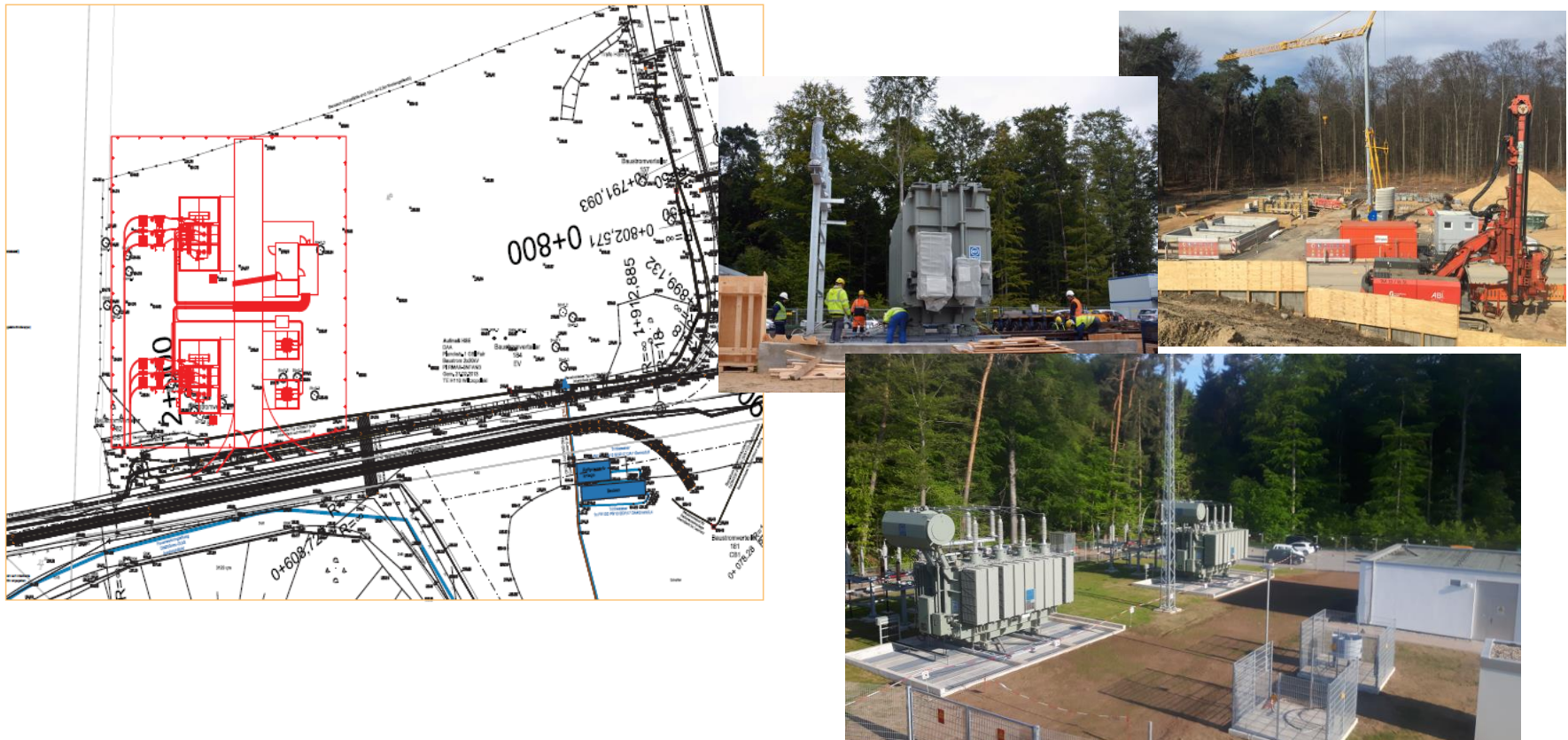
Abweichungen vertikal zum Strahlverlauf

Abwicklung S12ME11 bis S12DK3
Stand:10.04.2018

Lagerung: Dipole SIS18



There will be quite a lot of movement over the next years, as ground water is increasing, loads are changing and construction nearby (HESR) is executed.

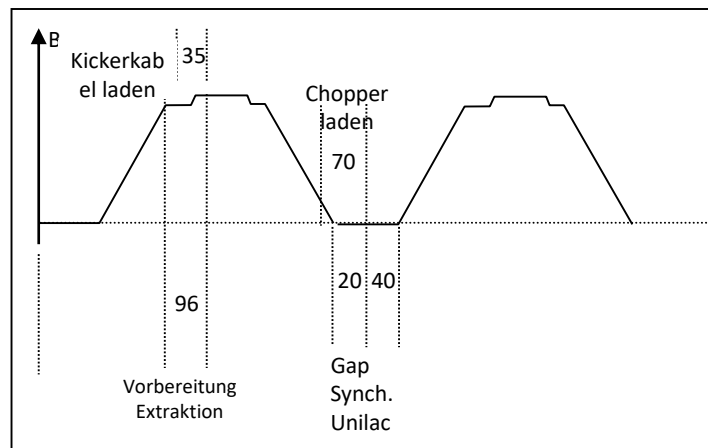
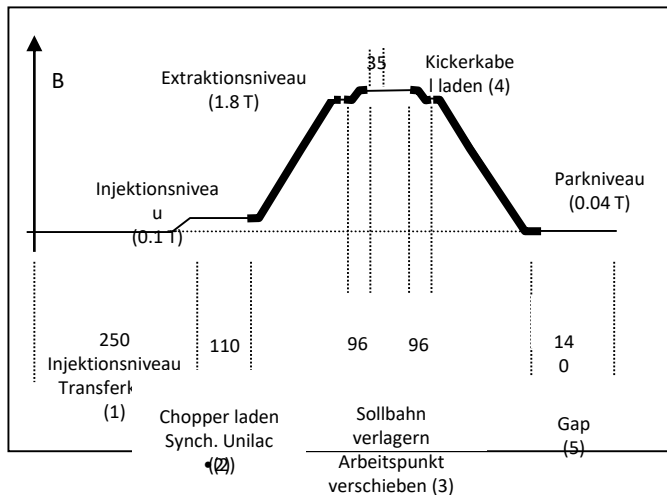


- Transformer Station North (FAIR Puls Power) enables the operation of SIS18 with 50 MW and SIS100 with 25 MW pulse power.
- No further compensation measures (capacitive storage, fly wheel etc.) required.

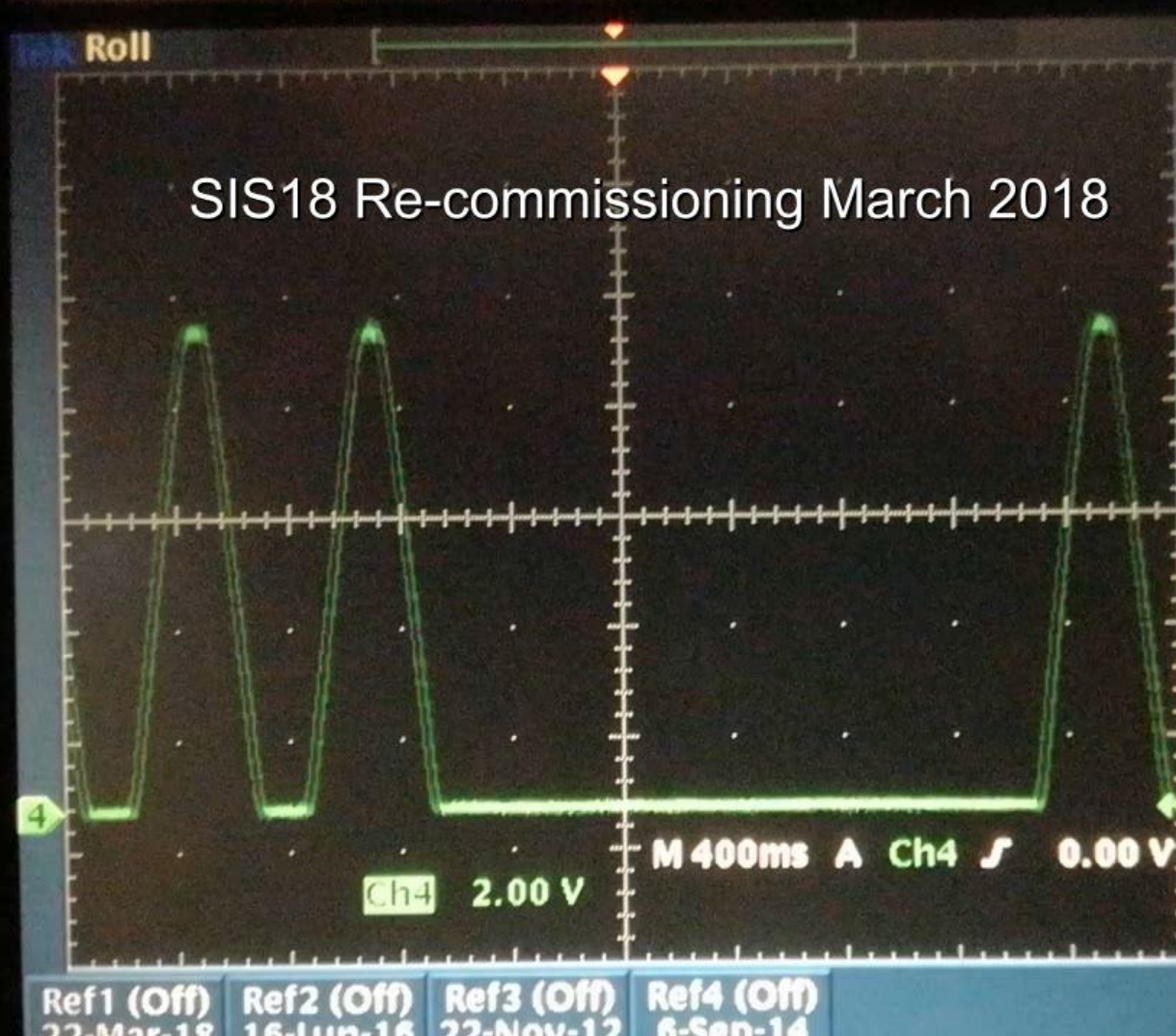
High Repetition Booster Cycle



- Established power grid connection enables ramping with 10 T/s.
- Transition from single cycle operation to „batch operation“.
- Built on the available MMTI cycle (UNILAC request).
- Open action item:
Present cable connection between transformer station (TK) and main power converters does not allow maximum ramping an high duty cycle.



First beam test, including high repetition MEVVA source operation: Machine run 2022

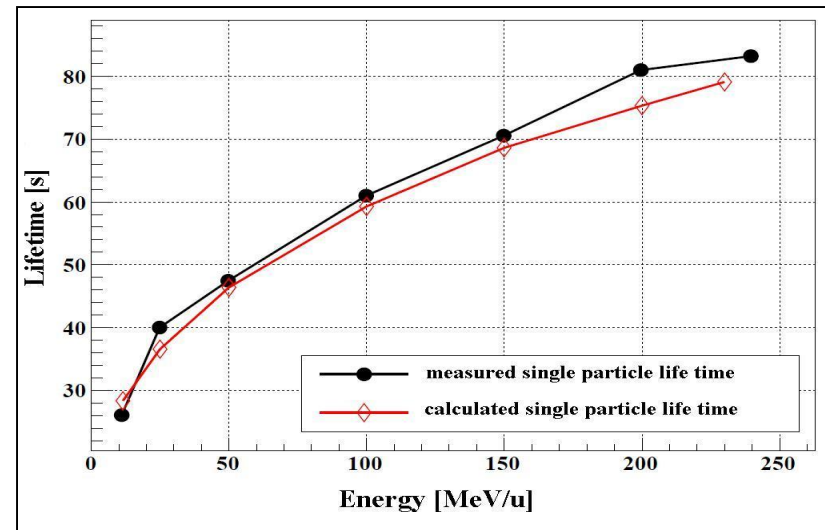
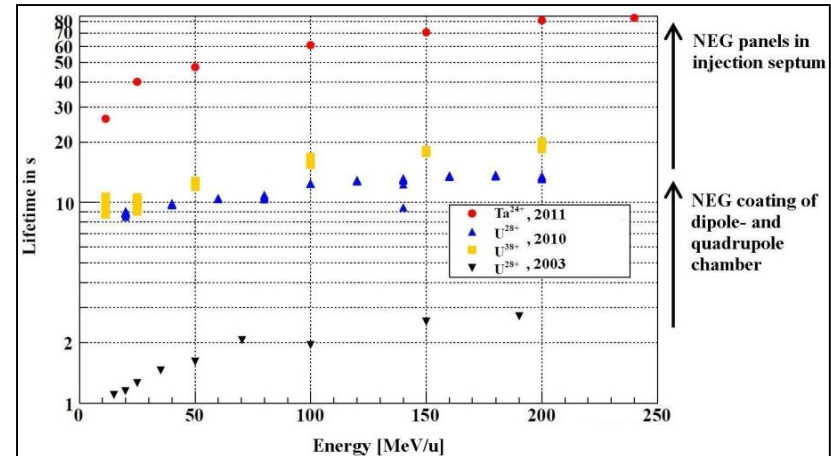


(Static) Single Particle Lifetime

As a result of the various upgrade stages, the beam lifetime could be continuously increased. These Figures show the measured lifetimes of intermediate charge state, heavy ions for different stages of the UHV system upgrade.

E.g. the measured lifetimes of intermediate charge state, heavy ions after NEG coating of the dipole- and quadrupole chambers and after inserting NEG panels in the injection septum.

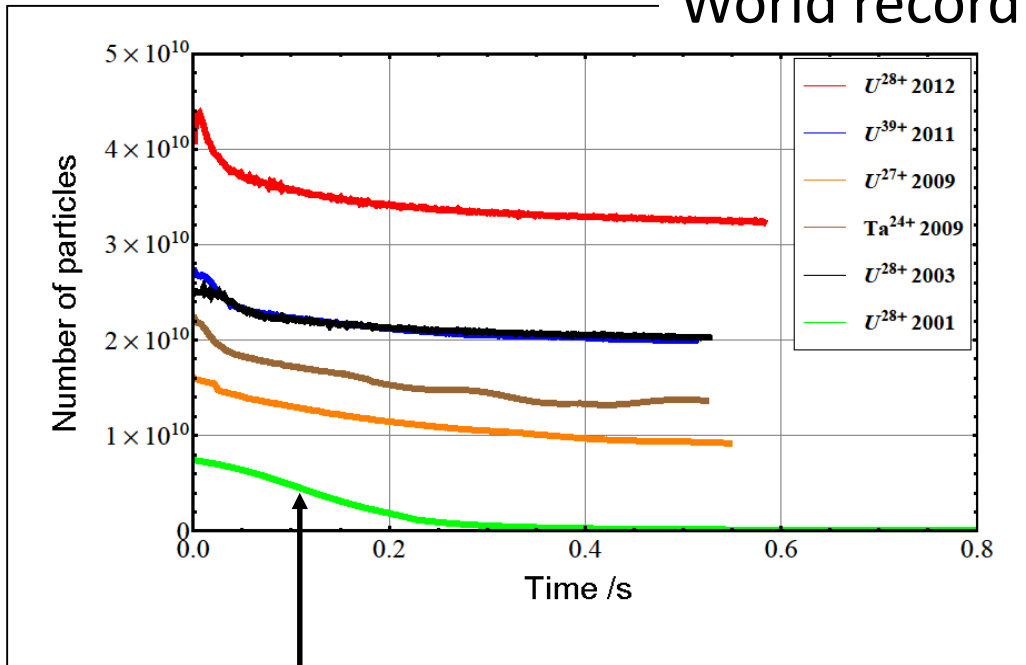
After the installation of NEG panels in the injection septum, a perfect agreement has been achieved between the measured and expected beam lifetime and its energy dependence.



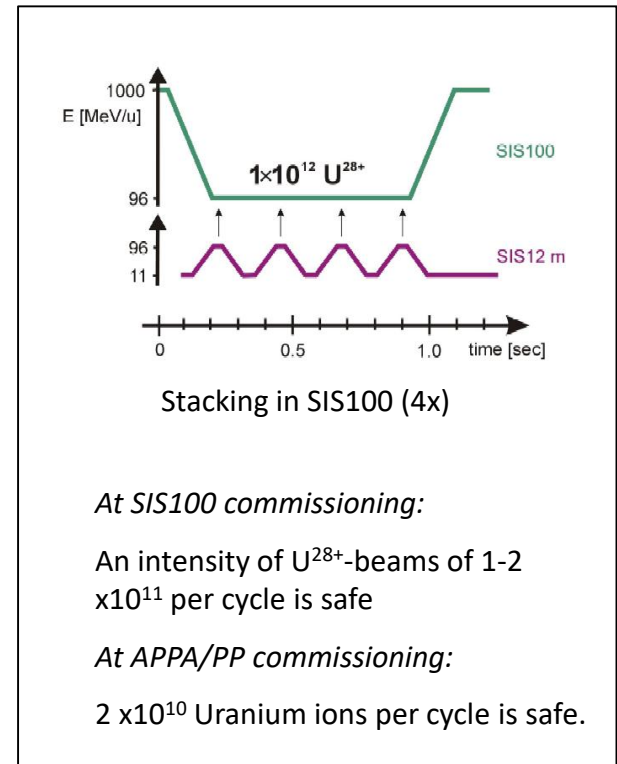
World record intensity for intermediate charge state heavy ions in heavy ion booster.

The feasibility of high intensities with intermediate charge state heavy ions has been demonstrated.

World record



2001 FAIR conceptual design report (FAIR proposal)



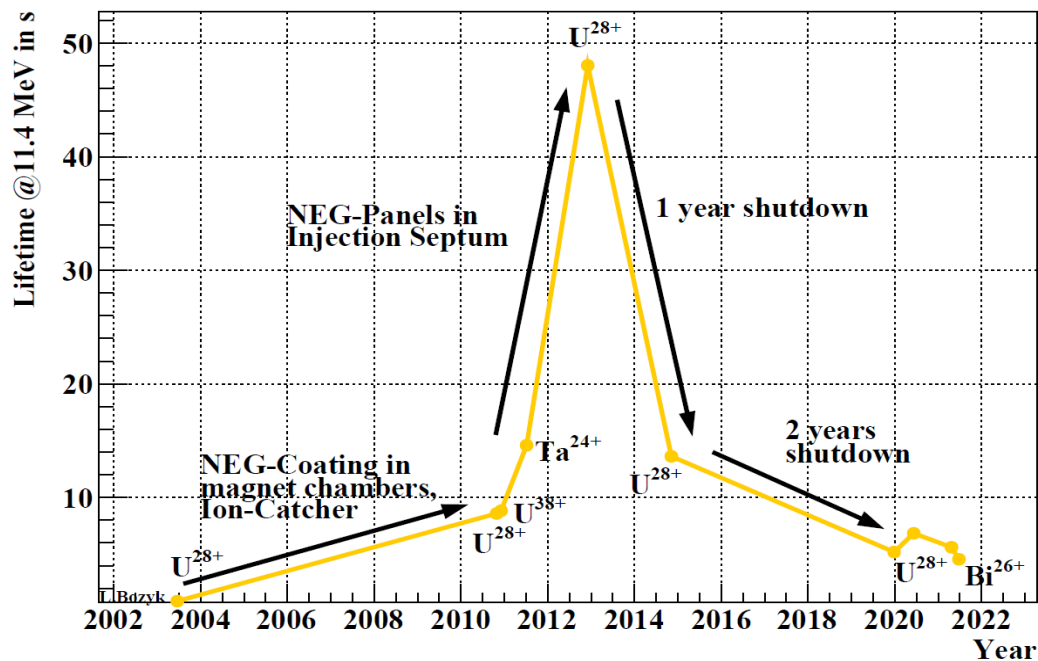
At SIS100 commissioning:

An intensity of U^{28+} -beams of $1-2 \times 10^{11}$ per cycle is safe

At APPA/PP commissioning:

2×10^{10} Uranium ions per cycle is safe.

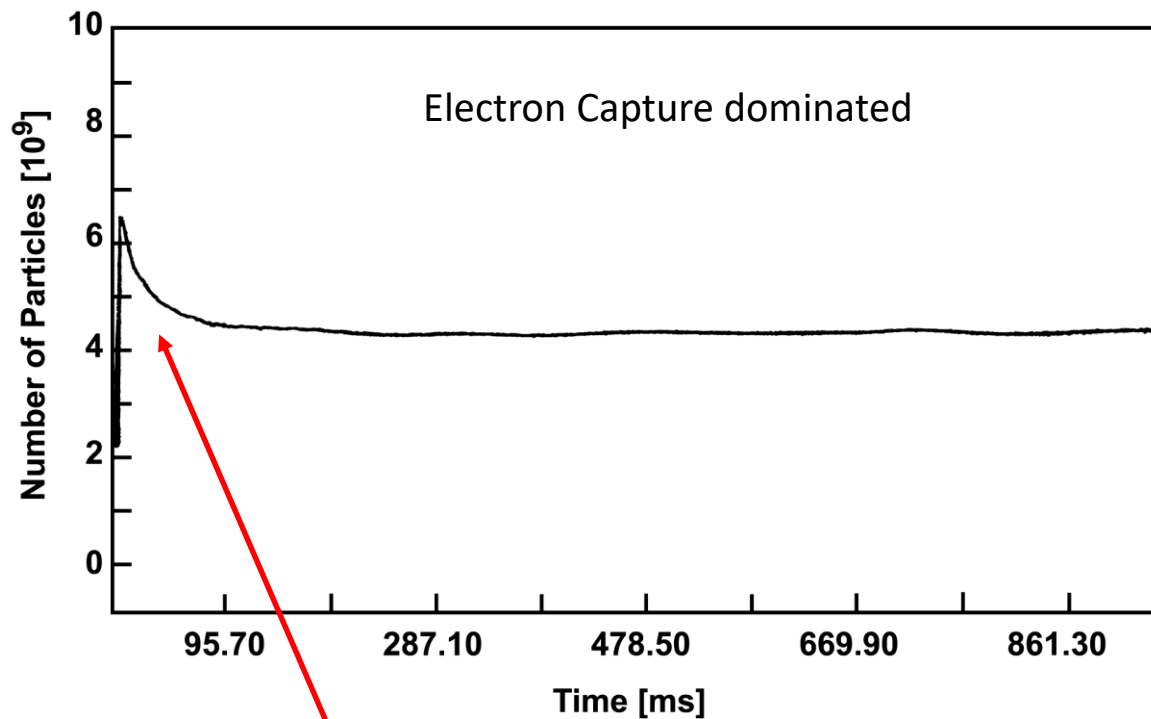
Further upgrade measures are investigated for reaching the intensity goal for the most heavy ions (e.g. Uranium with 1.5×10^{11} per cycle at a (high) repetition rate of 2.7 Hz.)



- Reduced NEG pumping power ? No relevant bake-out cycles since 2018.
- Strategy for replacement of all (very old) IZ pumps.
- Enhanced pumping required in extraction system.
- Long range solution required !

„Best“ U^{73+} Beam

December 2003 !



Electron capture dominated loss ?

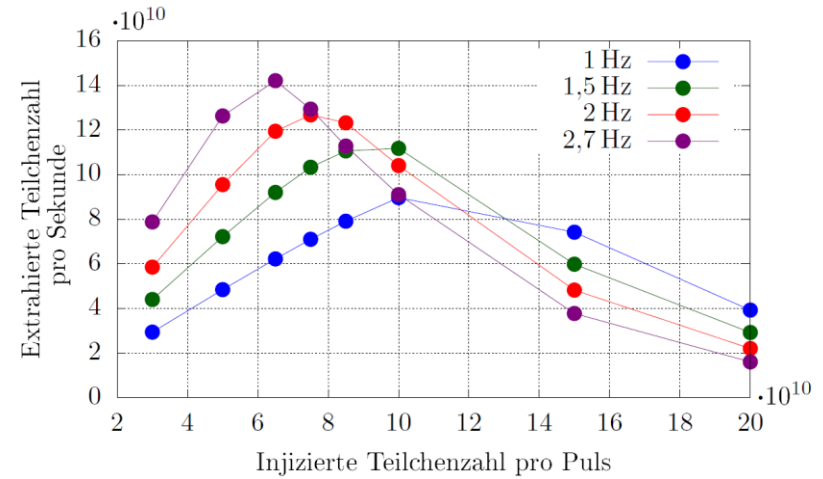
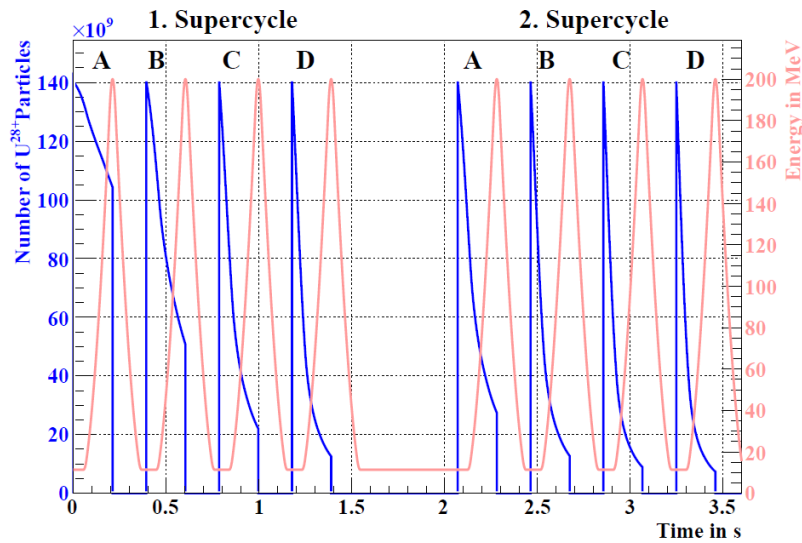


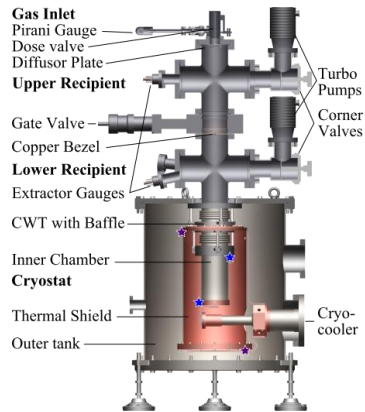
Abbildung 3: Extrahierte Teilchenzahlen pro Sekunde aufgetragen über die injizierte Teilchenzahl pro Zyklus mit 1% Injektionsverlust.

Predicted by projectile ionization and transmission in the 3 Hz SIS18 **booster operation**.

New simulations possible by means of improved models for cold-warm transitions.

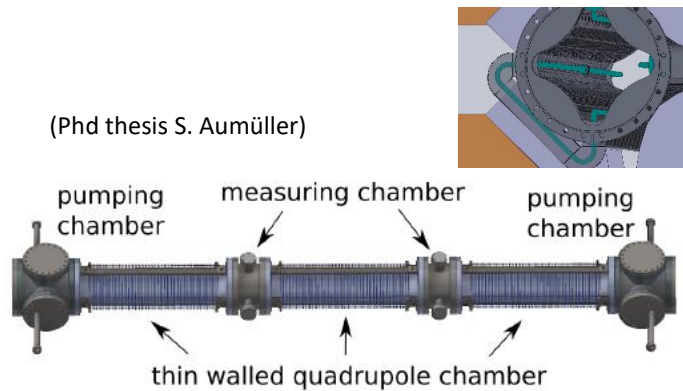
Application of Cryopumping in Room-Temperatur Synchrotrons

Cryo-Teststand

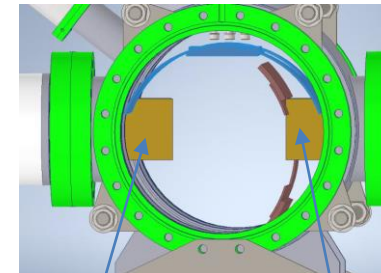
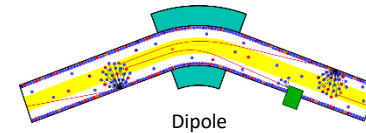


Investigation of properties of cryopumping
 (Phd thesis F. Chill)

(Phd thesis S. Aumüller)



Cryogenic inserts in thin Wall Quadrupole Chamber



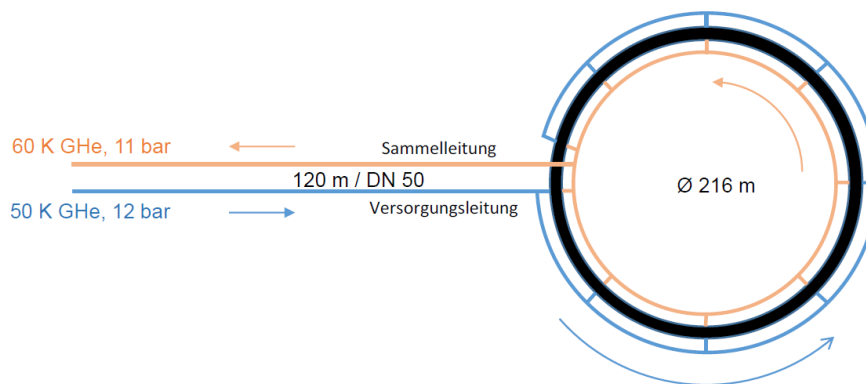
Ionization Loss

Capture Loss

Cryogenic Inserts in Ion Catcher System



Feasibility study for a cryopump integration into SIS18 magnet chambers, by ILK, Dresden completed. Study includes estimation of total heat load and possible LHe supply by STF.



Cryogenic supply of SIS18 ring LHe ring line from STF

Major Intensity Increase by Methane Operation from Source

- Fast extraction

Peak intensity test

1,5 x 10¹¹ Protons injected

6 x10¹⁰ Protons accelerated

- Slow extraction

4.5 GeV with g_T -shifted optics successfully demonstrated.

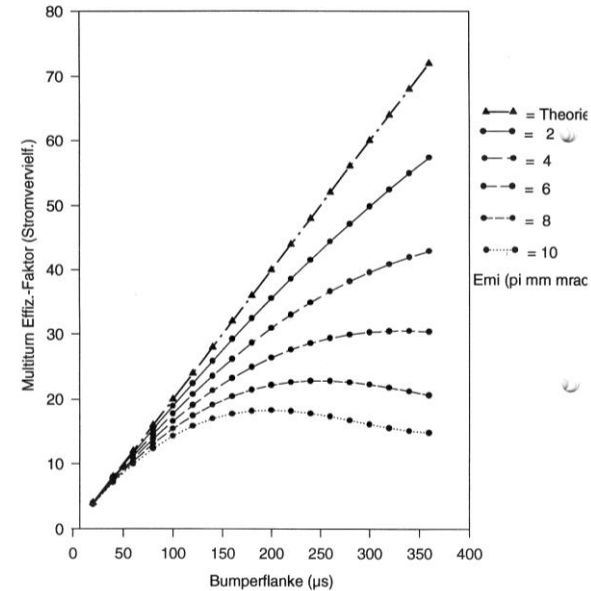
Intensity at slow extraction (flat top): 6x10¹⁰ p/spill for 4 h.

Due to missing calibration of counters, no precise extraction efficiency measured.

Slow extraction performed by means of both, fast quadrupole (4.5 GeV) and KO extraction (150 MeV).

Properties of MTI at High Beam Currents

- The **linac longitudinal emittance**, growth with increasing beam current (measured at the beginning of the transfer channel and after injection into SIS) SIS18: the coasting beam momentum spread depends on the current
- The **linac center energy**, changes with increasing emittance (beam loading in buncher cavities ?) SIS18: the Rf frequency must be tuned according to the current
- The **horizontal tune for highest injection efficiency** changes with increasing current SIS18: the tune (PC) has to be changed for different beam current (set-values)
- The **center beam energy** is slowed down after injection into SIS18 by resistive wall imp. SIS18: fast capture (2ms and acceleration start)
- The **optimal working point** for MTI may not be the best high current working point (losses after injection)
- Debunching may be improved by a more effective debuncher cavity at the end of UNILAC ?
- At operation with TK stripper (injection of highly charged ions), the **center energy changes** according to the degradation of the stripper thickness.



High Current Working Points

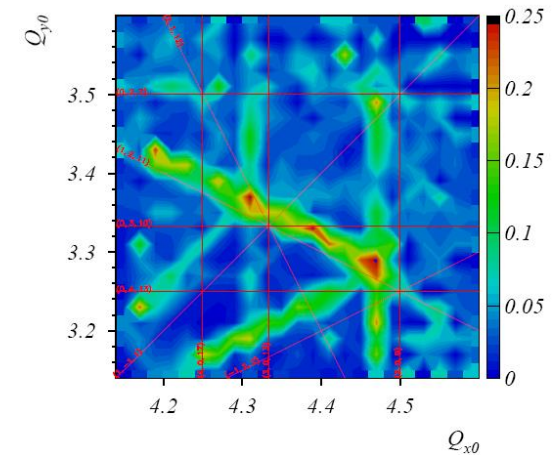
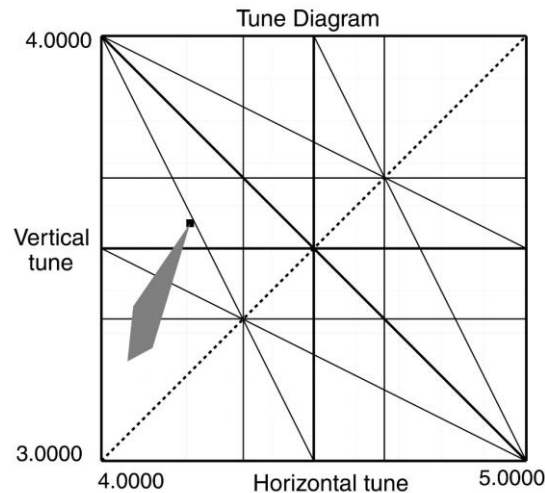
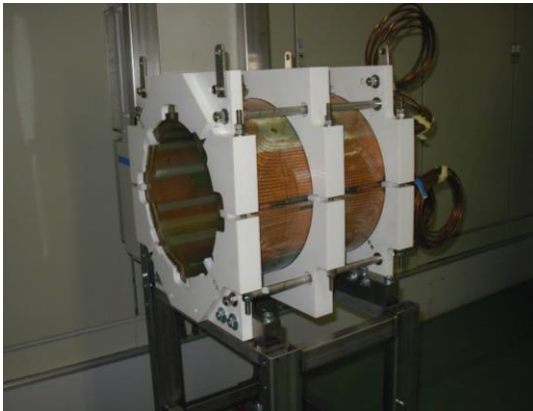
There is no systematic approach yet to compensate resonances and to fix a “final” high current working point.

Resonance correction for the final high current working point

Compensation of different Resonances ($Q_v = 3.5$, $Q_v = 3.33$ und $Q_h - Q_v = 1$) for the minimization of beam loss at the final

High Current Working Point

($Q_h = 4.2$, $Q_v = 3.6$).

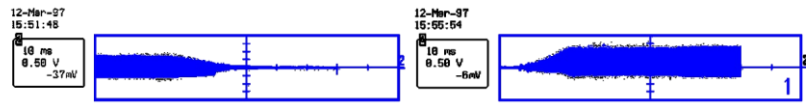


High Intensity Operation

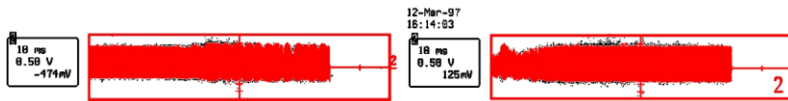


Impedances and Beam Stability

Cavity Impedance: 3 kOhm – Resistive Wall Impedance: 1.5 kOhm



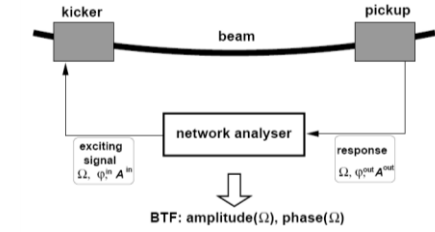
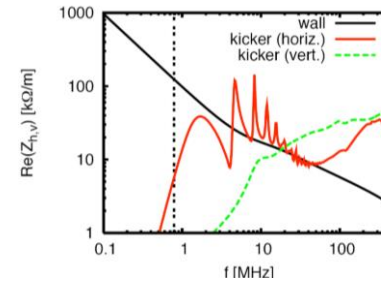
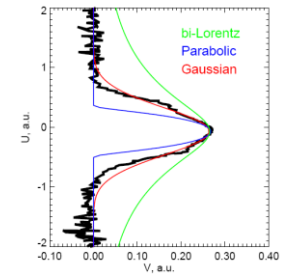
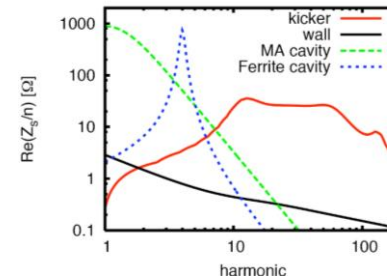
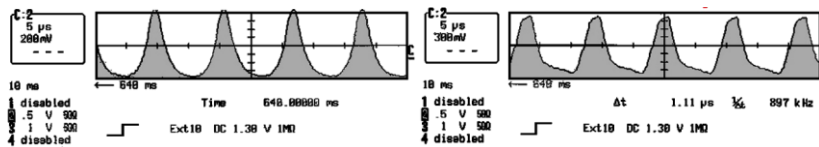
Bunch Amplitude before Debunching (h=4) **Low Current Ne 10⁹ ions** Bunch Amplitude after Rebunching (h=1)



Bunch Amplitude before Debunching (h=4) **High Current Ne 10¹⁰ ions** Bunch Amplitude after Rebunching (h=1)

Final Bunch Profil at Low Current (1)

Final Bunch Profil at High Current (2)



Goal: Determination of impedance spectrum -

Measurement of

- Beam stability diagram
- Betatron tune Q,
- Chromaticity ξ
- Momentum spread dp/p

Options for damping: TFS, octupoles, e-lens.

No demonstration of functionality in practical operation.

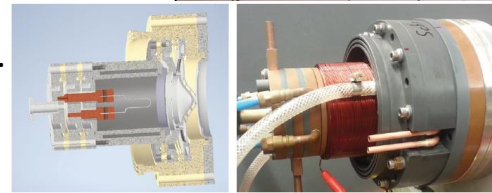
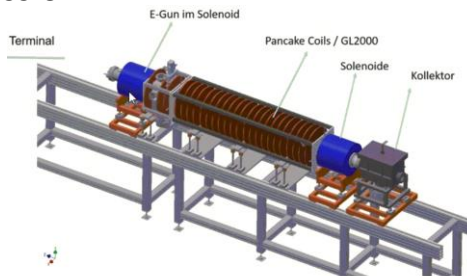
Future Perspectives/R&D: Electron Lens for Space Charge Compensation



Goal:
Compensation of space charge defocusing and intensity limit in synchrotrons. Development and set-up of a prototype e-lens for SIS18.

- ARIES (EU) funded development of E-gun and Rf modulator.
- Modulated electron beam matching longitudinal ion beam profile.
- R&D partners: IAP Frankfur (e-gun), TU Riga (Rf modulator) and CERN (Test stand).
- Simulations on electron and ion beam propagation.
- Modifications of electron gun for transversely homogenous beam.
- Continuation of magnet design.
- Develop an overall 3 D modell
- Road map under discussion.

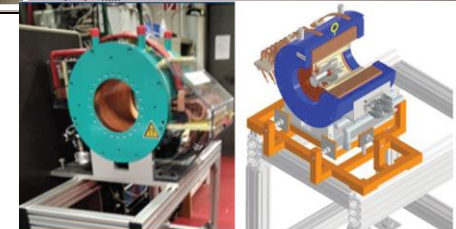
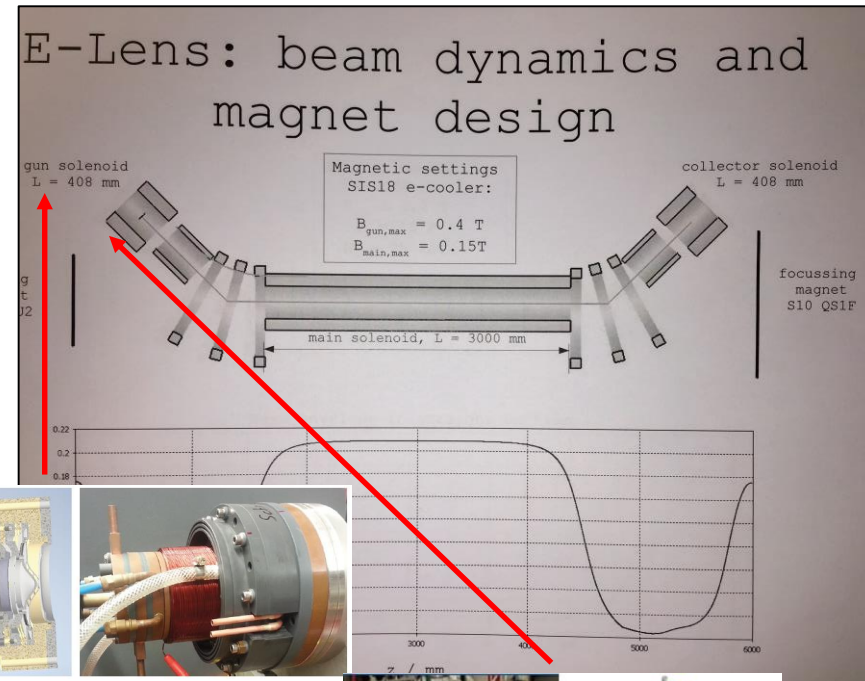
- POF ARD Subtopic 2



Electron gun design and prototype at IAP

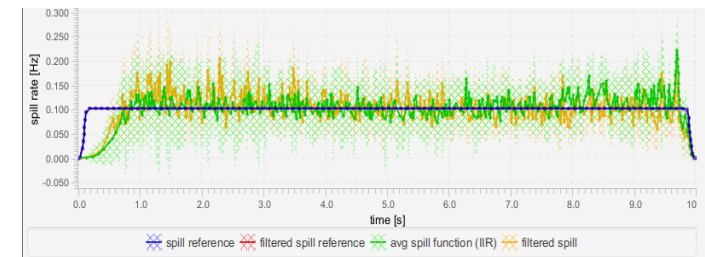
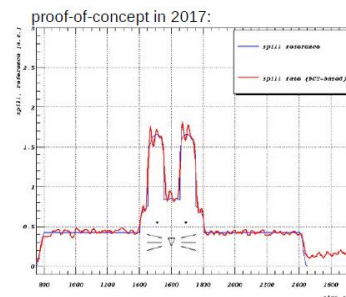
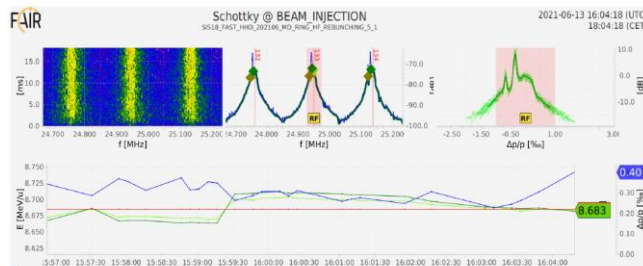
Table 1: SCC Electron Lens Requirements

Peak electron current	10 A
Extraction voltage	30 kV
Magnetic field	0.6 T
Interaction length	3.36 m
Horizontal beam radius	35 mm
Vertical beam radius	20 mm
Min. modulation frequency	0.4 MHz
Max. modulation frequency	1 MHz
Modulation bandwidth	10 MHz



Gun solenoid

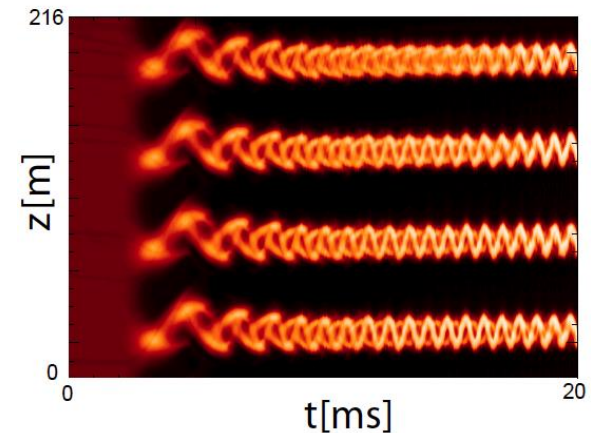
- The low loss budget in the FAIR booster operation (e.g. 1 % in Proton operation) requires a **significantly improved beam control** and machine operation.
- Additional observables required for operation. Important observables presently missing or expert-only.
- Pre-condition for operation from FAIR main control room.
- Digitization of former analogue signals enables the development of **beam based feed-back** systems.
- Examples: automated Rf tuning, automated orbit correction, automated spill control.
- First applications have been developed and are under testing.
- Observation of frequency spectrum in the pulse power grid may enable advanced fold detection.
- The potential of KI (AI) technics (e.g. for injection optimization) will be evaluated in the frame of ARD and EU programs.
- Digitizer framework – Frame contract in procurement.



Longitudinal Phase Space



- **Rf mismatch** to revolution frequency at injection generates longitudinal emittance blow-up.
- Mismatch generates **coherent oscillations** which are not damped during high current operation (in a single) harmonics bucket).
- Rf capture has to be **adiabatic**. Issue: Eigenfrequency control of cavities.
- Minimize longitudinal emittance blow-up needed to limit the required RF voltages in SIS18 and SIS100 ($\propto dp/p^2$).
- **Degradation of stripper foil** generates increased energy distribution and center energy shift.
- Automatic RF fine tuning by control of radial position based on Schottky measurement.
- Observation of the last years: Longitudinal emittance at heavy ion operation is too large for the SIS18 Rf bucket (especially at fast ramping).
- **Dual harmonic operation** is required for the FAIR booster mode and at operation nearby the space charge limit.



Observation:
Persistent dipolar or quadrupolar bunch oscillations above a threshold intensity.

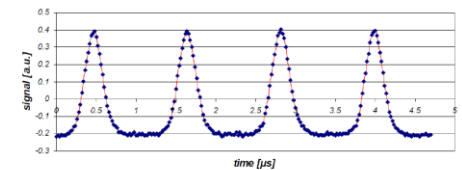


Figure 4: Bunch Profile Single-Harmonic Operation (B. Zipfel)

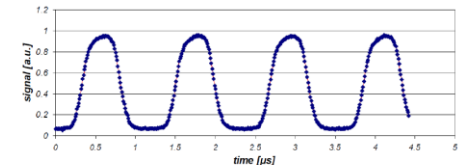


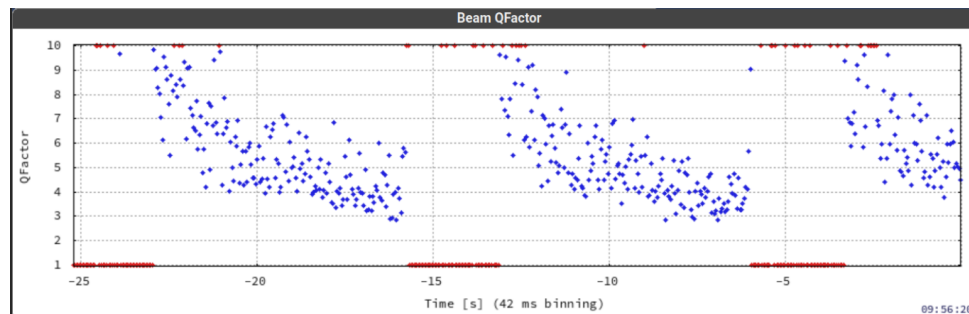
Figure 5: Bunch Profile Dual-Harmonic Operation (B. Zipfel)

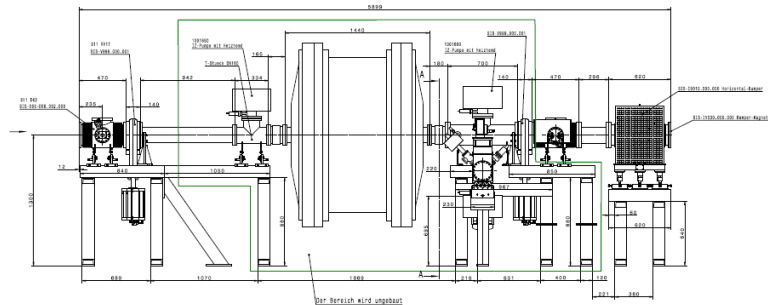
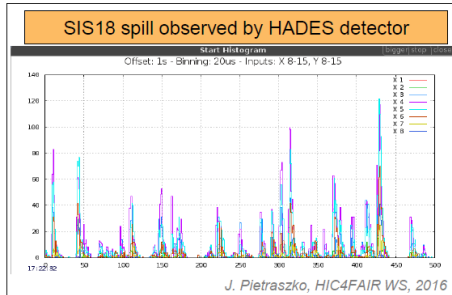
Flattened bunches at dual harmonic operation.

Tune wobble experience with HADES Proton beam time:

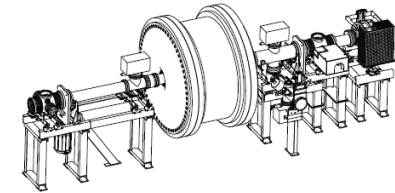
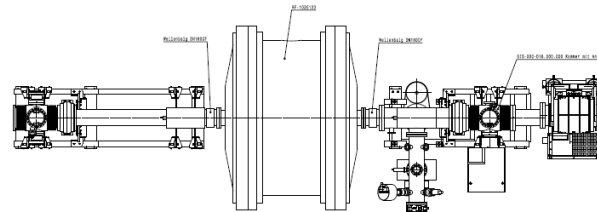
- HADES provides good quality factor measurement for main control room. However, the detector is saturating already at rather low intensities.
 - Tune wobble seem to improve the micros spill structure.
 - The difference in quality between main and fast quadrupole is minor.
 - Single turn injection (small horizontal beam size) seems to enable better Q-factor.
 - Defficit in diagnostics for machine setting.
 - Further systematic studies needed.
-
- The tune wobble concept may not be applicable to SIS100

Q-Faktor mit reduziertem Chopperfenster (Single-Turn-Injektion)





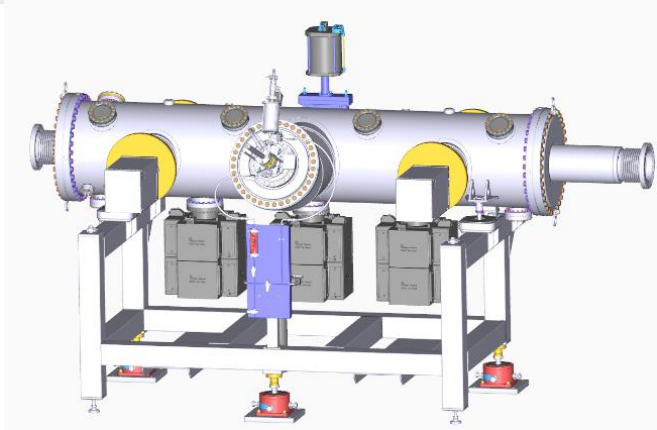
High frequency cavity for micro spill smoothing (proof of principle)



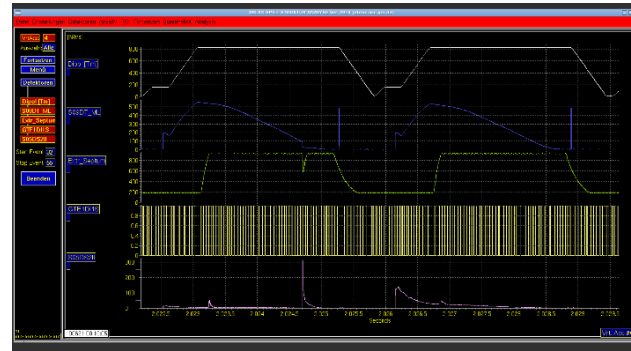
Spill smoothing by bunching

- Tune ripple by synchrotron motion and chromaticity
- VHF spill cavity under development

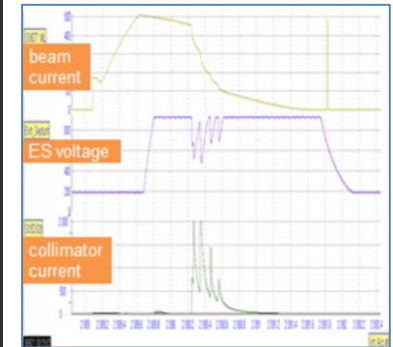
- Demonstration of spill smoothing at AGS, BNL in different operation modes.
- Installation of the test cavity in shut down 2022.
- High shunt impedance limits the use of the test cavity and probably also the beam intensity.



Design of prolonged SIS18 extraction septum



High voltage break down during slow extraction



Strength, Efficiency and Stability

- The origin for the „missing“ deflection angle has been found. X-ray diagnostics has indicated too low septum voltage.
- Design of a new extraction septum is completed. Procurement decision postponed.
- R&D: Is a stable operation of a HV wire septum possible at the desired high intensities of heavy ions in SIS18 and SIS100 ?
- Does a prolonged, new septum provide better HV stability ?
- Indications, that more discharges observed in heavy ions operation. Will be further investigated.
- Implementation of data logging.
- Distinguish: Intrinsic high voltage stability and beam induced high voltage stability.
- Do we gain by a different cathode surface (treating).
- Thermal load at high intensity heavy ion operation (high dE/dx)



Destroyed SIS18 E-septum wires

- + Several other topics and issues
- + Maintenance, replacements and services

Thank you all for the first class collaboration on an outstanding high level of expertise.

D. Ondreka, J. Stadlmann, L. Bozyk, N. Pyka, Y. El Hayek, P. Forck, B. Galander, R. Steinhagen, H. Liebermann, A. Krimm, R. Balss, U. Blell, I. Petzenhauser, M. Petryk, S. Heberer, K. Thoma, S. Aumüller, R. Singh, M. Schwickert, N. Pyka, H. Welker, V. Plyusnin, O. Boine Frankenheim, S. Sorge, A. Oeftiger, V. Kornilov, M. Kirk, S. Appel, H. Klingbeil, D. Lens and many others.