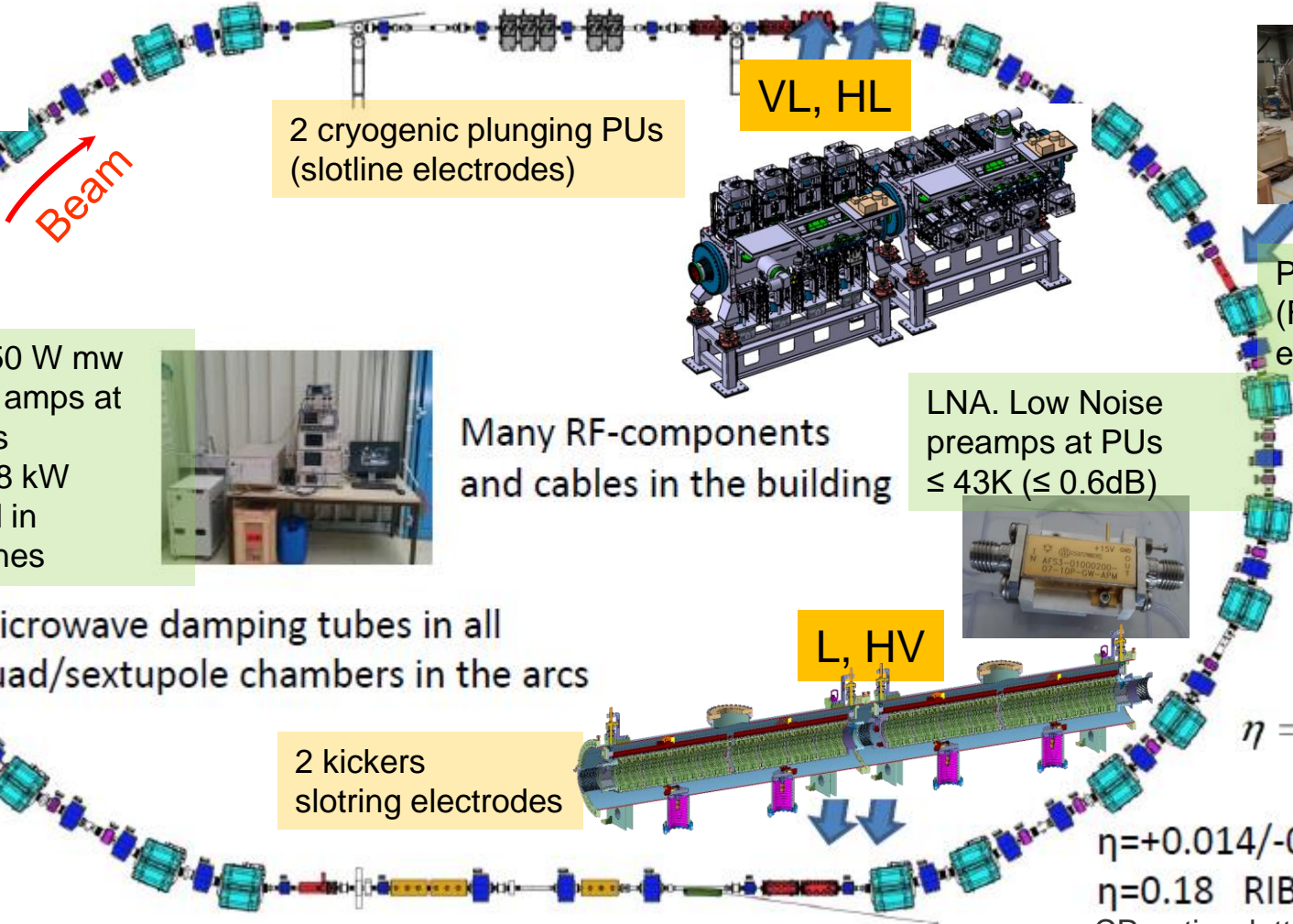


CR Stochastic Cooling System 1-2 GHz



CR UHV aim for requested beam lifetimes of 100 s:
 basic static $P \leq 3 \cdot 10^{-9}$ mbar (N_2 equivalent) at room temperature, **without in situ bakeout**

$C=221.45$ m
 $B_p=13$ Tm



2 cryogenic plunging PUs (slotline electrodes)

VL, HL



Palmer PU (Faltin electrodes)

32x 250 W mw power amps at kickers
 Total=8 kW to cool in all planes



Many RF-components and cables in the building

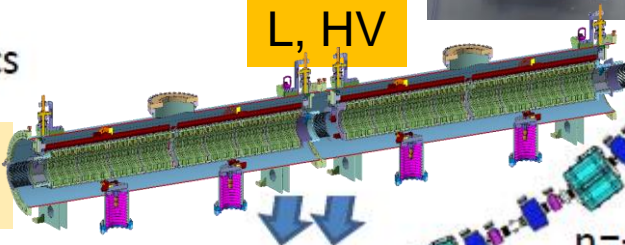
LNA. Low Noise preamps at PUs $\leq 43K$ ($\leq 0.6dB$)



Microwave damping tubes in all quad/sextupole chambers in the arcs

2 kickers slotting electrodes

L, HV

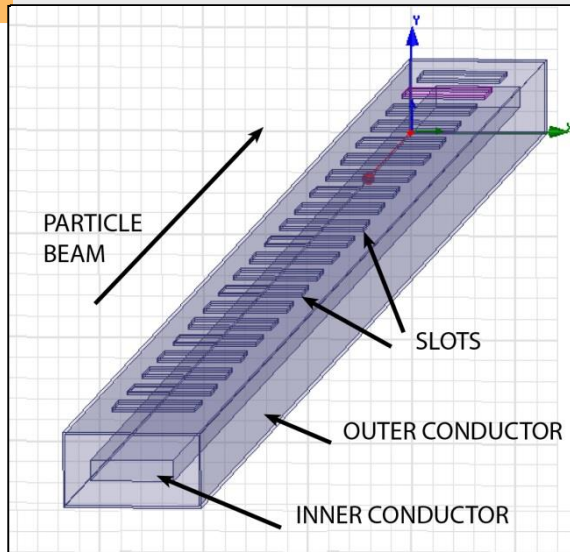


$$\eta = \frac{1}{\gamma^2} - \frac{1}{\gamma_{tr}^2}$$

$\eta=+0.014/-0.011$ pbars
 $\eta=0.18$ RIBs
 CR optics, lattices, apertures (frozen since 2016) so as to serve the stoch. cooling

System bandwidth 1-2 GHz

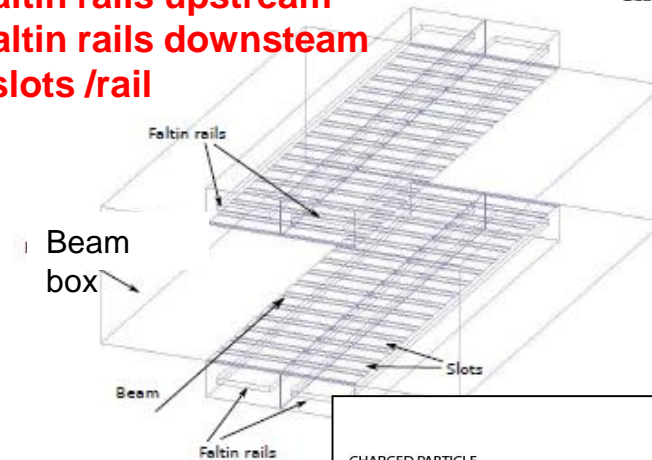
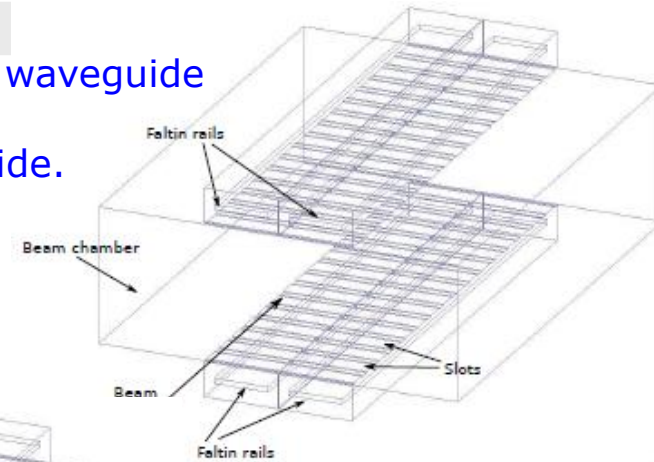
Palmer PU for precooling of RIBs



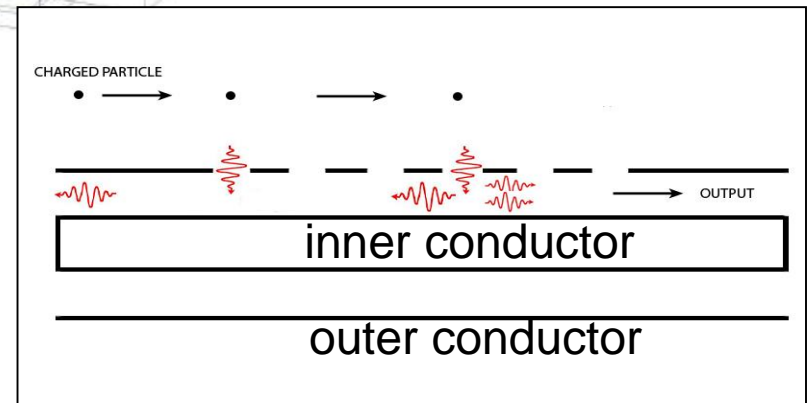
A Falin PU = rectangular coaxial waveguide with slots which couple energy from the beam into the waveguide. Synchronisation by design

$$V_{phase} = V_{particle} \quad RIBs \quad 0.83 c$$

Palmer PU =
4 Falin rails upstream
4 Falin rails downstream
49 slots / rail



Real life: phase slip between travelling wave and particle
 @low f : $V_{phase} > V_{particle}$
 @high f : $V_{phase} < V_{particle}$



Rare isotopes have high Q → strong signal.

Falin electrodes:

flat freq. response but large/ insensitive.
 compromise high coupling impedance ↔
 high phase nonlinearity

specified fixed electrode apertures :

Horizontal/Vertical = ± 200 mm/ ± 66 mm w.r.t. beam axis

need to fill the beam box with ferrite to damp the unwanted rf modes in 1-2 GHz

L. Falin, Nucl. Instr. and Meth. 148, p.449-455, (1977).

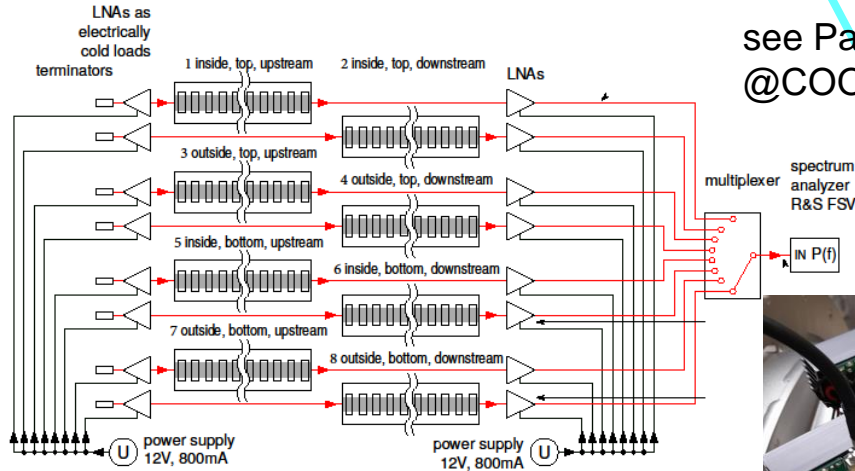
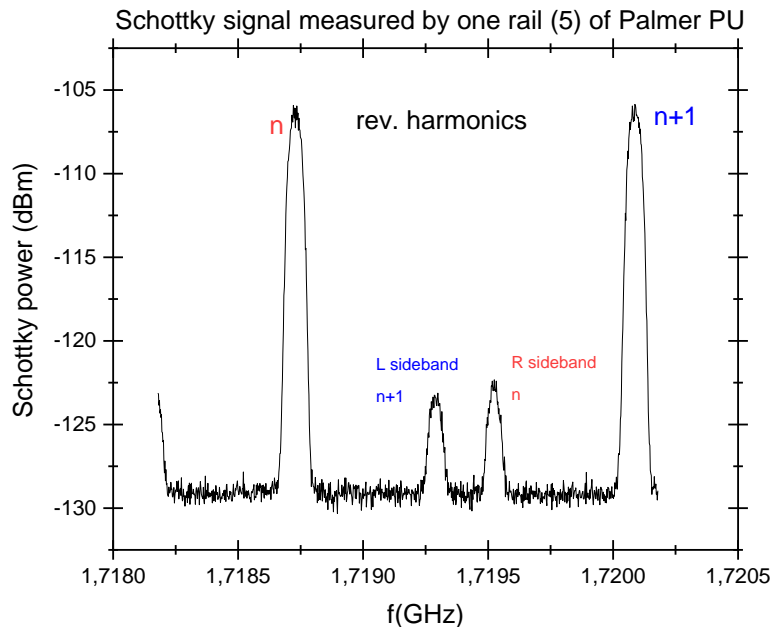
Palmer Pick-Up: Successful test with beam at COSY



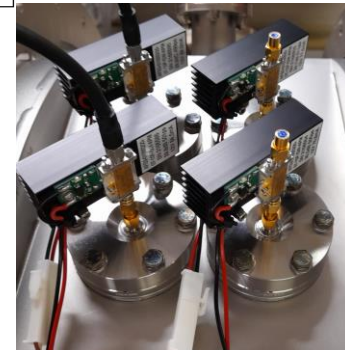
Palmer PU designed for optimum response within 1-2 GHz band, at RIB velocity $v=0.83 c$

**all 8 rails work!!
deliver good signals
at characteristic beam frequencies
(rev. harmonics + vertical betatron)**

coasting beam, $v=0.83 c$
 $N=1.8 \cdot 10^{10}$ protons



see Paper S301
@COOL'21 Workshop

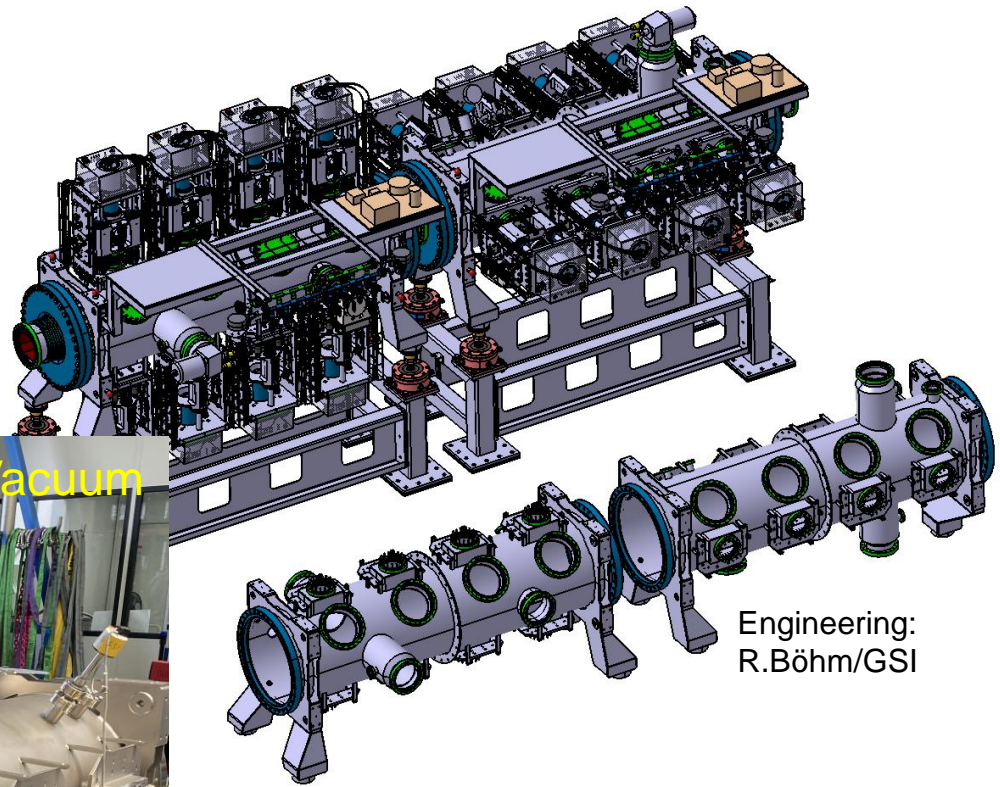


C. Dimopoulou, C. Peschke, S. Wunderlich/GSI
R. Stassen, N. Surkhno, D. Prasuhn/FZJ

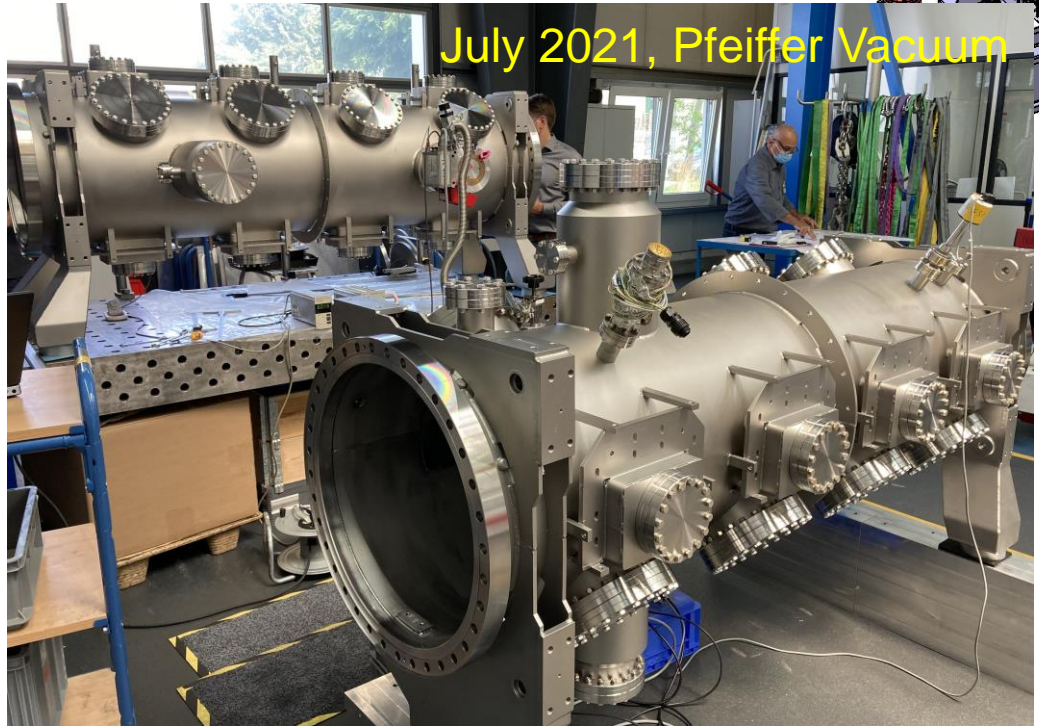
Challenging Cryogenic Plunging Pick-Ups FAIR



2 vacuum tanks being manufactured according to GSI drawings.
Expect FAT & delivery Q4/2021

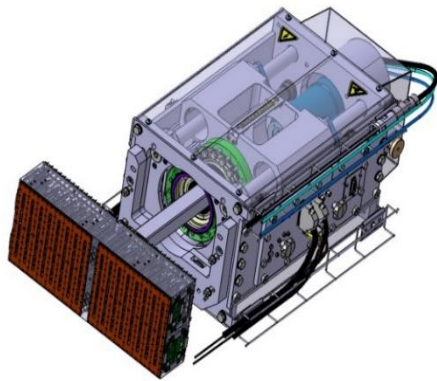


Engineering:
R.Böhm/GSI



**Finalizing 3D engineering
& procurement
of inner subsystems**

Challenging Cryogenic Plunging Pick-Ups



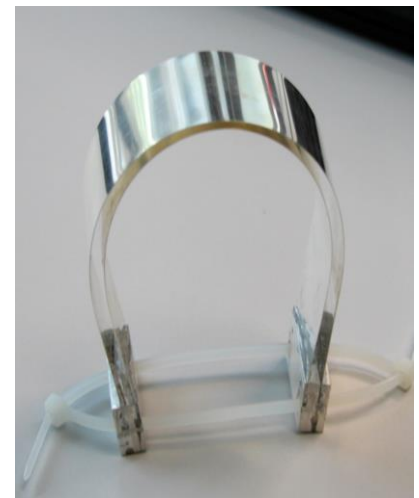
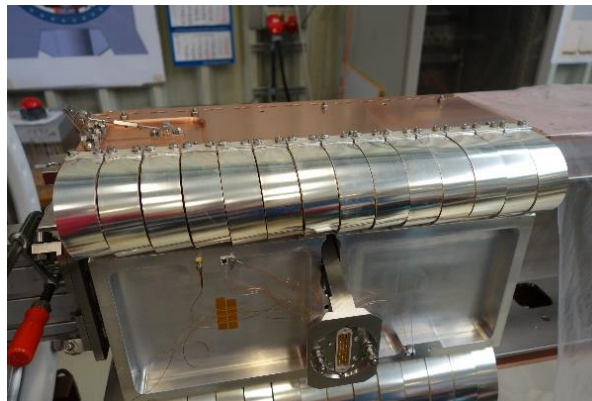
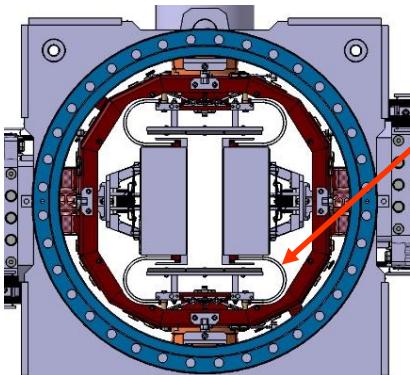
16 Motor Drive Units: ready, pre-assembled in house; stored

~3500 Ag/CuBe plunging foils and their Ag/Cu holders (incl. spares)

CuBe foils thermally treated in vacuum oven GSI TechLAB

2021-2022: galvanic Ag-plating (1 provider, manually)

**Flexible
Ag/CuBe
foils at 30 K**



>2022: UHV soldering of foils on holders (1 successful provider)

Slotline electrode module

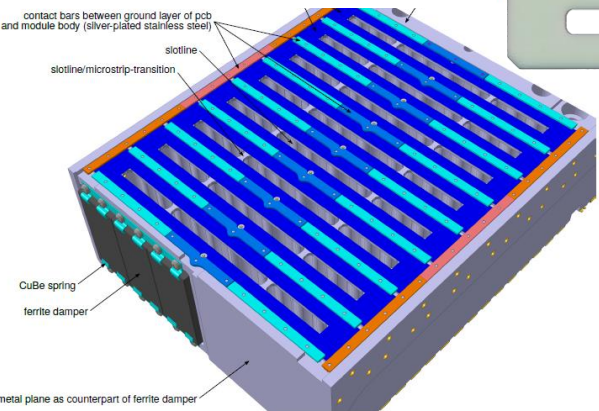


- re-designed for feasibility
- contracted full scope (pre-series, series, spares) metallised ceramic RF boards
- Prototype module: received all pieces & ceramics; full assembly & RF tests Q1/2022

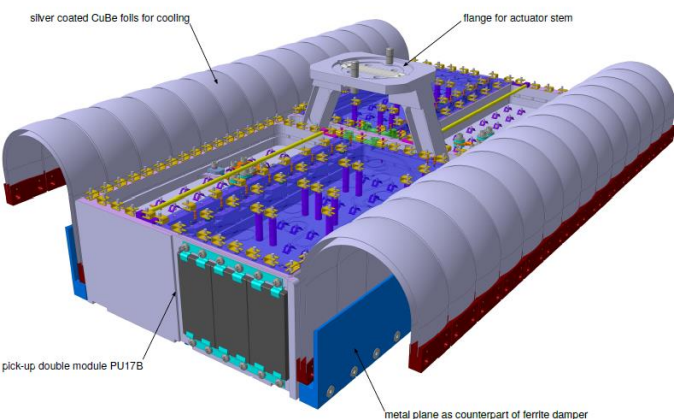
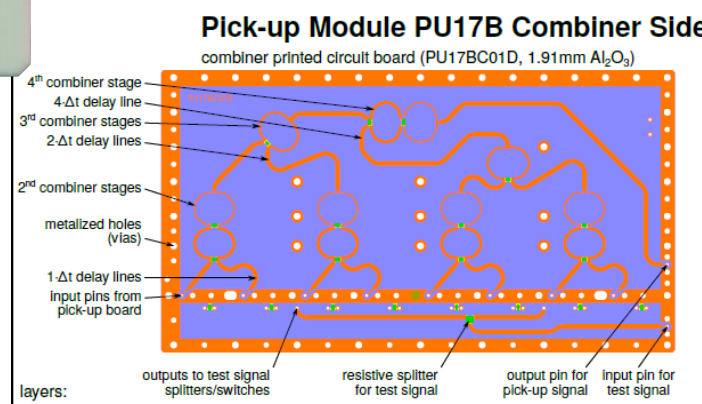
8 single slot PCB
with 1 hole & 3 slots



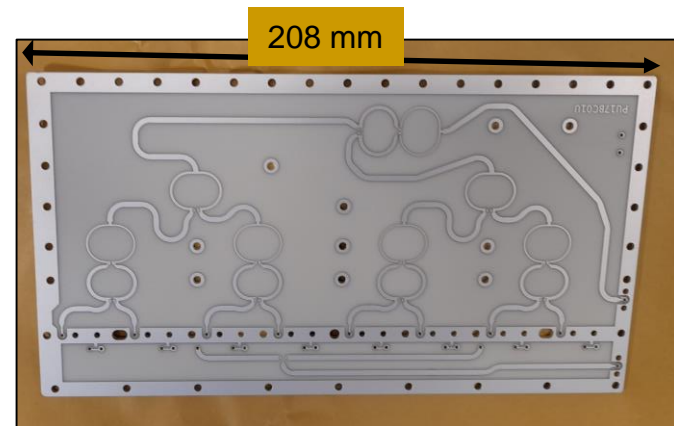
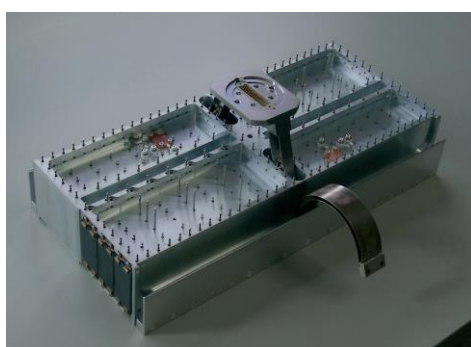
microscope photo of PCB



Pick-up Double-Module PU17B



2019 C. Peschke
Engineering: M.Meister/GSI

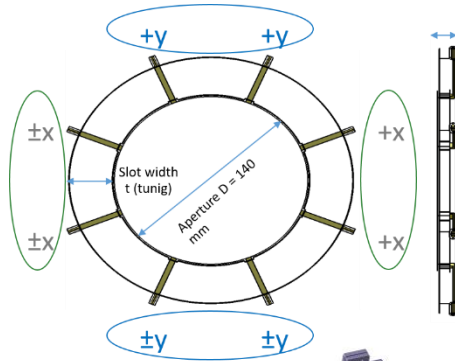


Decision to adapt the well-proven FZJ HESR slot-ring concept to CR case.

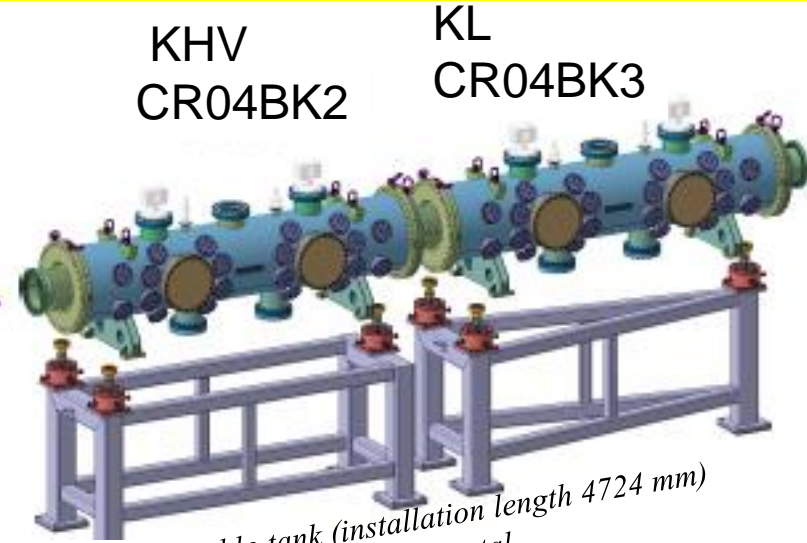
electrodes= slot-rings 1-2 GHz; 140 mm aperture
 one tank transverse (HV); one tank longitudinal cooling



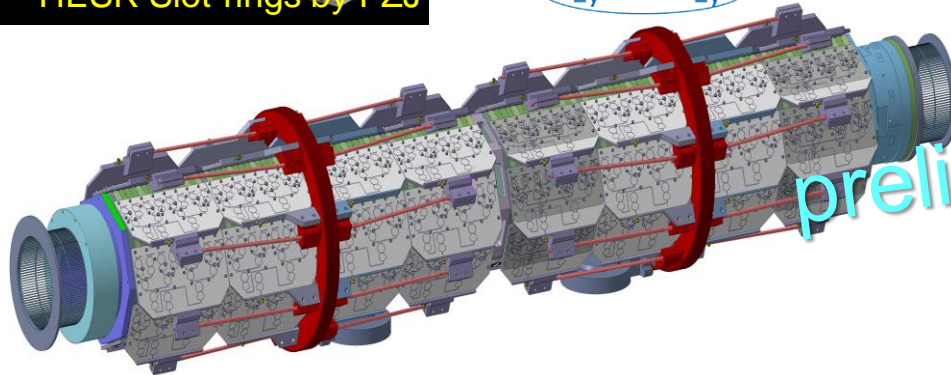
HESR Slot-rings by FZJ



BEAM →



*double-tank (installation length 4724 mm)
 with 256 slot rings in total.*



2x64 slot-rings (incl. splitter boards) in each tank

preliminary

Challenges:

- Space limitations → constrained splitter board size
- Minimization of signal run-time from power amps to kickers
- Heat transfer from splitter boards

**Contract for complete CR SC kicker tanks by FZJ team (R.Stassen, B.Breitkreutz, R.Greven):
 concepts (RF, mechanics, vacuum, cooling water), engineering, production & testing**

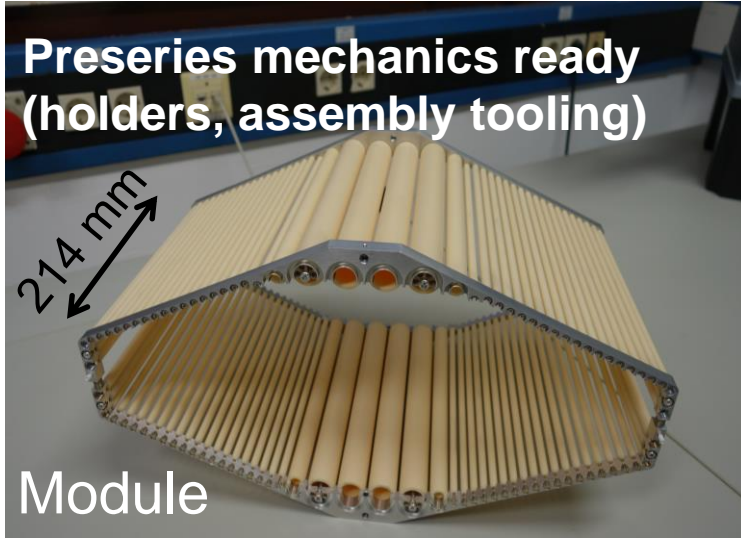
Microwave damping tubes inside quad/sext chambers

Q1-Q2/2022: testing assembly mechanics + UHV benchmarking with modules inside BINP chamber.

Preseries mechanics ready (holders, assembly tooling)

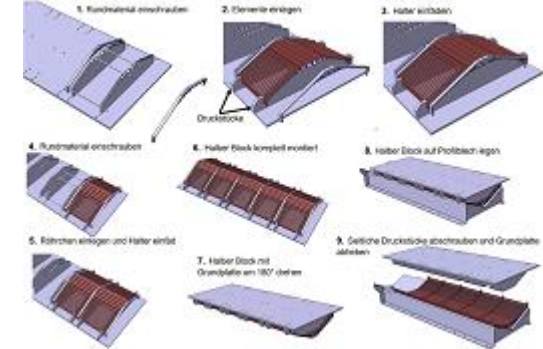
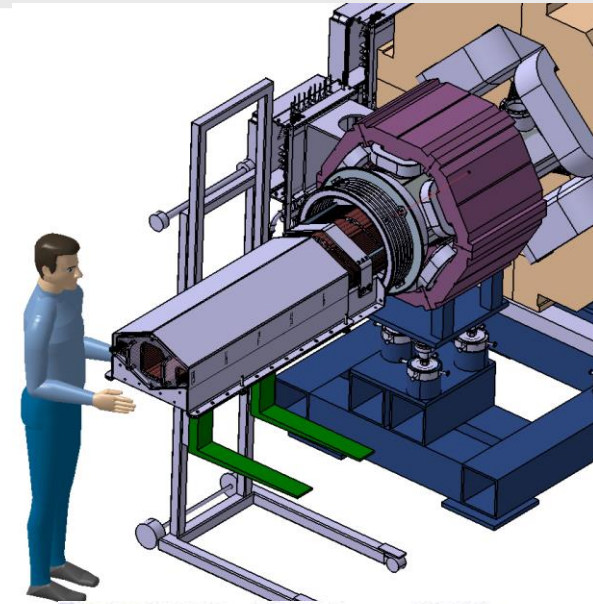
214 mm

Module



BINP prototype quad chamber

2021: mechanically ready after reworking bellow fixings



Engineering:
R. Böhm/GSI

2.5.10	CR Stochastic Cooling System
2.5.10.1.1	Cryogenic Plunging Pick-ups >> <i>in production (see slides)</i>
2.5.10.1.1	Palmer Pick-up >> <i>works! tested with COSY $\beta=0,83$ beam</i>
2.5.10.1.2	Kickers >> <i>contracted to FZJ, design feasible!</i>
2.5.10.2.1	Low Noise Preamplifiers (for all pick-ups): >> <i>ready</i>
2.5.10.2.2.1	Power Amplifiers 1-2 GHz >> <i>fulfill spec, highly linear</i> >> <i>20/34 passed SAT, 14/34 repaired-new SAT in 2022</i>
2.5.10.2.3	RF Signal Processing >> <i>ongoing</i>
2.5.10.3	Instrumentation
2.5.10.5	Microwave Damping CR Chambers >> <i>series tubes: ~15000 coated ceramics tubes delivered</i> >> <i>prototype mechanics done (holders, assembly tooling)</i> >> <i>Q1/2022: assembly+UHV testing of tubes inside BINP quad chamber</i>