

# Existing and future (heavy) ion linear accelerators at GSI and FAIR

*Winfried Barth*  
GSI & HI-Mainz & JG-U

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<sup>3</sup> Johannes Gutenberg University, Mainz, Germany

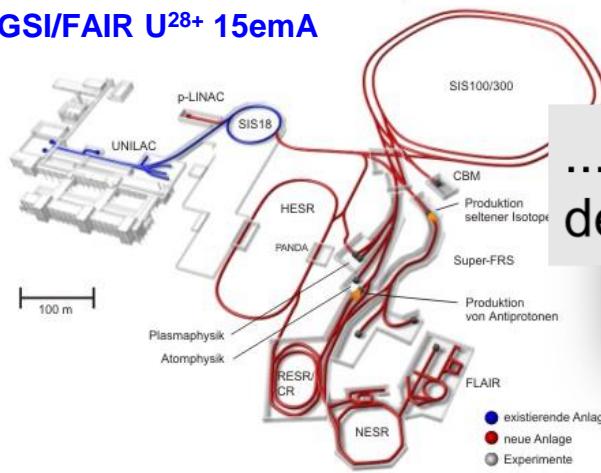
- 1. Introduction**
- 2. UNILAC – Linear accelerator for heavy ions**
- 3. Proton acceleration at UNILAC**
- 4. UNILAC upgrade for FAIR**
- 5. H-mode (linear accelerator) cavity R&D-program**
- 6. Superconducting Crossbar H-Mode cw-Linac (HELIAC)**
- 7. FAIR-high current-proton-injector-Linac for SIS100**
- 8. Summary and outlook**

# Introduction: Heavy Ion Linear Accelerators

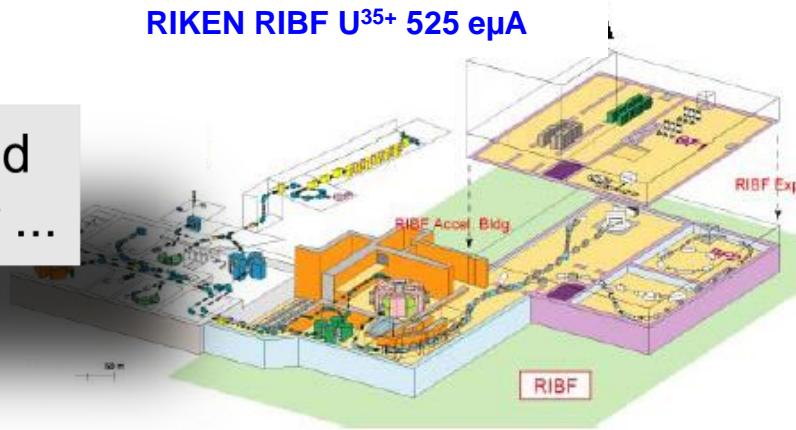


# High power heavy ion accelerator facilities

**GSI/FAIR U<sup>28+</sup> 15 emA**

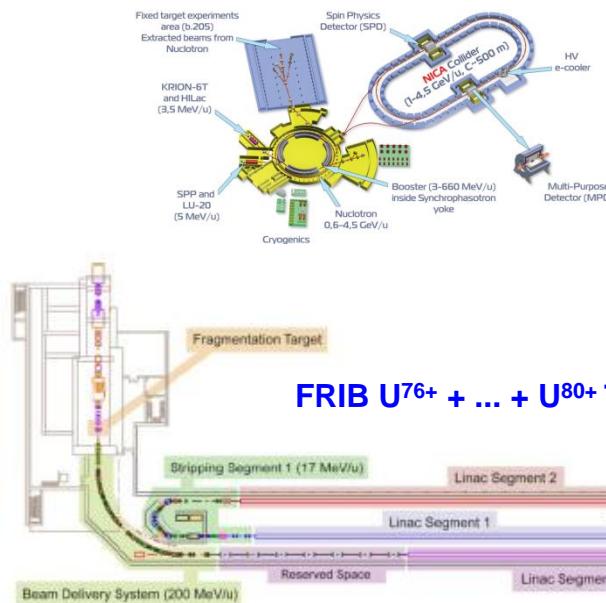


**RIKEN RIBF U<sup>35+</sup> 525 eμA**

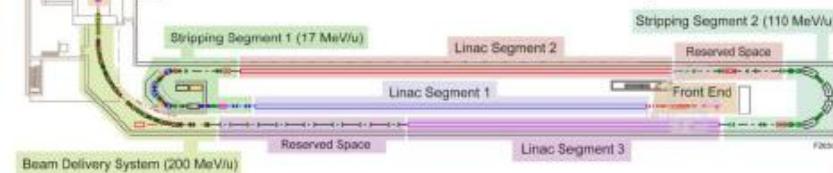


... none of them reached design intensity so far ...

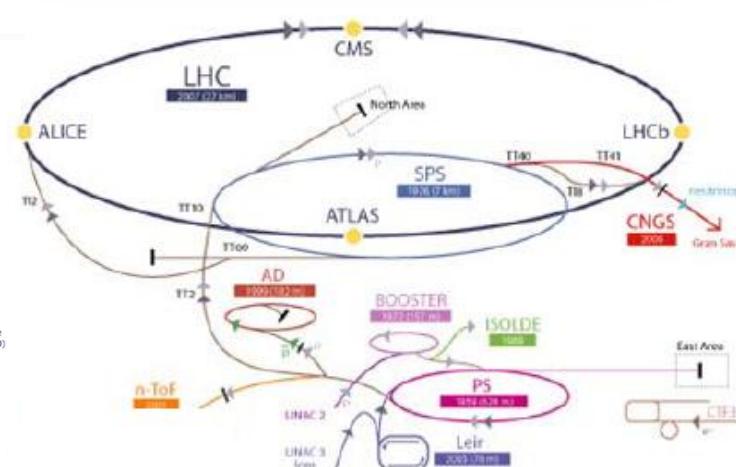
**NIKA/HILAC Au<sup>31+</sup> 10 emA**



**FRIB U<sup>76+</sup> + ... + U<sup>80+</sup> 700 eμA**



**LHC Pb<sup>27+</sup> 1 emA**



**IMP HIRFL U<sup>41+</sup> 100 eμA**

**RAON/Korea U<sup>79+</sup> 8.3 pμA (200 MeV/u)**

- Increasing interest in experiments with heavy ions since the mid 1950s
- Nuclear shell model extrapolation suggested the existence of a stability island around  $Z = 120$
- Proposals for appropriate accelerators in the USA, France and Soviet Union (cyclotron, synchotron, Tandem van de Graaff, and combinations)
- Schmelzer's\* proposal: UNIversal Linear ACcelerator begin of 1960s, UNILAC
- **Acceleration of ions of all elements up to uranium to energies of about 10 MeV/u**



\*Prof. Christoph Schmelzer, first scientific director of GSI (1970 – 1978)

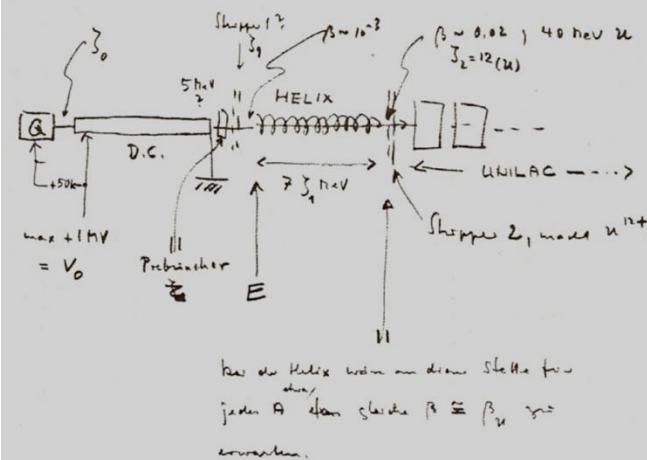
Norbert Angert, GSI-FAIR Colloquium 15.05.2018

- Accelerator for ions of all elements up to uranium
- Energy at least 7 MeV/u, threshold for nuclear reactions with any target atoms
- Independent rf-cavities with phase control allowing different velocity profiles
- Output energy variable in a wide range (2 to 10 MeV/u), and stable within  $10^{-3}$
- Energy spread of the beam better than  $10^{-3}$
- No contamination from other energy components in the beam
- Beam intensity higher than  $6 \times 10^{12}/s$
- Fast change of ion species possible

*Norbert Angert, GSI-FAIR Colloquium 15.05.2018*

## Early studies at Heidelberg

6) Detars.

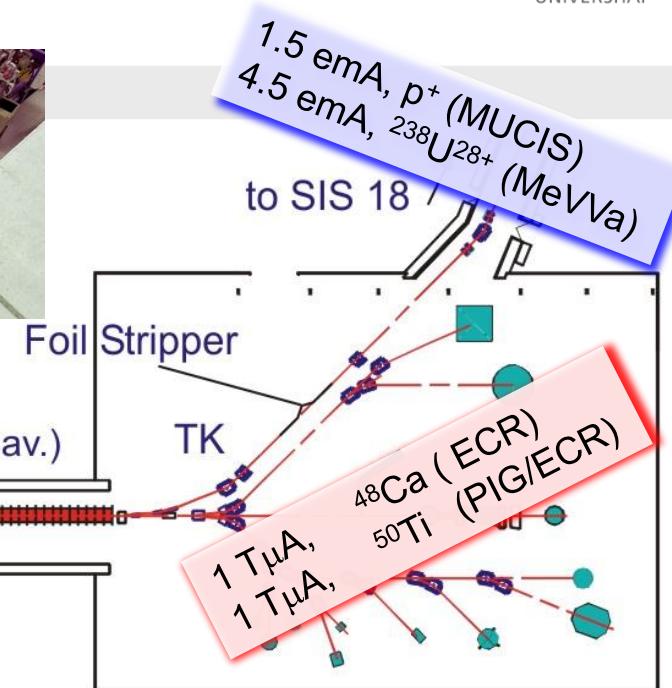
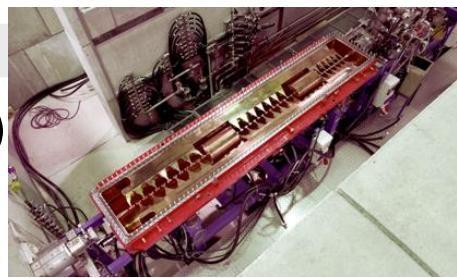
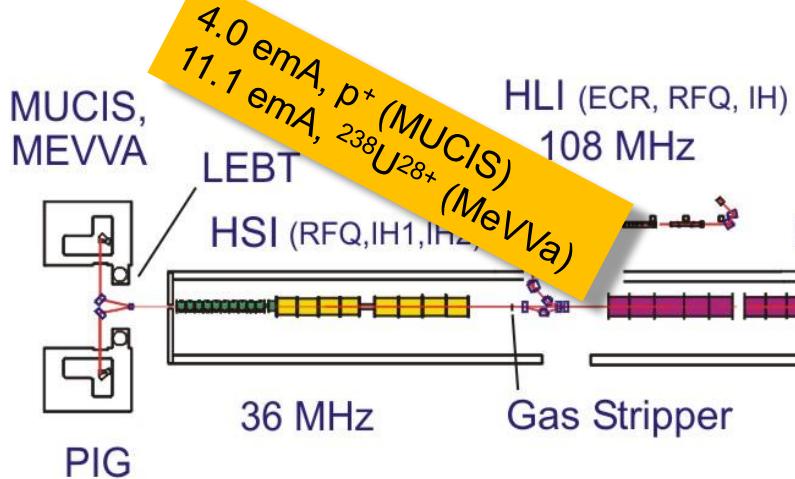


## Unilac layout 1968, 6a

Quelle	WIDERÖE	Stripper	ALVAREZ	Einzelresonatoren
( $\zeta/A$ )min	11/238		25/238	
$W/A$ /MeV	0,116	1,4	3	4,5
$\beta/\%$	0,5	5,46	9,79	123
$\Delta L/m$	5	27	8	20
				$\Sigma L=80$

- Stripping data, average charge states
- Phase control of cavities
- Particle dynamics, phase stability during acceleration
- Focusing and filtering of wrong charge-to-mass particles
- Tolerances for acceleration and focusing system
- Low energy and injection section
- Ion sources for high charge states

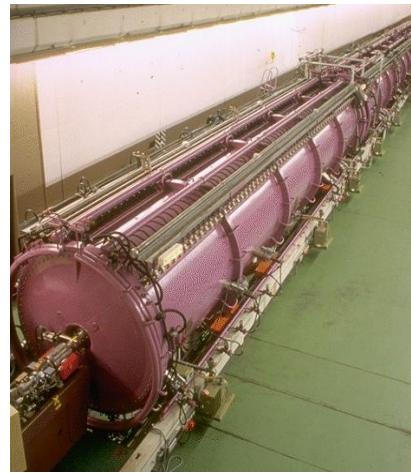
## High Charge State Injector (1991)



## High Current Injector (1999)



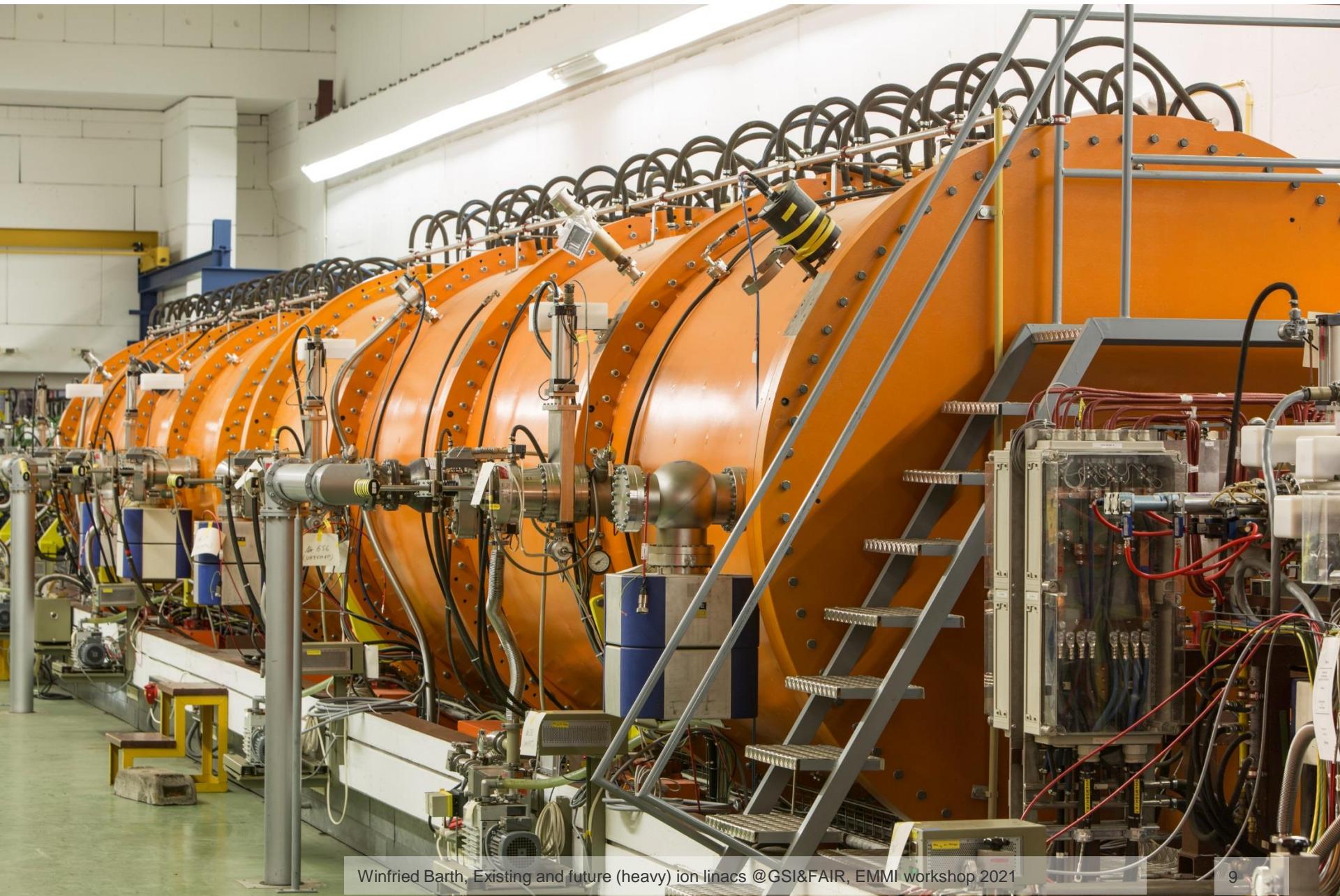
## Alvarez (1975)



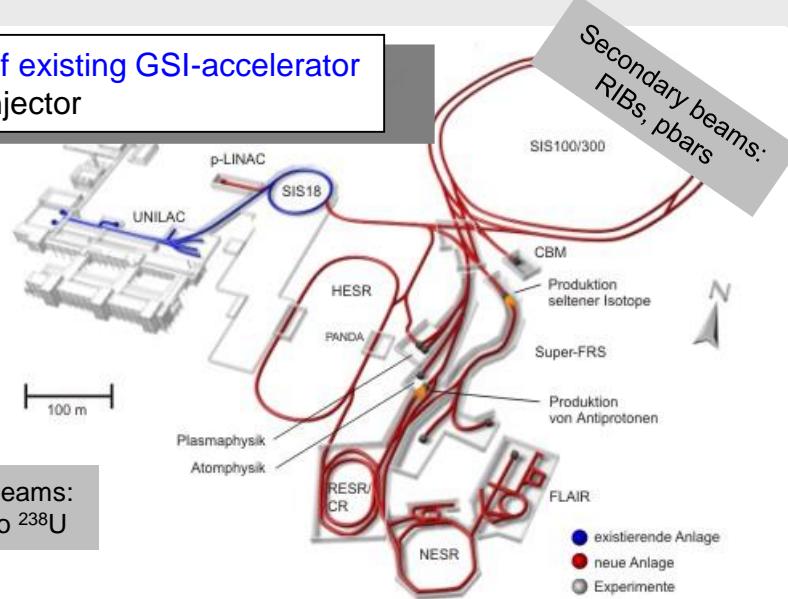
## Single Gap Resonators (1975)



# High Current Injector



Upgrade of existing GSI-accelerator  
as FAIR-Injector



Future FAIR-Facility: Ion- und anti-matter-beams of highest intensity and beam energy



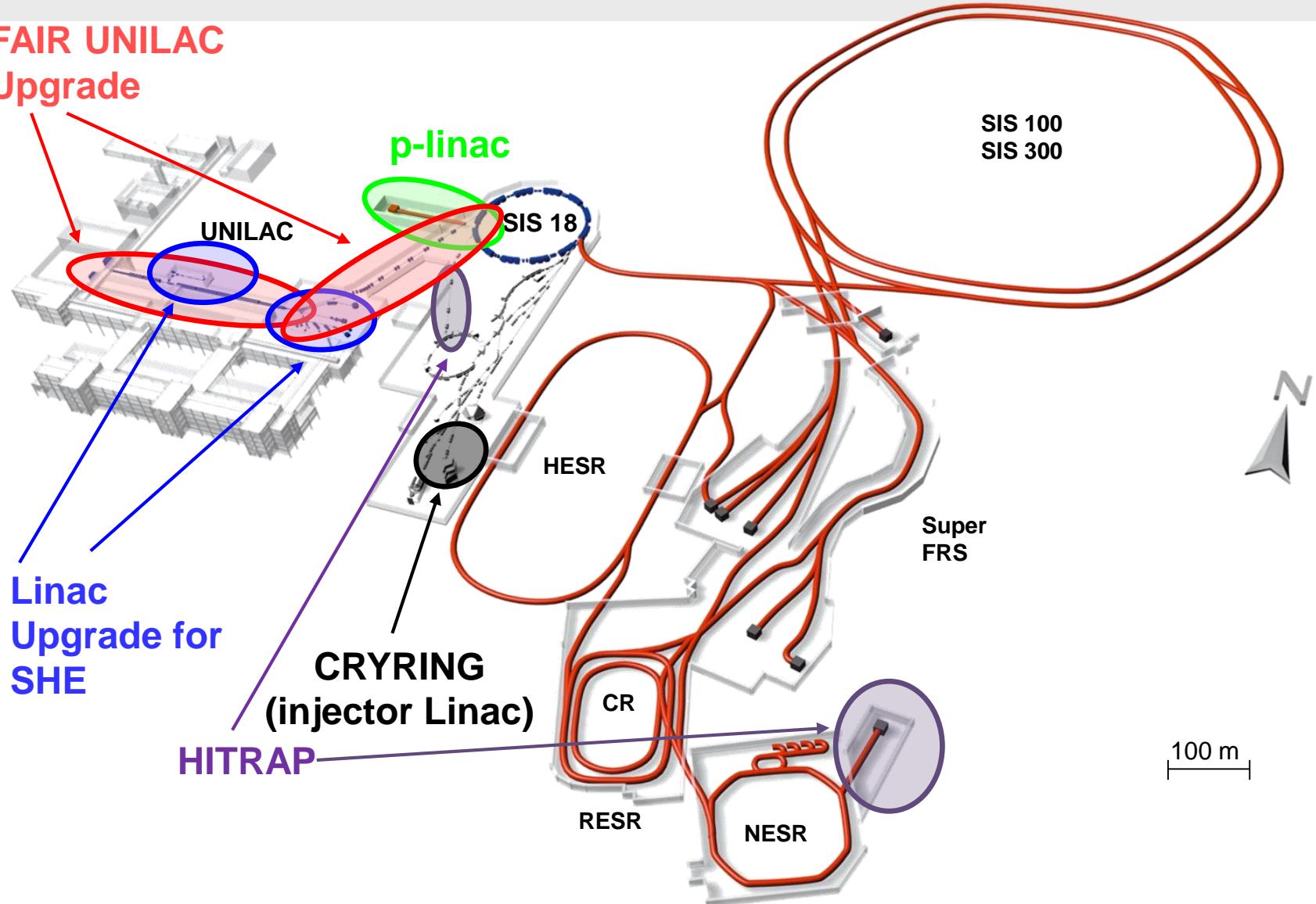
## Hauptkomponenten & Schlüsselparameter

Ring/Device	Beam	Energy	Intensity
SIS 100 (100Tm)	protons $^{238}\text{U}$	30 GeV 1 GeV/u	$4 \times 10^{13}$ $5 \times 10^{11}$
			(intensity factor 100 over present)
SIS 300 (300Tm)	$^{40}\text{Ar}$ $^{238}\text{U}$	45 GeV/u 34 GeV/u	$2 \times 10^9$ $2 \times 10^{10}$
CR/RESR/NESR	ion and antiproton storage and experiment rings		
HESR	antiprotons	14 GeV	$\sim 10^{11}$
Super-FRS	rare isotope beams	1 GeV/u	$< 10^9$

## FAIR-design uranium beam parameters at the UNILAC

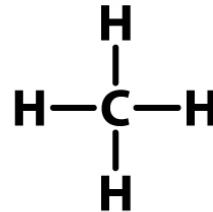
	HSI entrance	HSI exit	Alvarez entrance	SIS 18 injection
Ion species	$^{238}\text{U}^{4+}$	$^{238}\text{U}^{4+}$	$^{238}\text{U}^{28+}$	$^{238}\text{U}^{28+}$
Elect. Current [mA]	25	18	15	15.0
Part./100 $\mu\text{s}$ pulse	$3.9 \cdot 10^{12}$	$2.8 \cdot 10^{12}$	$3.3 \cdot 10^{11}$	$3.3 \cdot 10^{11}$
Energy [MeV/u]	0.0022	1.4	1.4	11.4
$\Delta W/W$	-	$4 \cdot 10^{-3}$	$\pm 1 \cdot 10^{-2}$	$\pm 2 \cdot 10^{-3}$
$\varepsilon_{\text{norm},x}$ [mm mrad]	0.3	0.5	0.75	1.0
$\varepsilon_{\text{norm},y}$ [mm mrad]	0.3	0.5	0.75	2.5

## FAIR UNILAC Upgrade



# High intensity proton beams at GSI-UNILAC

How to use a heavy ion machine for acceleration of high intensity proton beams?



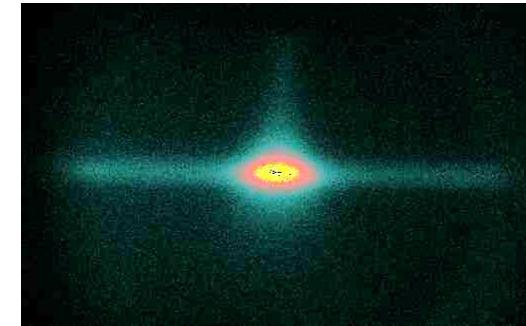
Methan

Ion source

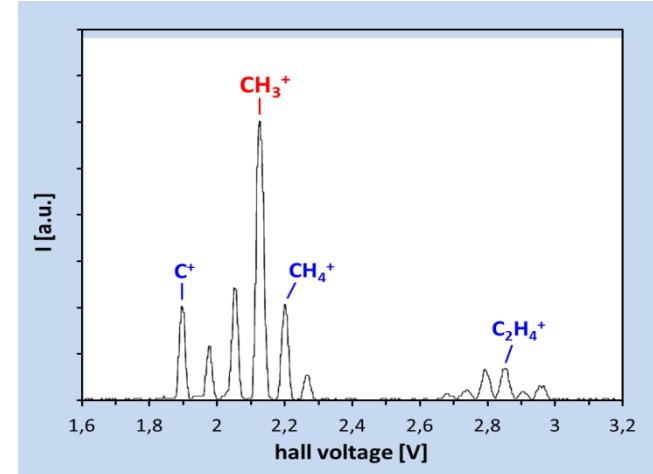


$\text{CH}_3^+$  acceleration

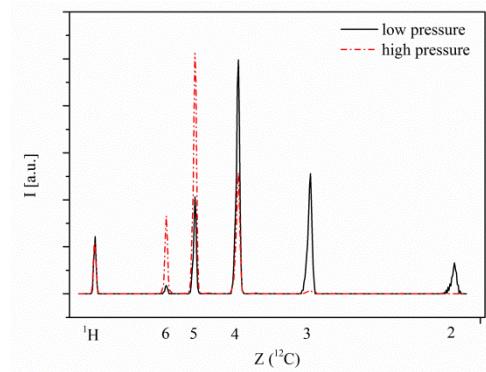
Use of HSI heavy ion beam capabilities to accelerate hydro-carbon compounds



Cracking of CH-compounds  
+ stripping



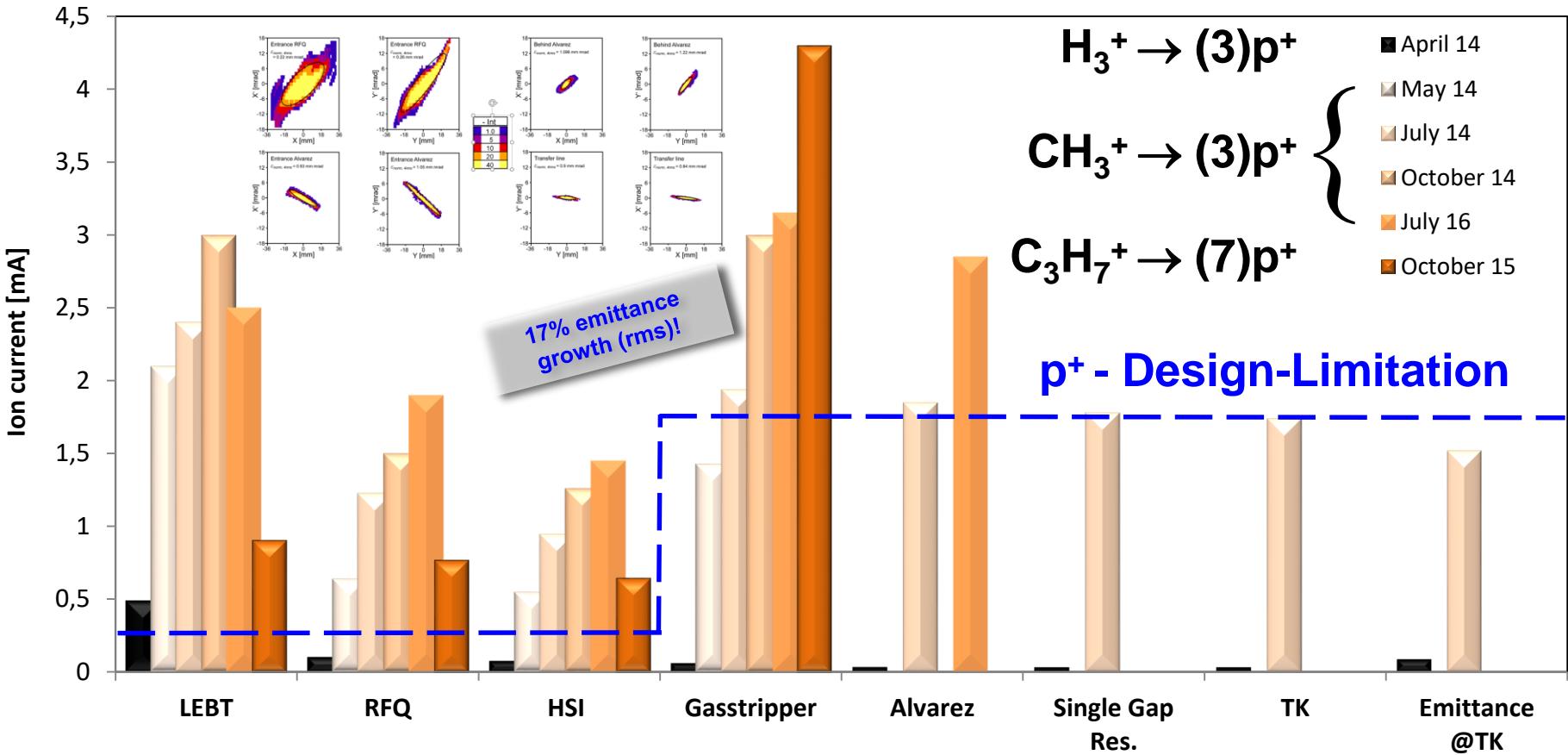
$\text{C}^{6+}$  acceleration (9 emA)



$\text{p}^+$  acceleration (3 emA)

# High intensity proton beams at GSI-UNILAC

W. Barth, et al., Phys. Rev. ST Accel. & Beams 18, 050102 (2015)



3 mA, p+ (UNILAC) => 1.5e12 (SIS18) => 25% of FAIR-requirement

# High current-p<sup>+</sup>-beam@FAIR

S. Appel, GSI

$$\Delta Q_x^{sc} = -\frac{r_p}{\pi} \frac{Z^2}{A} \frac{N}{\beta^2 \gamma^3} \frac{g_f}{B_f} \frac{1}{\epsilon_x + \sqrt{\epsilon_x \epsilon_y}}$$



GSI-UNILAC

E [MeV]	70	11.4	11.4	20	20
I [mA]	35	1	2	1	2
e <sub>x,y</sub> (4·rms) [mm mrad]	7/8	7/8	7/8	3/3	3/3
γ	1.07	1.01	1.01	1.02	1.02
β	0.37	0.15	0.15	0.2	0.2
β <sup>2</sup> ·γ <sup>3</sup>	0.17	0.02	0.02	0.04	0.04
Space charge limit (N)	5.8e12	8.6e11	8.6e11	1.5e12	1.5e12
SIS100 (part./cycle)	1.7e13	1.2e12	2.3e12	1.5e12	2.8e12
SIS100 (relative)	100%	7.1%	13.5%	8.5%	16.7%
SIS18 MTI (N)	6.0e12	4.1e11	8.2e11	5.1e11	1.0e12

3emA

25%

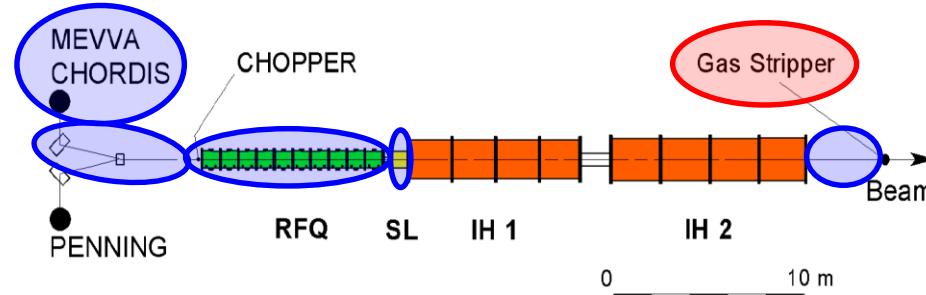
1.5e12

2.1e11 (measured)

- Serving FAIR-0 user program in the most reliable way
- Mitigating risks of substantial failure (in particular at ALVAREZ-DTL)
- Providing for nominal beam parameters (e.g. 2e9 U<sup>73+</sup> per cycle)
- Ramp up for (initial) FAIR-Uranium beam parameters
- Serving FAIR-commissioning/day 1-user program with heavy ions until PSU is installed
- Providing for high intensity proton beam until p-Linac is in operation
- Serving UNILAC high duty cycle user program (SHIP, TASCA, U-Mat, U-Bio, ...)

# Pushing the limits for uranium beam operation (2014 – 2016)

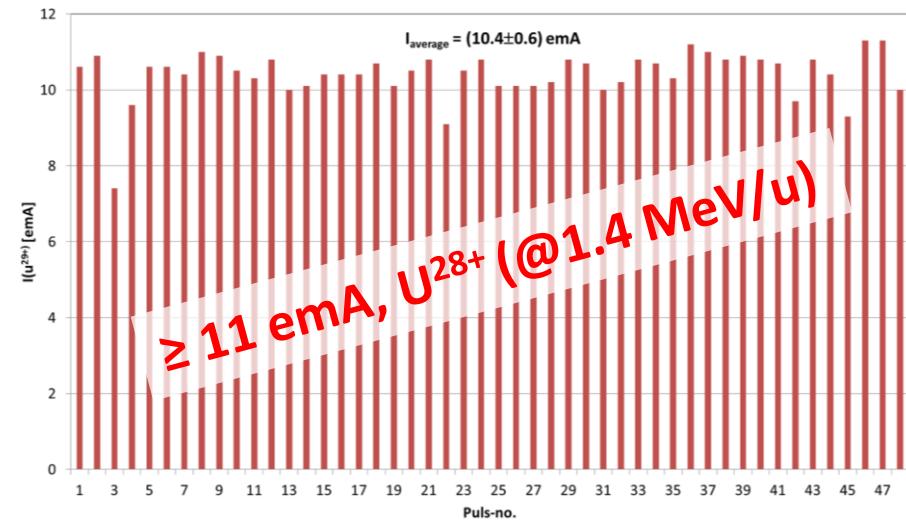
## High Current Injector



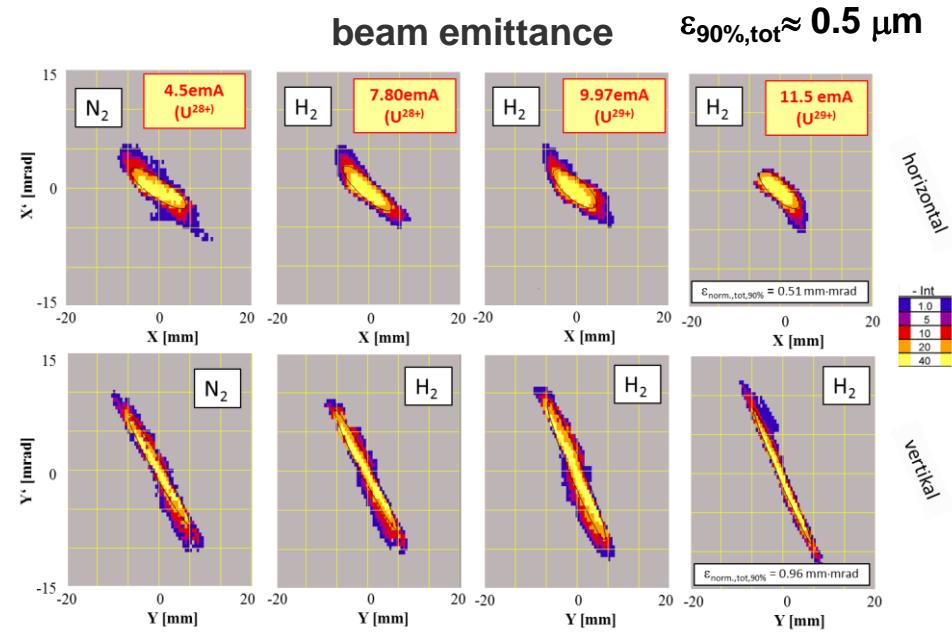
- **Ion Source:** Applying a multi-aperture (7-hole) extraction system at the VARIS ion source → Increased  $\text{U}^{4+}$ -intensity and improved primary beam brilliance
- **Low Energy Beam Transport:** Improved LEBT-performance and RFQ-Matching using high brilliance Uranium beam from the VARIS → 75% RFQ-Transmission
- **RFQ:** RF optimization by adjusting plunger positions at the HSI RFQ tank and extensive rf-conditioning → Reduction of forwarded rf-power, yielding for reliable high-current uranium beam operation
- **MEBT:** Optimizing the between RFQ and IH DTL by increasing the transverse and longitudinal focusing strength (3%) → Reduction of beam loss, stable high current operation.
- **1.4 MeV/u-Transport Line:** Adapting the quadrupole channel (matching the gas stripper) → 90% beam transmission,  $\text{U}^{4+}$  beam current of 7.6 emA available for heavy ion stripping.
- **Gas Stripper:**  $\text{H}_2$ -pulsed gas stripper prototype =>  $\geq 11$  emA,  $\text{U}^{28+}$ , 0.5 mm·mrad (hor.)
- **Reliable high current beam operation!**

# U<sup>28+</sup> high current (brilliance) beam measurements (2014-2016)

beam current

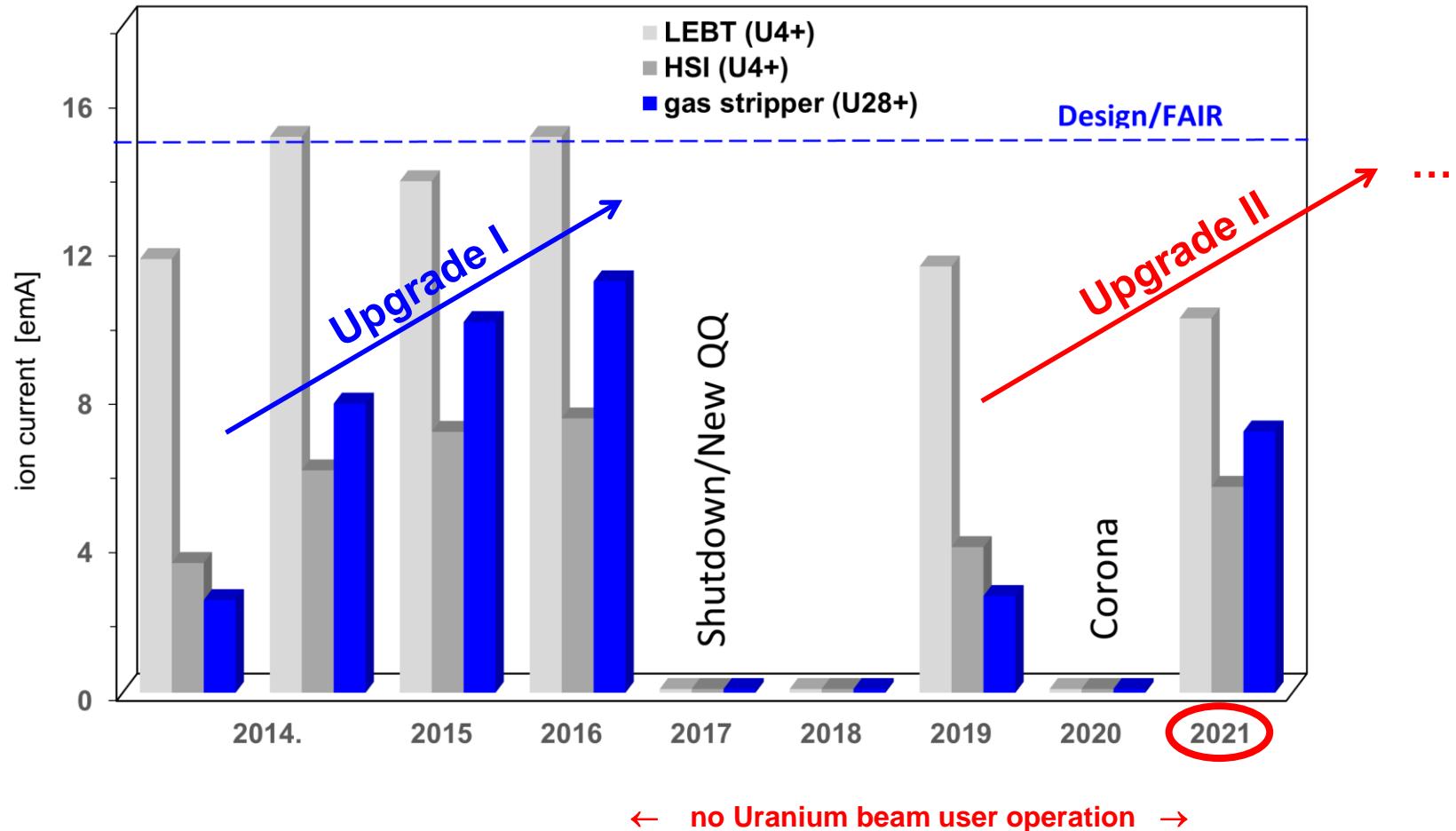


beam emittance

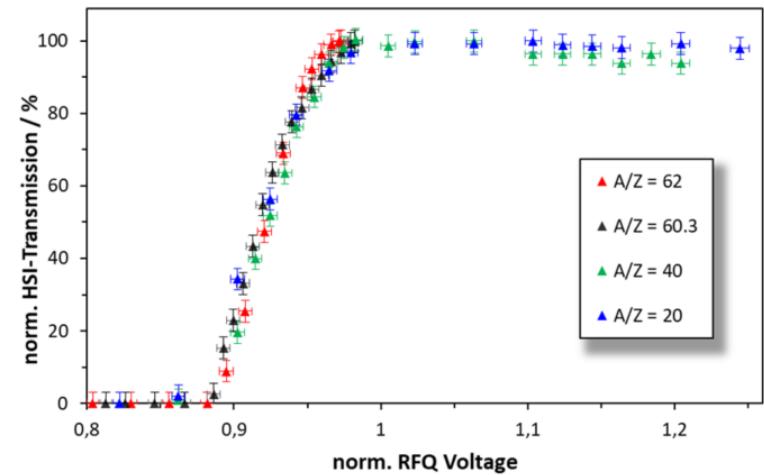
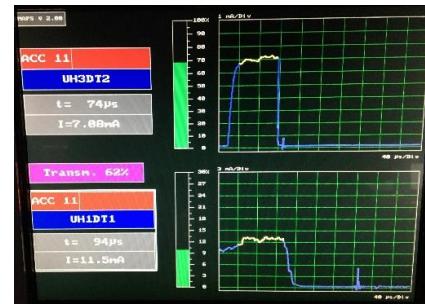
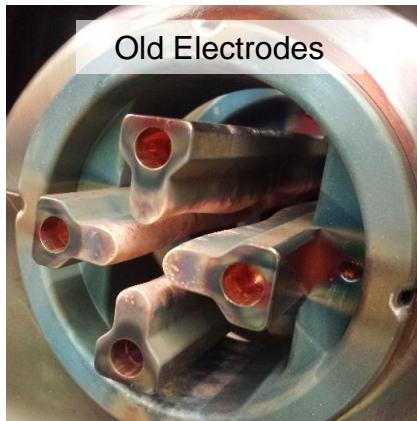


$\varepsilon_{90\%,\text{tot}} \approx 1.0 \mu\text{m}$

# HSI-Uranium-intensities



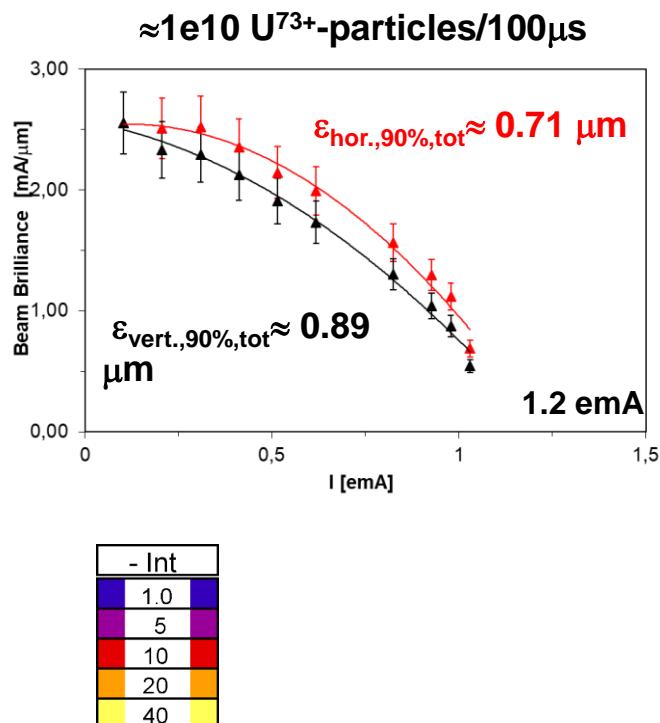
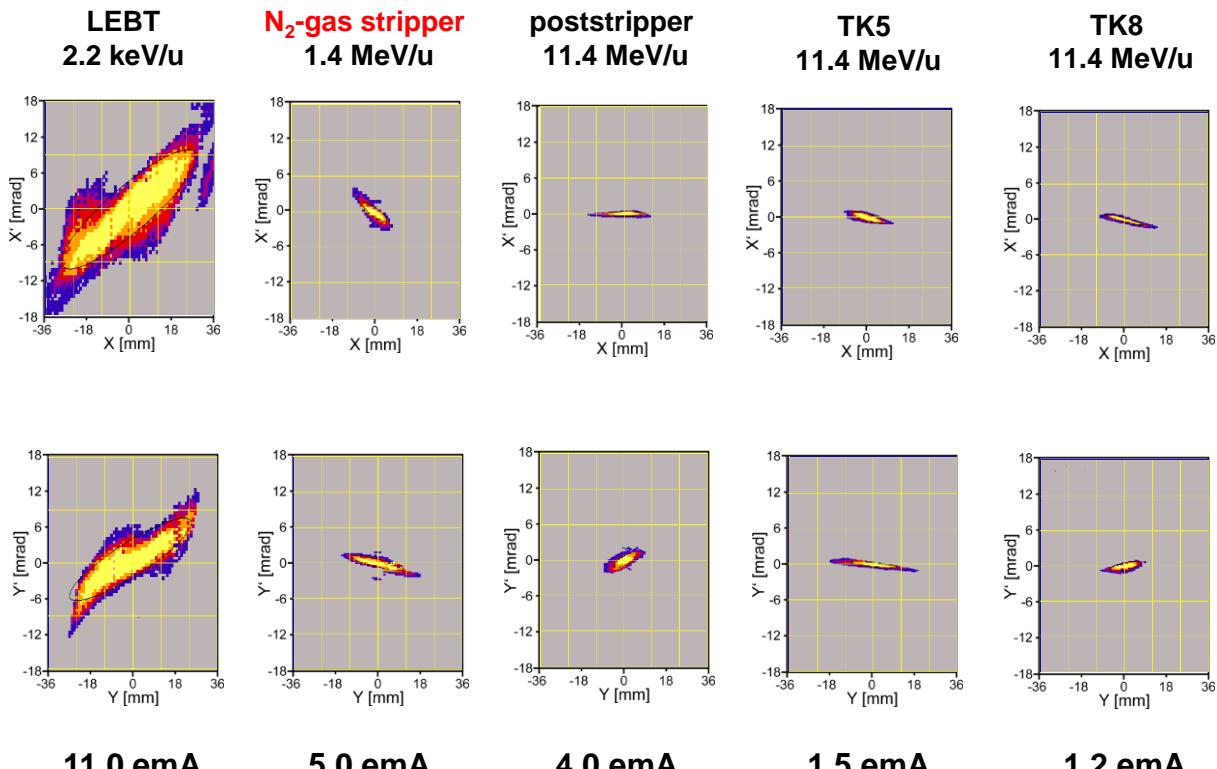
- **New (longer) Quadrupole Quartett (2017/18)**
- **HSI-RFQ: New electrodes (2019) installed (2018: Rf-level limited to max. 74% of design)**



- **90% of the design Rf-level applied successfully**
- **redefinition of RFQ-working point**
- **Sufficient  $\text{U}^{4+}$ -RFQ-operation ( ${}^{124}\text{Xe}^{2+}$ ;  $A/q = 62$ )**
- **60% of best HSI-performance (2016)**
- **$\text{U}^{4+} \Rightarrow \text{U}^{28+} \Rightarrow \text{U}^{73+}$  (11.4 MeV/u)**

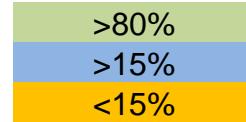
# UNILAC-heavy ion beam studies: $U^{4+} \Rightarrow U^{73+}$

## (further improvements with $N_2$ -gas jet stripper: 4/2021)



# UNILAC machine parameter campaign

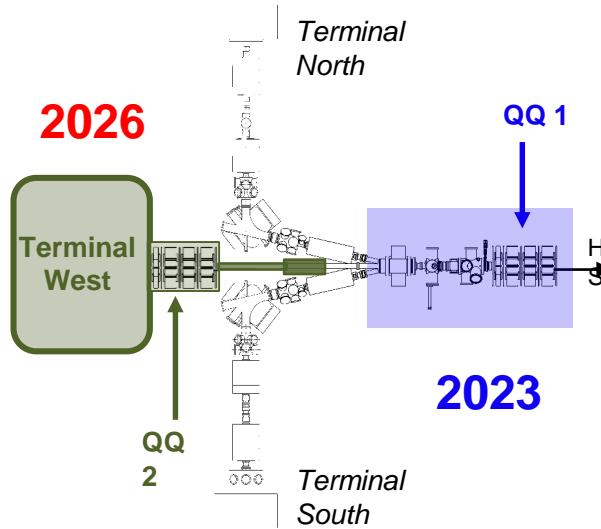
## 2020/2021



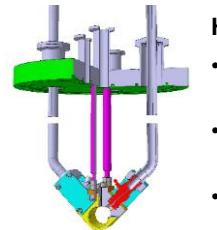
		FAIR		measured	
gas stripper	charge	ion species	I [emA]	I/1 mm*mrad (hor.)	[%]
N2	28	U	15,0	0,80	5,3
H2	28	U	15,0	2,90	19,3
N2	73	U	5,8	0,30	5,2
N2	73	U (-QQ)	5,8	1,20	20,9
H2	73	U	5,8	1,10	19,1
N2	26	Bi	14,2	1,00	7,0
H2	28	Bi	13,2	2,70	20,5
N2	68	Bi	5,4	0,53	9,8
H2	68	Bi	5,4	1,10	20,3
N2	-	Ta	-	-	-
N2	-	Xe	-	-	-
N2	10	Ar	7,1	5,50	77,9
N2	18	Ar	3,9	4,00	102,0
N2	6	C	3,5	0,50	14,2
N2	1	H (-30deg)	1,8	1,30	73,7
N2	1	H (-57deg)	1,8	1,00	56,7

# Further UNILAC-Upgrade I

## PRe Injector DEdicated for Uranium operation (PRIDE)

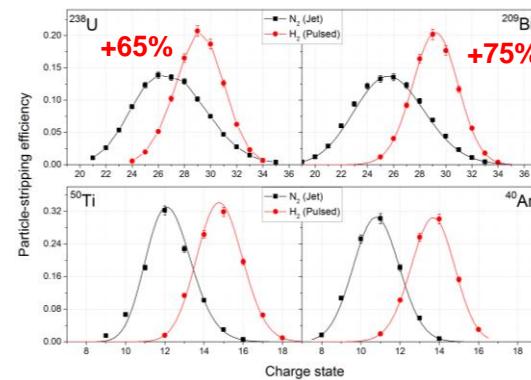


## Pulsed H<sub>2</sub>-Gasstripper 2024



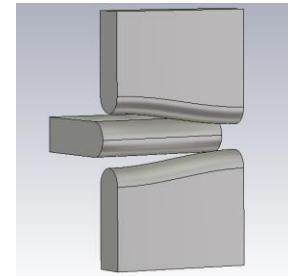
### Heavy ions (U, Bi):

- more narrow distribution
- increased stripping efficiency
- higher beam intensity

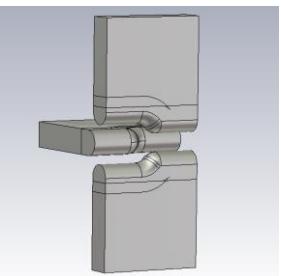


## High intensity heavy ion RFQ with high reliability

### sinusoidal



### trapezoidal



M. Vossberg, R. Brodhage, M. Kaiser, F. Maimone, W. Vinzenz, S. Yaramyshev,  
GSI, Darmstadt, Germany,  
DESIGN STUDIES FOR THE PROTON-LINAC RFQ FOR FAIR, IPAC'15 (2015)

### Schedule

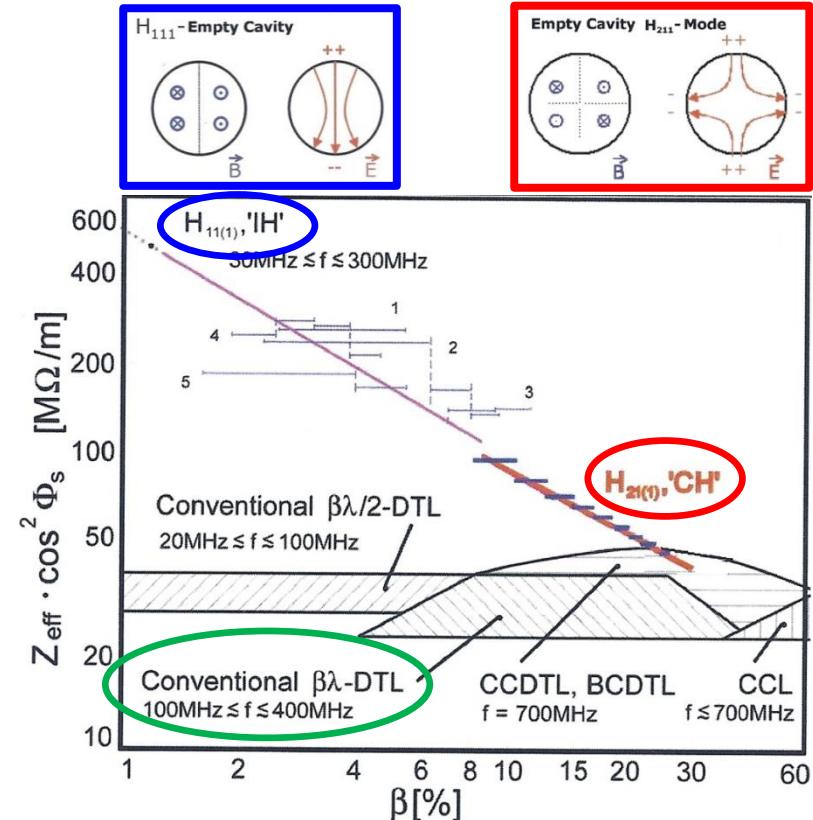
- 2019: Exchange of RFQ-electrodes
- 2020: Advanced Rf-conditioning
- 2020: U<sup>4+</sup>-operation
- 2022: Exchange of LEBT-QQ (back to 2016)
- ≥2023: Improved RFQ-electrode design (FAIR-req.)
  - lower RF-voltage (RF-power)
  - higher acceleration efficiency

FAIR: 15 mA U<sup>28+</sup> at 11.4 MeV/u:

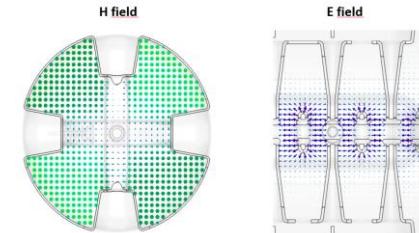
Required at RFQ entrance: **20 mA U<sup>4+</sup> (inside 250 μm)**

Low Z-gas stripping with improved heavy ion stripping efficiency: **+65% => 15 mA U<sup>28+</sup> (inside 1 μm)**

# H-Mode cavity-development



Drift tubes are alternating connected to “+” and “-” potential



## FAIR:

- high beam currents
- low repetition rate (max. 3 Hz)
- low duty factor (0.1 %, pulse length for SIS18 only 100 µs)

## “Super Heavy Element”:

- relatively low beam currents
- high repetition rate (50 Hz)
- high duty factor (100 %, pulse length up to 20 ms)

## “Material Science”:

- Heavy Ions ( $m \geq 200$ )
- High Beam Energy (up to 10 MeV/u)
- high repetition rate (50 Hz)
- Continuous Beam Energy Variation (1.5 – 10 MeV/u)

## FAIR:

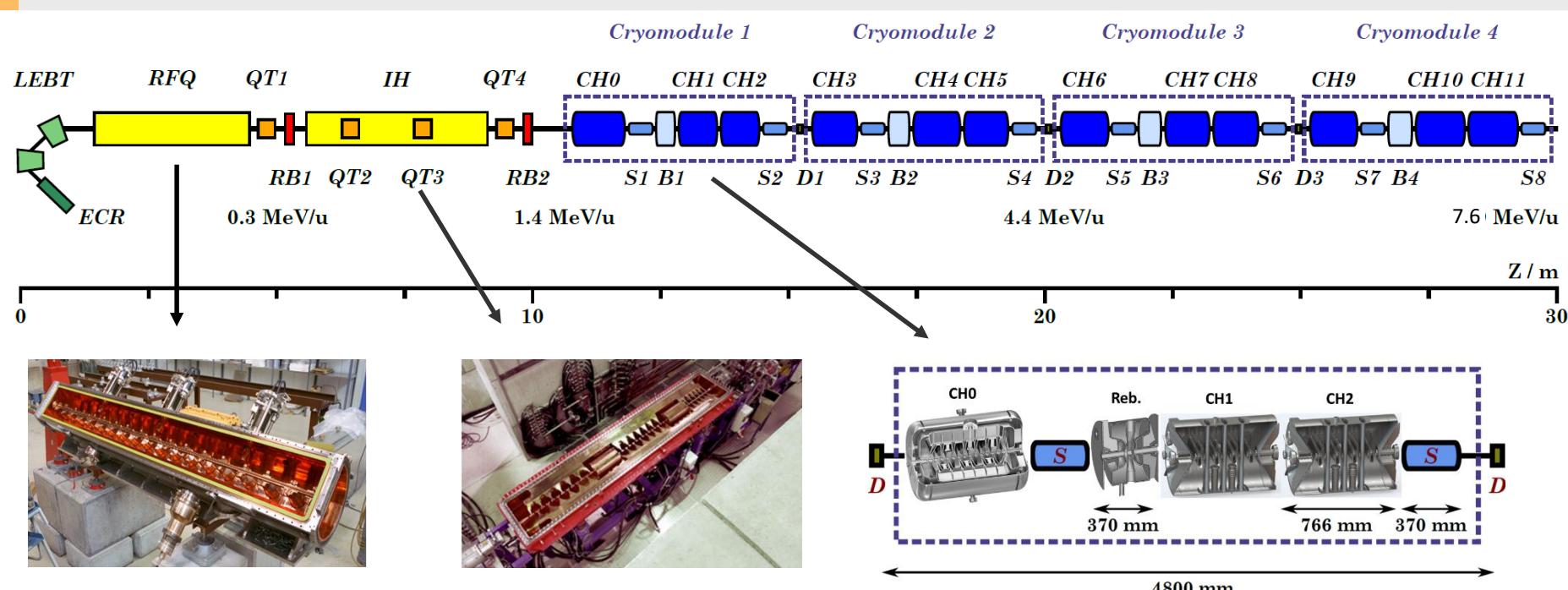
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- Heavy Ions ( $m \geq 200$ )
- High Beam Energy (up to 10 MeV/u)
- ~~– high repetition rate (50 Hz)~~
- ~~– Continuous Beam Energy Variation (1.5 – 10 MeV/u)~~



Design parameters sc cw-LINAC		
$A/q$		$\leq 6$
Frequency	MHz	216.816
Beam current	mA	$\leq 1$
Injection energy	MeV/u	1.4
Output energy	MeV/u	3.5-7.6
Length	m	20
CH cavities	#	12
Rebuncher	#	4
Solenoids	#	8

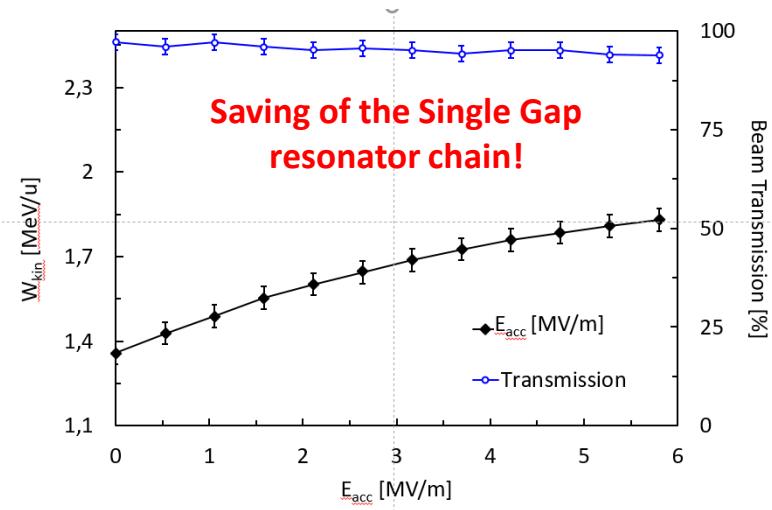
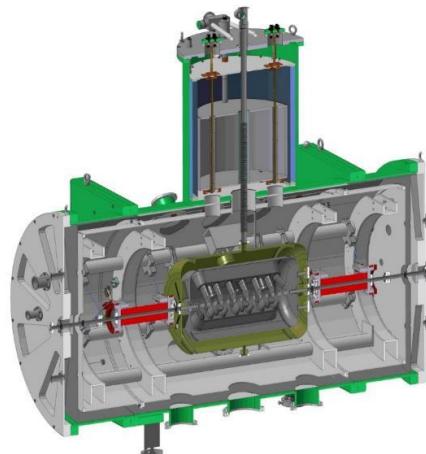
### Layout properties

- Short multigap CH cavities: length <1 m), transverse dimensions <0.5 m
- Modular construction: 4 cryomodules each with 3 CH, 1 buncher, 2 solenoids
- Compact Linac design ( $E_a \geq 7.1$  MV/m)

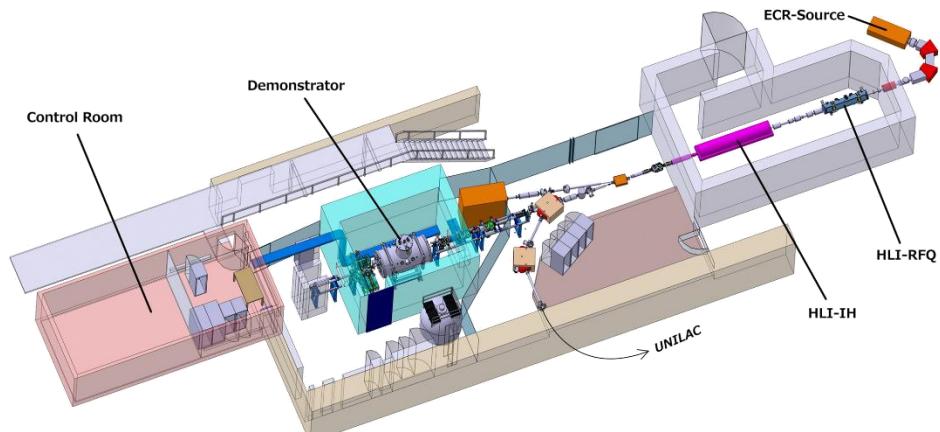
### Maximum energy per CM

Cryo Module	Output energy (MeV/u)			
	A/Z=8.5	A/Z=6	A/Z=3	A/Z=1
CM1	2.6	2.9	3.6	4.6
CM2	3.5	4.2	5.5	7.7
CM3	4.5	5.8	7.8	10.9
CM4	5.55	7.6	10.5	14.6
CM4 + CH12	6	8	11.4	15.6

# Former cw-Linac R&D



- First superconducting 217 MHz-CH-Cavity
- High  $E_{acc}$ -gradient up to 10 MV/m
- High quality factor → low RF-dissipation (<10W)
- Equidistant gaps → **continuous energy variation**
- 2017: Successful beam commissioning at GSI



Demonstrator at GSI-High Charge State Injector

# cw-Linac-Infrastructure



Setup of new Test Area



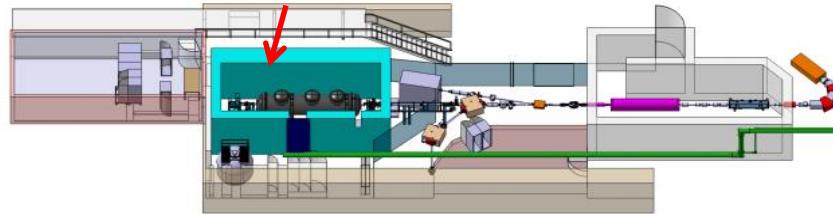
Link to STF (SeriesTest Facility)

## Infrastructure in Mainz:

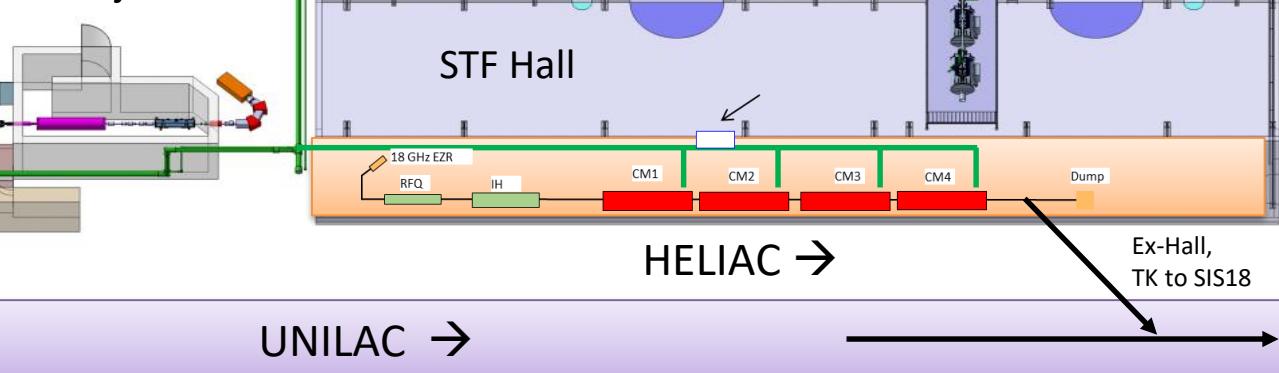
- Clean room environment
- High Pressure Rinsing
- Rf-test bunker



Advanced Demonstrator  
Testing Area



HLI Injector



# cw-Linac-Infrastructure



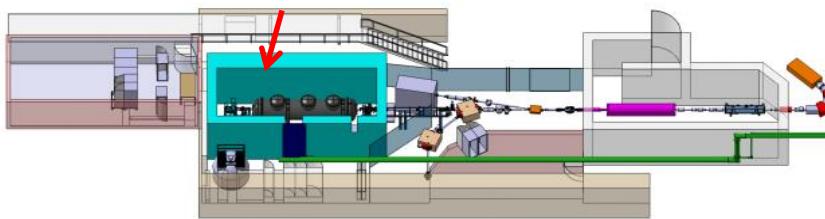
Setup of new Test Area

## Infrastructure in Mainz:

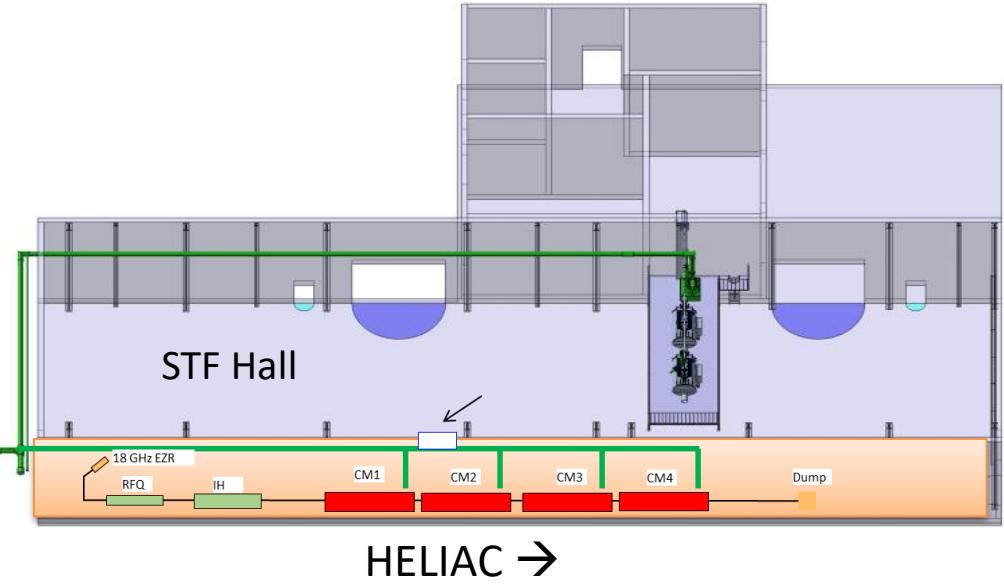
- Clean room environment
- High Pressure Rinsing
- Rf-test bunker

HEBT to UNILAC

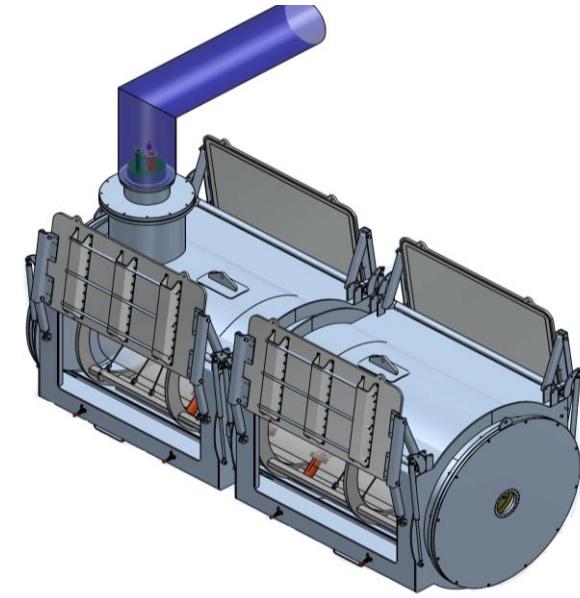
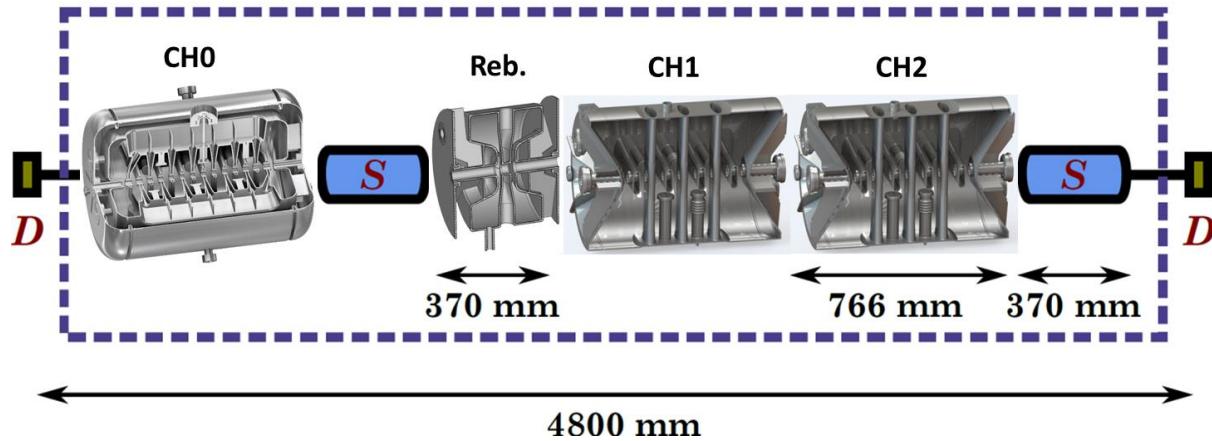
Advanced Demonstrator  
Testing Area



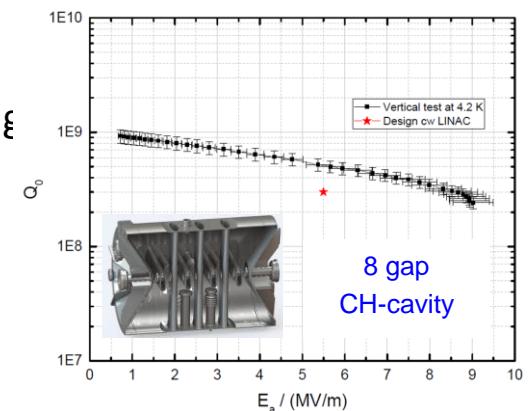
HLI Injector



## Standard cryomodule layout



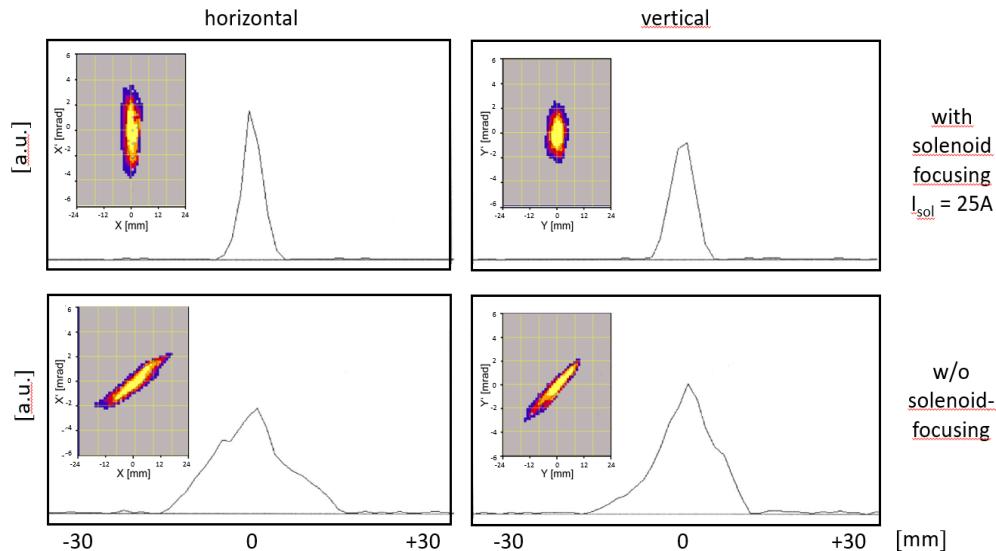
- New cryo module layout containing demonstrator CH cavity, 2 short CH cavities, 1 buncher and 2 solenoids
- Simplified cavity design (easier manufacturing & surface processing)
- CH1 & CH2 are already produced and tested
- cryostat delivery Q2/2021
- compact linac design for or higher A/q (=8.5)



# Test of cw-Linac Advanced Demonstrator

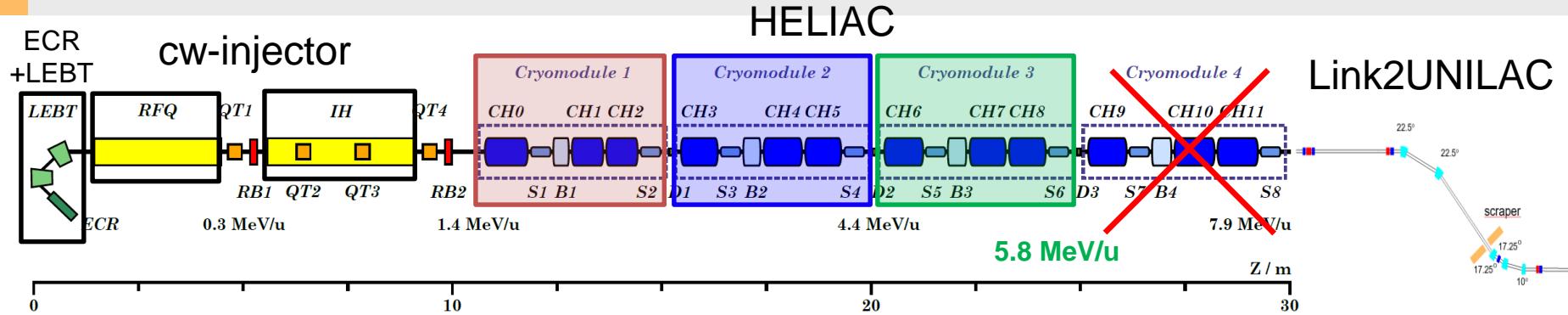
## - first HELIAC cryomodule -

### Ar<sup>8+</sup>-beam commissioning of superconducting solenoids



July 2021

# cw-LINAC „basic approach“



normal conducting 25%-injector Linac

- ECR + LEBT
  - 18 GHZ-ECR
  - LEBT (prelim. layout)
- cw-RFQ
  - former HLI-RFQ
- cw-IH-DTL (tendering: Q1 2021)
- transport sections, etc.
  - MEBT, Matching Line, HEBT (Quads, Dipole)
  - cw-Rebuncher, debuncher
- High power Rf-ampl. (RFQ, IH, buncher) (reused)
- Other supply systems
  - Power supplies (LEBT, MEBT, HEBT)
  - beam diagnostics, vacuum system, controls

2026

superconducting cw-Linac

- CM1 (PoF3)
  - CH1 tested & CH2 tested
  - Rebuncher cavity ordered
  - Cryostat ordered
  - Solenoids ordered
  - 4 rf amplifiers ordered
  - aux. comp. (couplers, tuner, BPM, LLRF)
- CM2 (PoF4)
  - CH3-5 specified, ordering (tendering/Q3 2021)
  - Re-buncher cavity ordered
  - Cryostat ordered
  - Solenoids, rf Amplifiers, aux. components
- CM3 (BmBF)
  - CH6-8 specified, ordering (tendering/Q2 2021)
  - Re-buncher, Cryostat, Rf Amplifiers, ...
  - Solenoids

# cw-Linac: Timeline

**Q4/2022**

CM1 (Advanced Demonstrator) beam test at Test Area

**Q2/2024**

**Linac-Tunnel (@SH2/3) ready for installation of components**

**Q3&4/2024**

ECR and LEBT commissioning @ Linac-tunnel

**Q4/2024**

CM2 beam test at Test Area

**Q1/2025**

RFQ commissioning @ Linac tunnel

**Q2/2025**

cw-IH-DTL commissioning @ Linac tunnel

**Q3/2025**

Matching Line & CM1 commissioning

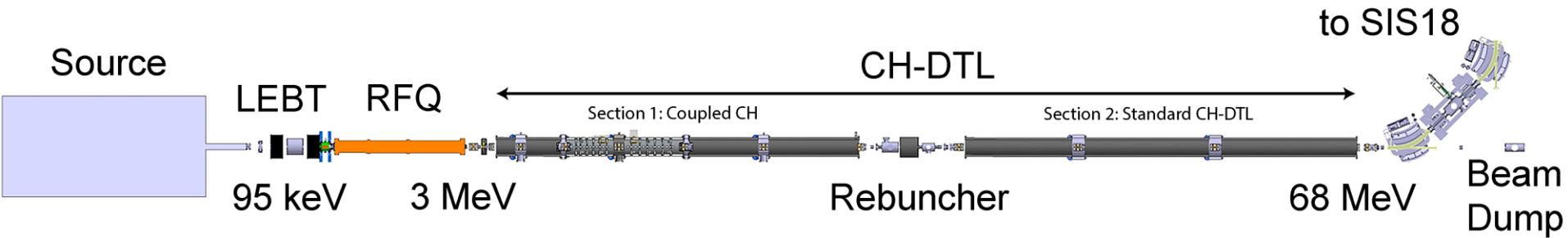
**Q4/2025**

CM2 commissioning (and CM3 beam at Test Area)

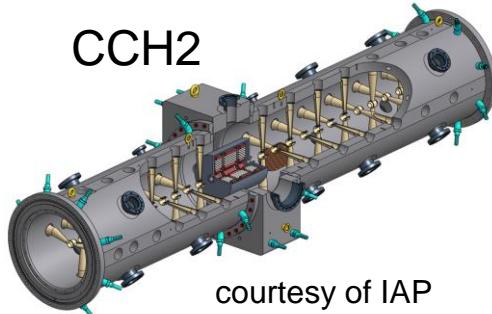
**Q1/2026**

**CM3 & HEBT to UNILAC commissioning**

*@Additional schedule for test activities at HI-Mainz*



Beam Energy (MeV)	68
Beam Current (mA)	35 - 70
Beam Pulse ( $\mu$ s)	36
Repetition Rate (Hz)	4 (2,7)
Protons per pulse	$7 \cdot 10^{12}$
Frequency (MHz)	325.224
Norm. Emittance at output ( $\mu$ m)	4.2
Momentum Spread	$\leq \pm 10^{-3}$
Beam Loading (peak) (MW)	4.9
RF Power (peak) (MW)	2.2
Klystrons (3 MW Peak Power)	7
Solid State Amplifier (50 kW/180kW)	3
Total Length (RFQ + CH)	$\approx 27$ m



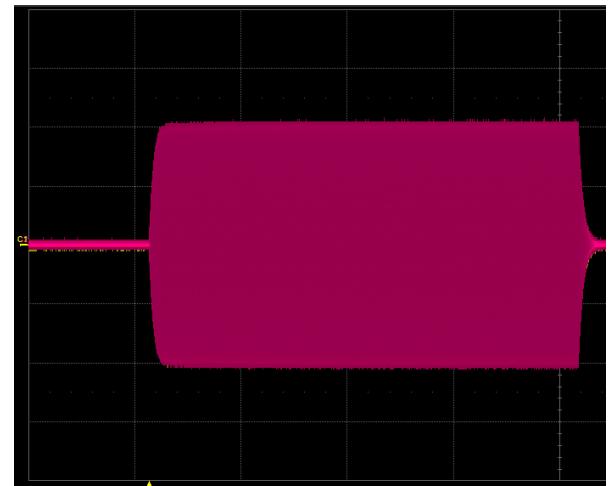
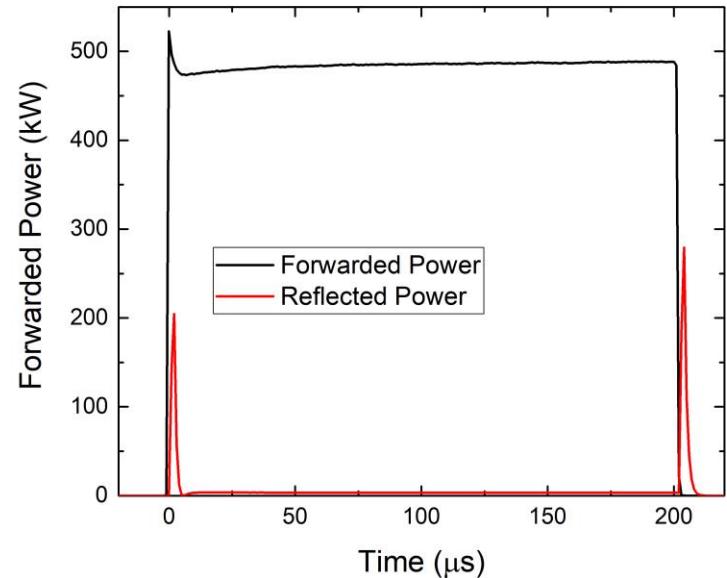
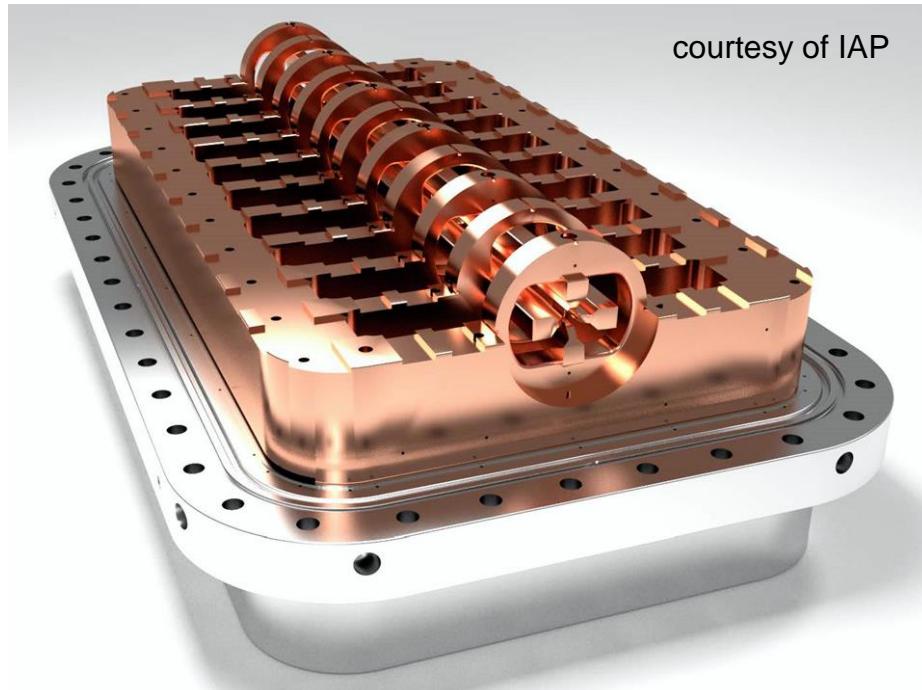
### Rf-Coupled Crossed-bar H-Cavities

- reduce number of klystrons
- reduce place requirements
- profit from 3 MW klystron development
- avoid use of magic T's
- reduce cost for rf-equipment

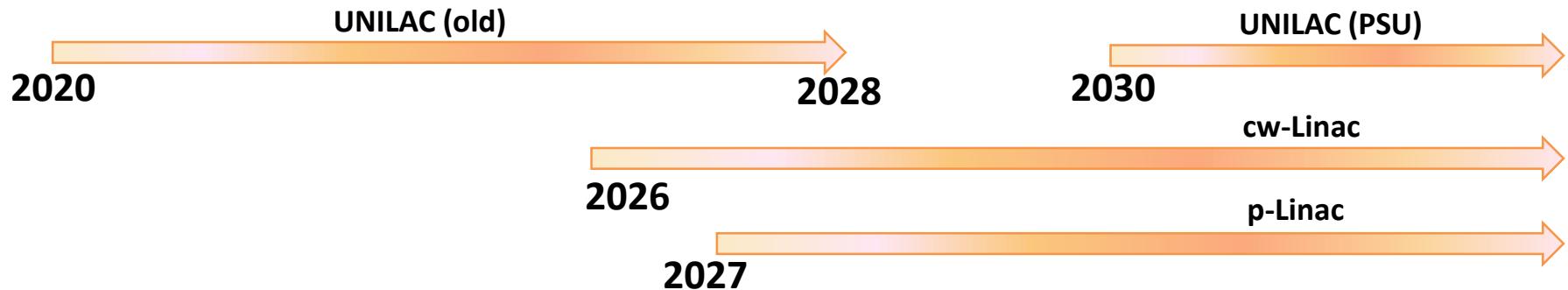
2.45 GHz ECR source generating 100 mA of 95 keV protons (CEA)  
 LEBT & diagnostics chamber:  
 faraday cup / allison scanner / wien filter (CEA)  
 ladder 4-Rod RFQ with chopper and a beam dump in front  
 Six normal conducting crossbar cavities of CCH and CH type aranged in two sections with intermediate diagnostic section (IAP)

# Ladder RFQ prototype

05/2016 – high power tests @GSI  
500 kW @ 2 Hz / 200  $\mu$ s



# Injector Linac schedule



**UNILAC, essentially as it is currently available ( $\leq 2028$ )**

- No high duty factor operation at UNILAC after...
  - Poststripper-Rf-Upgrade => cw-Linac  $\geq 2026$

**UNILAC, with replaced poststripper ( $\geq 2030$ )**

- no availability during installation and commissioning phase ( $\geq 18$  months)

**FAIR-p-Linac ( $\geq 2027$ )**

- no availability during installation and commissioning phase
  - UNILAC as medium intensity injector Linac for proton beams

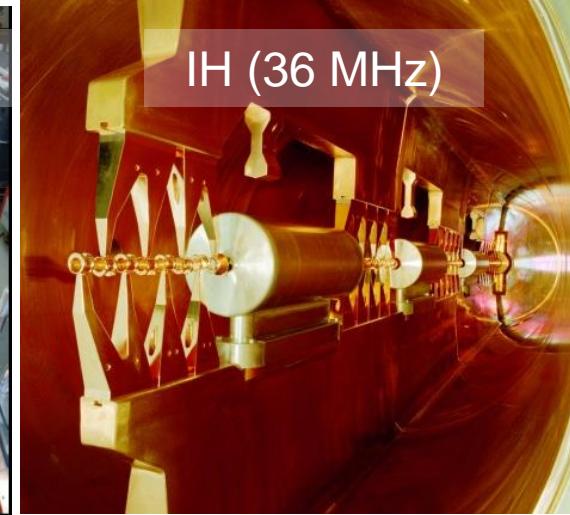
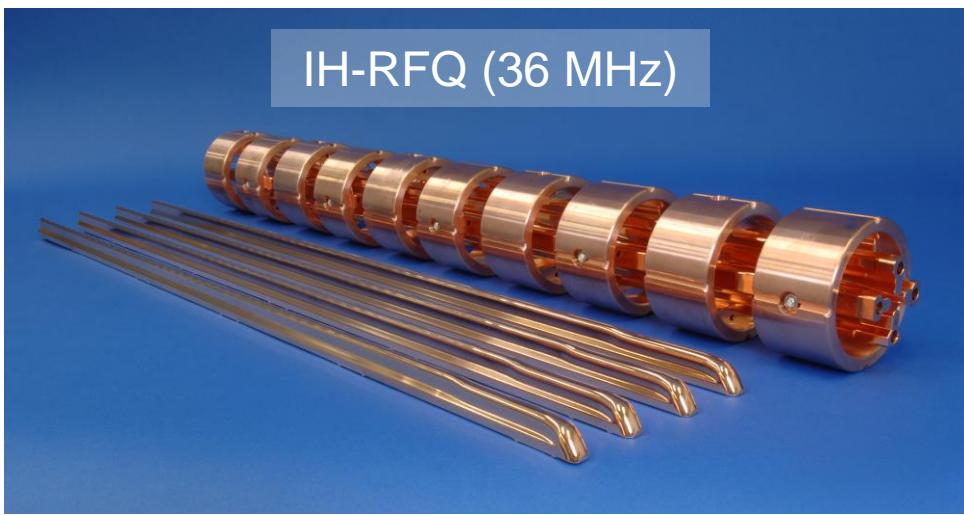
**cw-Linac ( $\geq 2026$ )**

- no availability during installation and commissioning phase
  - UNILAC as high duty factor (25%) heavy ion Linac (FAIR-0)

# Summary&Outlook

- Development of modern and efficient H-mode Rf-cavities contribute decisively to the reduction of size and costs of HI-Linacs
- In collaboration with Goethe University Frankfurt (IAP) various HI-Linac projects (e.g. GSI-HSI-Linac, HIT-, MIT-Linac, ...) have been successfully carried out at GSI over the last 30 years on the basis of these developments.
- FAIR-UNILAC-Upgrade I (2014-2016): 11 emA, U<sup>28+</sup> at 1.4 MeV/u
- FAIR-UNILAC-Upgrade II (2019 - 2026) : Aiming for 15 emA, U<sup>28+</sup> at 11.4 MeV/u
- The GSI UNILAC provides for high current proton beam in routine operation ( $\approx$ 1.5 emA)
- Normal conducting C(C)H cavities, as well as novel ladder RFQ are applied in the FAIR p<sup>+</sup>-Linac (68 MeV, 35 emA)
- After start of PSU-installation (new short pulse operated ALVAREZ-DTL): No high duty factor beam available anymore!
- cw-Linac R&D: Design acceleration gain was achieved with heavy ion beams even above the design mass to charge ratio at full transmission and maximum available beam intensity
- Beam quality was measured as excellent in a wide range of different beam energies, confirming advanced beam dynamics design
- New HELIAC-design could provide beam acceleration for a wide range of different ions (protons to uranium), featuring the ambitious GSI-user program, while the GSI-UNILAC is upgraded for short pulse high current FAIR-operation
- A basic cw-Linac approach (3 CM each with 4 CH-cavities, limited to 25% duty factor) is envisaged to be built and commissioned until 2026

# Thank you for your attention



My thanks go to all collaborators and colleagues who have contributed to the far-reaching developments of the last years, especially from GSI (accelerator area), HIM and Goethe University Frankfurt (Institute of Applied Physics).