



**HEIDELBERG**  
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# Review of spill structure enhancements at HIT and other ion therapy facilities

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Accelerator Seminar, GSI Darmstadt, 3<sup>rd</sup> December 2020



## Abstract:

Ion beam therapy facilities are mostly based on synchrotrons and different slow extraction methods are used to produce a "DC-like" beam feeding the raster scan systems to apply the pre-planned dose distributions to the patients. At HIT the RF knockout method developed by HIMAC in Japan was installed and continuously enhanced since the patient treatment started in 2009. Several steps like the "Dynamic Intensity Control" based on feedback mechanism will be reviewed. In addition, the developments at other ion beam facilities - CNAO in Italy, MIT in Marburg and MedAustron in Austria - will be described, partly based on the Betatron method proposed in the PIMMS study twenty years ago. The experiences after more than ten years of operation as well as the next development steps planned within the EU funded IFAST initiative will be reported.

# OUTLINE

- Introduction
- A short view back into history
- A little bit of slow extraction theory
- RF-KO system at HIT, Intensity feedback loop (“DIC”) and further enhancements under investigation
- Betatron core implementation at CNAO including extensions
- Comparison
- Acknowledgements

# Introduction - The Heidelberg Ionbeam Therapy facility

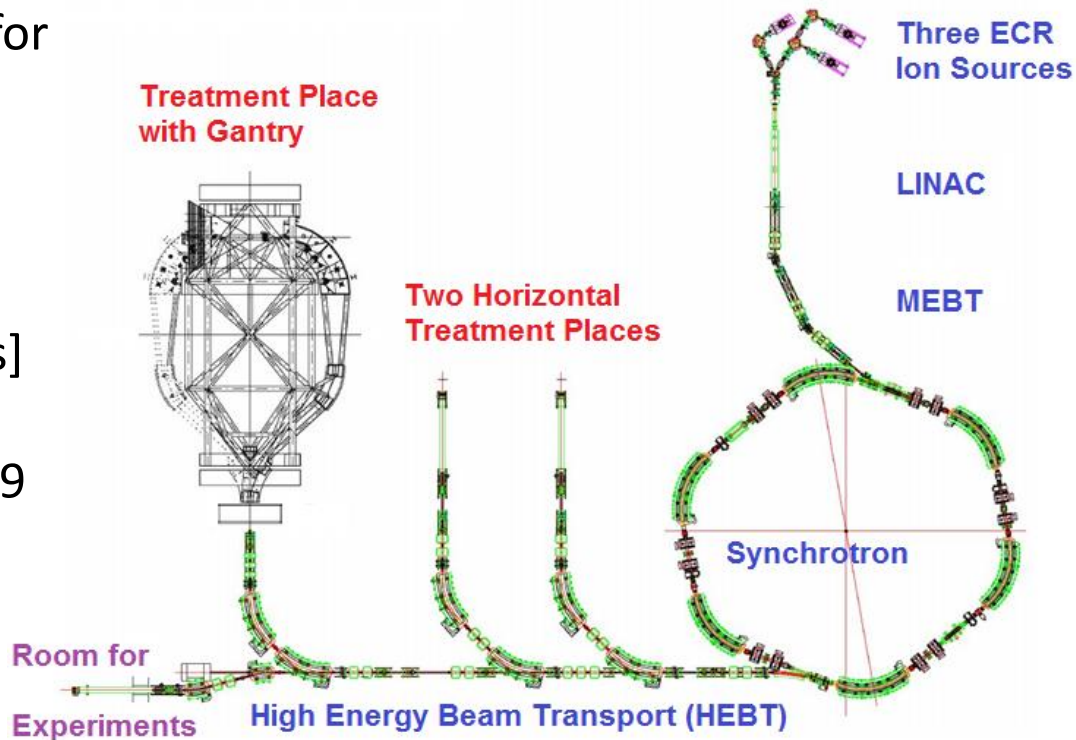
Dedicated Accelerator complex for tumor treatment with:

- p and He beams up to 230 MeV/u
- C beams up to 430 MeV/u [higher energies for experiments]

Patient treatment started in 2009  
(Gantry: 2012)

Currently ~ 700 patients/year  
(> 600 patients in 2020)

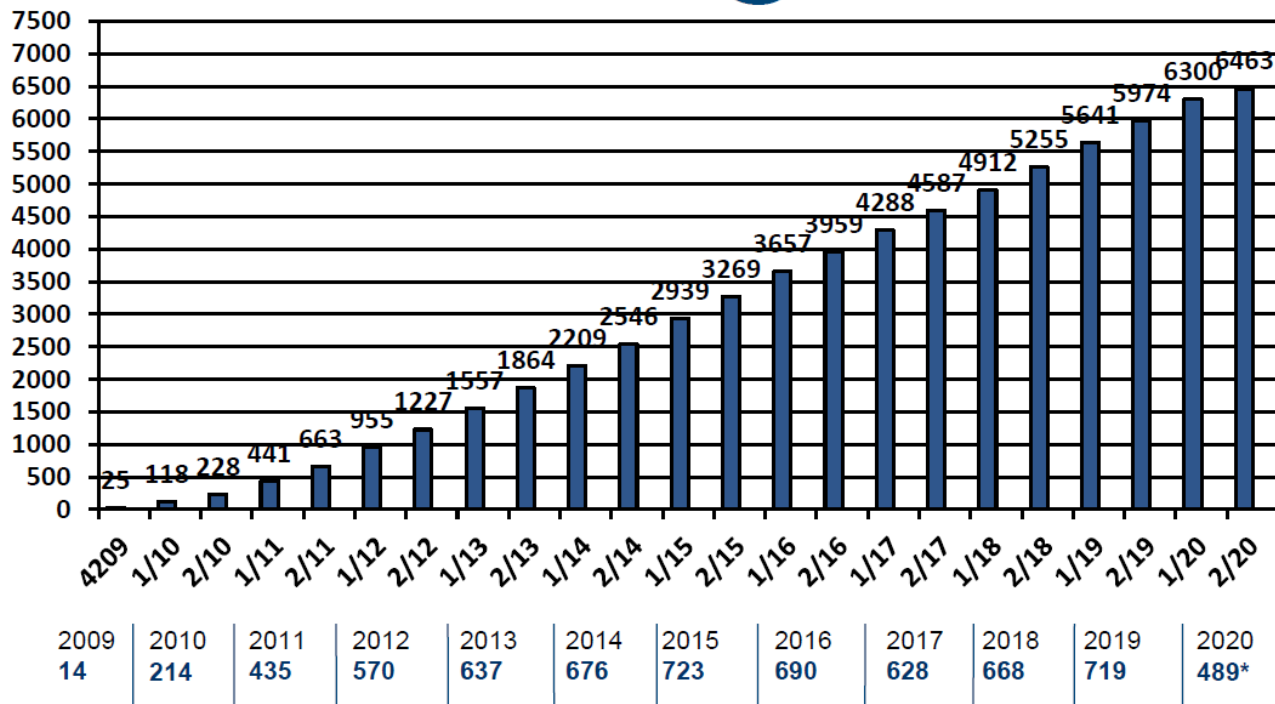
*Total: > 6500 patients treated*



# Introduction - The Heidelberg Ionbeam Therapy facility

## Patients @ HIT

Long-term  
Statistics

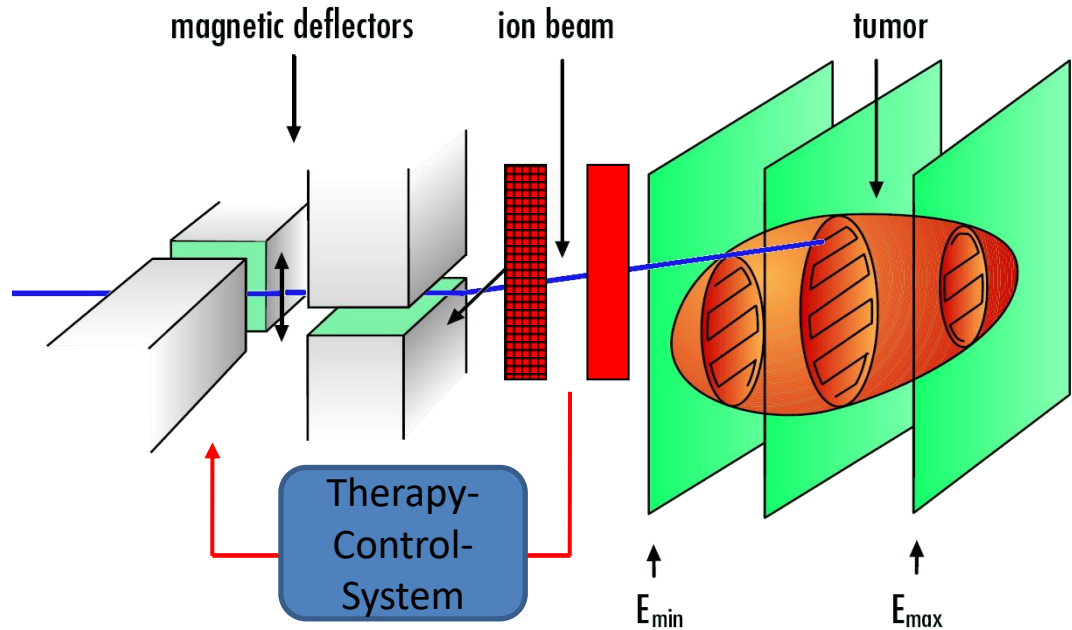


\* bis 30.09.2020



# Introduction - Dose delivery by raster scan method

- At HIT the *raster scan* method is used
- Tumor is irradiated slice-by-slice and spot-by-spot
- Scanning process needs ~milliseconds per spot
- Beam spill of several seconds is needed
- Position and intensity is measured, the scanning velocity is adapted



# Introduction – the beam “wish list”

- Beam position:  $\pm 0.5$  mm
- Beam spot: 2D-Gaussian  $\pm 15\%$  FWHM
- Intensity:
  - „well-tempered“
  - triggered extraction for breath hold dose delivery
  - spill pause function
  - dynamic intensity control  $\sim 1$  ms
  - higher intensities:  $\sim 10^{12}$  (p),  $\sim 10^{10}$  (C) per spill for radiosurgery and multi-energy and/or breath hold dose delivery

From: T. Haberer, Slow Extraction  
Workshop, 2016, Darmstadt, Germany

# Introduction – Challenges for a medical application

- Medical application!
  - High reliability
  - Integration into the medical product
  - Risk management
- Be faster – and keep the accuracy!
  - Check before any new implementation:
    - ✓ Beam position and width
    - ✓ 2D dose homogeneity (radiographic films)
    - ✓ 3D dose distribution (patient plan verification)
    - ✓ **No. of interlocks during treatment**





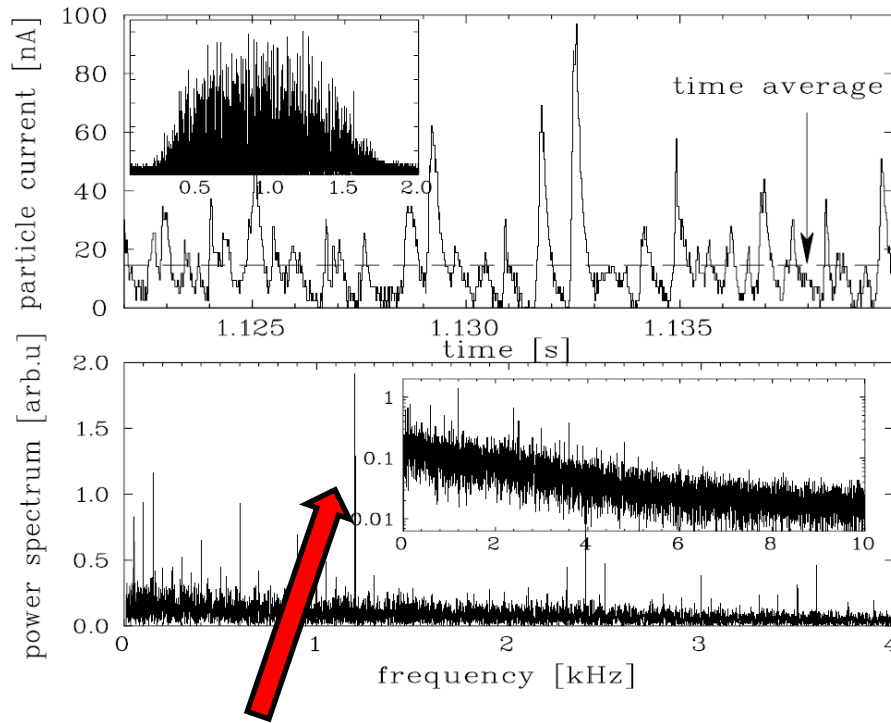
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# A view back into history – SIS18 in the 90ies

USA

From: A. Peters et al., BIW 1998, Stanford,



Early measurements done at SIS18 using the CCC detector with high current Neon beams showing strong spill modulations by power supply ripples (before major modifications by Breitenberger et al. short time later) –  
**Max/Avg. > 6!**

Slow extraction method: fast quadrupole – driving the beam in the 3<sup>rd</sup> order resonance

# A view back into history – SIS18 in the 90ies

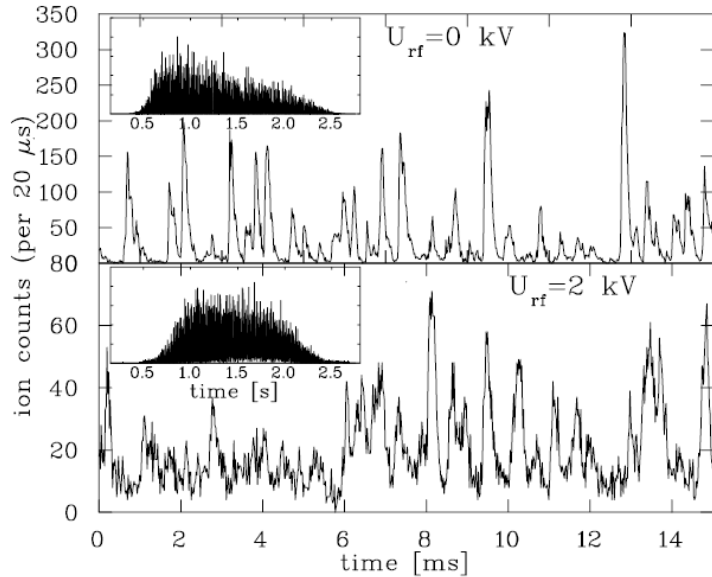


Figure 1: Typical time structure of a spill extracted by tune variation without bunching (top) and **improvement by a 2 kV bunching voltage (bottom)**. The full spill-signal of the 300 MeV/u  $C^{6+}$  beam is drawn in the insert.

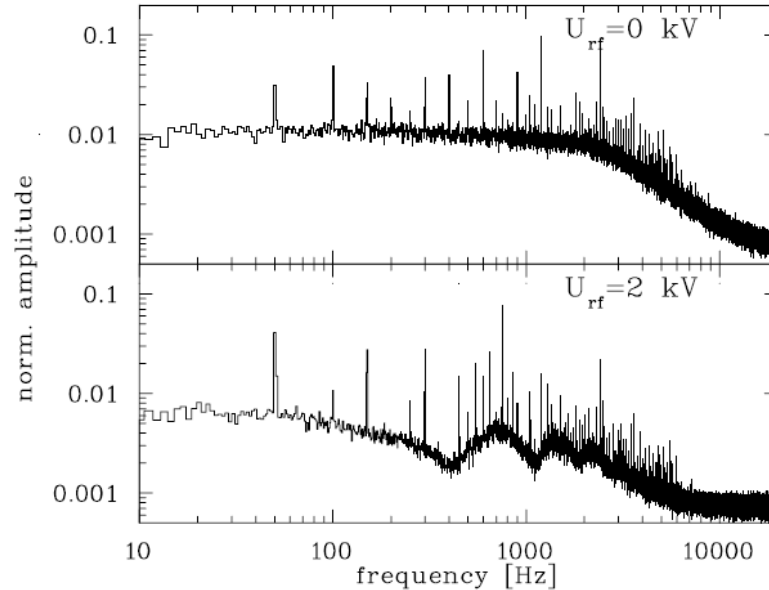


Figure 2: Fourier transformation of the signals displayed in Fig.1 averaged over 10 Spills; without bunching (top) and with bunching (bottom).

From: P. Forck, H. Eickhoff, A. Peters, A. Dolinskii, Paper at EPAC 2000, Vienna, Austria

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# A little bit of theory - introduction

Slow extraction methods:

## ❖ Moving the resonance

- Probably the first method ever used. The tune of the machine is changed by a **quadrupole** so as to move the resonance across the beam. (“not recommended”) – **A** –

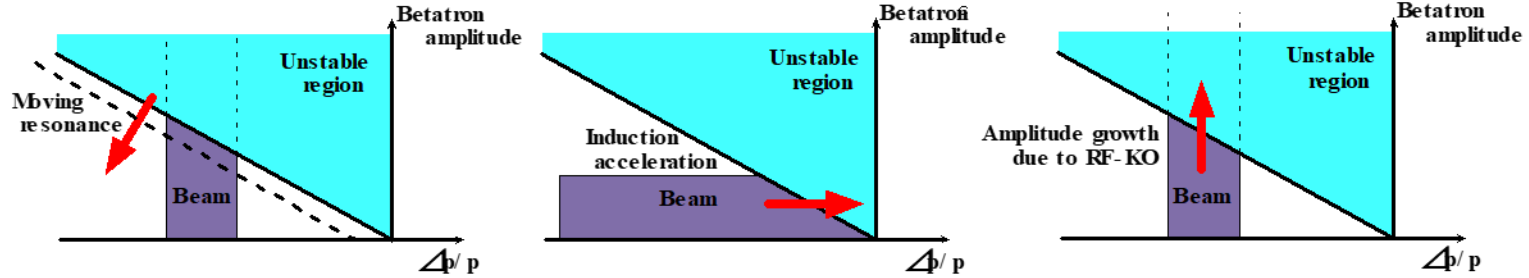
## ❖ Moving the beam

- Constant ion optics in the synchrotron
- **Amplitude driven, constant separatrix** → the beam is excited by **transverse stochastic noise**, so that its betatron amplitudes grow. (“quick to respond”) – **B** –
- **Momentum-driven** → the beam is accelerated towards the stationary resonance e.g. by a **betatron core** (“having a large inductance it is not ultra-fast to respond”) – **C** –

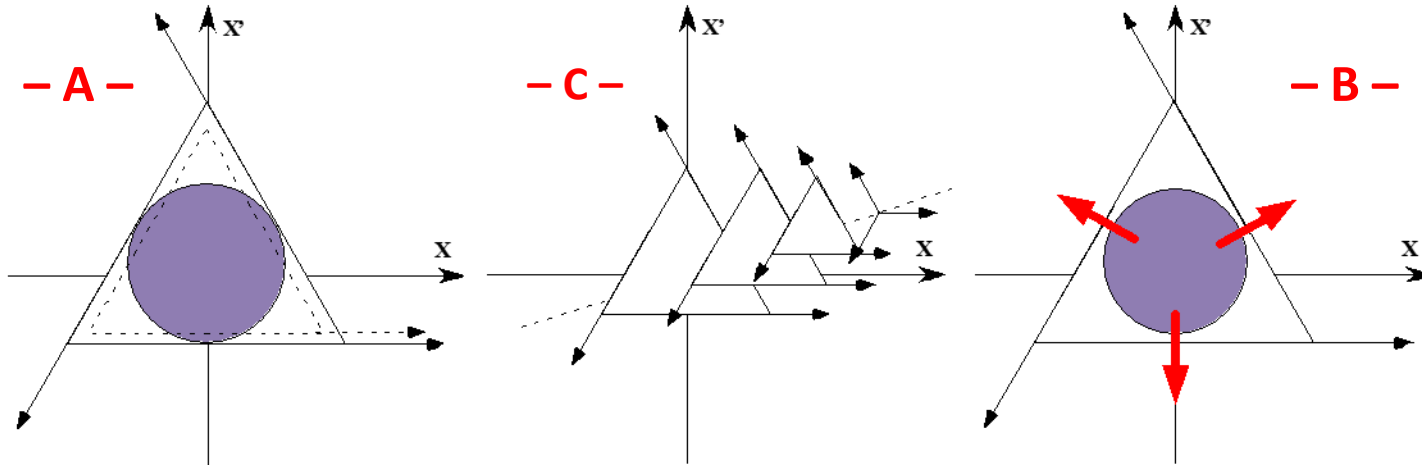
From: P. Bryant, CAS 2017, Erice, Italy

# A little bit of theory - introduction

Steinbach diagrams



Separatrix view



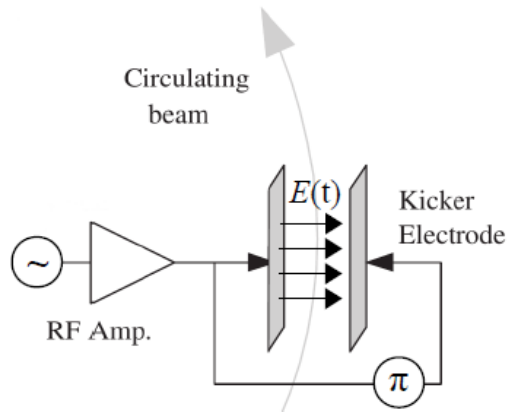
From: K. Noda, NIM A 374 (1996)

# A little bit of theory – RF-KO method

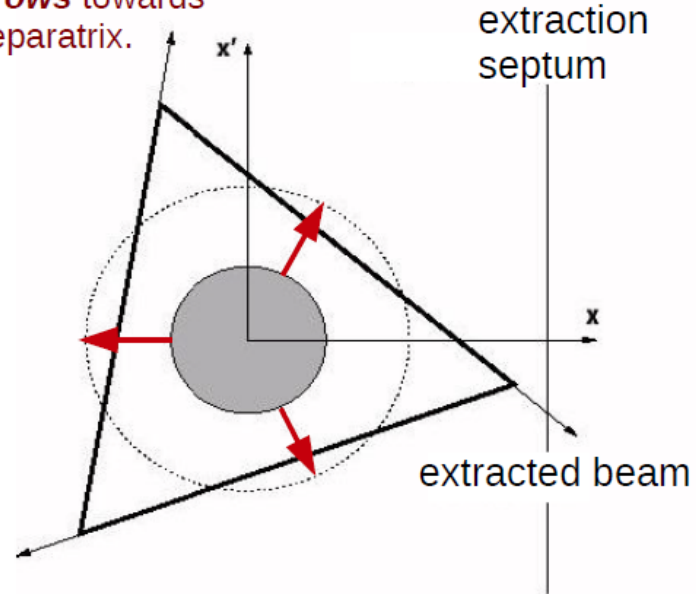
(Transverse) RF-Knock-Out method:

Excite horizontal betatron motion

Horizontal RF-kicker electrode  
~ in sync with horizontal particle tune.



particle emittance  
**grows** towards  
separatrix.

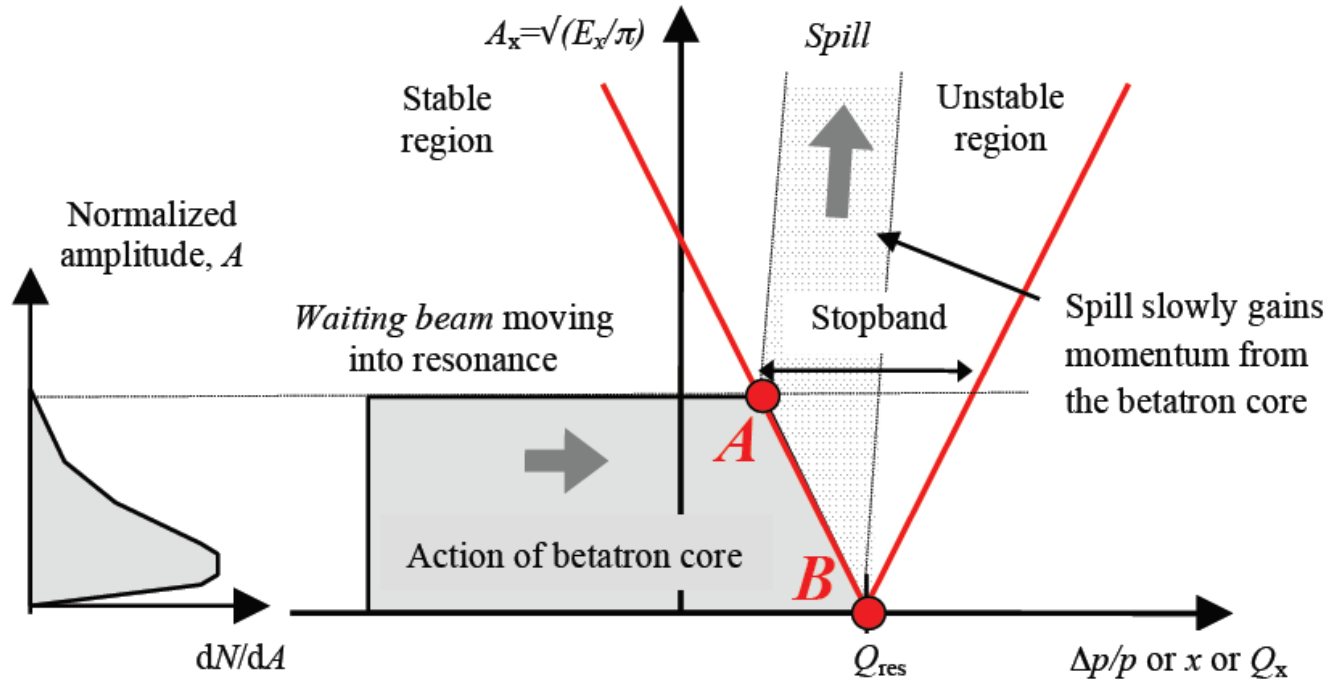


Albrecht, PhD, 1996

From: C. Krantz, this seminar, April 2019

# A little bit of theory – betatron core extraction

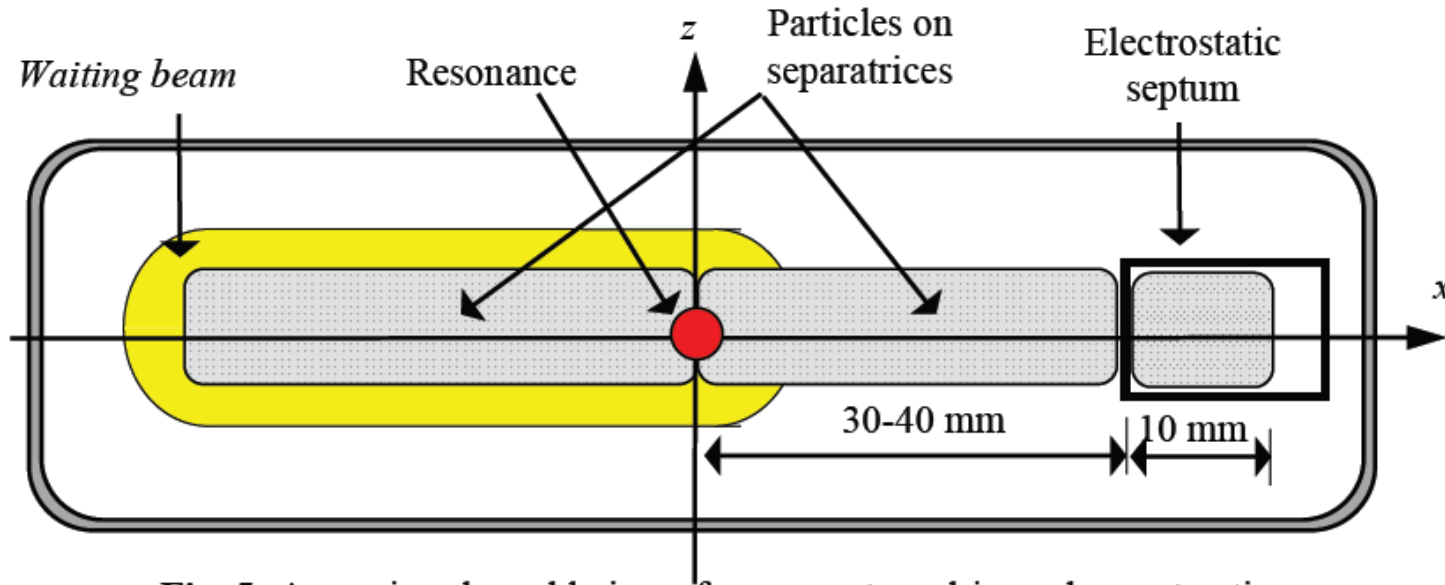
From: P. Bryant, CAS 2017, Erice, Italy



**Fig. 3:** An example of a Steinbach diagram for a momentum-driven slow extraction



# A little bit of theory – betatron core extraction



**Fig. 5:** A quasi-real-world view of a momentum-driven slow extraction

From: P. Bryant, CAS 2017, Erice, Italy

# A little bit of theory – betatron core extraction

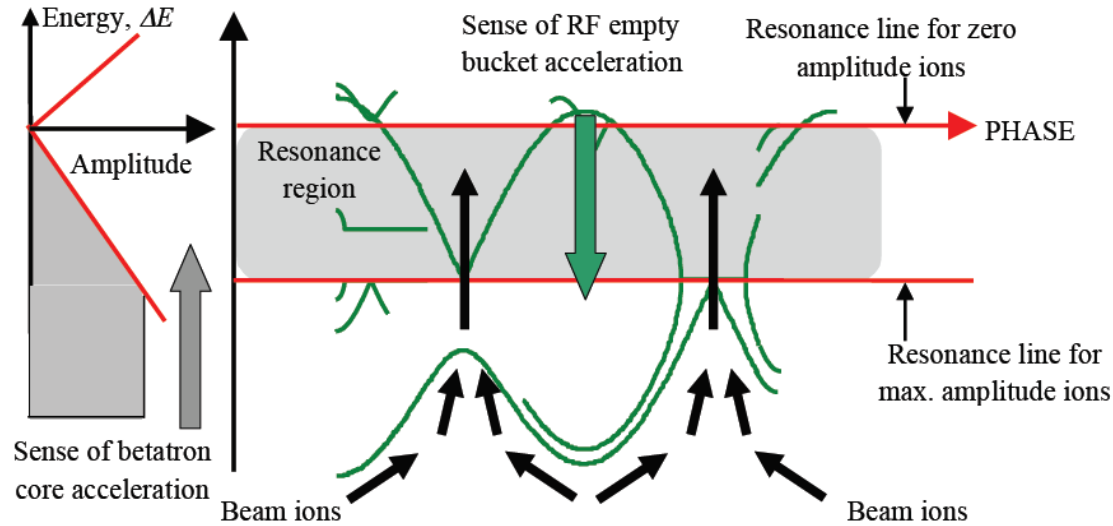
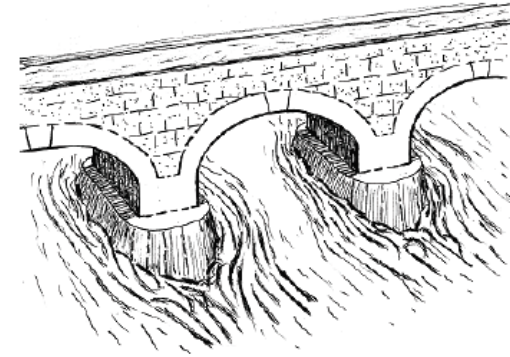


Fig. 26: Empty-bucket channelling



The bridge analogy to empty-bucket channelling

From: P. Bryant, CAS 2017, Erice, Italy

# Precision beams for

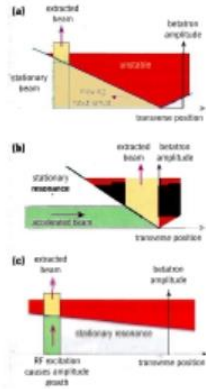


Fig. 1 – how a particle beam can be moved into the unstable region of a resonance for extraction.

CERN is host to the Proton-Ion Medical Machine Study (PIMMS), a multinational collaboration that is looking at how particle physics can benefit medical treatment.

Increased life expectancy goes hand in hand with support from science. At present, about one in three of us will have an encounter with cancer and, in developed countries, about one in eight will have this treated by a linear accelerator.

Conventional accelerator-based treatments use spread-out photon or proton beams collimated to the tumour shape. However, some tumours are more radio-resistant while others have complex shapes and are lodged around vital organs such as the optic nerve.

For these requirements of higher radiobiological efficiency and higher precision, the next generation of hadron therapy accelerators are arming themselves with light ions (probably carbon) and

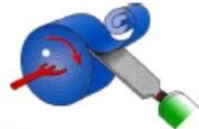


Fig. 2 – the quadrupole driven extraction of figure 1(a) is analogous to turning a piece of wood on a lathe.



Fig. 3 – the acceleration driven extraction of figure 1(b) is analogous to a different kind of wood turning, with shavings from all radii.

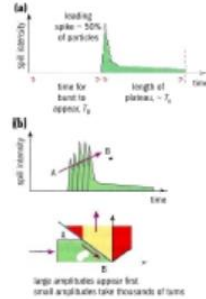


Fig. 4 – acceleration-driven extraction mixes different initial amplitudes, the spikes becoming blurred and the resultant beam more smooth.

high-precision voxel (volume pixel) or raster scanning techniques that maintain millimetre precision over complex volumes.

The expertise of accelerator labs like CERN helps point the way to further progress in this fast-growing applications area of particle physics. For example, the accelerator has to deliver the beam smoothly and controllably. Resonant slow extraction can be used from a synchrotron, but how can the legendary sensitivity of the spill be stabilised?

Figure 1 shows how a beam can be moved into the unstable region of a resonance for extraction. Scenario (a) is the classic quadrupole-driven extraction that “pushes” the resonance across the beam. Scenario (b) shows the acceleration-driven extraction (used successfully at CERN’s LEAR low-energy antiproton ring) that instead moves the beam across the resonance. Finally, scenario (c) (from Japan) blows up the oscillation amplitudes until the particles reach the resonance.

The quadrupole-driven extraction (a) is analogous to turning a piece of wood on a lathe, as illustrated in figure 2. However, in particle extraction the “wood” shaving is more important than the remaining wood. The wood turns about one million times to com-

# hadron therapy

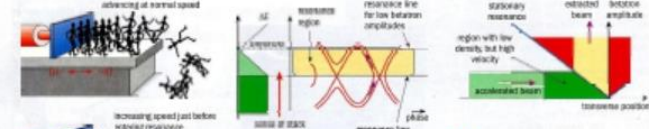


Fig. 5 – illustrating the technique of “front-end acceleration”. Victims on a shaking cliff being slowly pushed towards the edge by a ram will fall randomly, but if ordered to take a running jump, their increase in velocity compared to the floor movement makes their lemming-like exodus more uniform.

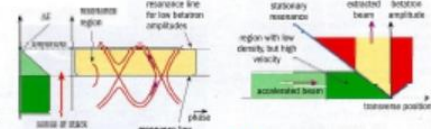


Fig. 6 – if the longitudinal phase space between resonance and beam is partially blocked by radio-frequency “buckets” (stable areas in phase space), then the beam must dodge round them, rather as the water in a river rushes more quickly past the piers of a bridge.

Fig. 7 – a suitably modified version of the extraction scheme of figure 1(b).

plete the extraction and the resultant water-this shaving is easily destroyed by the slightest vibration.

With this classic technique, a sharp movement between the beam and the resonance for particles with a given amplitude leads to a burst of particles in the spill with a leading peak and a flat plateau. The time needed for this burst to appear depends on the initial oscillation amplitude. The first remedial step is to adopt acceleration-driven extraction, illustrated in figure 3 by analogy to a different kind of wood turning. In this case, the shaving is composed of wood from all radii. By mixing different initial amplitudes, the spikes are blurred. Figure 4 shows the resultant smoothing effect.

The next remedial step – “front-end acceleration” – is more active. Imagine a crowd on a shaking cliff being slowly pushed towards the edge by a ram (figure 5). The victims will fall randomly, but if ordered to take a running jump, their increase in velocity compared to the floor movement would stabilise them and the lemming-like exodus would be more uniform.

This can be done with a slow extraction and has been demon-

strated in the CERN proton synchrotron. If the longitudinal phase space between resonance and beam is partially blocked by radio-frequency “buckets” (stable areas in phase space), then the beam must dodge round them, rather as the water in a river rushes more quickly past the piers of a bridge (figure 6).

To accelerate the beam, a betatron core is an ideal choice for a smooth spill and has the great advantage that all other parameters in the machine can be kept constant during the extraction. These refinements modify the extraction of figure 1(c) into figure 7.

CERN is hosting and supporting PIMMS (Proton-Ion Medical Machine Study), where these and other ideas are being developed. PIMMS is a fruitful collaboration between the national organizations Med-AUSTRON in Austria, Onkologie 2000 in the Czech Republic and the TERA Foundation in Italy. The study group has also benefited from close contacts with the GSI laboratory, Darmstadt, where beams of carbon ions are already being used for therapy.

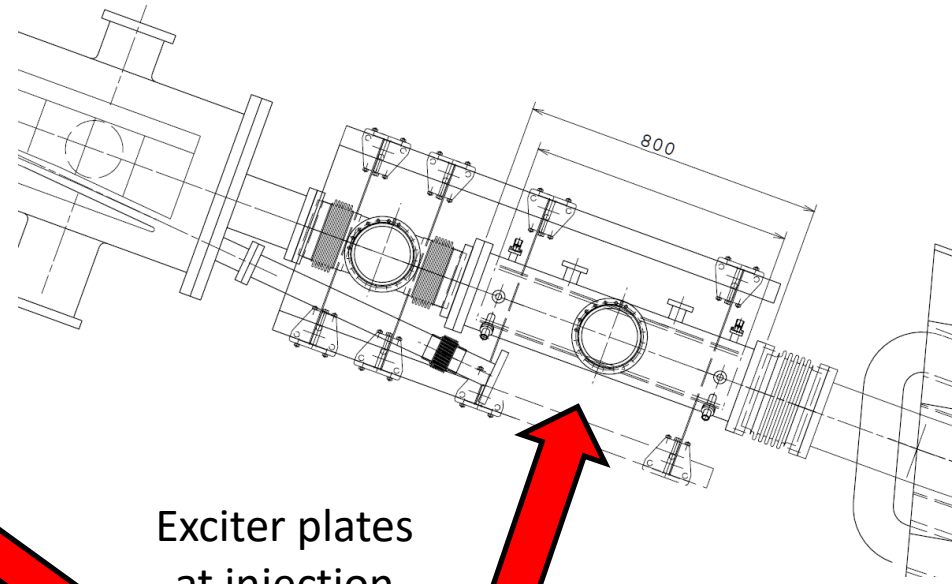
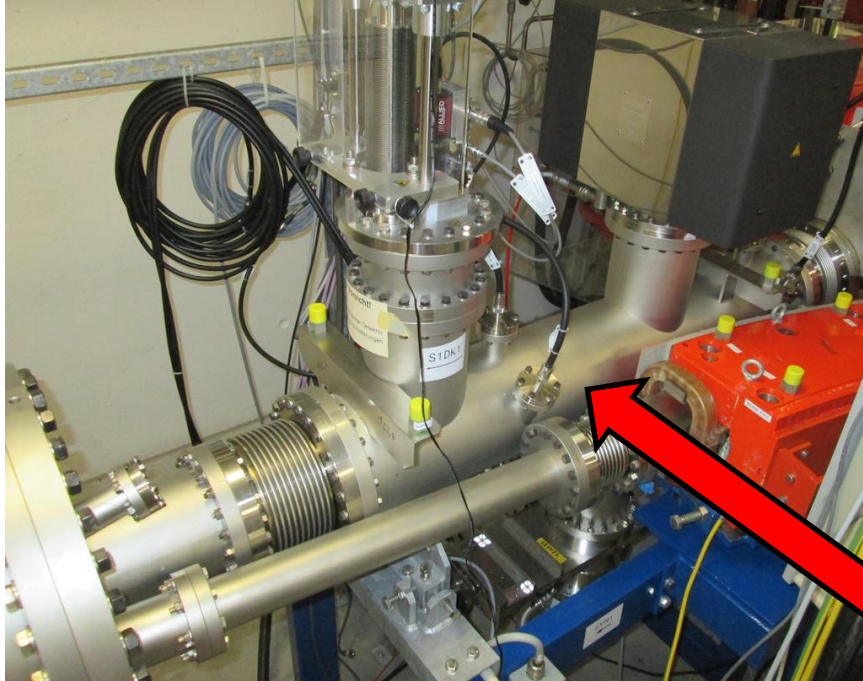
Philip Bryant, CERN.

From: P. Bryant, CERN Courier, Oct. 1998

# OUTLINE

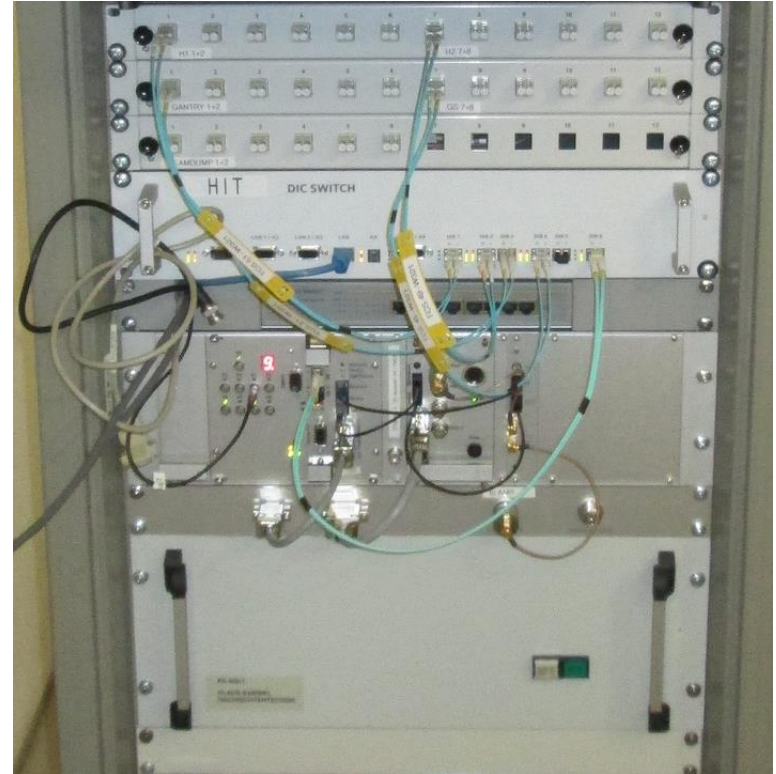
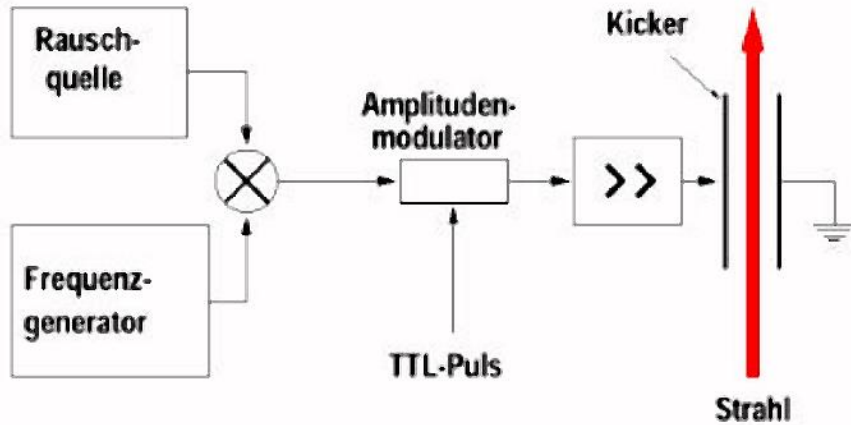
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# RF-KO system at HIT – mechanical installation



Exciter plates  
at injection  
section

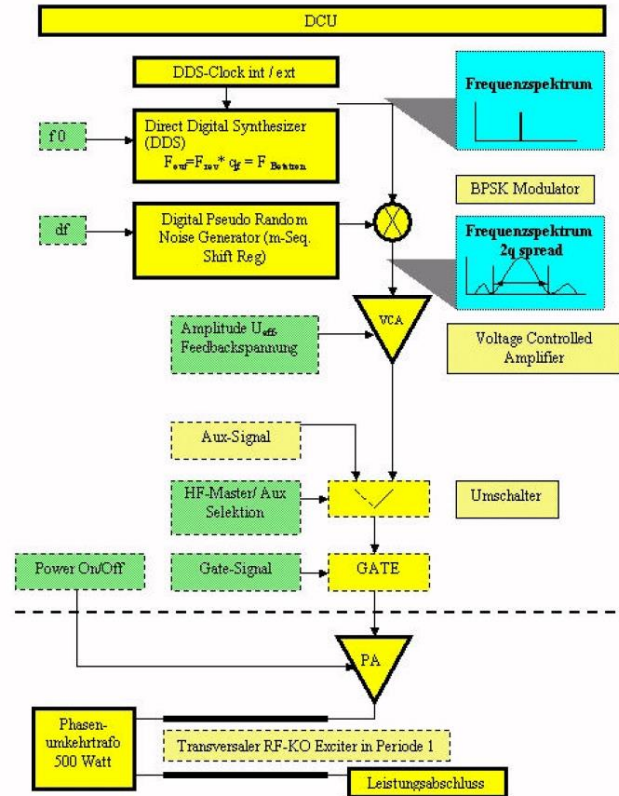
# RF-KO system at HIT – RF amplifier & control



# RF-KO system at HIT – signal generation in detail

Flowchart of signal generation:

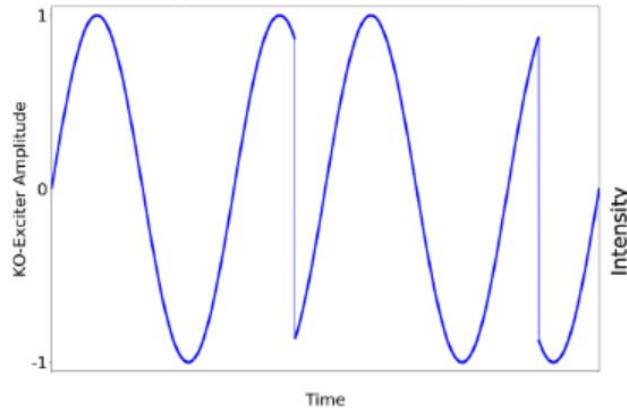
- DCU sets parameters generated by the *data supply model*
- Direct Digital Synthesizer providing a *Pseudo random binary phase shift keying (PRBPSK)* signal
- Power amplifier
- Passive electronic elements in the tunnel



# RF-KO system at HIT – used frequency spectrum

Excitation method: Pseudo random binary phase shift keying (PRBPSK)

Exemplary excitation signal

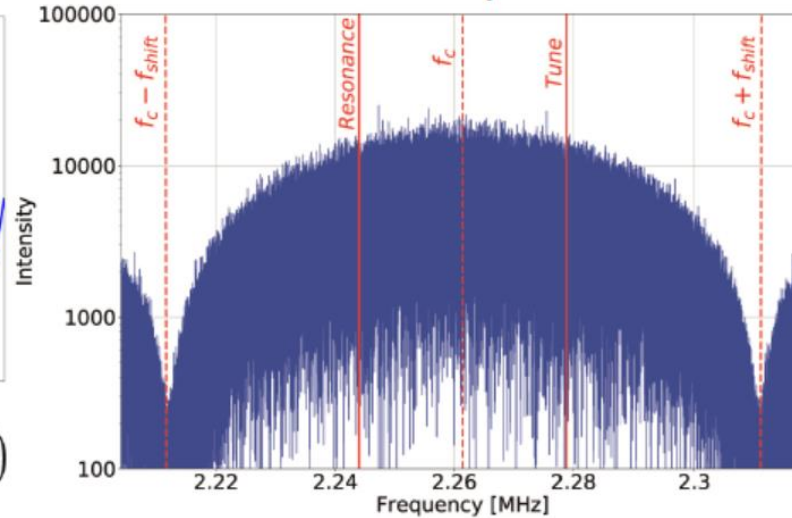


$$V_{KO}(t) = \widehat{V}_{KO} \cdot \sin(2\pi f_c t + \phi_{shift})$$

$$\phi'_{shift} = \phi_{shift} + \begin{cases} 0, & n_{random} \leq 0.5 \\ \pi, & n_{random} > 0.5 \end{cases}$$

$$n_{random} \in (0, 1) \text{ with } f_{shift}$$

Excitation spectrum

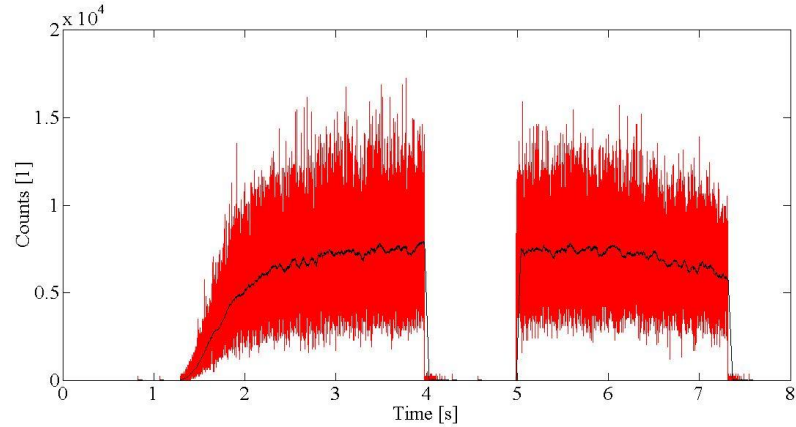
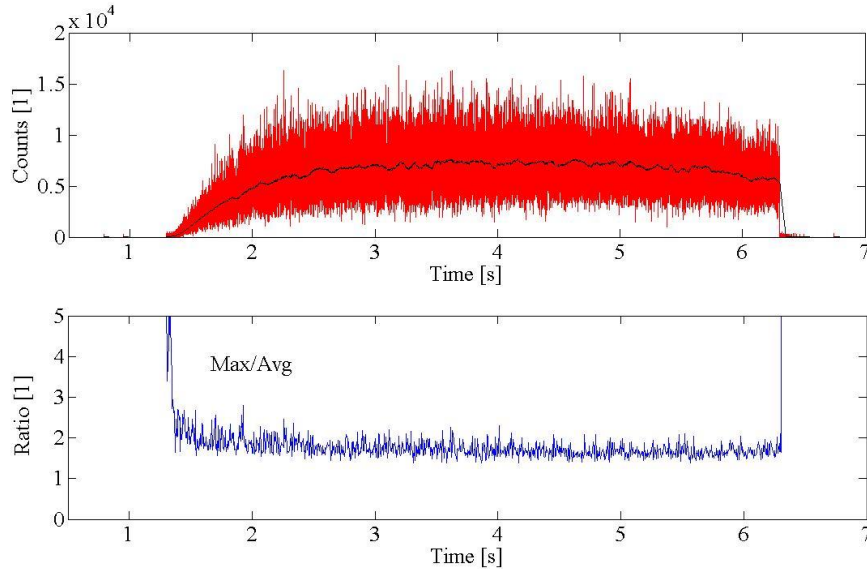


From: F. Faber, SEW 2019, Fermilab



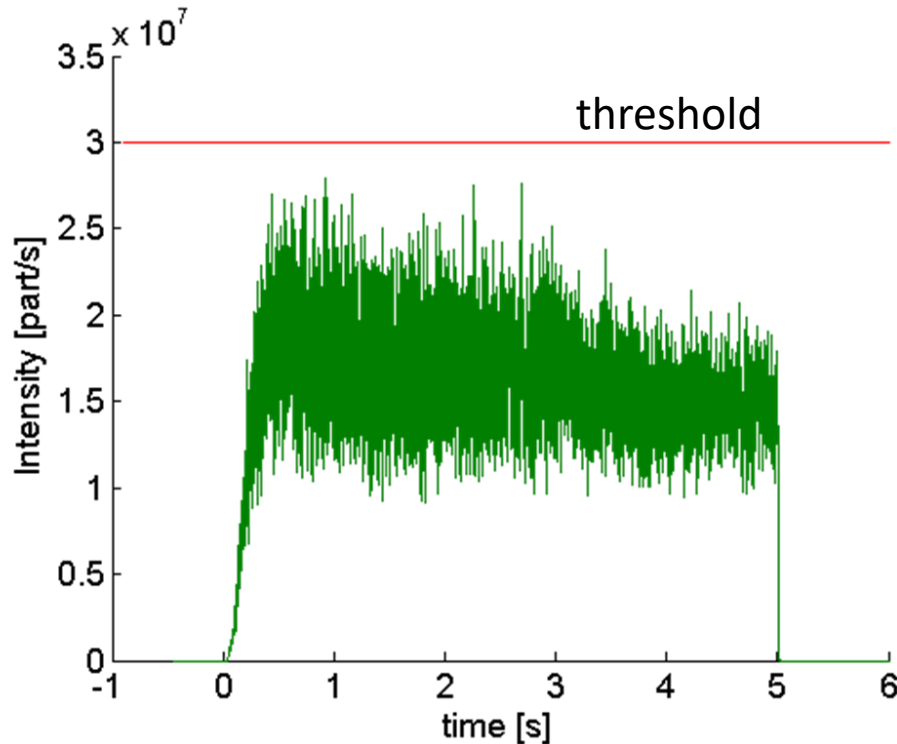
# Typical spill with RF-KO extraction (2008)

From: A. Peters et al., EPAC 2008



Spill structure measurements after synchrotron/HEBT commissioning  
in 2007 / 2008 using an ionization chamber

# Motivation for enhancements



- Typical spill structure achieved with RF knock-out.
- Ideally as high as possible
- Reality: Scanning velocity is lower than desired.
- Spill-quality is essential for the treatment time! Spikes (above threshold) lead to interlocks!

# Motivation for enhancements

Therapy works fine – why do we need higher performance?

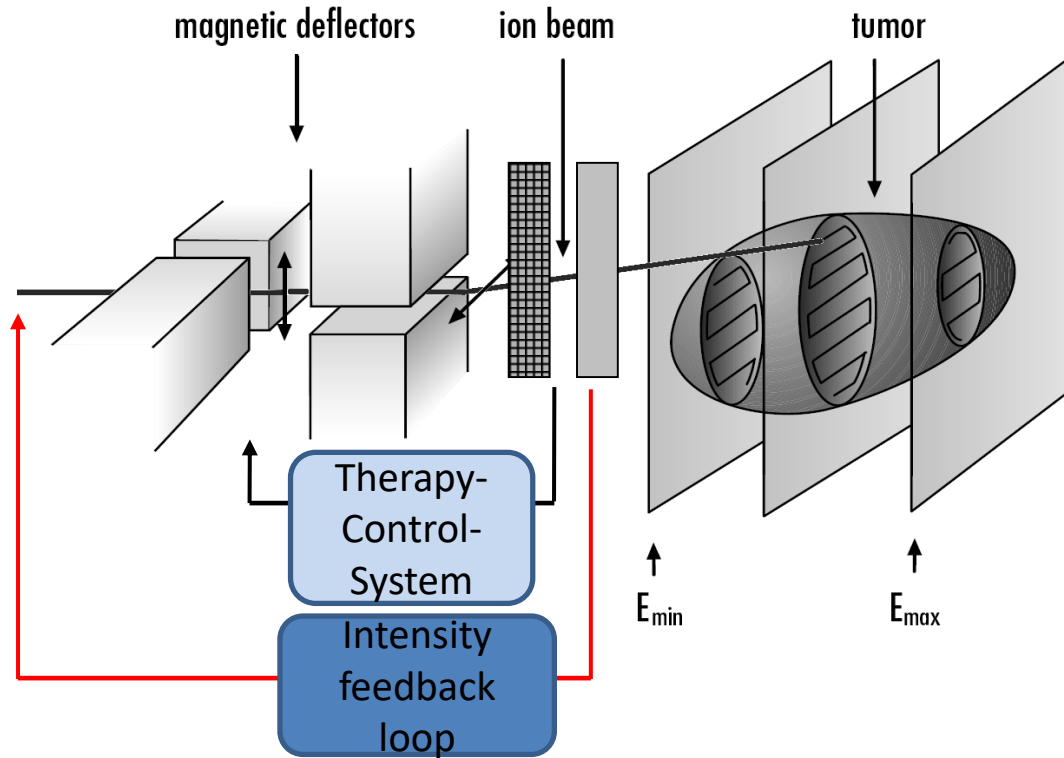
Reasons for the reduction of individual treatment time are:

- Higher patient comfort  
(locally immobilized!)
- More patients can be treated
- Economic facility operation
- Higher dose conformity



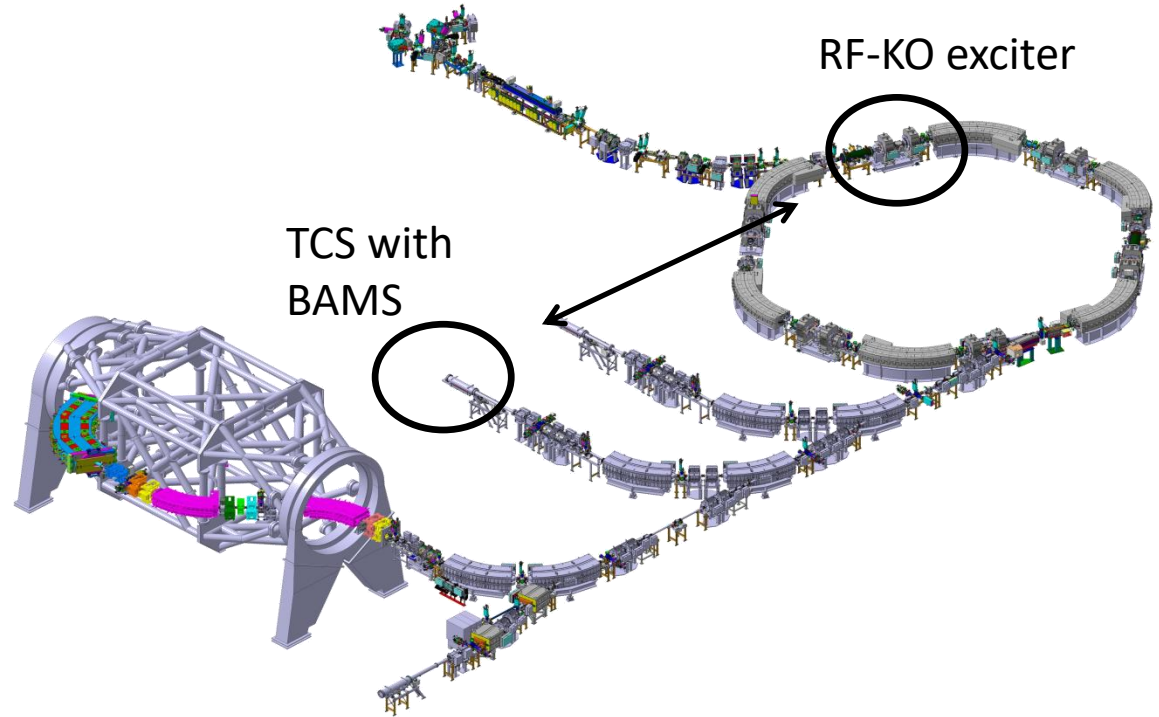
# Intensity feedback loop - principle

- Use intensity signal
- Add feedback loop
- Position and intensity is measured, the scanning velocity **and the intensity** is adapted
- Coupling the *medical product* with the *industrial product* accelerator

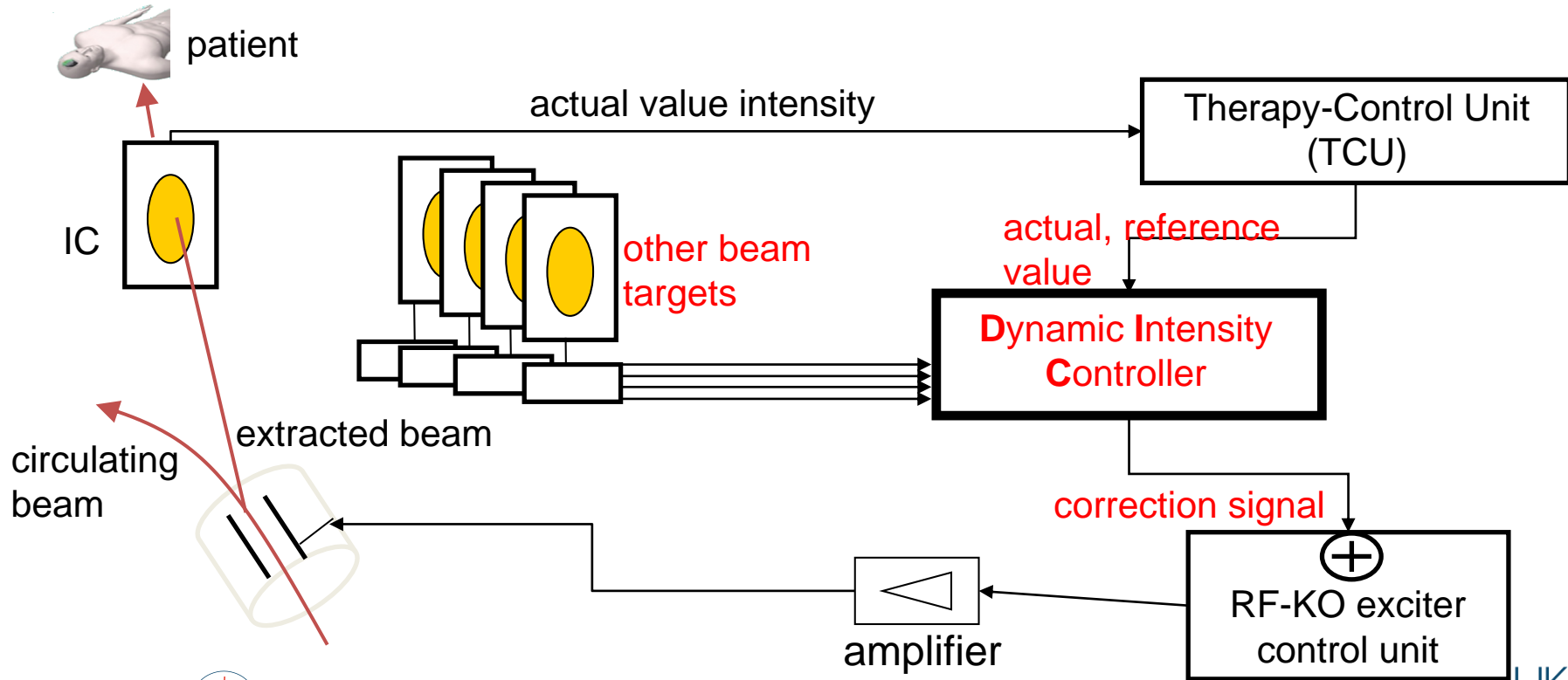


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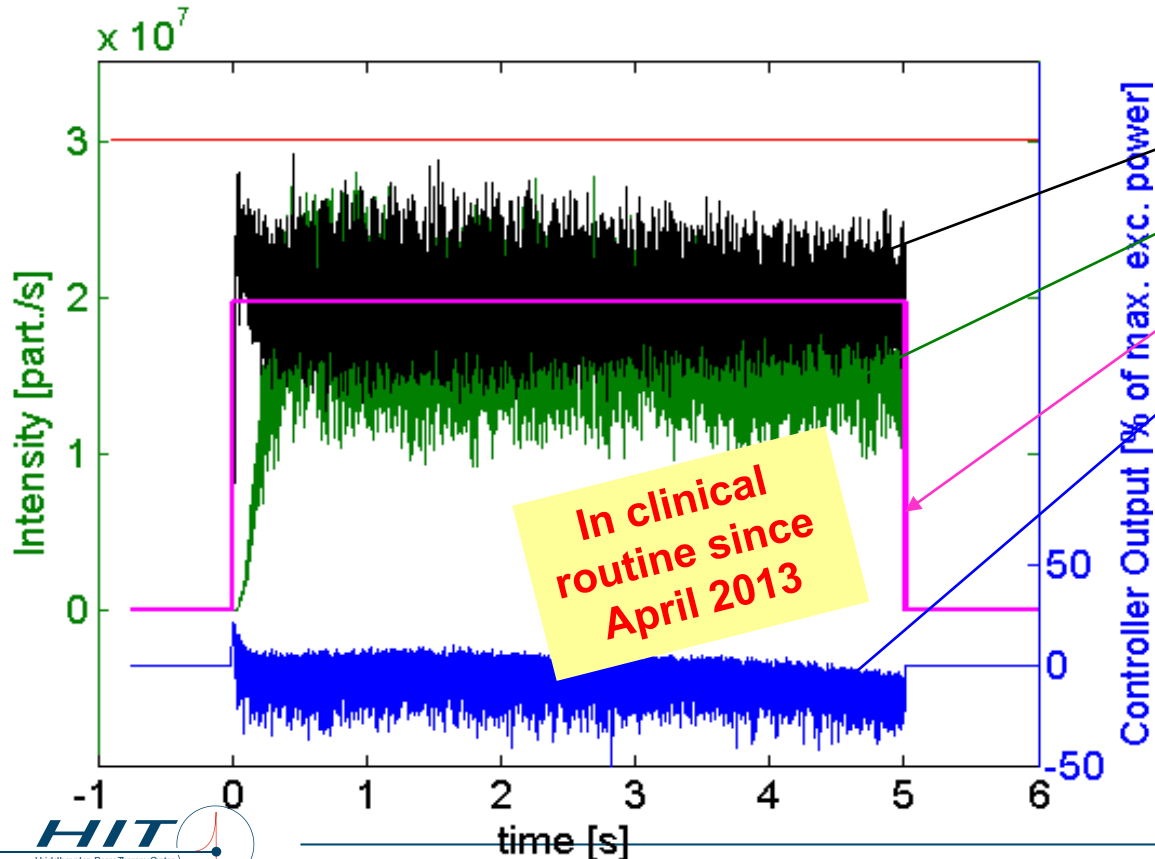
# Intensity feedback loop – technical realization



# Intensity controller details

- PID controller
  - "P" for a fast response
  - "I" for no remaining control deviation
  - "D" optional and currently deactivated
- PID-parameters as a function of (ion, energy, intensity)
  - $\approx$  5000 combinations
  - 1% was defined in commissioning, than interpolated and tested
- Additional features:
  - Mechanism to mitigate intensity overshoot
  - "Early abort" – controller realizes when synchrotron is empty
  - ...

# Results of the feedback loop implementation

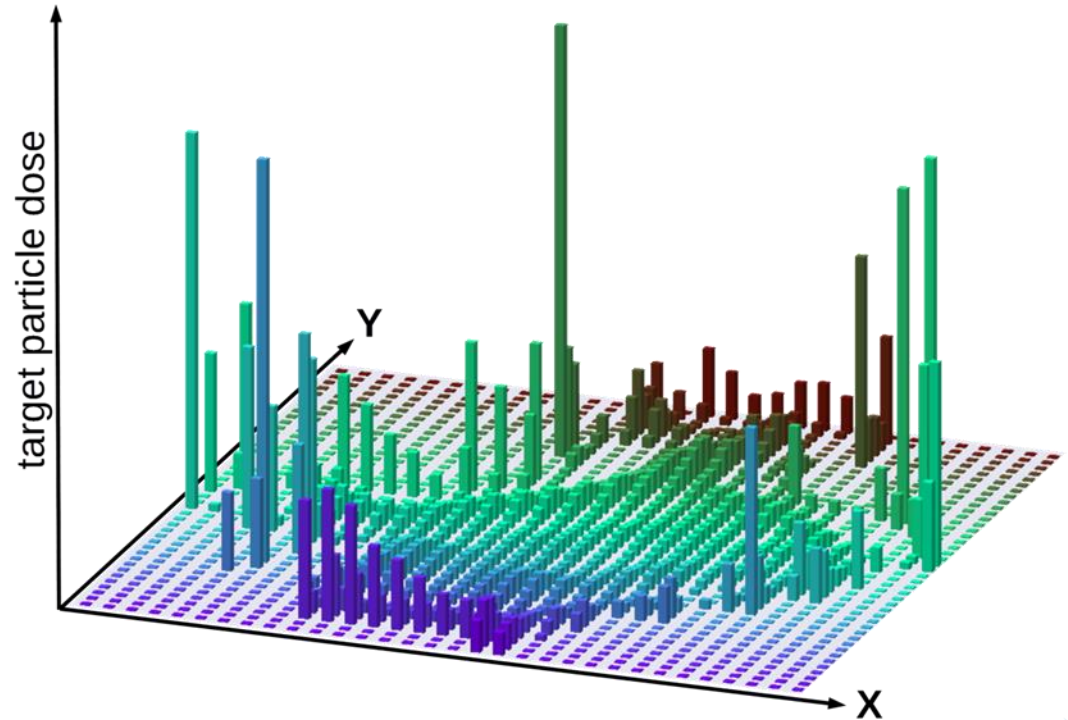


- Spill shape
  - With feedback
  - Without feedback
  - Reference value
  - Controller output
- Higher average intensity (15 %!)
- Faster irradiation
- Less machine tuning

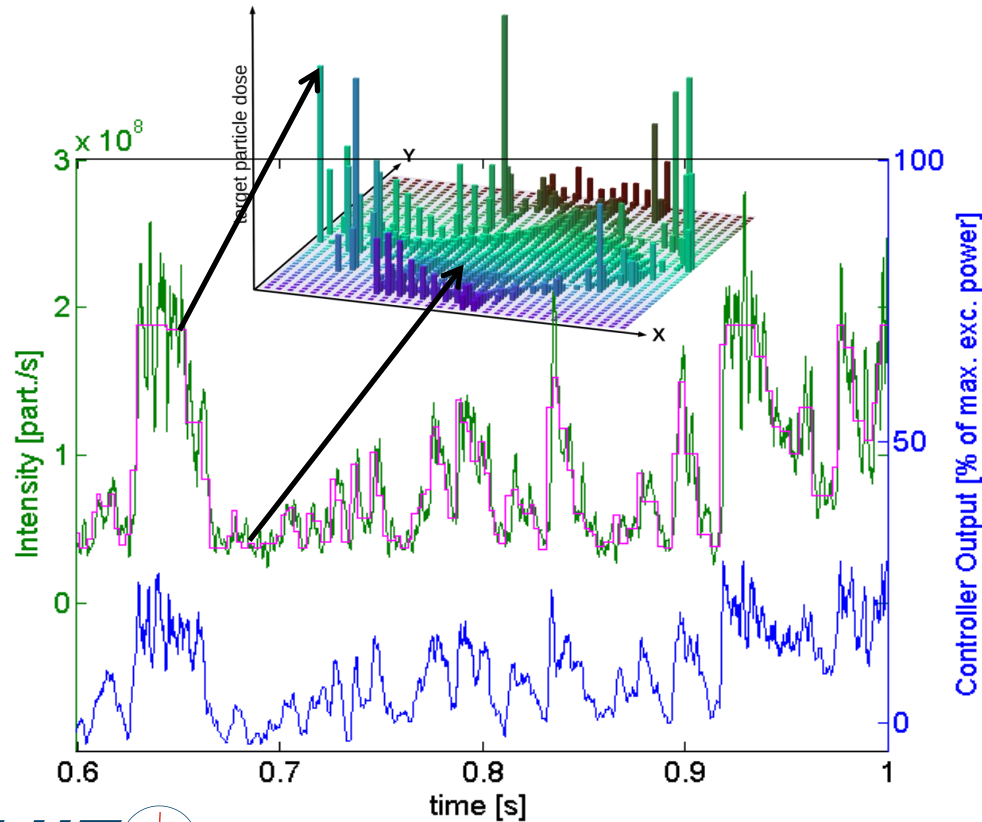


# Typical dose distribution (one slice)

- Example of dose distribution of one slice shows high intensity dynamics
- Lowest particle fluence determines intensity for whole slice
- Fixed intensity: irradiation time per raster point can vary by a factor of 2000!



# Further Upgrade: Intensity-modulated spill

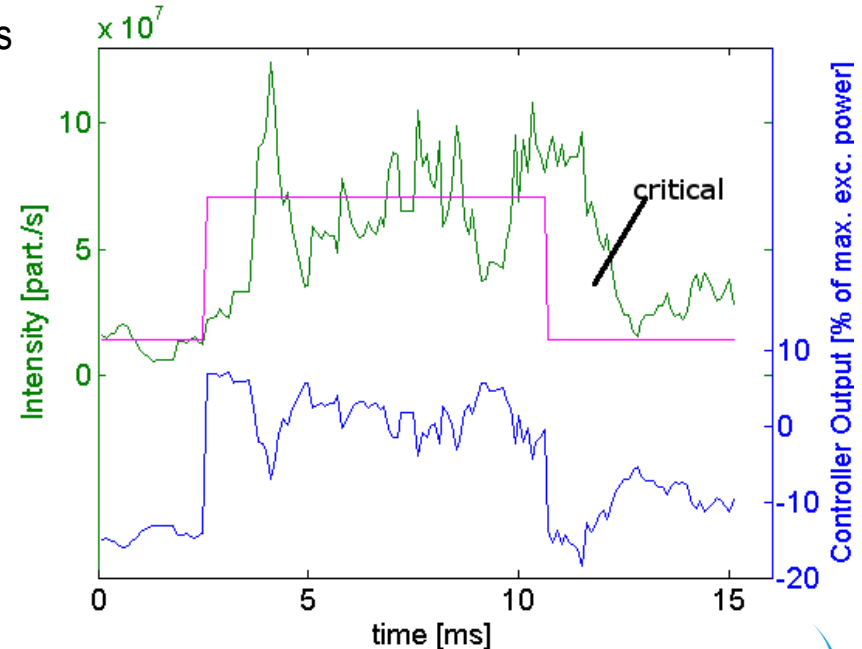


- Rasterpoint individual **reference value**
- Feedback loop adapts the **actual intensity**
- Beam-on time can again be reduced by  **$\approx 45\%$** !

**In clinical routine since April 2014**

# Challenges and limitations

- Limits of the feedback loop due to dead times
  - Signal detection, ionization chamber  $\sim 150\mu\text{s}$
  - Particle excitation  $\sim 0 - 600\mu\text{s}$
  - Latencies in digital transmission  $\sim 100\mu\text{s}$
- Irradiating too fast leads to interlocks and must be avoided!
- Reference value pattern must be defined in an intelligent way!



# HIT RF-KO system enhancements – Summary

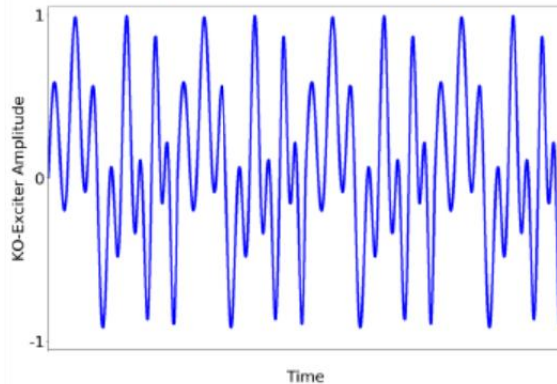
- Dynamic Intensity Control system completely implemented, used in standard operation of the HIT facility
- Available for all combinations of beam parameters provided by the HIT accelerator
- Detailed safety aspects implemented with regard to risk management of the therapy facility
- Intensity variation on a millisecond scale according to the patient-specific pattern
- Overall patient treatment time was reduced by 10%!

# RF-KO system at HIT – upgrade investigations

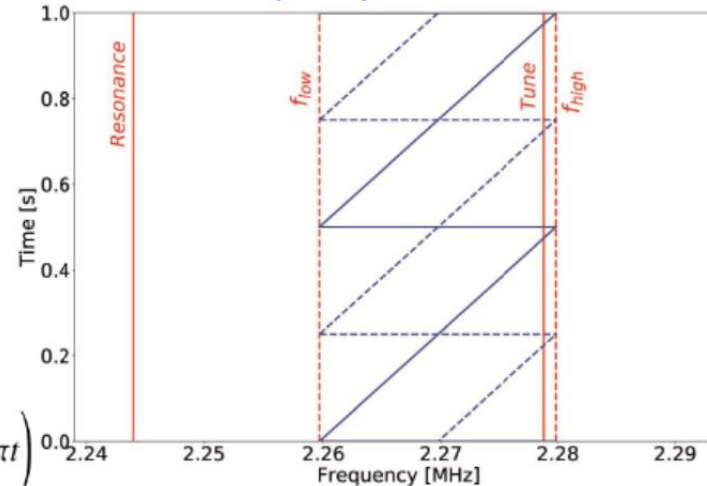
Simulations  
inspired by  
HIMAC  
papers

## Excitation method: Dual frequency modulation (FM)

Exemplary excitation signal



Frequency modulation



$$V_{KO}(t) = \frac{\widehat{V}_{KO}}{2} \left[ \sin \left( \left[ f_{low} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) + \sin \left( \left[ \frac{f_{high} + f_{low}}{2} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) \right]$$

$$t \in (0, T_{sweep}/2)$$

Idea by K. Noda et al., Nucl. Instr. and Meth. A 492 (2002), pp. 253 - 263

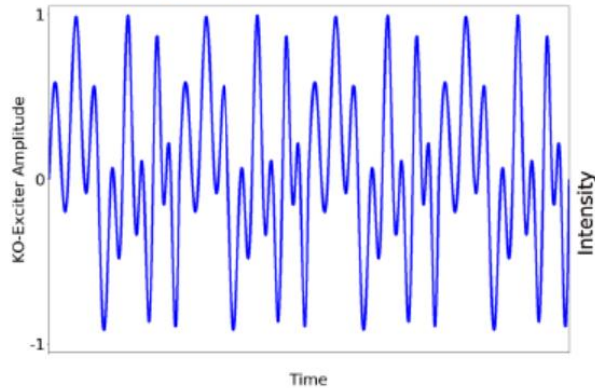
From: F. Faber, SEW 2019, Fermilab

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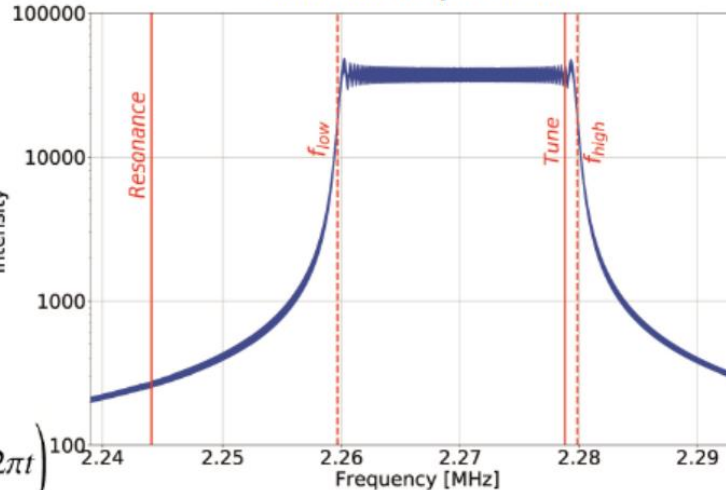
Simulations  
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## Excitation method: Dual frequency modulation (FM)

Exemplary excitation signal



Excitation spectrum



$$V_{KO}(t) = \frac{\widehat{V}_{KO}}{2} \left[ \sin \left( \left[ f_{low} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) \right. \\ \left. + \sin \left( \left[ \frac{f_{high} + f_{low}}{2} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) \right]$$

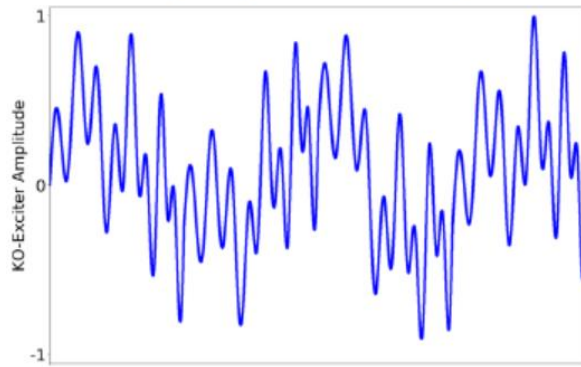
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# RF-KO system at HIT – upgrade investigations

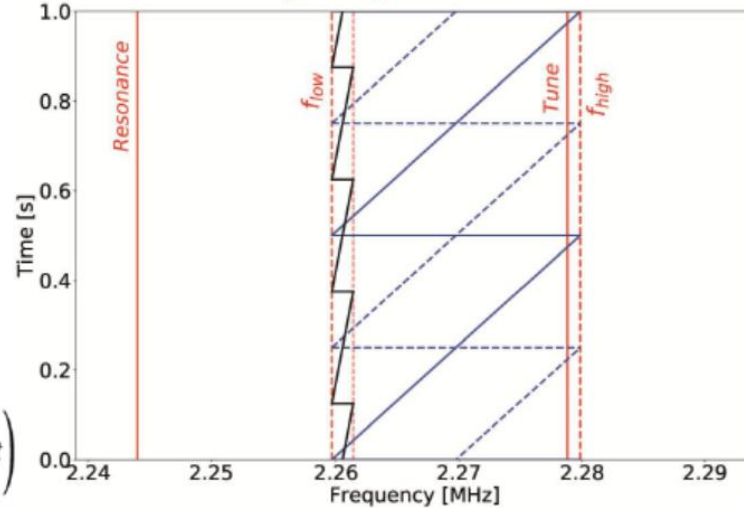
## Excitation method: Extended frequency modulation (FM)

Exemplary excitation signal



$$V_{KO}(t) = \frac{V_{KO}}{3} \left[ \sin \left( \left[ f_{low} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) + \sin \left( \left[ \frac{f_{high} + f_{low}}{2} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) + \sin \left( \left[ f_0^{add} + \frac{2(f_{high}^{add} - f_{low})}{T_{sweep}} t \right] 2\pi t \right) \right]$$

Frequency modulation



$$f_0^{add} = \begin{cases} \frac{f_{high}^{add} + f_{low}}{2}, & t \in (0, T_{sweep}/4) \\ f_{low} - \frac{(f_{high}^{add} - f_{low})}{2}, & t \in (T_{sweep}/4, T_{sweep}/2) \end{cases}$$

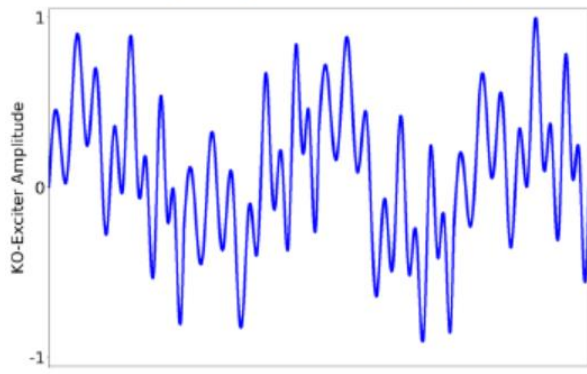
Simulations led to an extended FM method

From: F. Faber, SEW 2019, Fermilab

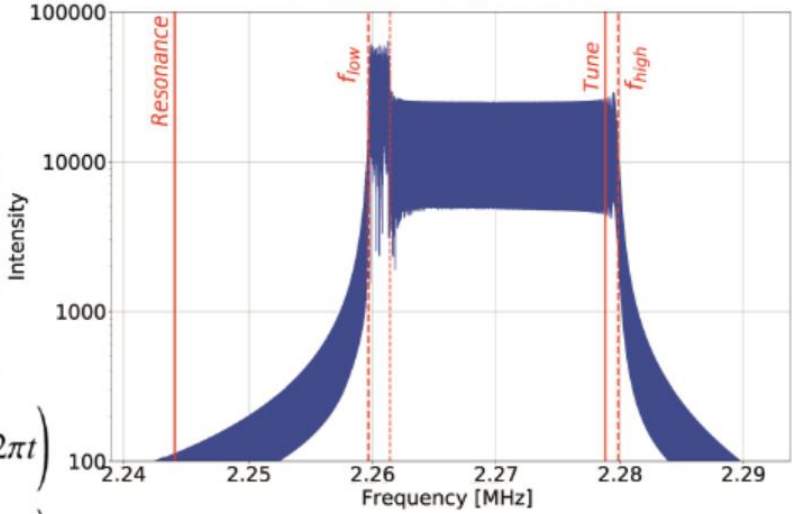
# RF-KO system at HIT – upgrade investigations

## Excitation method: Extended frequency modulation (FM)

Exemplary excitation signal



Excitation spectrum



$$V_{KO}(t) = \frac{V_{KO}}{3} \left[ \sin \left( \left[ f_{low} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) + \sin \left( \left[ \frac{f_{high} + f_{low}}{2} + \frac{f_{high} - f_{low}}{T_{sweep}} t \right] 2\pi t \right) + \sin \left( \left[ f_0^{add} + \frac{2(f_{high}^{add} - f_{low})}{T_{sweep}} t \right] 2\pi t \right) \right]$$

$$f_0^{add} = \begin{cases} \frac{f_{high}^{add} + f_{low}}{2}, & t \in (0, T_{sweep}/4) \\ f_{low} - \frac{(f_{high}^{add} - f_{low})}{2}, & t \in (T_{sweep}/4, T_{sweep}/2) \end{cases}$$

Simulations led to an extended FM method

From: F. Faber, SEW 2019, Fermilab

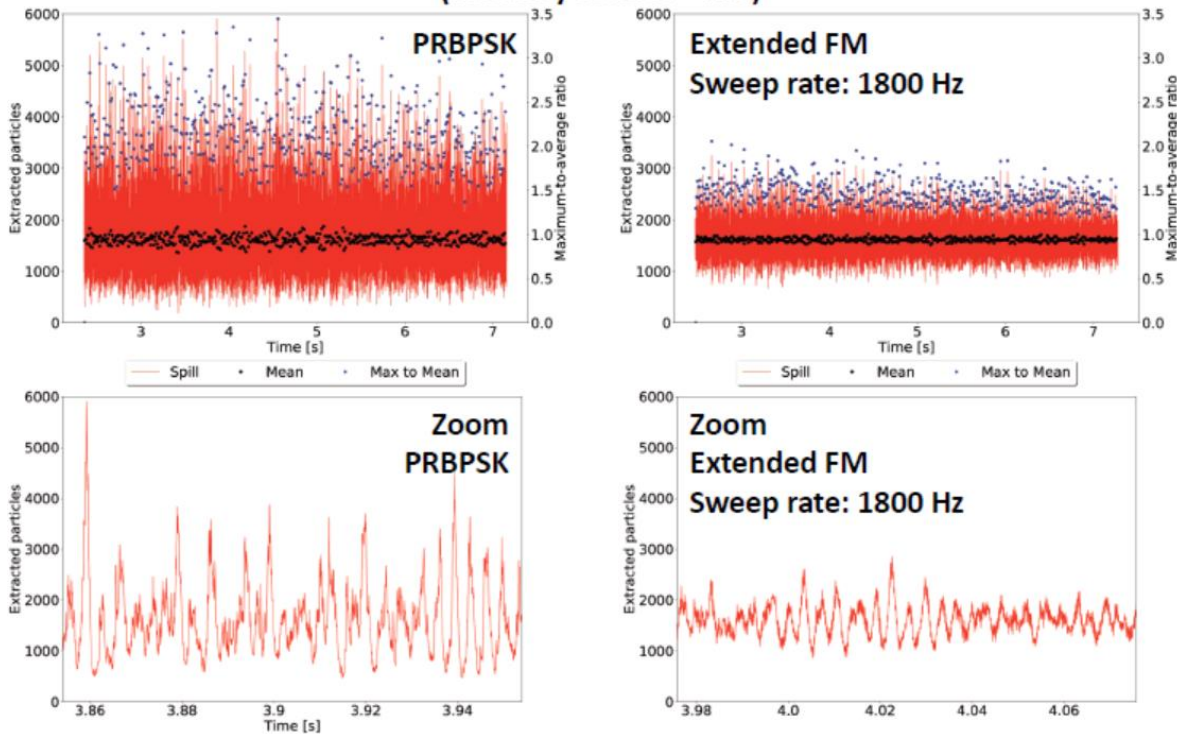




# RF-KO system at HIT – upgrade investigations

## Experimental results

(Intensity control + AM)



Experiments using a  $^{12}\text{C}^{6+}$  beam with max. energy of 430 MeV/u (still not completely optimized!)

From: F. Faber, SEW 2019, Fermilab

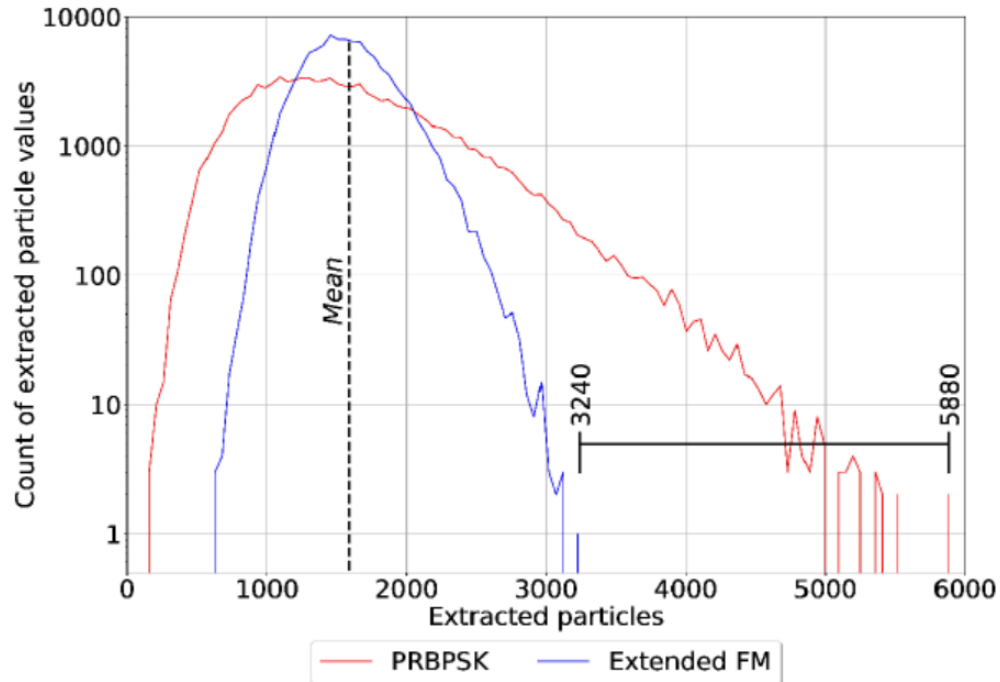
# RF-KO system at HIT – upgrade investigations

## Extraction rate distribution of PRBPSK and extended FM

Experiments

using a  $^{12}\text{C}^{6+}$   
beam with max.  
energy of 430  
MeV/u:

- More RF power needed
- New flexible synthesizer, now under development



From: F. Faber, SEW 2019, Fermilab

# RF-KO system at HIT – EU sponsored initiative

## I.FAST - Innovation Fostering in Accelerator Science and Technology (official start:1<sup>st</sup> May 2021)

Task 5.3: Improvement of Resonant slow EXtraction spill quality (REX)

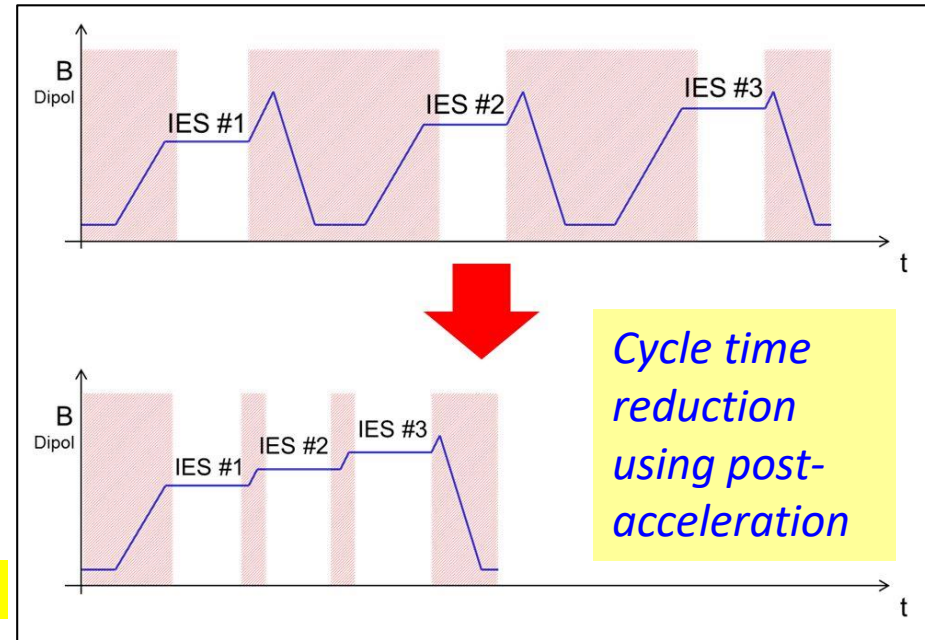
- Mitigate intensity fluctuations of slowly extracted beam from synchrotrons by means of detailed parameter simulations, related experimental verifications, and active beam control.
- Produce a prototype of improved hardware for power supply control to achieve a current stability in the range of  $\Delta I / I < 10^{-6}$ .
- Design and produce a high-performance RF-amplifier with versatile control for knock-out extraction.
- Main proposer: Peter Forck, GSI and HIT, MIT, CNAO, MedAustron,

CERN,SEEIIST; Companies: Barthel, Bergoz



# Further enhancements under investigation - MEB

- (1) More and more ACS components get obsolete, new DCU generation necessary
- (2) New functionalities for higher efficiency of the facility needed – so-called “multiple energy operation” (in German: MEB) scheme → This will cause higher complexity of the ACS, but a huge potential for shortening irradiation times.
- (3) For the RF-KO system at HIT the new acceleration scheme is nearly transparent, no major changes necessary, only adjustment of parameter settings.

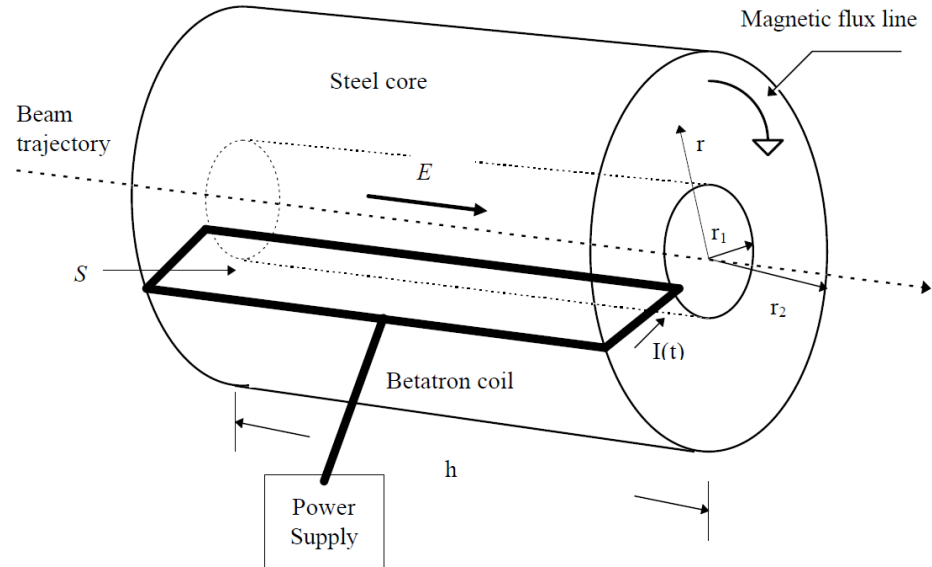
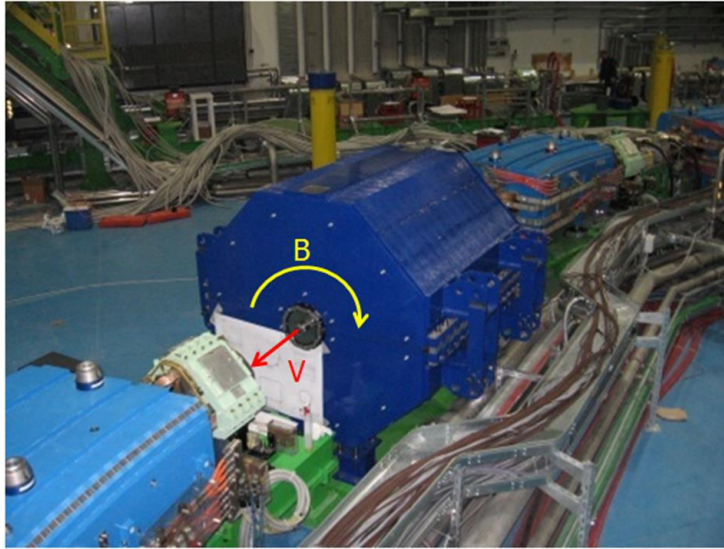


# OUTLINE

- Introduction
- A short view back into history
- A little bit of slow extraction theory
- RF-KO system at HIT, Intensity feedback loop (“DIC”) and further enhancements under investigation
- **Betatron core implementation at CNAO including extensions**
- Comparison
- Acknowledgements

# Betatron core at CNAO

From: L. Badano, S. Rossi, Report PS-97-019, CERN



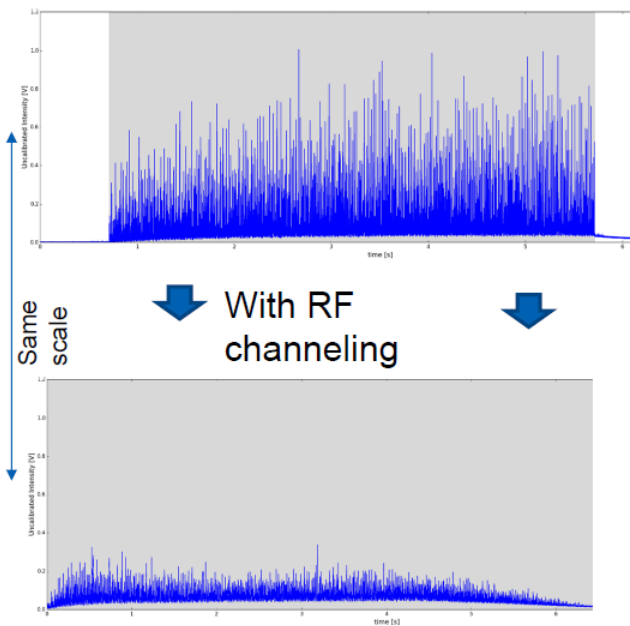
Length ( $h$ ) [m]	1.5
Internal radius ( $r_1$ ) [m]	0.08
External radius ( $r_2$ ) [m]	0.75
Area of a section perpendicular to the magnetic field lines ( $S$ ) [m <sup>2</sup> ]	1.005
Lamination thickness [mm]	0.5
Steel density [kg/m <sup>3</sup> ]	7870
Steel mass ( $m_s$ ) [kg]	$2.062 \times 10^4$

# Betatron core at CNAO

## RF-Channeling spill smoothing

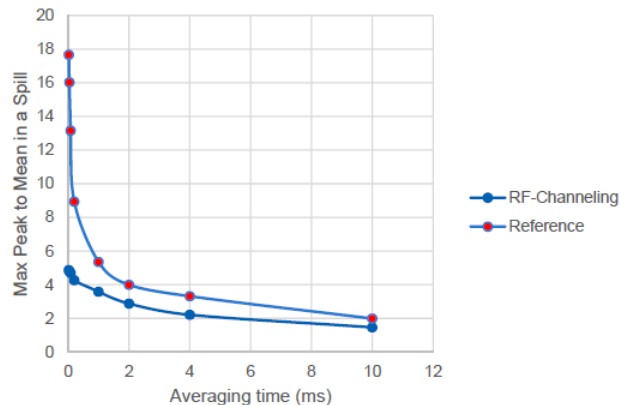
Spill shape only by betatron core extraction

...and with RF channeling



Change Spot Sizes!!!  
→ Re-commissioning

Max Peak to Mean in a Spill



En:62.4 MeV -  $F_{rev}$ : 1.33 MHz.  
 $\Delta F_{ch}$ :15kHz - 1500V  
Negligible losses

A. De Franco,  
C. Schmitzer

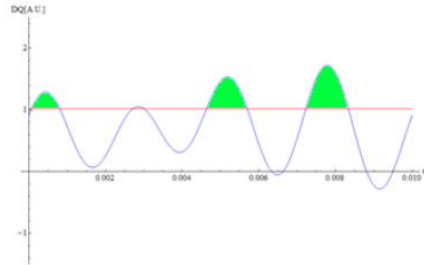
Spill time structure (50kHz)



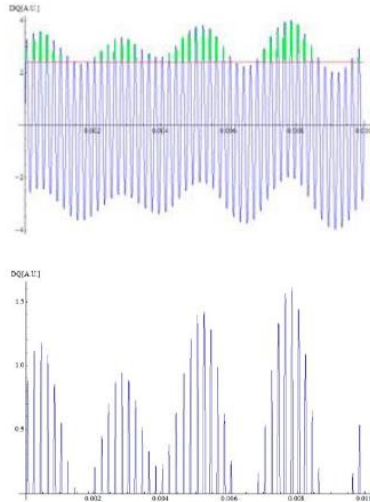
# Betatron core at CNAO

## High Frequency Ripple Injection

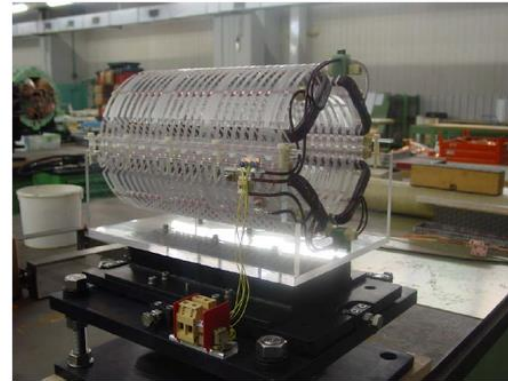
Inject a large ripple with a frequency higher than the one you are interested in



The amount of extracted beam depends only on the betatron, thus an apparently more homogeneous spill is obtained.



## Air core quadrupole



From: M. Pullia, SEW 2019 at Fermilab



# Betatron core at CNAO

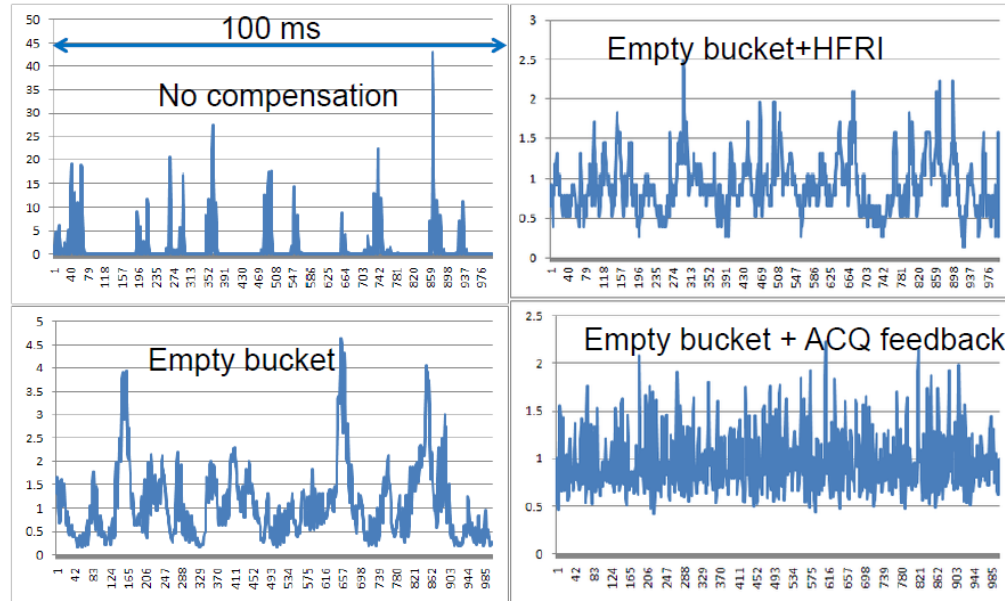
Adding more and more active systems leads to beam smoothening, but operation is getting more complex!

(ACQ active in real operation?)

*Behavior at CNAO and MedAustron different due to diverse power supplies!*

## Ripple compensation

Integration time 100 us (10 kHz data)



From: M. Pullia, SEW 2019 at Fermilab



# RF-KO implemented at CNAO

As an alternative to the betatron core CNAO build its own RF KO system → view inside the vacuum chamber showing exciter plates.



Photo presented at 6<sup>th</sup> EITOC-Meeting@HIT, 2018

The exciter installed in the CNAO synchrotron – *commissioning is still ongoing.*



From: M. Pullia, SEW 2019 at Fermilab

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# Comparison (my personal view)

Property	RF-KO system	Betatron core system
Mechanics and space needed	Simple / < 1m	Heavy / > 1.5m
System costs	moderate	high
Spill quality /with extensions	Good / excellent	Moderate / good
Feedback compatibility	Excellent	Poor (Bandwidth too small)
Multiple energy operation Compatible	compatible	difficult - impossible

# Thank you for your attention!

Fröhlic<sup>4</sup>He  
Weihnacht!

Thanks to the following persons providing material for this talk:  
Christian Schömers et al. (HIT), Peter Forck et al. (GSI),  
Fiona Faber (TU Darmstadt), Claude Krantz et al. (MIT, now GSI),  
Koji Noda (HIMAC), Marco Pullia et al. (CNAO), Phil Bryant (CERN)  
and others

# Slow Extraction Workshops

2016: GSI, Darmstadt, Germany,  
<https://indico.gsi.de/event/4496/>

2017: CERN, Geneva, Switzerland,  
<https://indico.cern.ch/event/639766/>

2019: Fermilab, Batavia, USA,  
<https://indico.fnal.gov/event/20260/>

**The Slow Extraction Workshop**  
Chair: O. Boine-Frankenheim, G. Franchetti  
Secretary: I. De Caluwe  
International Advisory Committee

Mel	Bai	FZJ
Massimo	Giovannozzi	CERN
Magdalena	Górska	GSI
Sergey	Ivanov	IHEP
Sergei	Nagaitsev	FNAL
Masahito	Tomizawa	KEK
Andreas	Peters	HIT
Dieter	Prasuhn	FZJ
Thomas	Roser	BNL
Kiyomi	Seiya	FNAL
Stefan	Sorge	GSI
Peter	Spiller	GSI
Frank	Zimmermann	CERN

Logos: GSI, FAIR, EUCARD, BEAM RING, HIC, FAIR, TECHNISCHE UNIVERSITÄT DARMSTADT

**SLOW EXTRACTION WORKSHOP 2017**  
9-11 November 2017, CERN, Geneva, Switzerland  
International Organising Committee

Mel Bai	GSI
Kevin Brown	IHEP
Guido Franchetti	CERN
Matthew Fraser	CERN
Laszlo Galos	CERN
Brennan Goddard	CERN
Sergey Ivanov	IHEP
Richard Jaccard	CERN
Verena Kain	CERN
Wladimir Kapchinskii	FNAL
Hans Kocherlaris	FZJ
Masahito Tomizawa	KEK
Frank Zimmermann	CERN

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**SLOW EXTRACTION WORKSHOP**  
22-24 JULY 2019 · Fermilab, Batavia, IL, USA  
<https://indico.fnal.gov/event/20260/>

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Frank Zimmermann	CERN

Logos: Fermilab, GSI

