



Forward Endcap EMC Mechanics

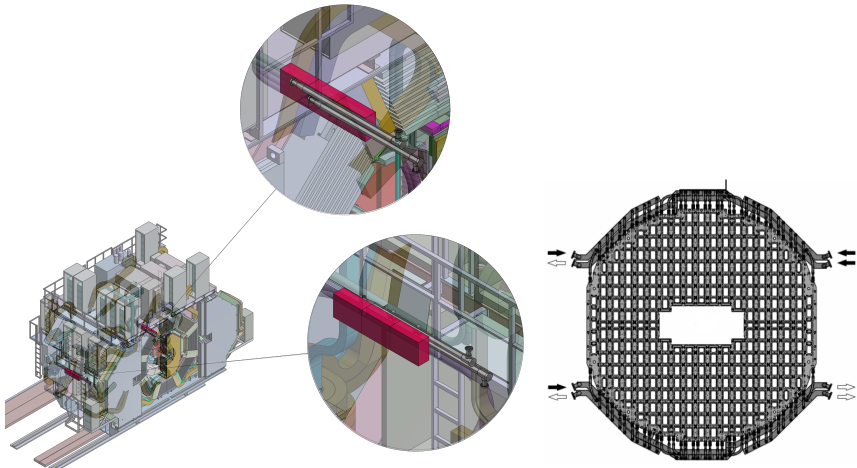
PANDA Collaboration Meeting 19/3, GSI, Darmstadt, 2019

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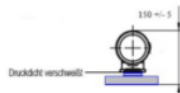
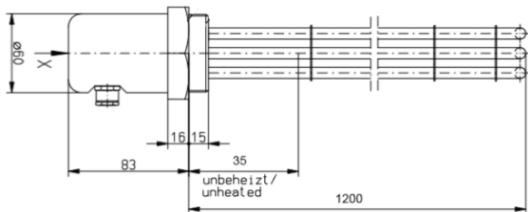
Forward Endcap Cooling: Heaters

- Target calorimeter cooling scheme: Main chiller (reservoir) supplying subsystems, individual regulation by heating



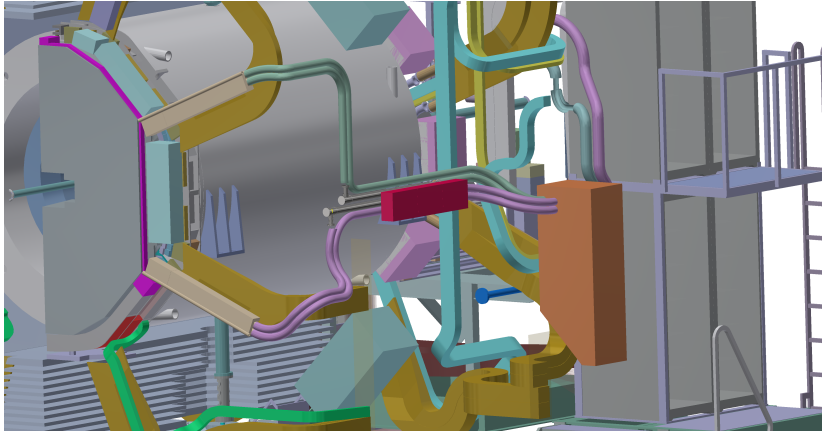
Forward Endcap Cooling: Heaters

- Right angle kink dictated by manufacturer of heater device



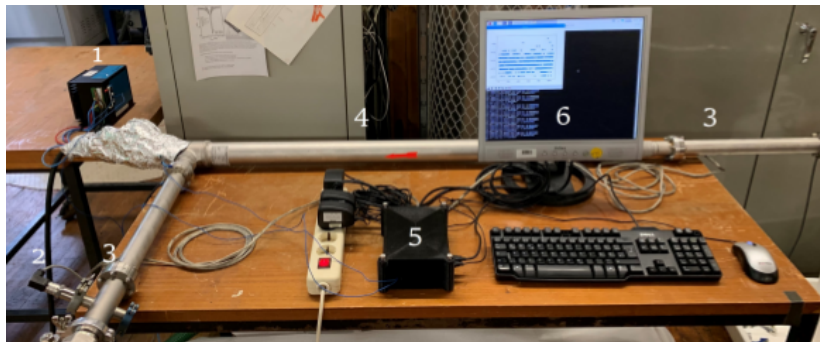
Forward Endcap Cooling: Heaters

- Pipe kink usefully integrated in run of coolant lines



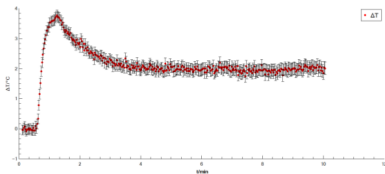
Forward Endcap Cooling: Heaters

- First working coolant heater available now
- Running different tests on pressure drop, heating performance etc. (w/ Orsay chiller only yet)
- Foreseen to have 4 such devices for the Forward Endcap main cooling (backplane)

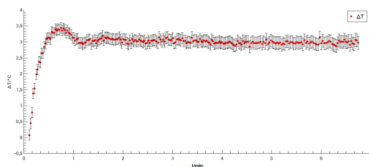


Forward Endcap Cooling: Heaters

- Heater performance:
 - ▶ Maximum heating power 12 kW
 - ▶ Power need: $\Delta T = 3$ K, 40/52 L/min \Rightarrow 5.9/7.6 kW
 - ▶ Pressure drop about 15 mbar (flow 10...52 L/min) - 150 mbar tolerable (1 bar maximum system pressure drop)
 - ▶ Regulation successfully tested in simplified circuit (w/ Orsay chiller only yet)



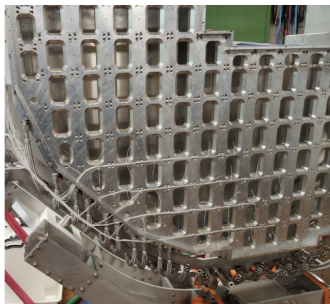
$\Delta T = 2$ K



$\Delta T = 3$ K

Forward Endcap Cooling

- Problems with leaking VCR-NPT adapter pieces that couple Swagelok hoses to cooling drills
- Consulting by Polarized Target group members (Bochum): Epoxy glueing of threads rather than PTFE tape sealing
- Checked on test pieces with vacuum pump in climate chamber



Forward Endcap Cooling: Heaters

- Electrical insulation by plastic tube sections (ECTFE, ETFE, PVDF, PSU/PES/PPSU)

