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# Current status of works on Collaboration contract at IHEP

*Andrey Ryazantsev*

*on behalf of the NRC “Kurchatov Institute” – IHEP Protvino group*

Work is in progress, delay is not due to IHEP: waiting for the final decision on pattern of openings and mounting holes

In progress

Milestone	Work Description	Prerequisites to start work/ procurement	Validation Criteria	Date
<b>Pre-Series Slice</b>				
1.6 M8	Testing of Pre-Series Slice	1.5	SAT Ab for mechanics of Pre-Series Slice	Aug 2017
<b>Full System</b>				
2.1 M6	Finalise technical specifications for complete Barrel EMC Mechanics	1.6	Technical specifications	Sep 2017
2.2 M7	Develop design documentation for complete Barrel EMC Mechanics	0.0	Final Design Review allowing for series production	Oct 2017
2.3 MX1	Production and delivery of batch 1.1 of the Barrel EMC Mechanics (BEM-B1.1)	2.2	SAT Aa for BEM-B1.1	Nov 2017
2.4 MX1	Production and delivery of batch 1.2 of the Barrel EMC Mechanics (BEM-B1.2)	2.2	SAT Aa for BEM-B1.2	Sep 2018
2.5 MX1	Production and delivery of batch 2.1 of the Barrel EMC Mechanics (BEM-B2.1)	2.2	SAT Aa for BEM-B2.1	June 2019
2.6 M9	Production and delivery of all remaining (batch 2.2) Barrel EMC Mechanics (BEM-B2.2)	2.2	SAT Aa for BEM-B2.2	Nov 2019
2.7 M10	Participation in the assembly of the Barrel EMC Mechanics	2.3	SAT Ba for complete Barrel EMC Mechanics	Dec 2020

Late return of the assembling devices

New date: May-June 2019



**October 2018 :**  
**Specialists From IHEP**  
**visited Giessen University**  
**to study a progress in the**  
**cooling system design and**  
**discuss suggested modifications**  
**in the design of Module plates**  
**and Support beam for their**  
**mass production**

## Current work at IHEP

Training of the personnel to perform precise gluing of single alveoli into the alveoli packs and mass production of alveoli packs of eighteen different types for the whole barrel started immediately after receiving of the assembling devices in June 2018



Precise gluing in packs of five units using devices, Special hardening technology in oven.



Production rate:  
three packs per working day



## Current work at IHEP



### Redness by the end of October 2018:

Alveoli packs – types from 1(+) through 6(+) were produced (about 33% of total number);

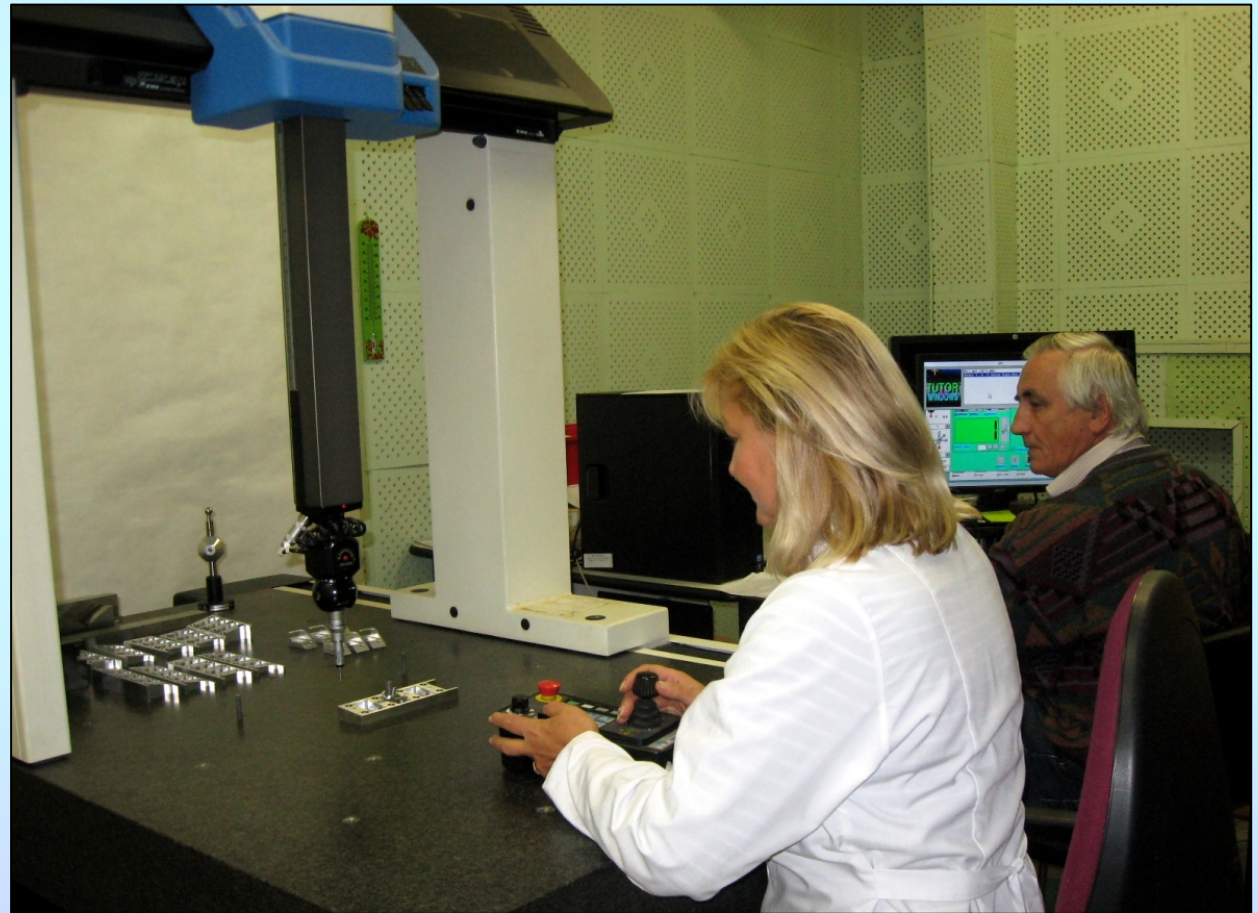
Rear inserts and intermediate plates – 100% were produced and delivered to IHEP





## Current work at IHEP

Quality control (measurements with the CMM according to Quality Plan) of rear inserts and intermediate plates of types 4(-) through 7(-) and 4(+) through 11(+) is in progress



- **Nearest milestone:** production of components included in batch 1.2 of the Barrel EMC Mechanics (BEM-B2.1) is in a steady progress. Plan for delivery – May-June, 2019.  
We need “OK” for the current design of front inserts (related to the Monitoring system).
- **Next goal:** production and delivery of two support rings, all support beams, support feet and module plates (BEM-B2.1) can not be started yet.  
Waiting for finalization of technical specifications for complete Barrel EMC Mechanics including parameters of a cooling system.